# **Dual Deployment Recovery**

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Photo credit: Aaron Sheriff

Why bother? It requires expensive electronics and it makes flight prep much more involved...

- It increases the likelihood of landing on the range shorter walks!
- It allows for higher-powered flights under given conditions
- It encourages larger parachutes for gentler landings
- It enables deployment redundancies
- It provides finely tuned ejection timing and conditions (no more zippers!)
- It demonstrates technical rocketry accomplishment
- If you aspire to Level 3 HPR certification, it's <u>required</u>

#### Shortened drift time and recovery walks

Single v. Dual deployment recovery drift time



—single deploy altitude (ft) —dual altitude (ft)

## Shortened drift time and recovery walks

Real-world example:

Drogue (2' Rocketman Mach II Ballistic) fired at apogee of 11,495'

Main (12' Rocketman Standard w/1' Fruity Chutes pilot) at 675'.

Note the difference in the slopes of the lines. Drogue descent was at nearly 100 ft/sec, landed under 20ft/sec. Total drift from launch site 3,048' (came fairly straight down)

Altimeters: Missileworks RRC3 and Stratologger CF



## Shortened drift time and recovery walks



## The basics

- Different approaches all have the following in common -
  - 1. An ejection charge separates the nose cone or airframe at apogee
  - The rocket descends rapidly from apogee tumbling under drogue or streamer
  - 3. An altimeter or timer deploys the main parachute at a preset altitude shortly before landing
  - 4. The rocket slows and gently descends the remaining distance to the ground on its main parachute for safe recovery

## Apogee ejection

- Initial ejection can be motor based (delay grain timed), timer based, altimeter based, accelerometer based, or can use more than one of these
- The rocket's aerodynamic shape is spoiled to prevent ballistic descent (the precursor to the "lawn dart")
- A drogue parachute or streamer (or nothing) is deployed at the apogee separation to stabilize the descent and ease tracking
- Redundancy is smart, easy, and recommended
  - Motor ejection can serve as a failsafe for an electronically timed or altitude-based ejection, or vice versa
  - It's common to hear extra ejection reports shortly after apogee on dual deployment flights

# The drogue

- Usually just a small parachute, often of reinforced build to handle higher speeds
  - Example: for a 6' long rocket 4" in diameter and weighing 6-7 pounds, a 6-12" nylon parachute is sufficient
  - Heavily reefed chute
  - Dino Chutes "Guide Chute"
  - Bama Chutes "Ballute Drogue"
  - Streamer
  - Just a separation can be enough (cable cutters)
- Descent speed under drogue @ 75-100 ft./sec.
- Intent is rapid but stable non-ballistic descent
  - Prevents lawn darts and core samples
  - Stabilization will aid main parachute deployment, avoid tangles, and keep nosecone/payload from contacting main body tube
  - Higher visibility aids visual tracking and helps LCO and spectators

# The drogue



Rocketman Ballistic Mach II, Dino Chutes Drogue (L) and Guide Chute (R), Bama Chutes Ballute

## Main deployment

- The main parachute is the primary recovery device
- The main achieves the desired landing descent rate for the rocket
  - Example: for the same 6' long / 4" diameter rocket, a 60" parachute works well
- Descent speed under main @ ~15 ft/sec (must be < 24 ft/sec)</li>
- Deploys high enough to give the parachute time to unfurl, slow the rocket, and give spectators time to react

# Electronics

- Altimeters & Timers
  - Work in conjunction with ejection charges, tethers, or combinations
  - With ejections charges, will energize "pyro channels" for igniters/starters/e-matches
- Timers usually "start the clock" by sensing launch with an accelerometer
- Altimeters may use an accelerometer or minimum altitude lockout logic to recognize a nominal flight
- Usually reside in an electronics or avionics bay protected from ejection gasses but vented open to the atmosphere (for the altimeter)
- Devices signal readiness once armed
  - Battery voltage and/or Continuity to ejection igniters/starters/e-matches
  - Main deployment altitude
  - Last flight max altitude, etc.
- Some electronics provide additional functionality
  - Telemetry data via voice, beeps, LCD's/LED's, USB/micro USB, and/or wireless
  - Air starts for multistaging or clustering AP motors
  - Tracking/GPS

## Electronics – dual deploy examples

(not endorsements)

- Perfectflite
  - Stratologger SL100
  - Stratologger CF
- Missle Works
  - RRC3
  - RRC2+/2L
  - WRC+ (remote control!)
  - PET2+
- Altus Metrum
  - TeleMetrum
  - TeleMega
  - TeleMini
- Jolly Logic
  - Chute Release

- ENTACORE
  - AIM USB
  - AIM XTRA / BASE
- Eggtimer Rocketry (you assemble)
  - Proton
  - Quantum
  - Classic
  - Quark
  - TRS
- BigRedBee
  - Transmitters, receivers, and beacons
- PML
  - Co-Pilot v3 is designed for their CPR dual deploy kits

# Electronics bays / avionics bays

- Several configurations
  - Mid airframe coupler most common
  - Reinforced bulk plates and strong attachment points
- Bay usually separates drogue from main
- Bay protects electronics from hot and corrosive ejection gases
- Bay provides access for arming
  - Safety codes require arming AFTER mounting and aiming pad/guide
  - Many arming switch styles toggle SPDT/SPST, key, push momentary/locking, etc., magnetic
  - Wireless arming (like with Eggtimer Wifi Switch)
    - Tripoli requires separate arming of wifi system after on the field and away from crowd
  - Unsophisticated "twist and tape" arming also works
- Bay needs static ports for barometric altimeters
  - Port sizing calculators
  - Ports make handy access points for arming

# Ejection charges

- Black powder
  - FFFFg, also called priming powder
    - Tip Preserve unused powder from AeroTech RMS motor kits
  - Charge calculators online
  - May need LEUP for storing black powder, e-matches
    - Magazine for secure storage, background check, etc.
    - ATF.gov for info
- Pyrodex ("smokeless powder")
  - Requires compression of the charge
  - Doesn't burn as fast
  - Black powder and Pyrodex should always be firmly packed so the powder doesn't move away from the ignition source
- Compressed gas
  - CO<sub>2</sub> cartridges, standard sizes
  - Best for very high altitudes

# Tether/release and CO<sub>2</sub> systems

- Tethers and CO<sub>2</sub> usually need some pyro to activate
  Jolly Logic Chute Release is notable tether exception
- Pyro triggers CO2 canister puncture
  - Example; Peregrine / Raptor by Tinder Rocketry
- Pyro activates tether release
  - Example; Tender Descender by Tinder Rocketry
- Pyro activates cable cutters
  - Example; Cable Cutter by Prairie Twister Rocketry
    - Disposable tethers (zip ties)

## Jolly Logic Chute Release dual deploy that also works for low-mid power

- MSRP \$129 <u>https://www.jollylogic.com/products/chuterelease/</u>
- Available from Off We Go Rocketry
- Requires separate ejection, either motor or electronic
- Intended for BT-60 / 1.6" / 42mm or larger
  - Includes extra bands, pins, and lanyards
  - <u>https://youtu.be/ZtokOKrRwRg</u> ground demo
  - <u>https://youtu.be/AA4tOfYKNjQ</u> flight demo
  - Can use to wrap entire 'chute or reef the 'chute
  - Only does release, does not report altitude
    - JL Alt1, 2, & 3 do that!
- Make a TIGHT bundle, use the tightest band
- Don't forget to tether it to the shock cord!



## Cable cutters

- Cable Cutter allows you to bundle your 'chute and cut the cable tie using your altimeter
  - <u>http://ptrocketry.blogspot.com/p/cable-cutter.html</u> \$50 for 2 w/ accessories
  - Use to bind entire 'chute, reef 'chute, or reef shrouds
  - Tightly wrap 'chute/shrouds/extra shock cord in a flame shield
  - Secure with cable tie through two cable cutters (for redundancy)
  - The drogue charge ejects the nose and the bundled 'chute
  - Use with or without a drogue 'chute (the bundle acts like a drogue)
  - "Main" charge cuts the cable ties and chute unfurls
  - Remember to protect the wires from ejection charge
  - <u>https://youtu.be/Dux4M77ZoxQ</u> Ground test video
  - <u>https://youtu.be/5QGznnvJNQc</u> Setup video



#### Considerations and common problems

- Avoiding drag and ejection shock separation
  - Coupler e-bays may need ejection-destructible rivets
- Avoiding arming switch actuation during flight
  - Must resist high g-forces at ignition and apogee ejection
    - Orientation and/or inertial resistance
    - Toggle switches should avoid alignment with vertical axis
  - May add drag if not recessed
- Avoiding other deployment failures
  - "Blow it out or blow it up" error on the side of too much with charges
  - Ground testing
    - Most altimeters have testing mode (or use a shop-vac and silicone tape like Brian does)
  - Fresh batteries use of welded batteries such as Duracell encouraged
  - Batteries must be secured to prevent damage to electronics

#### Typical dual deploy pre-flight checklist

✓ Determine use of motor ejection at apogee

✓ Select motor and set delay, load/reload motor

- ✓ if using motor ejection as a redundancy, allow more delay
- If NOT using motor ejection, empty the charge well of powder)
- ✓ Install altimeter in e-bay, arm for diagnostics
- ✓ Disarm altimeter, attach ejection igniters
- Load/pack ejection charges loose powder is not acceptable
- ✓ Pack drogue/harness, couple payload to e-bay
- ✓ Pack main/harness, couple fuselage to e-bay
- ✓ Mount rocket on assigned pad, arm deployment electronics, recheck diagnostics/POST
- Cross fingers when LCO gets to your rocket, start video recording

#### Enjoy the flight, the suspense of the main opening, AND the short walk to recover from the slow, majestic, nearby touchdown!

# Conclusion

Once you do it you'll never go back!

# Shopping/scavenging list

- Altimeters
- Ejection charges and e-matches
- Terminal blocks, wiring, arming switches
- Ejection canisters
- Soldering kit

## Resources

- Descent rate calculator
  - <u>http://www.rocketreviews.com/descent-rate-calculator.html</u>
  - RockSim will also estimate descent rates
- E bay static port sizing
  - http://www.vernk.com/AltimeterPortSizing.htm
- Ejection charge calculator
  - <u>http://www.rockethead.net/black\_powder\_calculator.htm</u>