

# Installation Instructions

## WAVE PAK™ Stabilizing System

Congratulations! Your new Power-Pole® Wave-Pak is the most exciting, performance enhancing and equipment protecting accessory ever offered for the Power-Pole. Currently your Power-Pole can easily absorb a range of seven inches, once the Wave-Pak accessory is added it will allow the Power-Pole to absorb waves from 2-3 feet without losing a grip on the bottom. The Wave-Pak allows you to remain anchored in bigger waves, through larger wakes, and with much more on board movement from your passengers. The energy absorbed by the accumulator in the Wave-Pak also provides an added level of protection to your valued Power-Pole components.

Installation is easy, so read and follow the directions carefully. If you have any questions, please contact our Tech Support @ **(813) 689-9932 Option #2**.

### Power-Pole Wave-Pak Installation Instructions:

- 1. Locate the “down” hydraulic line for the Power-Pole** – This will be the line running from the base of the hydraulic cylinder back to the pump. On High Performance and Pro/ Stealth pump kits the pump port will be marked “DN”. On older Standard pumps, it will be hydraulic line running through the “T” connector end of the Pole Protector Valve. This line will enter the middle port on the pump manifold.
- 2. Relieve pressure on the “down” line** – Raise the Power-Pole to the full upright position, holding the “up” button for 2-3 seconds after the pole is fully up. This will take pressure off the “down” hydraulic line. **Caution: The “up” hydraulic line will now be under pressure. Confirm that you have identified the “down” hydraulic line before proceeding with step #4.**
- 3. Select a location** – Identify an appropriate location for the Wave-Pak accumulator on the “down” hydraulic line only. **Note: Secure the Wave-Pak horizontally, diagonally, or even vertically it does not matter with the hardware provided.**
- 4. Cut the hydraulic tubing** – Wearing proper eye protection, make a clean straight cut in the down hydraulic line at your chosen location using a tubing cutter or sharp razor knife.
- 5. Re-connect hydraulic tubing** – Insert each end of the cut tubing into the push fit connector that is pre-installed on one end of the Wave-Pak. **Note: There is no In or Out on the Wave-Pak T valve so it does not matter where either end of the cut tubing is inserted.**
- 6. Prime the system** – Prime your Wave Pak by running the Power-Pole through a full cycle.