

Stern Bracket Bolt Set 5/16" Upper or Lower

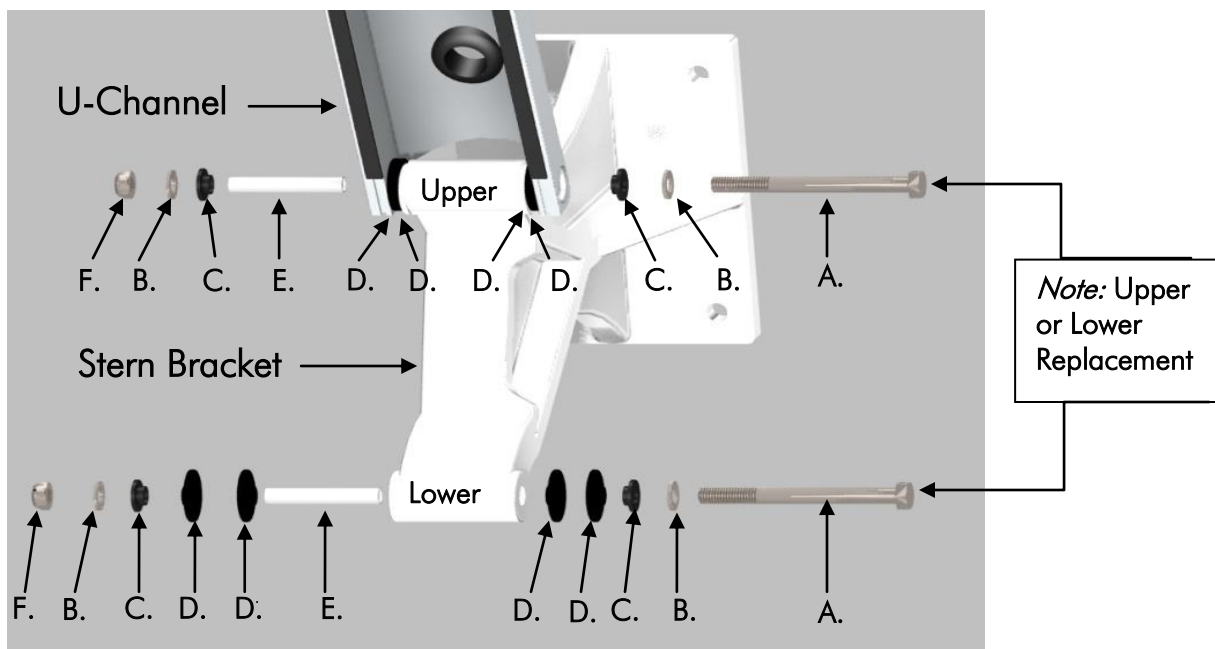
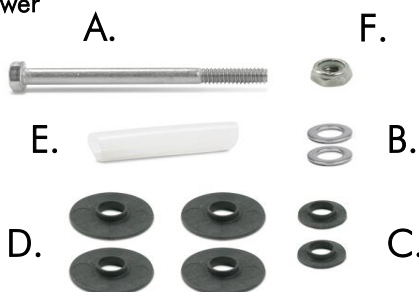
Compatible with Power-Pole XL 8' 2008 & Earlier
 Power-Pole 6' 2008 & Earlier *Note: Lower Stern Bracket Bolt Only*
 Power-Pole Pro Series 6' or 8' 2009
 Power-Pole Sportsman Series 8' 2009
 Power-Pole Sportsman Series 6' 2009 & 2010 *Note: Lower Stern Bracket Bolt Only*

Installation Tools

- 1/2" Socket with Ratchet
- 1/2" Wrench
- Drill
- 3/8" Steel Drill Bit
- Pliers
- Hammer

Hardware

- A. Qty (1) 5/16 x 3.5" stern bracket bolt
- B. Qty (2) Small washers
- C. Qty (2) Small black bushing
- D. Qty (4) Large black bushings
- E. Qty (1) Tubing stern bracket Teflon
- F. Qty (1) 5/16 low-profile mounting nut



Installation Instructions:

- Step 1 Remove old bolt and bushings with installation tools.
- Step 2 Drill out old tubing stern bracket Teflon with 3/8" steel drill bit and replace with the new Teflon E.
- Step 3 Insert bushings D. into both sides of stern bracket holes with small flange facing inward toward holes.
- Step 4 Insert remaining bushings D into the insides of U-channel with small flange facing in towards hole of U-channel.
- Step 5 Put washer B onto bolt A. Next put the small black bushing C on the bolt A with the flat side towards the washer B.
- Step 6 Install U-channel on stern bracket as in picture above with flat sides of bushings D touching and aligning the hole.
- Step 7 Insert dressed bolt A through the U-channel and stern bracket.
- Step 8 Place small bushing C onto bolt A with small flange facing in towards the U-Channel hole followed by washer B.
- Step 9 Finish by threading nut F on and tighten to 72 inch pounds / 6 foot pounds of torque.

For technical support call 813-689-9932 opt 2.

