FORNA
Baking Panels

BAKING AND PIZZA STONES

FORNA Panel

FORNA Panel developed by materials experts under strong cooperation with oven producers and end users. Its cutting-edge technology makes your ovens like never before!

General Features

- Long-Lasting design
- Ready to use short time
- Unique heat distribution technology
- Unlimited edge options
- Custom surface options
- Easy slide in
- Easy to clean
- Retain the heat well
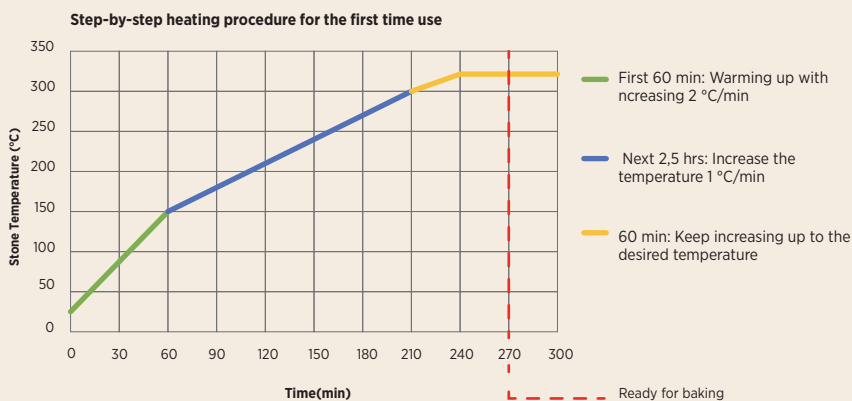- Very strong and durable

Technical Fevatures

- Density: 2.200 kg/m3
- Compressive strength ≥ 40 N/mm2 *
- Flexural strength ≥ 12 N/mm2 *
- Thermal conductivity: 0,8 W/mK
- Thermal expansion: 1,0x10-5/°C

*measured before heating

Heating Instructions

- The oven temperature must not exceed 50 °C when inserting FORNA Panels.
- Step-by-step heating procedure must be followed since the water escapes. Faster heat-up time can lead to the stone tearing and becoming deformed.
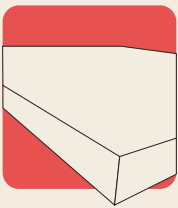- The instructions above re-apply every time FORNA Panels are replaced.

Step-by-step heating procedure for the first time use

First 60 min: Warming up with ncreasing 2 °C/min

Next 2,5 hrs: Increase the temperature 1 °C/min

60 min: Keep increasing up to the desired temperature

Ready for baking

For 15 mm thicknesses	For 20 and 30 mm thicknesses
100 °C for 1 h	100 °C for 2 h
150 °C for 2 h	150 °C for 2 h
200 °C for 1 h	200 °C for 1 h
250 °C for 1 h	250 °C for 1 h

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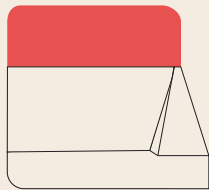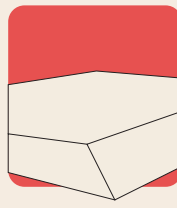
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Edges

Oven producers can choose custom edge finish according to their oven design. Different edge options give better user experience and wear and impact resistant finish.
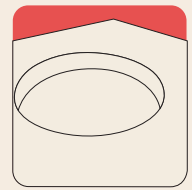

Standart

Step

Angled

Curve

Round

Cleaning

Soap usage for cleaning is not recommended since the absorbed soap may be leached into the food during cooking. Instead, the panels should be rinsed with water and gently wiped. After cleaning, they should be left to dry for 24 hours.
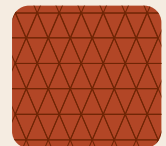
Surfaces & Colors

To have non-stick surface, there are numbers of surface options.
Do not hesitate to ask more from us.

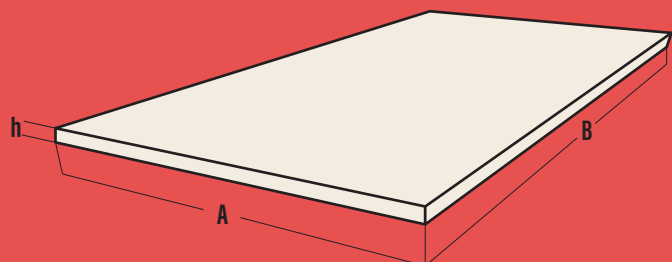**Red**

Gray

Patterned

Sizes

Thickness (h)
15, 20, 30 mm and special requests

Width (A)
Up to 1.250 mm

Length (B)
Up to 2.500 mm

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General Notes

Forna Panel's internal design provide unique heat distribution. It provides uniform baking experience.