

CREATING A CLEANER, SAFER, HEALTHIER WORLD.



Decorative Flake

THE PROVEN SOLUTION™ FOR HIGH-PEFORMANCE DECORATIVE FLOORS

- LEED® LEED green building certification program credits available:
 - Indoor Environmental Quality
 - 4.2 Low-Emitting Materials, Paint and Coatings
- **DURABLE** With light stable Eco-TCU[®] or UV-resistant Eco-URE[®] seal coats, Eco-DFS[®] is more UV-stable than standard epoxy systems and offers excellent resistance to heavy traffic when topcoated with optional Eco-HTS[®] 100
- **BEAUTIFUL** Complement any environment with a virtual rainbow of highly UV-stable colors and patterns



Tennant Company is a world leader in indoor and outdoor environmental cleaning solutions and floor and wall coatings.

CHEMICAL RESISTANCE **PROPERTIES**

	Eco-TCU 1 / 7 day(s)	Eco-URE 1 / 7 day(s)	Eco-HTS 100 1 / 7 day(s)
Acids, Inorganic 10% Hydrochloric Acid 30% Hydrochloric Acid	E/E E/G	G/G G/G	E / E E / E
(Muriatic) 10% Nitric Acid 50% Phosphoric Acid 37% Sulfuric Acid (Battery Acid)	E/F E/G E/G	G/F F/P G/G	E/E E/G E/E
Acids, Organic 10% Acetic Acid 10% Citric Acid Oleic Acid	E / F E / E E / E	G/G G/G G/G	E / E E / E E / E
Alkalies 10% Ammonium Hydroxid 50% Sodium Hydroxide	le E/E E/E	E/G E/E	E / E E / E
Solvents (Alcohols) Ethylene Glycol (Antifreeze Isopropyl Alcohol Methanol	e) E/E F/P G/F	G / G F / F F / P	E / E E / E E / E
Solvents (Aliphatic) d-Limonene Jet Fuel (JP-4) Gasoline Mineral Spirits	E / G E / E E / G E / E	E / E E / E E / E E / E	E / E E / E E / E E / E
Solvents (Aromatic) Xylene	F/P	F/F	E/E
Solvents (Chlorinated) Methylene Chloride	P / P	P / P	P / P
Solvents (Ketones & Esters) Methyl Ethyl Ketone (MEK Propylene Glycol Methyl Ether Acetete (PMA)) P/P F/P	P / P P / P	E / E E / E
Miscellaneous Chemicals 20% Ammonium Nitrate Brake Fluid Bleach Motor Oil (SAE30) Skydrol' 500B, LD4 20% Sodium Chloride 1% Tide' Laundry Soap 10% Trisodium Phosphate	E / E G / F E / E E / E G / P E / E E / E	E/G F/F E/E E/E G/G E/E E/E	E/E E/E E/E E/E E/E E/E

Based on 1-day and 7-day spot testing on concrete.

Coating cured 2 weeks prior to testing

Note: Reduced chemical resistance and increased staining is possible in pigmented

Registered trademarks: Tide" of Procter and Gamble, Skydrol" of Solutia, Inc.

G = Good (Limited Adverse Effect) P = Poor (Unsatisfactory)

E = Excellent (No Adverse Effect) F = Fair (Moderate Adverse Effect)

PHYSICAL/PERFORMANCE PROPERTIES

MATERIAL PROPERTIES (LI	QUID) Test Method	Eco-TCU™ Results	Eco-URE™, Eco-URE/OP™ Results	Eco-HTS™ 100 Results
Volatile Organic Compound VOC lb/gal (g/L)	ASTM D3960	A/B: 0.8 (100)	A/B: 0.05 (6)	A/B/C: 0.04 (5)
Flash Point, °F (°C) Seta Closed Cup	ASTM D3278	A: 125 (52) B: 138 (59)	A: >200 (93) B: >200 (93)	A: >200 (93) B: >200 (93)
Percent Solids, by weight	ASTM D2369	A/B: 90.6	URE A/B: 99.49 URE/OP A/B: 99.51	A/B/C: 94.00
Density, lb/gal (kg/L)	ASTM D1475	A/B: 8.91 (1.07)	URE A/B: 9.08 (1.09) URE/OP A/B: 9.12 (1.09)	A/B/C: 11.93 (1.43)

CURED COATING PROPERTIES (DRY FILM)

ASTM D4060	70-90	80-90	18.0
ASTM D4541	Substrate failure	Substrate failure	Substrate failure
ASTM D2047	≥0.52** (depending on texture)	≥0.50** (depending on texture)	0.63
ASTM D635	-	115	182
ASTM D2370	7,000 (48.3)	8,000 (55.2)	6,250 (43.1)
ASTM D2370	7	5	6 (resin only)
ASTM D4366	154 (1 mil (0.03 mm) film)	-	171.3 (3 mil (0.08 mm) resin only)
ASTM G154	<20 increase to yellow units (CIE \triangle b)	<40 increase to yellow units (CIE △b)	<10 increase to yellow units (CIE △b)
ASTM D570	_	2.48%	1.73%
	ASTM D4541 ASTM D2047 ASTM D635 ASTM D2370 ASTM D2370 ASTM D4366 ASTM G154	ASTM D4541 Substrate failure ASTM D2047 ≥0.52** (depending on texture) ASTM D635 − ASTM D2370 7,000 (48.3) ASTM D2370 7 ASTM D4366 154 (1 mil (0.03 mm) film) ASTM G154 <20 increase to yellow units (CIE △b)	ASTM D4541 Substrate failure Substrate failure ASTM D2047 ≥0.52**

^{*}CS-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions. Results are based on 2-week ambient cure.

APPLICATION CHARACTERISTICS

Property	Eco-TCU Eco-URE, Eco-URE/OP† Eco-HTS 100	Full Broadcast Flake
Coverage Rate, ft²/gal (m²/3.78 L)	107-267 (9.9-24.8) 107-500 (9.9-46.5) 500 (46.5)	0.2 lbs/ft² (0.09 kg/0.9 m²)
Application Thickness, mils (mm)	6-15 (0.15-0.38) 3-15 (0.08-0.38) 3.2 (0.08)	Nominal 1/8" (3.18) (2 layers)

[†] Eco-URE/OP will "ghost" or appear cloudy if applied at >8 mils (0.20 mm) per coat.

Testing performed at ambient conditions unless stated otherwise.

Specifications subject to change without notice.

FOR FIRST IMPRESSIONS THAT LAST

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^{**} Random flake or full broadcast flake floors with multiple topcoats that have a virtually smooth texture will need grit to get COF values >0.50.