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Chapter 18 Macro Reference

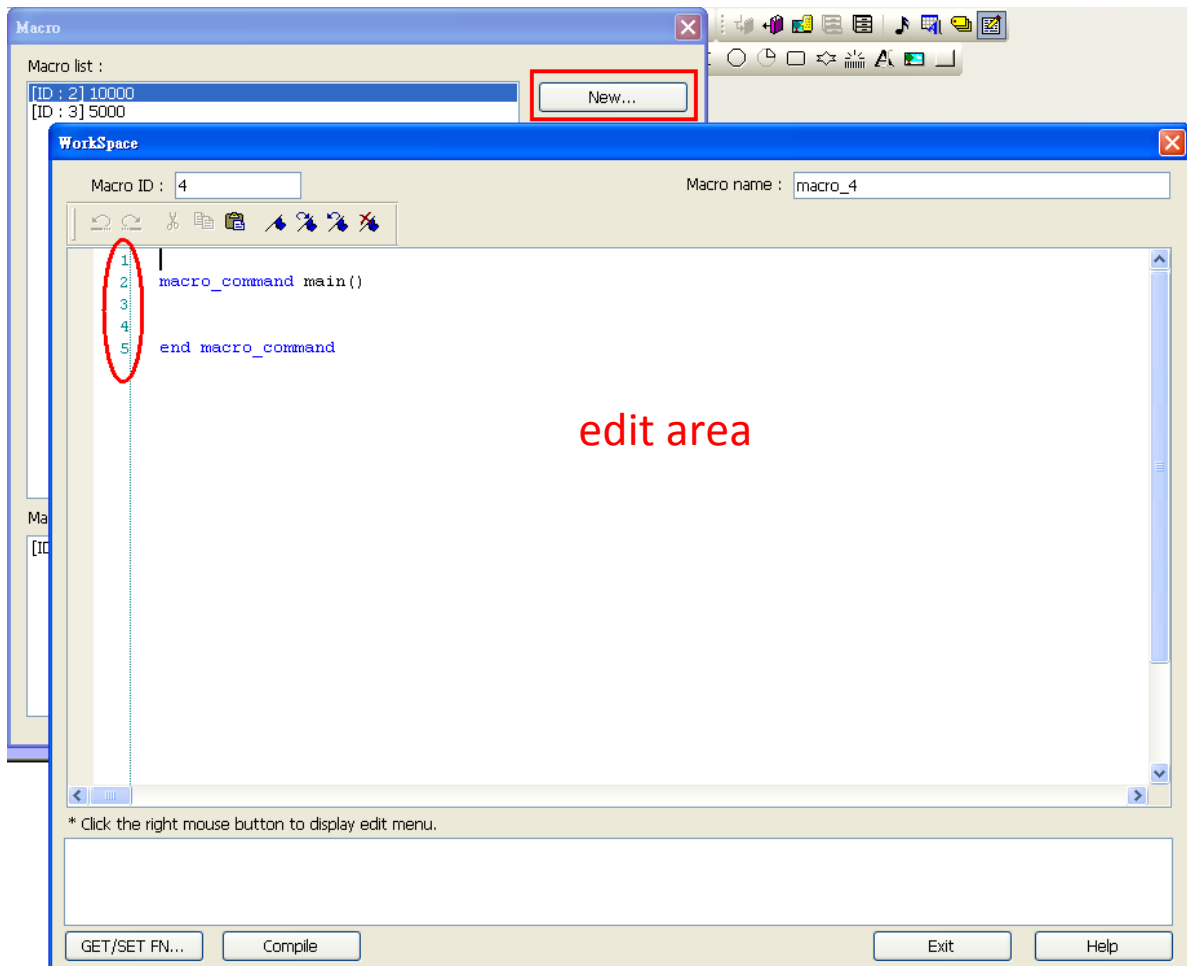
Macros provide the additional functionality your application may need. Macros are automated sequences of commands that are executed at run-time. Macros allow you to perform tasks such as complex scaling operations, string handling, and user interactions with your projects. This chapter describes syntax, usage, and programming methods of macro commands.

18.1 Instructions to use the Macro Editor

1. Macro editor provides the following functions:
 - a. Display line number
 - b. Undo / Redo
 - c. Cut / Copy / Paste
 - d. Select All
 - e. Toggle Bookmark / Previous Bookmark / Next Bookmark / Clear All Bookmarks
 - f. Toggle All Outlining
 - g. Security -> Use execution condition
 - h. Periodical execution
 - i. Execute one time when HMI starts

The instructions below show you how to use these functions.

- Open the macro editor; you'll see the line numbers displayed on the left-hand side of the edit area.



- Right click on the edit area to open the pop-up menu as shown below:

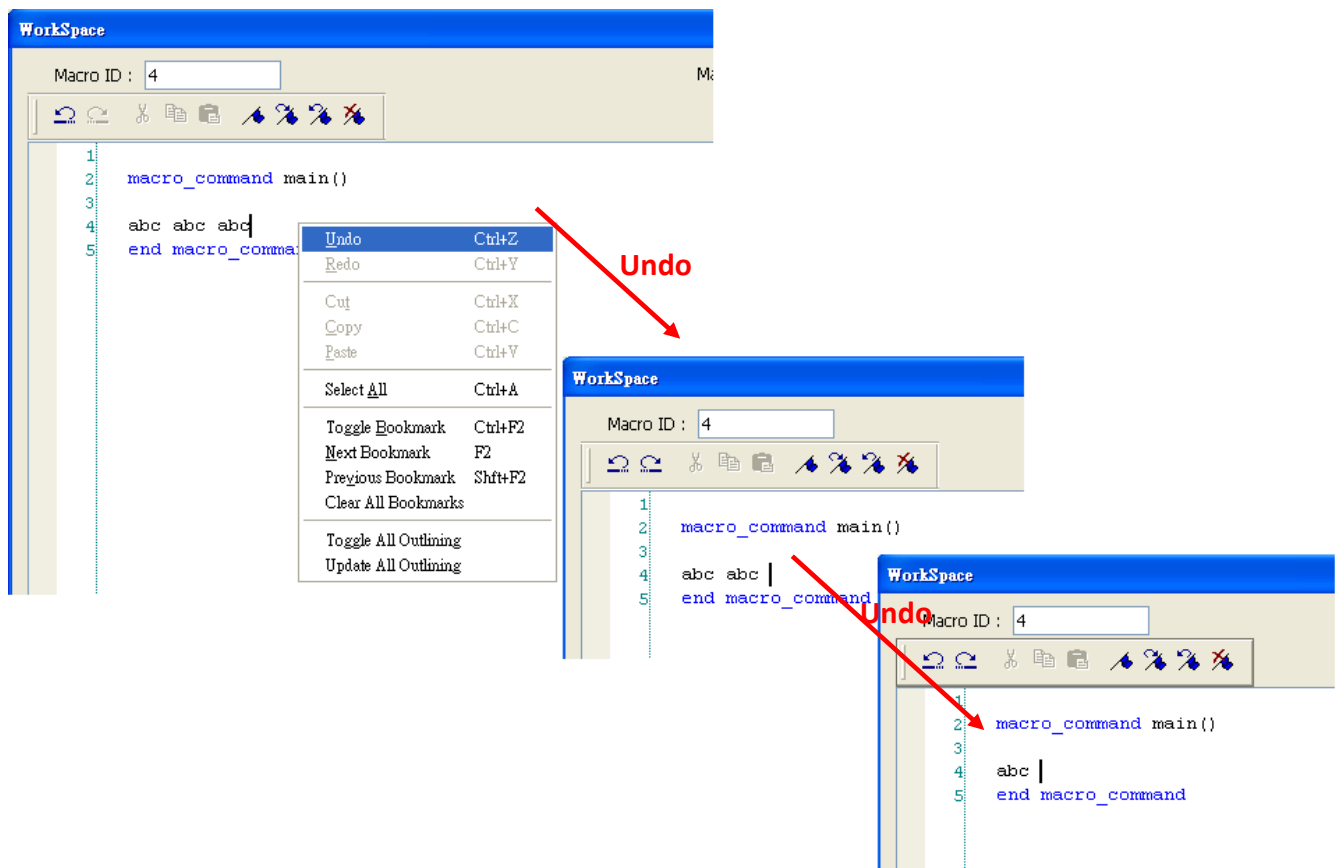
<u>U</u> ndo	Ctrl+Z
<u>R</u> edo	Ctrl+Y
<u>C</u> ut	Ctrl+X
<u>C</u> opy	Ctrl+C
<u>P</u> aste	Ctrl+V
<u>S</u> elect <u>A</u> ll	Ctrl+A
<u>T</u> oggle <u>B</u> ookmark	Ctrl+F2
<u>N</u> ext Bookmark	F2
<u>P</u> revious Bookmark	Shift+F2
<u>C</u> lear All Bookmarks	
<u>T</u> oggle All Outlining	
<u>U</u> pdate All Outlining	

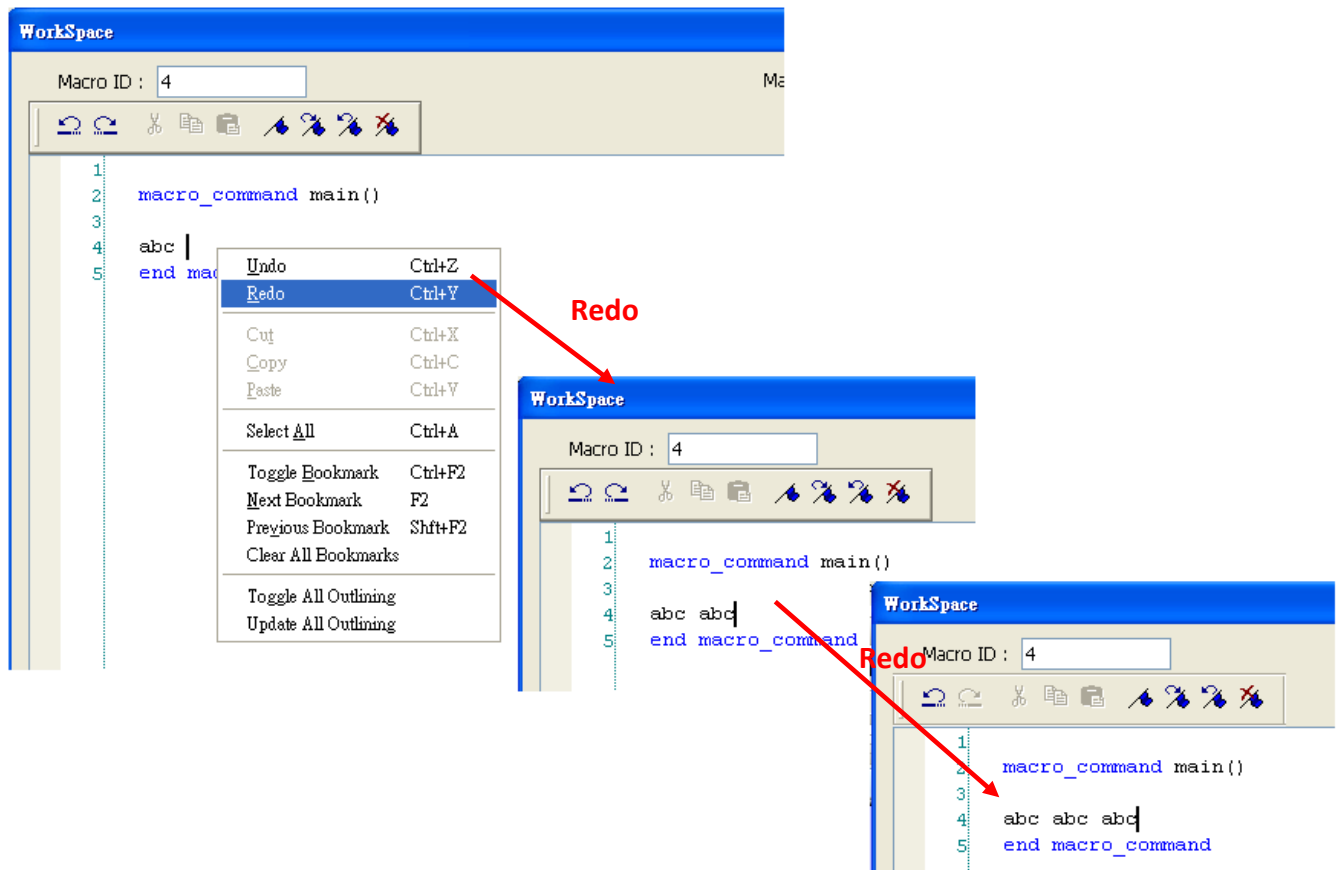
Disabled operations are colored grey, which indicates that it is not possible to use that function in the current status of the editor. For example, you should select some text to enable the copy function, otherwise it will be disabled. Keyboard shortcuts are also shown.

4. The toolbar provides [Undo], [Redo], [Cut], [Copy], [Paste], [Toggle Bookmark], [Next Bookmark], [Previous Bookmark] and [Clear All Bookmarks] buttons.

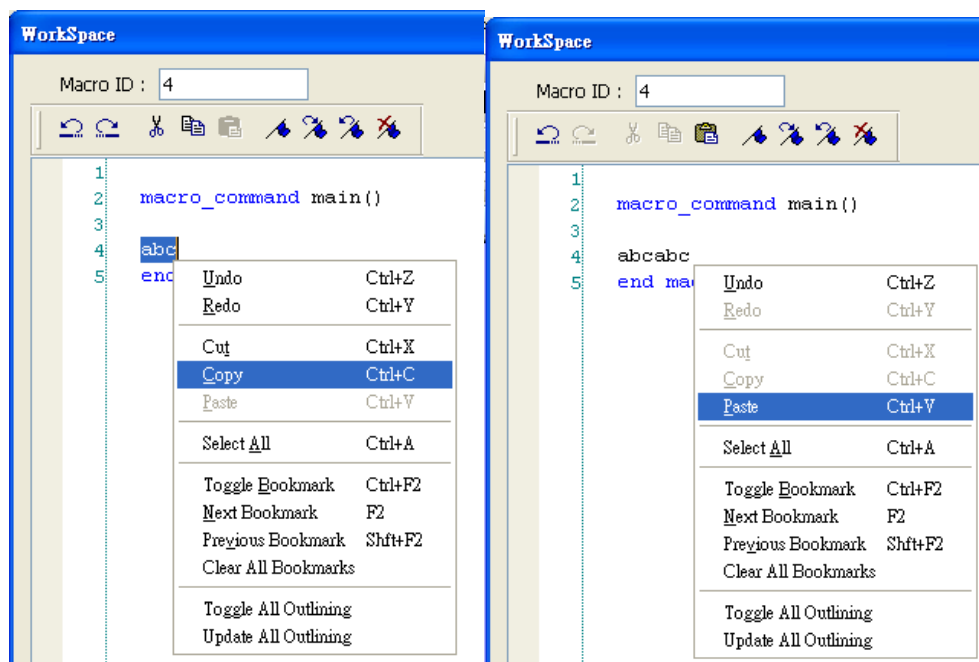


5. Any modification will enable the [Undo] function. [Redo] function will be enabled after the undo action is used. To perform the undo/redo, right click to select the item or use the keyboard shortcuts. (Undo: Ctrl+Z, Redo: Ctrl+Y).

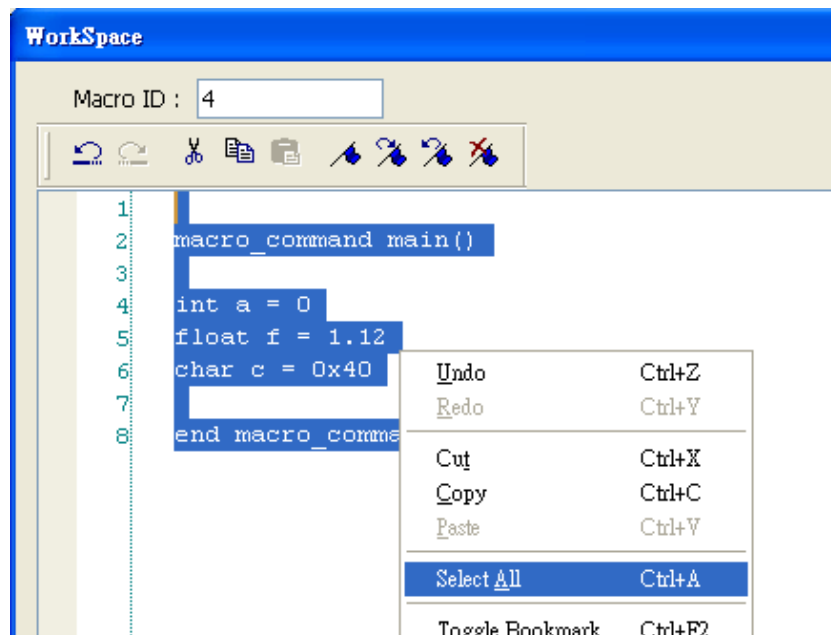




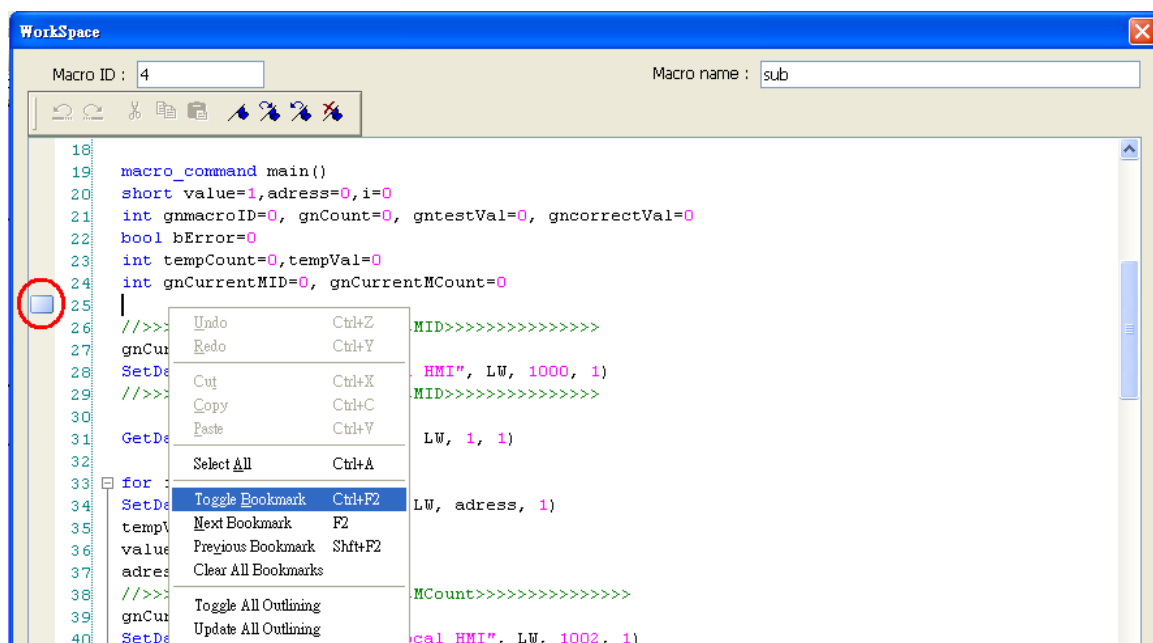
6. Select a word in the editor to enable the [Cut] and [Copy] function. After [Cut] or [Copy] is performed, [Paste] function is enabled.



7. Use [Select All] to include all the content in the edit area.



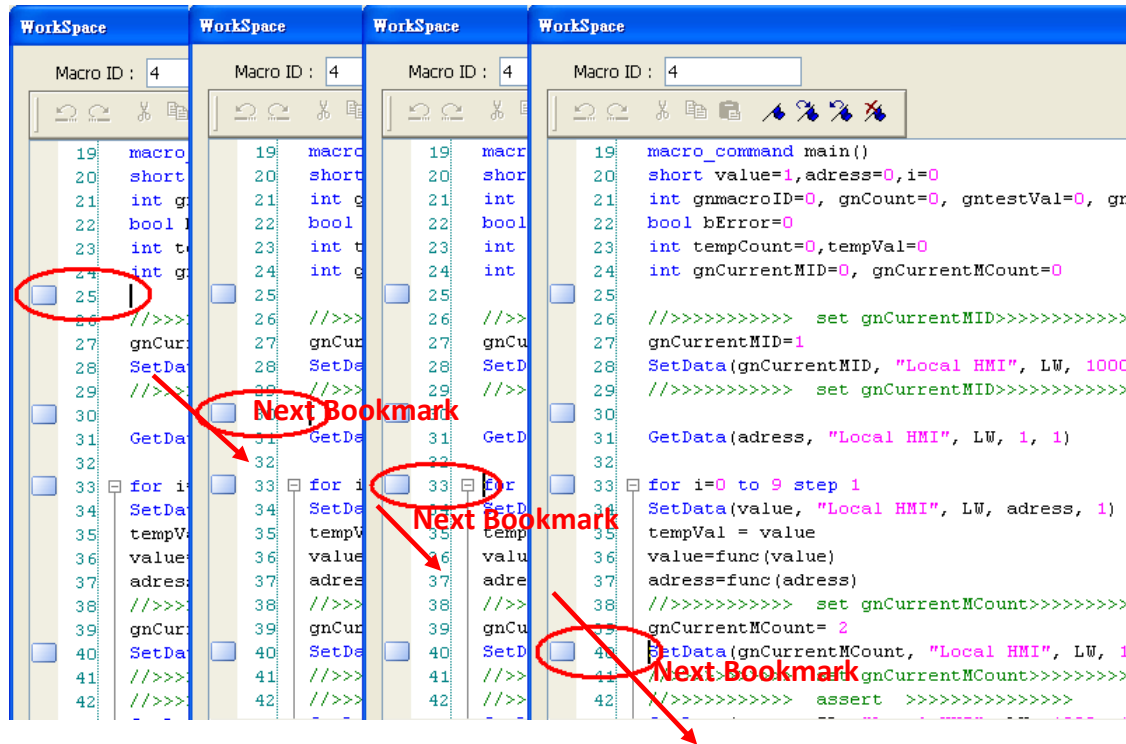
8. If the macro is too long, use bookmarks to manage and read the code with ease. The illustration below shows how it works.
 - a. Move your cursor to the position in the edit area where to insert a bookmark. Right click, select [Toggle Bookmark]. There will be a blue little square that represents a bookmark on the left side of edit area.



- b. If there is already a bookmark where the cursor is placed, select [Toggle Bookmark]

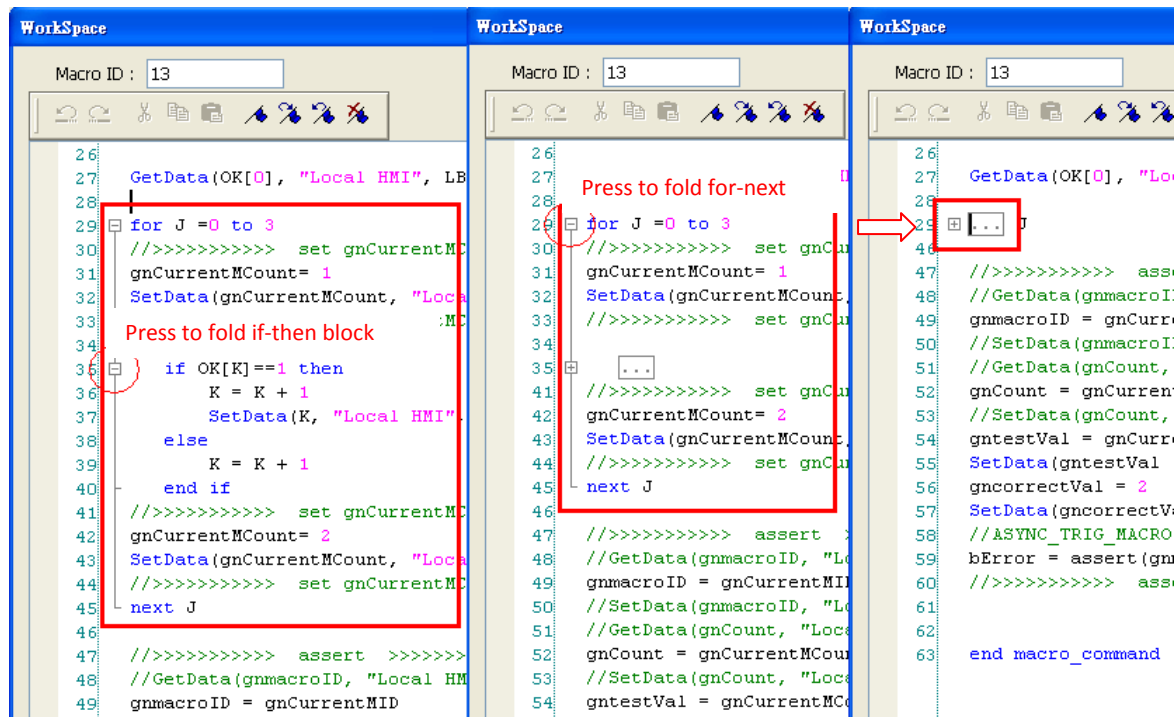
to close it, otherwise to open it.

- c. Right click and select [Next Bookmark], the cursor will move to where the next bookmark locates. Selecting [Previous Bookmark] will move the cursor to the previous bookmark.

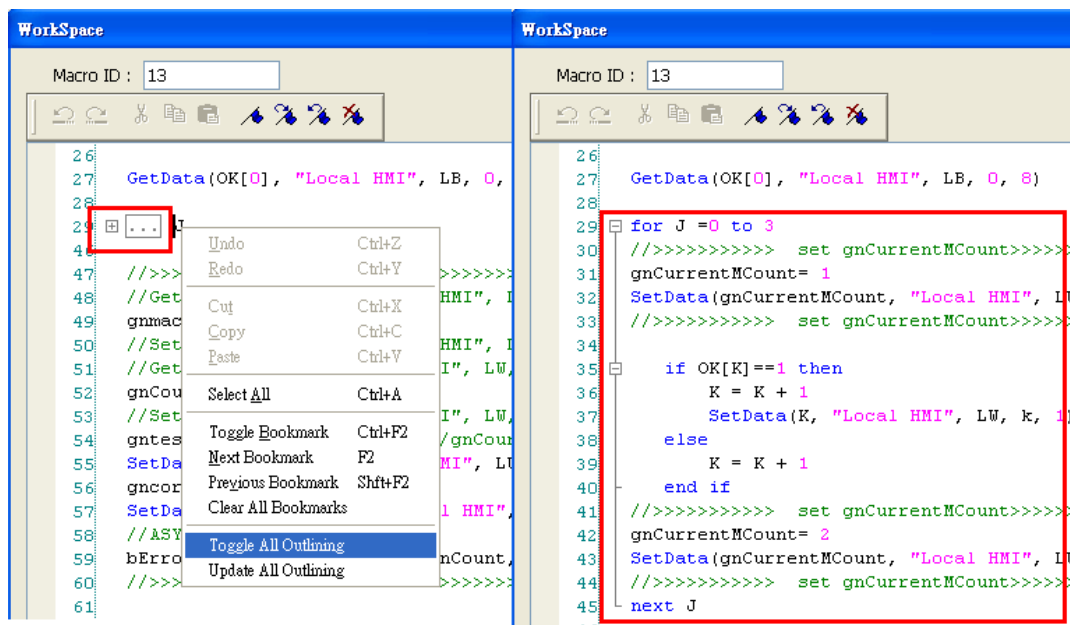


- d. Selecting [Clear All Bookmarks] will delete all bookmarks.

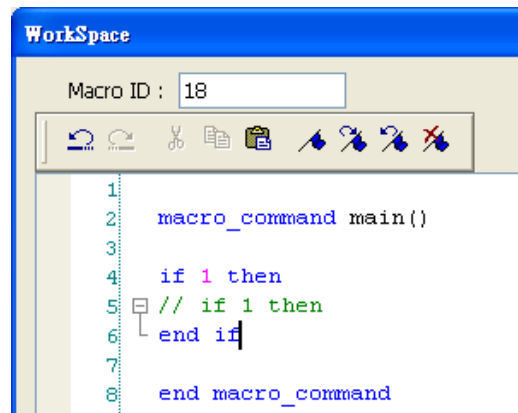
9. Macro editor provides outlining (or code-folding). Outlining will hide macro codes that belong to the same block, and display them as  . There will be a tree diagram on the left side of edit area. Users can click  to hide the block or  to open, as shown below:



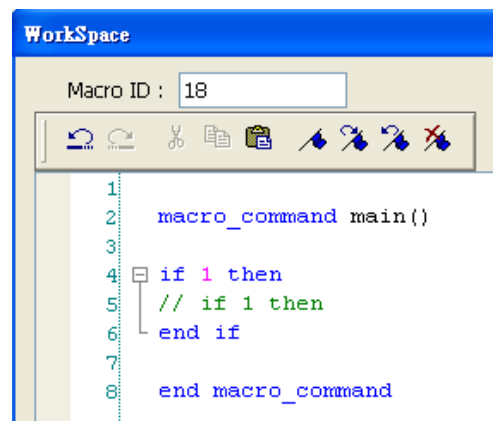
10. Right click to select [Toggle All Outlining] to open all folded macro code blocks.



11. Sometimes the outlining might be incorrect since that the keywords are misjudged. For example:



To solve this problem, right click and select [Update All Outlining].



12. The statements enclosed in the following keywords are called a “block” of the macro code:

- a. Function block: sub – end sub
- b. Iterative statements:
 - i. for – next
 - ii. while – wend
- c. Logical statements:
 - i. if – end if
- d. Selective statements: select case – end select

18.2 Macro Construction

A macro contains statements. The statements contain constants, variables and operations. The statements are put in a specific order to create the desired output.

A macro has the following structure:

Global Variable Declaration	-----	Optional
Sub Function Block Declarations	-----	Optional
Local Variable Declarations		
End Sub		
macro_command main()	-----	Required
Local Variable Declarations		
[Statements]		
end macro_command	-----	Required

Macro must have one and only one main function which is the execution start point of macro. The format is:

macro_command main()

end macro_command

Local variables are used within the main macro function or in a defined function block. Its value remains valid only within the specific block.

Global variables are declared before any function blocks and are valid for all functions in the macro. When local variables and global variables have the same declaration of name, only the local variables are valid.

The example below shows a simple macro which includes a variable declaration and a function call.

```
macro_command main()
    short pressure = 10                // local variable declaration
    SetData(pressure, "Allen-Bradley DF1", N7, 0, 1) // function calling
end macro_command
```

18.3 Syntax

18.3.1 Constants and Variables

18.3.1.1 Constants

Constants are fixed values and can be directly written into statements. The formats are:

Constant Type	Note	Example
Decimal integer		345, -234, 0, 23456
Hexadecimal	Must begin with 0x	0x3b, 0xffff, 0x237
ASCII	Single character must be enclosed in single quotation marks and a string (group of characters) must be enclosed by double quotation marks.	'a', "data", "name"
Boolean		true, false

Here is an example using constants:

```
macro_command main()
short A, B    //  A and B are variables
A = 1234
B = 0x12      //  1234 and 0x12 are constants
end macro_command
```

18.3.1.2 Variables

Variables are names that represent information. The information can be changed as the variable is modified by statements.

Naming Rules for Variables

1. A variable name must start with an alphabet.
2. Variable names longer than 32 characters are not allowed.
3. Reserved words cannot be used as variable names.

There are 8 different Variable types, 5 for signed data types and 3 for unsigned data types:

Variable Type	Description	Range
bool (boolean)	1 bit (discrete)	0, 1
char (character)	8 bits (byte)	+127 to -128
short (short integer)	16 bits (word)	+32767 to -32768
int (integer)	32 bits (double word)	+2147483647 to -2147483648
float (floating point)	32 bits (double word)	
unsigned char	8 bits (byte)	0 to 255
unsigned short	16 bits (word)	0 to 65535
unsigned int	32 bits (double word)	0 to 4,294,967,295

Declaring Variables

Variables must be declared before being used. To declare a variable, specify the type before the variable name.

Example:

```
int      a
short    b, switch
float    pressure
unsigned short c
```

Declaring Arrays

Macros support one-dimensional arrays (zero-based index). To declare an array of variables, specify the type and the variable name followed by the number of variables in the array enclosed in brackets "[]". The length of an array could be 1 to 4096. (Macros only support at most 4096 variables per macro).

Example:

```
int      a[10]
short    b[20], switch[30]
float    pressure[15]
```

The minimum array index is 0 and the maximum is (array size – 1).

Example:

```
char data [100]      // array size is 100
```

In this case, the minimum of array index is 0 and maximum of array index is 99 (=100-1)

Variable and Array Initialization

There are two ways variables can be initialized:

1. By statement using the assignment operator (=)

Example:

```
int a
float b[3]
a = 10
b[0] = 1
```

2. During declaration

```
char a = '5', b = 9
```

The declaration of arrays is a special case. The entire array can be initialized during declaration by enclosing comma separated values inside curly brackets "{}".

Example:

```
float data[4] = {11, 22, 33, 44} // now data[0] is 11, data[1] is 22....
```

18.3.2 Operators

Operators are used to designate how data is manipulated and calculated.

Operator	Description	Example
=	Assignment operator	pressure = 10

Arithmetic Operators	Description	Example
+	Addition	A = B + C
-	Subtraction	A = B - C
*	Multiplication	A = B * C
/	Division	A = B / C
%	Modulo division (return remainder)	A = B % 5

Comparison Operators	Description	Example
<	Less than	if A < 10 then B = 5
<=	Less than or equal to	if A <= 10 then B = 5
>	Greater than	if A > 10 then B = 5
>=	Greater than or equal to	if A >= 10 then B = 5
==	Equal to	if A == 10 then B = 5
<>	Not equal to	if A <> 10 then B = 5

Logic Operators	Description	Example
and	Logical AND	if A < 10 and B > 5 then C = 10
or	Logical OR	if A >= 10 or B > 5 then C = 10
xor	Logical Exclusive OR	if A xor 256 then B = 5
not	Logical NOT	if not A then B = 5

Shift and bitwise operators are used to manipulate bits of signed/unsigned character and integer variables. The priority of these operators is from left to right within the statement.

Shift Operators	Description	Example
<<	Shifts the bits in a bitset to the left a specified number of positions	A = B << 8
>>	Shifts the bits in a bitset to the right a specified number of positions	A = B >> 8

Bitwise Operators	Description	Example
&	Bitwise AND	A = B & 0xf
	Bitwise OR	A = B C
^	Bitwise XOR	A = B ^ C
~	One's complement	A = ~B

Priority of All Operators

The overall priority of all operations from highest to lowest is as follows:

Operations within parenthesis are carried out first

Arithmetic operations

Shift and Bitwise operations

Comparison operations

Logic operations

Assignment

Reserved Keywords

The following keywords are reserved for system. These keywords cannot be used as variable, array, or function names.

+, -, *, /, %, >=, >, <=, <, <>, ==, and, or, xor, not, <<, >>, =, &, |, ^, ~
exit, macro_command, for, to, down, step, next, return, bool, short, int, char, float, void, if, then, else, break, continue, set, sub, end, while, wend, true, false
SQRT, CUBERT, LOG, LOG10, SIN, COS, TAN, COT, SEC, CSC, ASIN, ACOS, ATAN, BIN2BCD, BCD2BIN, DEC2ASCII, FLOAT2ASCII, HEX2ASCII, ASCII2DEC, ASCII2FLOAT, ASCII2HEX, FILL, RAND, DELAY, SWAPB, SWAPW, LOBYTE, HIBYTE, LOWORD, HIWORD, GETBIT, SETBITON, SETBITOFF, INVBIT, ADDSUM, XORSUM, CRC, INPORT, OUTPORT, POW, GetError, GetData, GetDataEx, SetData, SetDataEx, SetRTS, GetCTS, Beep, SYNC_TRIG_MACRO, ASYNC_TRIG_MACRO, TRACE, FindDataSamplingDate, FindDataSamplingIndex, FindEventLogDate, FindEventLogIndex
StringGet, StringGetEx, StringSet, StringSetEx, StringCopy, StringMid, StringDecAsc2Bin, StringBin2DecAsc, StringDecAsc2Float, StringFloat2DecAsc, StringHexAsc2Bin, StringBin2HexAsc, StringLength, StringCat, StringCompare, StringCompareNoCase, StringFind, StringReverseFind, StringFindOneOf, StringIncluding, StringExcluding, StringToUpper, StringToLower, StringToReverse, StringTrimLeft, StringTrimRight, StringInsert

18.4 Statement

18.4.1 Definition Statement

This covers the declaration of variables and arrays. The formal construction is as follows:

<code>type name</code>

This defines a variable with name as “name” and type as “type”.

Example:

```
int A            // define a variable A as an integer
```

<code>type name[constant]</code>

This defines an array variable called “name” with size as “constant” and type as “type”.

Example:

```
int B[10]        // where define a variable B as a one-dimensional array of size 10
```

18.4.2 Assignment Statement

Assignment statements use the assignment operator to move data from the expression on the right side of the operator to the variable on the left side. An expression is the combination of variables, constants and operators to yield a value.

<code>VariableName = Expression</code>
--

Example

```
A = 2            where a variable A is assigned to 2
```

18.4.3 Logical Statements

Logical statements perform actions depending on the condition of a boolean expression. The syntax is as follows:

Single-Line Format

```
if <Condition> then  
    [Statements]  
else  
    [Statements]  
end if
```

Example:

```
if a == 2 then  
    b = 1  
else  
    b = 2  
end if
```

Block Format

```
If <Condition> then  
    [Statements]  
else if <Condition – n> then  
    [Statements]  
else  
    [Statements]  
end if
```

Example:

```
if a == 2 then  
    b = 1  
else if a == 3 then  
    b = 2  
else  
    b = 3  
end if
```

Syntax description:

if	Must be used to begin the statement
<Condition>	Required. This is the controlling statement. It is FALSE when the <Condition> evaluates to 0 and TRUE when it evaluates to non- zero.
then	Must precede the statements to execute if the <Condition> evaluates to TRUE.
[Statements]	It is optional in block format but necessary in single-line format without else. The statement will be executed when the <Condition> is TRUE.
else if	Optional. The else if statement will be executed when the relative <Condition-n> is TRUE.
<Condition-n>	Optional. see <Condition>
else	Optional. The else statement will be executed when <Condition> and <Condition-n> are both FALSE.
end if	Must be used to end an if-then statement.

18.4.4 Selective Statements

The select-case construction can be used like multiple if-else statements and perform selected actions depending on the value of the given variable. When the matched value is found, all the actions below will be executed until a break statement is met. The syntax is as follows:

Format without a Default Case

```
Select Case [variable]
Case [value]
    [Statements]
    break
end Select
```

Example:

```
Select Case A
Case 1
    b=1
    break
end Select
```

Format with a Default Case (Case else)**Select Case** [variable]**Case** [value]

[Statements]

break**Case else**

[Statements]

break**end Select**

Example:

Select Case A

Case 1

b=1

break

Case else

b=0

break

end Select

Multiple cases in the same block**Select Case** [variable]**Case** [value1]

[Statements]

Case [value2]

[Statements]

break**end Select**

Example:

Select Case A

Case 1

break

Case 2

b=2

break

Case 3

b=3

```
break
end Select
```

Syntax description:

Select Case	Must be used to begin the statement
[variable]	Required. The value of this variable will be compared to the value of each case.
Case else	Optional. It represents the default case. If none of the cases above are matched, the statements under default case will be executed. When a default case is absent, it will skip directly to the end of the select-case statements if there is no matched case.
break	Optional. The statements under the matched case will be executed until the break command is reached. If a break command is absent, it simply keeps on executing next statement until the end command is reached.
end Select	Indicates the end of the select-case statements

18.4.5 Iterative Statements

Iterative statements control loops and repetitive tasks depending on condition. There are two types of iterative statements.

18.4.5.1 for-next Statements

The for-next statement runs for a fixed number of iterations. A variable is used as a counter to track the progress and test for ending conditions. Use this for fixed execution counts. The syntax is as follows:

```
for [Counter] = <StartValue> to <EndValue> [step <StepValue>]
    [Statements]
next [Counter]
```

or

```
for [Counter] = <StartValue> down <EndValue> [step <StepValue>]
    [Statements]
next [Counter]
```

Example:

```
for a = 0 to 10 step 2
```

```

    b = a
next a

```

Syntax description:

for	Must be used to begin the statement
[Counter]	Required. This is the controlling statement. The result of evaluating the variable is used as a test of comparison.
<StartValue>	Required. The initial value of [Counter]
to/down	Required. This determines if the <step> increments or decrements the <Counter>. “to” increments <Counter> by <StepValue>. “down” decrements <Counter> by <StepValue>.
<EndValue>	Required. The test point. If the <Counter> is greater than this value, the macro exits the loop.
step	Optional. Specifies that a <StepValue> other than one is to be used.
[StepValue]	Optional. The increment/decrement step of <Counter>. It can be omitted when the value is 1. If [step <StepValue>] are omitted the step value defaults to 1.
[Statements]	Optional. Statements to execute when the evaluation is TRUE. “for-next” loops may be nested.
next	Required.
[Counter]	Optional. This is used when nesting for-next loops.

18.4.5.2 while-wend Statements

The while-wend statement runs for an unknown number of iterations. A variable is used to test for ending conditions. When the condition is TRUE, the statements inside are executed repetitively until the condition becomes FALSE. The syntax is as follows.

```

while <Condition>
    [Statements]
wend

```

Example:

```

while a < 10
    a = a + 10
wend

```

Syntax description:

while	Must be used to begin the statement
continue	Required. This is the controlling statement. When it is TRUE, the loop begins execution. When it is FALSE, the loop terminates.
return [value]	Statements to execute when the evaluation is TRUE.
wend	Indicates the end of the while-end statements

18.4.5.3 Other Control Commands

break	Used in for-next and while-wend. It skips immediately to the end of the iterative statement.
continue	Used in for-next and while-wend. It ends the current iteration of a loop and starts the next one.
return	The return command inside the main block can force the macro to stop anywhere. It skips immediately to the end of the main block.

18.5 Function Blocks

Function blocks are useful for reducing repetitive codes. It must be defined before use and supports any variable and statement type. A function block could be called by putting its name followed by parameters in parenthesis. After the function block is executed, it returns the value to the caller function where it is used as an assignment value or as a condition. A return type is not required in function definition, which means that a function block does not have to return a value. The parameters can also be ignored in function definition while the function has no need to take any parameters from the caller. The syntax is as follows:

Function definition with return type:

```
sub type <name> [(parameters)]  
    Local variable declarations  
    [Statements]  
    [return [value]]  
end sub
```

Example:

```
sub int Add(int x, int y)  
    int result  
    result = x + y  
    return result  
end sub
```

```
macro_command main()  
    int a = 10, b = 20, sum  
    sum = Add(a, b)  
end macro_command
```

or:

```
sub int Add()  
    int result, x=10, y=20  
    result = x + y  
    return result  
end sub  
macro_command main()  
    int sum  
    sum = Add()  
end macro_command
```


Function definition without return type:

```
sub <name> [(parameters)]  
    Local variable declarations  
    [Statements]  
end sub
```

Example:

```
sub Add(int x, int y)  
    int result  
    result = x +y  
end sub
```

```
macro_command main()  
    int  a = 10, b = 20  
    Add(a, b)  
end macro_command
```

or:

```
sub Add()  
    int result, x=10, y=20  
    result = x +y  
end sub
```

```
macro_command main()  
    Add()  
end macro_command
```

Syntax description:

sub	Must be used to begin the function block
type	Optional. This is the data type of value that the function returns. A function block is not always necessary to return a value.
(parameters)	Optional. The parameters hold values that are passed to the function. The passed parameters must have their type declared in the parameter field and assigned a variable name. For example: sub int MyFunction(int x, int y). x and y would be integers passed to the function. This function is called by a statement that looks similar to this: ret = MyFunction(456, pressure) where “pressure” must be integer according to the definition of function. Notice that the calling statement can pass hard coded values or variables to the function. After this function is executed, an integer values is return to ‘ret’.
Local variable declaration	Variables that are used in the function block must be declared first. This is in addition to passed parameters. In the above example x and y are variables that the function can used. Global variables are also available for use in function block.
[Statements]	Statements to execute
[return [value]]	Optional. Used to return a value to the calling statement. The value can be a constant or a variable. Return also ends function block execution. A function block is not always necessary to return a value, but, when the return type is defined in the beginning of the definition of function, the return command is needed.
end sub	Must be used to end a function block.

18.6 Built-In Function Block

EasyBuilder has many built-in functions for retrieving and transferring data to the PLC, data management and mathematical functions.

18.6.1 Mathematical Functions

Name	SQRT
Syntax	SQRT(<i>source</i> , <i>result</i>)
Description	Calculate the square root of <i>source</i> and store the result into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable. <i>source</i> must be a nonnegative value.
Example	<pre>macro_command main() float source, result SQRT(15, result) source = 9.0 SQRT(source, result)// result is 3.0 end macro_command</pre>

Name	CUBERT
Syntax	CUBERT(<i>source</i> , <i>result</i>)
Description	Calculate the cube root of <i>source</i> and store the <i>result</i> into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable. <i>source</i> must be a nonnegative value.
Example	<pre>macro_command main() float source, result CUBERT (27, result) // result is 3.0 source = 27.0 CUBERT(source, result)// result is 3.0 end macro_command</pre>

Name	POW
Syntax	POW(<i>source1</i> , <i>source2</i> , <i>result</i>)
Description	Calculate <i>source1</i> to the power of <i>source2</i> . <i>source1</i> and <i>source2</i> can be a constant or a variable. <i>result</i> must be a variable. <i>source1</i> and <i>source2</i> must be a nonnegative value.
Example	<pre>macro_command main() float y, result y = 0.5 POW (25, y, result) // result = 5 end macro_command</pre>

Name	SIN
Syntax	SIN(<i>source</i> , <i>result</i>)
Description	Calculate the sine of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result SIN(90, result)// result is 1 source = 30 SIN(source, result)// result is 0.5 end macro_command</pre>

Name	COS
Syntax	COS(<i>source</i> , <i>result</i>)
Description	Calculate the cosine of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result COS(90, result)// result is 0 source = 60 GetData(source, "Local HMI", LW, 0, 1)</pre>

	<pre> COS(source, result)// result is 0.5 end macro_command </pre>
--	--

Name	TAN
Syntax	TAN(<i>source</i> , <i>result</i>)
Description	Calculate the tangent of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() float source, result TAN(45, result)// result is 1 source = 60 TAN(source, result)// result is 1.732 end macro_command </pre>

Name	COT
Syntax	COT(<i>source</i> , <i>result</i>)
Description	Calculate the cotangent of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() float source, result COT(45, result)// result is 1 source = 60 COT(source, result)// result is 0.5774 end macro_command </pre>

Name	SEC
Syntax	SEC(<i>source</i> , <i>result</i>)
Description	Calculate the secant of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() float source, result </pre>

	<pre>SEC(45, result)// result is 1.414 source = 60 SEC(source, result)// if source is 60, result is 2 end macro_command</pre>
--	---

Name	CSC
Syntax	<i>CSC(source, result)</i>
Description	Calculate the cosecant of <i>source</i> (degree) into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result CSC(45, result)// result is 1.414 source = 30 CSC(source, result)// result is 2 end macro_command</pre>

Name	ASIN
Syntax	<i>ASIN(source, result)</i>
Description	Calculate the arc sine of <i>source</i> into <i>result</i> (degree). <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result ASIN(0.8660, result)// result is 60 source = 0.5 ASIN(source, result)// result is 30 end macro_command</pre>

Name	ACOS
-------------	------

Syntax	<code>ACOS(<i>source</i>, <i>result</i>)</code>
Description	Calculate the arc cosine of <i>source</i> into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result ACOS(0.8660, result)// result is 30 source = 0.5 ACOS(source, result)// result is 60 end macro_command</pre>

Name	ATAN
Syntax	<code>ATAN(<i>source</i>, <i>result</i>)</code>
Description	Calculate the arc tangent of <i>source</i> into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source, result ATAN(1, result)// result is 45 source = 1.732 ATAN(source, result)// result is 60 end macro_command</pre>

Name	LOG
Syntax	<code>LOG (<i>source</i>, <i>result</i>)</code>
Description	Calculates the natural logarithm of a number. <i>source</i> can be either a variable or a constant. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source = 100, result LOG (source, result)// result is approximately 4.6052 end macro_command</pre>

Name	LOG10
Syntax	LOG10(<i>source</i> , <i>result</i>)
Description	Calculates the base-10 logarithm of a number. <i>source</i> can be either a variable or a constant. <i>result</i> must be a variable.
Example	<pre>macro_command main() float source = 100, result LOG10 (source, result) // result is 2 end macro_command</pre>

Name	RAND
Syntax	RAND(<i>result</i>)
Description	Calculates a random integer and save into <i>result</i> . <i>result</i> must be a variable.
Example	<pre>macro_command main() short result RAND (result) //result is not a fixed value when executes macro every time end macro_command</pre>

18.6.2 Data Transformation

Name	BIN2BCD
Syntax	BIN2BCD(<i>source</i> , <i>result</i>)
Description	Transforms a binary-type value (<i>source</i>) into a BCD-type value (<i>result</i>). <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() short source, result BIN2BCD(1234, result)// result is 0x1234 source = 5678 BIN2BCD(source, result)// result is 0x5678</pre>

	end macro_command
--	-------------------

Name	BCD2BIN
Syntax	BCD2BIN(<i>source</i> , <i>result</i>)
Description	Transforms a BCD-type value (<i>source</i>) into a binary-type value (<i>result</i>). <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() short source, result BCD2BIN(0x1234, result)// result is 1234 source = 0x5678 BCD2BIN(source, result)// result is 5678 end macro_command</pre>

Name	DEC2ASCII
Syntax	DEC2ASCII(<i>source</i> , <i>result</i> [<i>start</i>], <i>len</i>)
Description	Transforms a decimal value (<i>source</i>) into an ASCII string and save it to an array (<i>result</i>). <i>len</i> represents the length of the string and the unit of length depends on <i>result</i>'s type., i.e. if <i>result</i>'s type is "char" (the size is byte), the length of the string is (byte * <i>len</i>). If <i>result</i>'s type is "short" (the size is word), the length of the string is (word * <i>len</i>), and so on. The first character is put into <i>result</i>[<i>start</i>], the second character is put into <i>result</i>[<i>start</i> + 1], and the last character is put into <i>result</i>[<i>start</i> + (<i>len</i> - 1)]. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre>macro_command main() short source char result1[4] short result2[4] char result3[6] source = 5678</pre>

```

DEC2ASCII(source, result1[0], 4)
// result1[0] is '5', result1[1] is '6', result1[2] is '7', result1[3] is
'8'
// the length of the string (result1) is 4 bytes( = 1 * 4)
DEC2ASCII(source, result2[0], 4)
// result2[0] is '5', result2[1] is '6', result2[2] is '7', result2[3] is
'8'
// the length of the string (result2) is 8 bytes( = 2 * 4)

source=-123
DEC2ASCII(source3, result3[0], 6)
// result1[0] is '-', result1[1] is '0', result1[2] is '0', result1[3] is
'1'
// result1[4] is '2', result1[5] is '3'
// the length of the string (result1) is 6 bytes( = 1 * 6)

end macro_command

```

Name	HEX2ASCII
Syntax	HEX2ASCII(<i>source</i> , <i>result</i> [<i>start</i>], <i>len</i>)
Description	Transforms a hexadecimal value (<i>source</i>) into ASCII string saved to an array (<i>result</i>). <i>len</i> represents the length of the string and the unit of length depends on result's type., i.e. if result's type is "char" (the size is byte), the length of the string is (byte * <i>len</i>). If result's type is "short" (the size is word), the length of the string is (word * <i>len</i>), and so on. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre> macro_command main() short source char result[4] source = 0x5678 HEX2ASCII (source, result[0], 4) // result[0] is '5', result[1] is '6', result[2] is '7', result[3] is '8' </pre>

	end macro_command
--	-------------------

Name	FLOAT2ASCII
Syntax	FLOAT2ASCII(<i>source</i> , <i>result[start]</i> , <i>len</i>)
Description	Transforms a floating value (<i>source</i>) into ASCII string saved to an array (<i>result</i>). <i>len</i> represents the length of the string and the unit of length depends on result's type., i.e. if result's type is "char" (the size is byte), the length of the string is (byte * <i>len</i>). If result's type is "short" (the size is word), the length of the string is (word * <i>len</i>), and so on. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre>macro_command main() float source char result[4] source = 56.8 FLOAT2ASCII (source, result[0], 4) // result[0] is '5', result[1] is '6', result[2] is '.', result[3] is '8' end macro_command</pre>

Name	ASCII2DEC
Syntax	ASCII2DEC(<i>source[start]</i> , <i>result</i> , <i>len</i>)
Description	Transforms a string (<i>source</i>) into a decimal value saved to a variable (<i>result</i>). The length of the string is <i>len</i>. The first character of the string is <i>source[start]</i>. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre>macro_command main() char source[4] short result source[0] = '5' source[1] = '6' source[2] = '7'</pre>

	<pre> source[3] = '8' ASCII2DEC(source[0], result, 4) // result is 5678 end macro_command </pre>
--	--

Name	ASCII2HEX
Syntax	ASCII2HEX(<i>source[start]</i> , <i>result</i> , <i>len</i>)
Description	Transforms a string (<i>source</i>) into a hexadecimal value saved to a variable (<i>result</i>). The length of the string is <i>len</i>. The first character of the string is <i>source[start]</i>. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre> macro_command main() char source[4] short result source[0] = '5' source[1] = '6' source[2] = '7' source[3] = '8' ASCII2HEX (source[0], result, 4) // result is 0x5678 end macro_command </pre>

Name	ASCII2FLOAT
Syntax	ASCII2FLOAT(<i>source[start]</i> , <i>result</i> , <i>len</i>)
Description	Transforms a string (<i>source</i>) into a float value saved to a variable (<i>result</i>). The length of the string is <i>len</i>. The first character of the string is <i>source[start]</i>. <i>source</i> and <i>len</i> can be a constant or a variable. <i>result</i> must be a variable. <i>start</i> must be a constant.
Example	<pre> macro_command main() char source[4] float result </pre>

```
source[0] = '5'  
source[1] = '6'  
source[2] = '.'  
source[3] = '8'  
  
ASCII2FLOAT (source[0], result, 4) // result is 56.8  
  
end macro_command
```

18.6.3 Data Manipulation

Name	FILL
Syntax	FILL(<i>source</i> [<i>start</i>], <i>preset</i> , <i>count</i>)
Description	Sets the first <i>count</i> elements of an array (<i>source</i>) to a specified value (<i>preset</i>). <i>source</i> and <i>start</i> must be a variable, and <i>preset</i> can be a constant or variable.
Example	<pre>macro_command main() char result[4] char preset FILL(result[0], 0x30, 4) // result[0] is 0x30, result[1] is 0x30, , result[2] is 0x30, , result[3] is 0x30 preset = 0x31 FILL(result[0], preset, 2) // result[0] is 0x31, result[1] is 0x31 end macro_command</pre>

Name	SWAPB
Syntax	SWAPB(<i>source</i> , <i>result</i>)
Description	Exchanges the high-byte and low-byte data of a 16-bit <i>source</i> into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() short source, result SWAPB(0x5678, result)// result is 0x7856 source = 0x123 SWAPB(source, result)// result is 0x2301 end macro_command</pre>

Name	SWAPW
Syntax	SWAPW(<i>source</i> , <i>result</i>)
Description	Exchanges the high-word and low-word data of a 32-bit <i>source</i> into <i>result</i> . <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() int source, result SWAPW (0x12345678, result)// result is 0x56781234 source = 0x12345 SWAPW (source, result)// result is 0x23450001 end macro_command</pre>

Name	LOBYTE
Syntax	LOBYTE(<i>source</i> , <i>result</i>)
Description	Retrieves the low byte of a 16-bit source into result. <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() short source, result LOBYTE(0x1234, result)// result is 0x34 source = 0x123 LOBYTE(source, result)// result is 0x23 end macro_command</pre>

Name	HIBYTE
Syntax	HIBYTE(<i>source</i> , <i>result</i>)
Description	Retrieves the high byte of a 16-bit source into result. <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() short source, result</pre>

	<pre>HIBYTE(0x1234, result)// result is 0x12 source = 0x123 HIBYTE(source, result)// result is 0x01 end macro_command</pre>
--	---

Name	LOWORD
Syntax	LOWORD(<i>source</i> , <i>result</i>)
Description	Retrieves the low word of a 32-bit source into result. <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() int source, result LOWORD(0x12345678, result)// result is 0x5678 source = 0x12345 LOWORD(source, result)// result is 0x2345 end macro_command</pre>

Name	HIWORD
Syntax	HIWORD(<i>source</i> , <i>result</i>)
Description	Retrieves the high word of a 32-bit source into result. <i>source</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre>macro_command main() int source, result HIWORD(0x12345678, result)// result is 0x1234 source = 0x12345 HIWORD(source, result)// result is 0x0001 end macro_command</pre>

18.6.4 Bit Transformation

Name	GETBIT
Syntax	GETBIT(<i>source</i> , <i>result</i> , <i>bit_pos</i>)
Description	Gets the state of designated bit position of a data (<i>source</i>) into <i>result</i> . <i>result</i> value will be 0 or 1. <i>source</i> and <i>bit_pos</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() int source, result short bit_pos GETBIT(9, result, 3)// result is 1 source = 4 bit_pos = 2 GETBIT(source, result, bit_pos)// result is 1 end macro_command </pre>

Name	SETBITON
Syntax	SETBITON(<i>source</i> , <i>result</i> , <i>bit_pos</i>)
Description	Changes the state of designated bit position of a data (<i>source</i>) to 1, and put changed data into <i>result</i> . <i>source</i> and <i>bit_pos</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() int source, result short bit_pos SETBITON(1, result, 3)// result is 9 source = 0 bit_pos = 2 SETBITON (source, result, bit_pos)// result is 4 end macro_command </pre>

Name	SETBITOFF
Syntax	SETBITOFF(<i>source</i> , <i>result</i> , <i>bit_pos</i>)
Description	Changes the state of designated bit position of a data (<i>source</i>) to 0, and put in changed data into <i>result</i> . <i>source</i> and <i>bit_pos</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() int source, result short bit_pos SETBITOFF(9, result, 3)// result is 1 source = 4 bit_pos = 2 SETBITOFF(source, result, bit_pos)// result is 0 end macro_command </pre>

Name	INVBIT
Syntax	INVBIT(<i>source</i> , <i>result</i> , <i>bit_pos</i>)
Description	Inverts the state of designated bit position of a data (<i>source</i>), and put changed data into <i>result</i> . <i>source</i> and <i>bit_pos</i> can be a constant or a variable. <i>result</i> must be a variable.
Example	<pre> macro_command main() int source, result short bit_pos INVBIT(4, result, 1)// result = 6 source = 6 bit_pos = 1 INVBIT(source, result, bit_pos)// result = 4 end macro_command </pre>

18.6.5 Communication

Name	DELAY
Syntax	DELAY(<i>time</i>)
Description	Suspends the execution of the current macro for at least the specified interval (<i>time</i>). The unit of <i>time</i> is millisecond. <i>time</i> can be a constant or a variable.
Example	<pre>macro_command main() int time == 500 DELAY(100)// delay 100 ms DELAY(time)// delay 500 ms end macro_command</pre>

Name	ADDSUM
Syntax	ADDSUM(<i>source[start]</i> , <i>result</i> , <i>data_count</i>)
Description	Adds up the elements of an array (<i>source</i>) from <i>source[start]</i> to <i>source[start + data_count - 1]</i> to generate a checksum. Puts in the checksum into <i>result</i> . <i>result</i> must be a variable. <i>data_count</i> is the amount of the accumulated elements and can be a constant or a variable.
Example	<pre>macro_command main() char data[5] short checksum data[0] = 0x1 data[1] = 0x2 data[2] = 0x3 data[3] = 0x4 data[4] = 0x5 ADDSUM(data[0], checksum, 5)// checksum is 0xf end macro_command</pre>

Name	XORSUM
Syntax	XORSUM(<i>source[start]</i> , <i>result</i> , <i>data_count</i>)
Description	Uses an exclusion method to calculate the checksum from <i>source[start]</i> to <i>source[start + data_count - 1]</i>. Puts the checksum into <i>result</i>. <i>result</i> must be a variable. <i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.
Example	<pre>macro_command main() char data[5] = {0x1, 0x2, 0x3, 0x4, 0x5} short checksum XORSUM(data[0], checksum, 5)// checksum is 0x1 end macro_command</pre>

Name	CRC
Syntax	CRC(<i>source[start]</i> , <i>result</i> , <i>data_count</i>)
Description	Calculates 16-bit CRC of the variables from <i>source[start]</i> to <i>source[start + data_count - 1]</i>. Puts in the 16-bit CRC into <i>result</i>. <i>result</i> must be a variable. <i>data_count</i> is the amount of the calculated elements of the array and can be a constant or a variable.
Example	<pre>macro_command main() char data[5] = {0x1, 0x2, 0x3, 0x4, 0x5} short 16bit_CRC CRC(data[0], 16bit_CRC, 5)// 16bit_CRC is 0xbb2a end macro_command</pre>

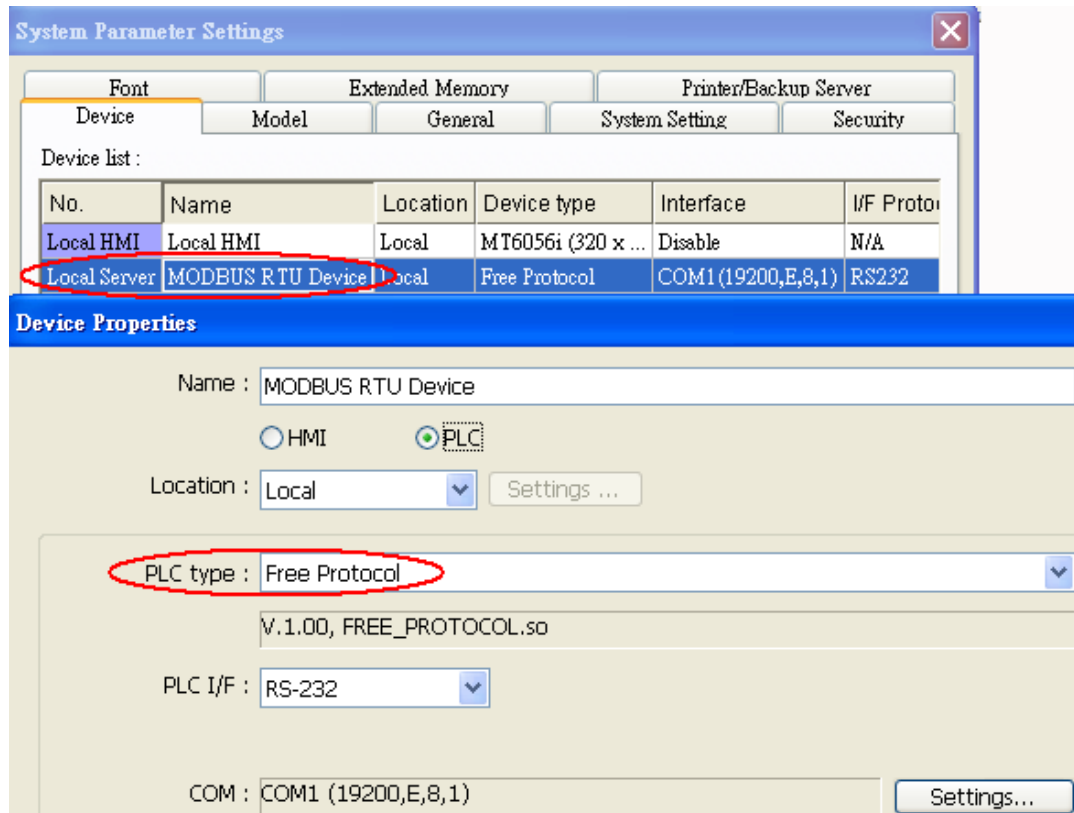
Name	OUTPORT
Syntax	OUTPORT(<i>source[start]</i> , <i>device_name</i> , <i>data_count</i>)
Description	Sends out the specified data from <i>source[start]</i> to <i>source[start + count - 1]</i> to PLC via a COM port or the ethernet. <i>device_name</i> is the name of a device defined in the device table and the

device must be a "Free Protocol"-type device.

data_count is the amount of sent data and can be a constant or a variable.

Example

To use an OUTPORT function, a "Free Protocol" device must be created first as follows:



The device is named "MODBUS RTU Device". The port attribute depends on the setting of this device. (the current setting is "19200,E, 8, 1")

Below is an example of executing an action of writing single coil (SET ON) to a MODBUS device.

```
macro_command main()
```

```
char command[32]
```

```
short address, checksum
```

```
FILL(command[0], 0, 32)// command initialization
```

```
command[0] = 0x1// station no
```

```
command[1] = 0x5// function code : Write Single Coil
```

```

address = 0
HIBYTE(address, command[2])
LOBYTE(address, command[3])

command[4] = 0xff// force bit on
command[5] = 0

CRC(command[0], checksum, 6)

LOBYTE(checksum, command[6])
HIBYTE(checksum, command[7])

// send out a "Write Single Coil" command
OUTPORT(command[0], "MODBUS RTU Device", 8)

end macro_command

```

Name	INPORT
Syntax	INPORT(<i>read_data[start]</i> , <i>device_name</i> , <i>read_count</i> , <i>return_value</i>)
Description	Reads data from a COM port or the ethernet. These data is stored to <i>read_data[start]~ read_data[start + read_count - 1]</i>. <i>device_name</i> is the name of a device defined in the device table and the device must be a "Free Protocol"-type device. <i>read_count</i> is the required amount of reading and can be a constant or a variable. If the function is used successfully to get sufficient data, <i>return_value</i> is 1, otherwise is 0.
Example	Below is an example of executing an action of reading holding registers of a MODBUS device. <pre> // Read Holding Registers macro_command main() char command[32], response[32] short address, checksum short read_no, return_value, read_data[2] </pre>

```

FILL(command[0], 0, 32)//  command initialization
FILL(response[0], 0, 32)

command[0] = 0x1//  station no
command[1] = 0x3//  function code : Read Holding Registers

address = 0
HIBYTE(address, command[2])
LOBYTE(address, command[3])

read_no = 2//  read 2 words (4x_1 and 4x_2)
HIBYTE(read_no, command[4])
LOBYTE(read_no, command[5])

CRC(command[0], checksum, 6)

LOBYTE(checksum, command[6])
HIBYTE(checksum, command[7])

//  send out a 'Read Holding Registers' command
OUTPORT(command[0], "MODBUS RTU Device", 8)

//  read responses for a 'Read Holding Registers' command
INPORT(response[0], "MODBUS RTU Device", 9, return_value)

if return_value > 0 then
read_data[0] = response[4] + (response[3] << 8)//  data in 4x_1
read_data[1] = response[6] + (response[5] << 8)//  data in 4x_2

SetData(read_data[0], "Local HMI", LW, 100, 2)
end if

end macro_command

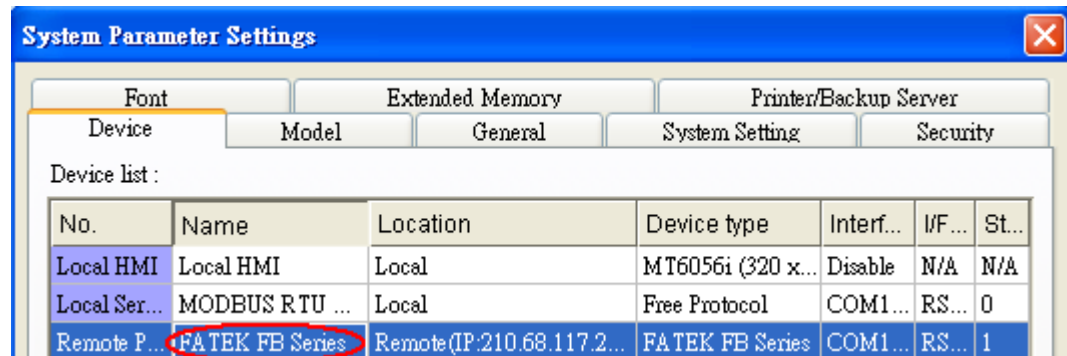
```

Name	INPORT2
Syntax	INPORT2(<i>response[start]</i> , <i>device_name</i> , <i>receive_len</i> , <i>wait_time</i>)
Description	Read data from a communication port (COM Port or Ethernet Port). The

	data read will be saved in <i>response</i>. The description of <i>device_name</i> is the same as OUTPORT. <i>receive_len</i> stores the length of the data received, this must be a variable. <i>receive_len</i> total length can't exceed the size of <i>response</i>. <i>wait_time</i> (in millisecond) can be a constant or variable. After the data is read, if there's no upcoming data during the designated time interval, the function returns.
Example	<pre>macro_command main() short wResponse[6], receive_len, wait_time=20 INPORT2(wResponse[0], "Free Protocol", receive_len, wait_time) // wait_time unit : millisecond if receive_len > 0 then SetData(wResponse[0], "Local HMI", LW, 0, 6) // set responses to LW0 end if end macro_command</pre>

Name	GetData
Syntax	GetData(<i>read_data[start]</i>, <i>device_name</i>, <i>device_type</i>, <i>address_offset</i>, <i>data_count</i>) or GetData(<i>read_data</i>, <i>device_name</i>, <i>device_type</i>, <i>address_offset</i>, 1)
Description	Receives data from the PLC. Data is stored into <i>read_data[start]~read_data[start + data_count - 1]</i>. <i>data_count</i> is the amount of received data. In general, <i>read_data</i> is an array, but if <i>data_count</i> is 1, <i>read_data</i> can be an array or an ordinary variable. Below are two methods to read one word data from PLC. <pre>macro_command main() short read_data_1[2], read_data_2 GetData(read_data_1[0], "FATEK KB Series", RT, 5, 1) GetData(read_data_2, "FATEK KB Series", RT, 5, 1) end macro_command</pre>

Device_name is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of system parameters as follows (see FATEK KB Series):



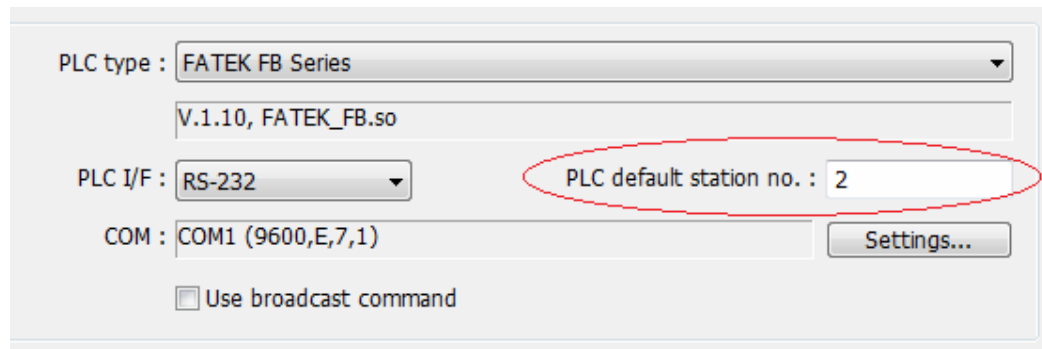
Device_type is the device type and encoding method (binary or BCD) of the PLC data. For example, if device_type is LW_BIN, it means the register is LW and the encoding method is binary. If use BIN encoding method, "_BIN" can be ignored.

If device_type is LW_BCD, it means the register is LW and the encoding method is BCD.

Address_offset is the address offset in the PLC.

For example, GetData(read_data_1[0], "FATEK KB Series", RT, 5, 1) represents that the address offset is 5.

If address_offset uses the format – "N#AAAAA", N indicates that PLC's station number is N. AAAAA represents the address offset. This format is used while multiple PLCs or controllers are connected to a single serial port. For example, GetData(read_data_1[0], "FATEK KB Series", RT, 2#5, 1) represents that the PLC's station number is 2. If GetData() uses the default station number defined in the device list as follows, it is not necessary to define station number in address_offset.



The number of registers actually read from depends on both the type of the read_data variable and the value of the number of data_count.

type of read_data	data_count	actual number of 16-bit register read
char (8-bit)	1	1
char (8-bit)	2	1
bool (8-bit)	1	1
bool (8-bit)	2	1
short (16-bit)	1	1
short (16-bit)	2	2
int (32-bit)	1	2
int (32-bit)	2	4
float (32-bit)	1	2
float (32-bit)	2	4

When a GetData() is executed using a 32-bit data type (int or float), the function will automatically convert the data. For example,

```
macro_command main()
float f
GetData(f, "MODBUS", 6x, 2, 1) // f will contain a floating point value
end macro_command
```

Example

```
macro_command main()
bool a
```

```

bool b[30]
short c
short d[50]
int e
int f[10]
double g[10]

// get the state of LB2 to the variable a
GetData(a, "Local HMI", LB, 2, 1)

// get 30 states of LB0 ~ LB29 to the variables b[0] ~ b[29]
GetData(b[0], "Local HMI", LB, 0, 30)

// get one word from LW2 to the variable c
GetData(c, "Local HMI", LW, 2, 1)

// get 50 words from LW0 ~ LW49 to the variables d[0] ~ d[49]
GetData(d[0], "Local HMI", LW, 0, 50)

// get 2 words from LW6 ~ LW7 to the variable e
// note that the type of e is int
GetData(e, "Local HMI", LW, 6, 1)

// get 20 words (10 integer values) from LW0 ~ LW19 to variables
f[0] ~ f[9]
// since each integer value occupies 2 words
GetData(f[0], "Local HMI", LW, 0, 10)

// get 2 words from LW2 ~ LW3 to the variable f
GetData(f, "Local HMI", LW, 2, 1)

end macro_command

```

Name	GetDataEx
Syntax	GetDataEx(<i>read_data[start]</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , <i>data_count</i>) or

	GetDataEx(<i>read_data</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , 1)
Description	Receives data from the PLC and continue executing next command even if no response from this device. Descriptions of <i>read_data</i>, <i>device_name</i>, <i>device_type</i>, <i>address_offset</i> and <i>data_count</i> are the same as GetData.
Example	<pre> macro_command main() bool a bool b[30] short c short d[50] int e int f[10] double g[10] // get the state of LB2 to the variable a GetDataEx (a, "Local HMI", LB, 2, 1) // get 30 states of LB0 ~ LB29 to the variables b[0] ~ b[29] GetDataEx (b[0], "Local HMI", LB, 0, 30) // get one word from LW2 to the variable c GetDataEx (c, "Local HMI", LW, 2, 1) // get 50 words from LW0 ~ LW49 to the variables d[0] ~ d[49] GetDataEx (d[0], "Local HMI", LW, 0, 50) // get 2 words from LW6 ~ LW7 to the variable e // note that the type of e is int GetDataEx (e, "Local HMI", LW, 6, 1) // get 20 words (10 integer values) from LW0 ~ LW19 to f[0] ~ f[9] // since each integer value occupies 2 words GetDataEx (f[0], "Local HMI", LW, 0, 10) // get 2 words from LW2 ~ LW3 to the variable f GetDataEx (f, "Local HMI", LW, 2, 1) </pre>

	end macro_command
--	-------------------

Name	SetData
Syntax	SetData(<i>send_data</i> [<i>start</i>], <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , <i>data_count</i>) or SetData(<i>send_data</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , 1)
Description	Send data to the PLC. Data is defined in <i>send_data</i>[<i>start</i>]~ <i>send_data</i>[<i>start</i> + <i>data_count</i> - 1]. <i>data_count</i> is the amount of sent data. In general, <i>send_data</i> is an array, but if <i>data_count</i> is 1, <i>send_data</i> can be an array or an ordinary variable. Below are two methods to send one word data. <pre>macro_command main() short send_data_1[2] = { 5, 6}, send_data_2 = 5 SetData(send_data_1[0], "FATEK KB Series", RT, 5, 1) SetData(send_data_2, "FATEK KB Series", RT, 5, 1) end macro_command</pre> <i>device_name</i> is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of system parameters. <i>device_type</i> is the device type and encoding method (binary or BCD) of the PLC data. For example, if <i>device_type</i> is LW_BIN, it means the register is LW and the encoding method is binary. If use BIN encoding method, "_BIN" can be ignored. If <i>device_type</i> is LW_BCD, it means the register is LW and the encoding method is BCD. <i>address_offset</i> is the address offset in the PLC. For example, SetData(read_data_1[0], "FATEK KB Series", RT, 5, 1) represents that the address offset is 5. If <i>address_offset</i> uses the format – "N#AAAAA", N indicates that PLC's station number is N. AAAAA represents the address offset. This format is used while multiple PLCs or controllers are connected to a single serial

port. For example, SetData(read_data_1[0], "FATEK KB Series", RT, 2#5, 1) represents that the PLC's station number is 2. If SetData () uses the default station number defined in the device list, it is not necessary to define station number in address_offset.

The number of registers actually sends to depends on both the type of the send_data variable and the value of the number of data_count.

type of read_data	data_count	actual number of 16-bit register send
char (8-bit)	1	1
char (8-bit)	2	1
bool (8-bit)	1	1
bool (8-bit)	2	1
short (16-bit)	1	1
short (16-bit)	2	2
int (32-bit)	1	2
int (32-bit)	2	4
float (32-bit)	1	2
float (32-bit)	2	4

When a SetData() is executed using a 32-bit data type (int or float), the function will automatically send int-format or float-format data to the device. For example,

```
macro_command main()
float f = 2.6
SetData(f, "MODBUS", 6x, 2, 1)  // will send a floating point value to the
device
end macro_command
```

Example

```
macro_command main()
int i
bool a = true
bool b[30]
```

```

short c = false
short d[50]
int e = 5
int f[10]

for i = 0 to 29
b[i] = true
next i

for i = 0 to 49
d[i] = i * 2
next i

for i = 0 to 9
f [i] = i * 3
next i

// set the state of LB2
SetData(a, "Local HMI", LB, 2, 1)

// set the states of LB0 ~ LB29
SetData(b[0], "Local HMI", LB, 0, 30)

// set the value of LW2
SetData(c, "Local HMI", LW, 2, 1)

// set the values of LW0 ~ LW49
SetData(d[0], "Local HMI", LW, 0, 50)

// set the values of LW6 ~ LW7, note that the type of e is int
SetData(e, "Local HMI", LW, 6, 1)

// set the values of LW0 ~ LW19
// 10 integers equal to 20 words, since each integer value
// occupies 2 words.
SetData(f[0], "Local HMI", LW, 0, 10)

end macro_command

```

Name	SetDataEx
Syntax	SetDataEx (<i>send_data[start]</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , <i>data_count</i>) or SetDataEx (<i>send_data</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> , 1)
Description	Send data to the PLC and continue executing next command even if no response from this device. Descriptions of <i>send_data</i> , <i>device_name</i> , <i>device_type</i> , <i>address_offset</i> and <i>data_count</i> are the same as SetData.
Example	<pre> macro_command main() int i bool a = true bool b[30] short c = false short d[50] int e = 5 int f[10] for i = 0 to 29 b[i] = true next i for i = 0 to 49 d[i] = i * 2 next i for i = 0 to 9 f [i] = i * 3 next i // set the state of LB2 SetDataEx (a, "Local HMI", LB, 2, 1) // set the states of LB0 ~ LB29 SetDataEx (b[0], "Local HMI", LB, 0, 30) </pre>

	<pre> // set the value of LW2 SetDataEx (c, "Local HMI", LW, 2, 1) // set the values of LW0 ~ LW49 SetDataEx (d[0], "Local HMI", LW, 0, 50) // set the values of LW6 ~ LW7, note that the type of e is int SetDataEx (e, "Local HMI", LW, 6, 1) // set the values of LW0 ~ LW19 // 10 integers equal to 20 words, since each integer value // occupies 2 words. SetDataEx (f[0], "Local HMI", LW, 0, 10) end macro_command </pre>
--	---

Name	GetError
Syntax	GetError (<i>err</i>)
Description	Get an error code.
Example	<pre> macro_command main() short err char byData[10] GetDataEx(byData[0], "MODBUS RTU", 4x, 1, 10)// read 10 bytes // if err is equal to 0, it is successful to execute GetDataEx() GetErr(err)// save an error code to err end macro_command </pre>

Name	PURGE
Syntax	PURGE (<i>com_port</i>)
Description	<i>com_port</i> refers to the COM port number which ranges from 1 to 3. It can be either a variable or a constant.

	This function is used to clear the input and output buffers associated with the COM port.
Example	<pre>macro_command main() int com_port=3 PURGE (com_port) PURGE (1) end macro_command</pre>

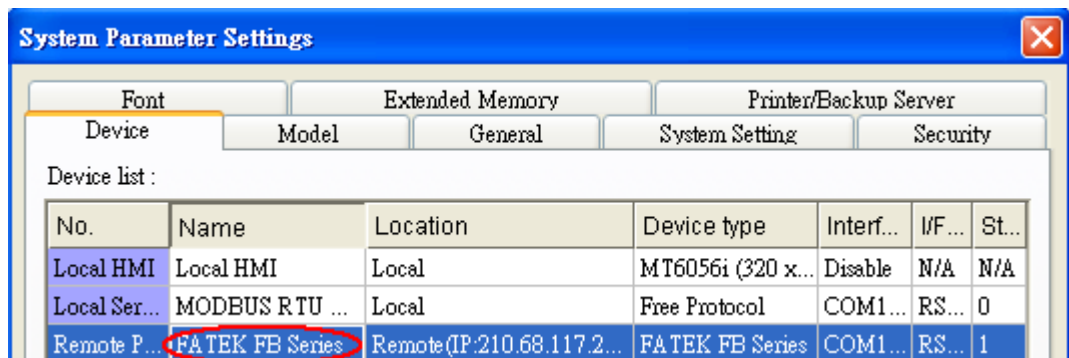
Name	SetRTS
Syntax	SetRTS(<i>com_port</i> , <i>source</i>)
Description	Set RTS state for RS232. <i>com_port</i> refers to the COM port number. It can be either a variable or a constant. <i>source</i> can be either a variable or a constant. This command raise RTS signal while the value of <i>source</i> is greater than 0 and lower RTS signal while the value of <i>source</i> equals to 0.
Example	<pre>macro_command main() char com_port=1 char value=1 SetRTS(com_port, value) // raise RTS signal of COM1 while value>0 SetRTS(1, 0) // lower RTS signal of COM1 end macro_command</pre>

Name	GetCTS
Syntax	GetCTS(<i>com_port</i> , <i>result</i>)
Description	Get CTS state for RS232. <i>com_port</i> refers to the COM port number. It can be either a variable or a constant. <i>result</i> is used for receiving the CTS signal. It must be a variable. This command receives CTS signal and stores the received data in the <i>result</i> variable. When the CTS signal is pulled high, it writes 1 to <i>result</i>, otherwise, it writes 0.
Example	<pre>macro_command main()</pre>

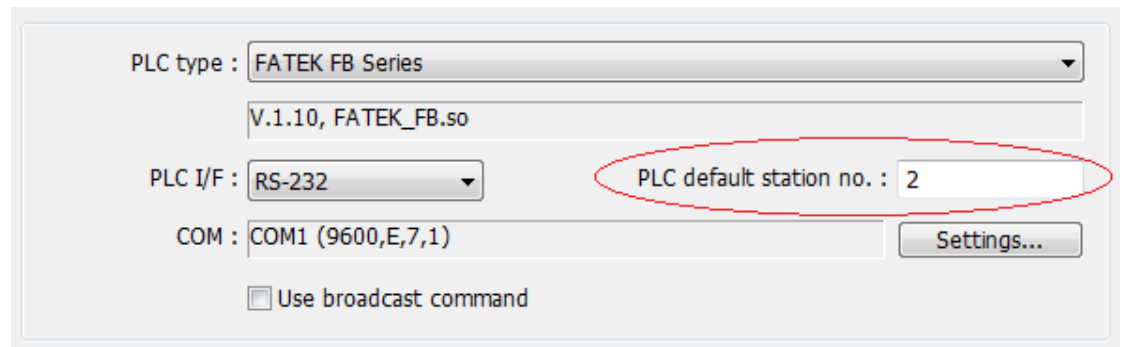
	<pre>char com_port=1 char result GetCTS(com_port, result) // get CTS signal of COM1 GetCTS (1, result) // get CTS signal of COM1 end macro_command</pre>
--	---

Name	Beep
Syntax	Beep()
Description	Plays beep sound. This command plays a beep sound with frequency of 800 hertz and duration of 30 milliseconds.
Example	<pre>macro_command main() Beep() end macro_command</pre>

18.6.6 String Operation Functions

Name	StringGet
Syntax	StringGet(read_data[start], device_name, device_type, address_offset, data_count)
Description	Receives data from the PLC. The String data is stored into read_data[start]~read_data[start + data_count - 1]. read_data must be a one-dimensional char array. Data_count is the number of received characters, it can be either a constant or a variable. Device_name is the PLC name enclosed in the double quotation marks (“”) and this name has been defined in the device list of system parameters as follows (see FATEK KB Series):  Device_type is the device type and encoding method (binary or BCD) of the PLC data. For example, if device_type is LW_BIN, it means the register is LW and the encoding method is binary. If use BIN encoding method, “_BIN” can be ignored. If device_type is LW_BCD, it means the register is LW and the encoding method is BCD. Address_offset is the address offset in the PLC. For example, StringGet(read_data_1[0], “FATEK KB Series”, RT, 5, 1) represents that the address offset is 5. If address_offset uses the format – “N#AAAAA”, N indicates that PLC’s station number is N. AAAAA represents the address offset. This format is used while multiple PLCs or controllers are connected to a single serial port. For

example, `StringGet(read_data_1[0], "FATEK KB Series", RT, 2#5, 1)` represents that the PLC's station number is 2. If `StringGet()` uses the default station number defined in the device list as follows, it is not necessary to define station number in `address_offset`.



The number of registers actually read from depends on the value of the number of `data_count` since that the `read_data` is restricted to char array.

type of read_data	data_count	actual number of 16-bit register read
char (8-bit)	1	1
char (8-bit)	2	1

1 WORD register(16-bit) equals to the size of 2 ASCII characters. According to the above table, reading 2 ASCII characters is actually reading the content of one 16-bit register.

Example

```
macro_command main()
char str1[20]

// read 10 words from LW0~LW9 to the variables str1[0] to str1[19]
// since that 1 word can store 2 ASCII characters, reading 20 ASCII
// characters is actually reading 10 words of register
StringGet(str1[0], "Local HMI", LW, 0, 20)

end macro_command
```

Name	StringGetEx
Syntax	StringGetEx (read_data[start], device_name, device_type, address_offset, data_count)
Description	Receives data from the PLC and continue executing next command even if no response from this device. Descriptions of read_data, device_name, device_type, address_offset and data_count are the same as GetData.
Example	<pre> macro_command main() char str1[20] short test=0 // macro will continue executing test = 1 even if the MODBUS device is // not responding StringGetEx(str1[0], "MODBUS RTU", 4x, 0, 20) test = 1 // macro will not continue executing test = 2 until MODBUS device responds StringGet(str1[0], "MODBUS RTU", 4x, 0, 20) test = 2 end macro_command </pre>

Name	StringSet
Syntax	StringSet(send_data[start], device_name, device_type, address_offset, data_count)
Description	Send data to the PLC. Data is defined in send_data[start]~ send_data[start + data_count - 1]. send_data must be a one-dimensional char array. data_count is the number of sent characters, it can be either a constant or a variable. device_name is the PLC name enclosed in the double quotation marks (") and this name has been defined in the device list of system parameters. device_type is the device type and encoding method (binary or BCD) of the PLC data. For example, if device_type is LW_BIN, it means the register is LW and the encoding method is binary. If use BIN encoding method, "_BIN" can be ignored.

If device_type is LW_BCD, it means the register is LW and the encoding method is BCD.

address_offset is the address offset in the PLC.

For example, StringSet(read_data_1[0], "FATEK KB Series", RT, 5, 1) represents that the address offset is 5.

If address_offset uses the format – "N#AAAAA", N indicates that PLC's station number is N. AAAAA represents the address offset. This format is used while multiple PLCs or controllers are connected to a single serial port. For example, StringSet(read_data_1[0], "FATEK KB Series", RT, 2#5, 1) represents that the PLC's station number is 2. If SetData () uses the default station number defined in the device list, it is not necessary to define station number in address_offset.

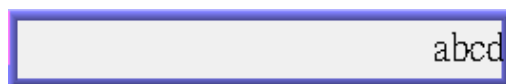
The number of registers actually sends to depends on the value of the number of data_count, since that send_data is restricted to char array.

type of read_data	data_count	actual number of 16-bit register send
char (8-bit)	1	1
char (8-bit)	2	1

1 WORD register(16-bit) equals to the size of 2 ASCII characters. According to the above table, sending 2 ASCII characters is actually writing to one 16-bit register. The ASCII characters are stored into the WORD register from low byte to high byte. While using the ASCII display object to display the string data stored in the registers, data_count must be a multiple of 2 in order to display full string content. For example:

```
macro_command main()
char src1[10]="abcde"
StringSet(src1[0], "Local HMI", LW, 0, 5)
end macro_command
```

The ASCII display object shows:



	If data_count is an even number that is greater than or equal to the length of the string, the content of string can be completely shown: <pre>macro_command main() char src1[10]="abcde" StringSet(src1[0], "Local HMI", LW, 0, 6) end macro_command</pre> 
Example	<pre>macro_command main() char str1[10]="abcde" // Send 3 words to LW0~LW2 // Data are being sent until the end of string is reached. // Even though the value of data_count is larger than the length of string // , the function will automatically stop. StringSet(str1[0], "Local HMI", LW, 0, 10) end macro_command</pre>

Name	StringSetEx
Syntax	StringSetEx (send_data[start], device_name, device_type, address_offset, data_count)
Description	Send data to the PLC and continue executing next command even if no response from this device. Descriptions of send_data, device_name, device_type, address_offset and data_count are the same as StringSet.
Example	<pre>macro_command main() char str1[20]="abcde" short test=0 // macro will continue executing test = 1 even if the MODBUS device is // not responding StringSetEx(str1[0], "MODBUS RTU", 4x, 0, 20) test = 1 // macro will not continue executing test = 2 until MODBUS device responds StringSet(str1[0], "MODBUS RTU", 4x, 0, 20)</pre>

	<pre>test = 2 end macro_command</pre>
--	--

Name	StringCopy
Syntax	<pre>success = StringCopy ("source", destination[start]) or success = StringCopy (source[start], destination[start])</pre>
Description	Copy one string to another. This function copies a static string (which is enclosed in quotes) or a string that is stored in an array to the destination buffer. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). destination[start] must be an one-dimensional char array. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of source string exceeds the max. size of destination buffer, it returns false and the content of destination remains the same. The success field is optional.
Example	<pre>macro_command main() char src1[5]="abcde" char dest1[5] bool success1 success1 = StringCopy(src1[0], dest1[0]) // success1=true, dest1="abcde" char dest2[5] bool success2 success2 = StringCopy("12345", dest2[0]) // success2=true, dest2="12345" char src3[10]="abcdefghij" char dest3[5] bool success3 success3 = StringCopy(src3[0], dest3[0]) // success3=false, dest3 remains the same. char src4[10]="abcdefghij"</pre>

	<pre> char dest4[5] bool success4 success4 = StringCopy(src4[5], dest4[0]) // success4=true, dest4="fghij" end macro_command </pre>
--	--

Name	StringDecAsc2Bin
Syntax	<pre> success = StringDecAsc2Bin(source[start], destination) or success = StringDecAsc2Bin("source", destination) </pre>
Description	This function converts a decimal string to an integer. It converts the decimal string in source parameter into an integer, and stores it in the destination variable. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). Destination must be a variable, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the source string contains characters other than '0' to '9', it returns false. The success field is optional.
Example	<pre> macro_command main() char src1[5]="12345" int result1 bool success1 success1 = StringDecAsc2Bin(src1[0], result1) // success1=true, result1 is 12345 char result2 bool success2 success2 = StringDecAsc2Bin("32768", result2) // success2=true, but the result exceeds the data range of result2 char src3[2]="4b" char result3 bool success3 success3 = StringDecAsc2Bin (src3[0], result3) </pre>

	<pre>// success3=false, because src3 contains characters other than '0' to '9' end macro_command</pre>
--	---

Name	StringBin2DecAsc
Syntax	success = StringBin2DecAsc (source, destination[start])
Description	This function converts an integer to a decimal string. It converts the integer in source parameter into a decimal string, and stores it in the destination buffer. Source can be either a constant or a variable. Destination must be an one-dimensional char array, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of decimal string after conversion exceeds the size of destination buffer, it returns false. The success field is optional.
Example	<pre>macro_command main() int src1 = 2147483647 char dest1[20] bool success1 success1 = StringBin2DecAsc(src1, dest1[0]) // success1=true, dest1="2147483647" short src2 = 0x3c char dest2[20] bool success2 success2 = StringBin2DecAsc(src2, dest2[0]) // success2=true, dest2="60" int src3 = 2147483647 char dest3[5] bool success3 success3 = StringBin2DecAsc(src3, dest3[0]) // success3=false, dest3 remains the same. end macro_command</pre>

Name	StringDecAsc2Float
Syntax	success = StringDecAsc2Float (source[start], destination) or success = StringDecAsc2Float ("source", destination)
Description	This function converts a decimal string to floats. It converts the decimal string in source parameter into float, and stores it in the destination variable. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). Destination must be a variable, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the source string contains characters other than '0' to '9' or '.', it returns false. The success field is optional.
Example	<pre> macro_command main() char src1[10]="12.345" float result1 bool success1 success1 = StringDecAsc2Float(src1[0], result1) // success1=true, result1 is 12.345 float result2 bool success2 success2 = StringDecAsc2Float("1.234567890", result2) // success2=true, but the result exceeds the data range of result2, which // might result in loss of precision char src3[2]="4b" float result3 bool success3 success3 = StringDecAsc2Float(src3[0], result3) // success3=false, because src3 contains characters other than '0' to '9' or // '.' end macro_command </pre>

Name	StringFloat2DecAsc
Syntax	success = StringFloat2DecAsc(source, destination[start])
Description	This function converts a float to a decimal string. It converts the float in source parameter into a decimal string, and stores it in the destination buffer. Source can be either a constant or a variable. Destination must be an one-dimensional char array, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of decimal string after conversion exceeds the size of destination buffer, it returns false. The success field is optional.
Example	<pre> macro_command main() float src1 = 1.2345 char dest1[20] bool success1 success1 = StringFloat2DecAsc(src1, dest1[0]) // success1=true, dest1=" 1.2345" float src2 = 1.23456789 char dest2 [20] bool success2 success2 = StringFloat2DecAsc(src2, dest2 [0]) // success2=true, but it might lose precision float src3 = 1.2345 char dest3[5] bool success3 success3 = StringFloat2DecAsc(src3, dest3 [0]) // success3=false, dest3 remains the same. end macro_command </pre>

Name	StringHexAsc2Bin
Syntax	success = StringHexAsc2Bin (source[start], destination) or success = StringHexAsc2Bin ("source", destination)

Description	This function converts a hexadecimal string to binary data. It converts the hexadecimal string in source parameter into binary data , and stores it in the destination variable. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). Destination must be a variable, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the source string contains characters other than '0' to '9', 'a' to 'f' or 'A' to 'F', it returns false. The success field is optional.
Example	<pre> macro_command main() char src1[5]="0x3c" int result1 bool success1 success1 = StringHexAsc2Bin(src1[0], result1) // success1=true, result1 is 3c short result2 bool success2 success2 = StringDecAsc2Bin("1a2b3c4d", result2) // success2=true, result2=3c4d.The result exceeds the data range of // result2 char src3[2]="4g" char result3 bool success3 success3 = StringDecAsc2Bin (src3[0], result3) // success3=false, because src3 contains characters other than '0' to '9' // , 'a' to 'f' or 'A' to 'F' end macro_command </pre>

Name	StringBin2HexAsc
Syntax	success = StringBin2HexAsc (source, destination[start])
Description	This function converts binary data to a hexadecimal string. It converts the binary data in source parameter into a hexadecimal string, and stores it in the destination buffer.

	Source can be either a constant or a variable. Destination must be an one-dimensional char array, to store the result of conversion. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of hexadecimal string after conversion exceeds the size of destination buffer, it returns false. The success field is optional.
Example	<pre>macro_command main() int src1 = 20 char dest1[20] bool success1 success1 = StringBin2HexAsc(src1, dest1[0]) // success1=true, dest1="14" short src2 = 0x3c char dest2[20] bool success2 success2 = StringBin2HexAsc(src2, dest2[0]) // success2=true, dest2="3c" int src3 = 0x1a2b3c4d char dest3[6] bool success3 success3 = StringBin2HexAsc(src3, dest3[0]) // success3=false, dest3 remains the same. end macro_command</pre>

Name	StringMid
Syntax	success = StringMid (source[start], count, destination[start]) or success = StringMid ("string", start, count, destination[start])
Description	Retrieve a character sequence from the specified offset of the source string and store it in the destination buffer. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). For source[start], the start offset of the substring is specified by the index value. For static source

	string("source"), the second parameter(start) specifies the start offset of the substring. The count parameter specifies the length of substring being retrieved. Destination must be an one-dimensional char array, to store the retrieved substring. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of retrieved substring exceeds the size of destination buffer, it returns false. The success field is optional.
Example	<pre> macro_command main() char src1[20]="abcdefghijklmnpqrst" char dest1[20] bool success1 success1 = StringMid(src1[5], 6, dest1[0]) // success1=true, dest1="fghijk" char src2[20]="abcdefghijklmnpqrst" char dest2[5] bool success2 success2 = StringMid(src2[5], 6, dest2[0]) // success2=false, dest2 remains the same. char dest3[20]="12345678901234567890" bool success3 success3 = StringMid("abcdefghijklmnpqrst", 5, 5, dest3[15]) // success3= true, dest3=" 123456789012345fghij" end macro_command </pre>

Name	StringLength
Syntax	length = StringLength (source[start]) or length = StringLength ("source")
Description	Obtain the length of a string. It returns the length of source string and stores it in the length field on the left-hand side of '=' operator. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]).

	The return value of this function indicates the length of the source string.
Example	<pre> macro_command main() char src1[20]="abcde" int length1 length1= StringLength(src1[0]) // length1=5 char src2[20]={'a', 'b', 'c', 'd', 'e'} int length2 length2= StringLength(src2[0]) // length2=20 char src3[20]="abcdefghij" int length3 length3= StringLength(src3 [2]) // length3=8 end macro_command </pre>

Name	StringCat
Syntax	<pre> success = StringCat (source[start], destination[start]) or success = StringCat ("source", destination[start]) </pre>
Description	This function appends source string to destination string. It adds the contents of source string to the last of the contents of destination string. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). Destination must be an one-dimensional char array. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of result string after concatenation exceeds the max. size of destination buffer, it returns false. The success field is optional.
Example	<pre> macro_command main() char src1[20]="abcdefghij" char dest1[20]="1234567890" bool success1 success1= StringCat(src1[0], dest1[0]) </pre>

```
// success1=true, dest1="123456790abcdefghij"

char dest2 [10]="1234567890"
bool success2
success2= StringCat("abcde", dest2 [0])
// success2=false, dest2 remains the same.

char src3[20]="abcdefghij"
char dest3[20]
bool success3
success3= StringCat(src3[0], dest3[15])
// success3=false, dest3 remains the same.

end macro_command
```

Name	StringCompare
Syntax	<pre>ret = StringCompare (str1[start], str2[start]) ret = StringCompare ("string1", str2[start]) ret = StringCompare (str1[start], "string2") ret = StringCompare ("string1", "string2")</pre>
Description	Do a case-sensitive comparison of two strings. The two string parameters accept both static string (in the form: "string1") and char array (in the form: str1[start]). This function returns a Boolean indicating the result of comparison. If two strings are identical, it returns true. Otherwise it returns false. The ret field is optional.
Example	<pre>macro_command main() char a1[20]="abcde" char b1[20]="ABCDE" bool ret1 ret1= StringCompare(a1[0], b1[0]) // ret1=false char a2[20]="abcde" char b2[20]="abcde" bool ret2 ret2= StringCompare(a2[0], b2[0]) // ret2=true</pre>

	<pre> char a3 [20]="abcde" char b3[20]="abcdefg" bool ret3 ret3= StringCompare(a3[0], b3[0]) // ret3=false end macro_command </pre>
--	--

Name	StringCompareNoCase
Syntax	<pre> ret = StringCompareNoCase(str1[start], str2[start]) ret = StringCompareNoCase("string1", str2[start]) ret = StringCompareNoCase(str1[start], "string2") ret = StringCompareNoCase("string1", "string2") </pre>
Description	Do a case-insensitive comparison of two strings. The two string parameters accept both static string (in the form: "string1") and char array (in the form: str1[start]). This function returns a Boolean indicating the result of comparison. If two strings are identical, it returns true. Otherwise it returns false. The ret field is optional.
Example	<pre> macro_command main() char a1[20]="abcde" char b1[20]="ABCDE" bool ret1 ret1= StringCompareNoCase(a1[0], b1[0]) // ret1=true char a2[20]="abcde" char b2[20]="abcde" bool ret2 ret2= StringCompareNoCase(a2[0], b2[0]) // ret2=true char a3 [20]="abcde" char b3[20]="abcdefg" bool ret3 ret3= StringCompareNoCase(a3[0], b3[0]) // ret3=false </pre>

	end macro_command
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Name	StringFind
Syntax	<pre>position = StringFind (source[start], target[start]) position = StringFind ("source", target[start]) position = StringFind (source[start], "target") position = StringFind ("source", "target")</pre>
Description	Return the position of the first occurrence of target string in the source string. The two string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns the zero-based index of the first character of substring in the source string that matches the target string. Notice that the entire sequence of characters to find must be matched. If there is no matched substring, it returns -1.
Example	<pre>macro_command main() char src1[20]="abcde" char target1[20]="cd" bool pos1 pos1= StringFind(src1[0], target1[0]) // pos1=2 char target2[20]="ce" bool pos2 pos2= StringFind("abcde", target2[0]) // pos2=-1 char src3[20]="abcde" bool pos3 pos3= StringFind(src3[3], "cd") // pos3=-1 end macro_command</pre>

Name	StringReverseFind
Syntax	position = StringReverseFind (source[start], target[start])

	<pre> position = StringReverseFind ("source", target[start]) position = StringReverseFind (source[start], "target") position = StringReverseFind ("source", "target") </pre>
Description	Return the position of the last occurrence of target string in the source string. The two string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns the zero-based index of the first character of substring in the source string that matches the target string. Notice that the entire sequence of characters to find must be matched. If there exists multiple substrings that matches the target string, function will return the position of the last matched substring. If there is no matched substring, it returns -1.
Example	<pre> macro_command main() char src1[20]="abcdeabcde" char target1[20]="cd" bool pos1 pos1= StringReverseFind(src1[0], target1[0]) // pos1=7 char target2[20]="ce" bool pos2 pos2= StringReverseFind("abcdeabcde", target2[0]) // pos2=-1 char src3[20]="abcdeabcde" bool pos3 pos3= StringReverseFind(src3[6], "ab") // pos3=-1 end macro_command </pre>

Name	StringFindOneOf
Syntax	<pre> position = StringFindOneOf (source[start], target[start]) position = StringFindOneOf ("source", target[start]) position = StringFindOneOf (source[start], "target") position = StringFindOneOf ("source", "target") </pre>
Description	Return the position of the first character in the source string that matches any character contained in the target string.

	The two string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns the zero-based index of the first character in the source string that is also in the target string. If there is no match, it returns -1.
Example	<pre>macro_command main() char src1[20]="abcdeabcde" char target1[20]="sdf" bool pos1 pos1= StringFindOneOf(src1[0], target1[0]) // pos1=3 char src2[20]="abcdeabcde" bool pos2 pos2= StringFindOneOf(src2[1], "agi") // pos2=4 char target3 [20]="bus" bool pos3 pos3= StringFindOneOf("abcdeabcde", target3[1]) // pos3=-1 end macro_command</pre>

Name	StringIncluding
Syntax	<pre>success = StringIncluding (source[start], set[start], destination[start]) success = StringIncluding ("source", set[start], destination[start]) success = StringIncluding (source[start], "set", destination[start]) success = StringIncluding ("source", "set", destination[start])</pre>
Description	Retrieve a substring of the source string that contains characters in the set string, beginning with the first character in the source string and ending when a character is found in the source string that is not in the target string. The source string and set string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of retrieved substring exceeds the size of destination buffer, it returns false.

Example	<pre> macro_command main() char src1[20]="cabbageabc" char set1[20]="abc" char dest1[20] bool success1 success1 = StringIncluding(src1[0], set1[0], dest1[0]) // success1=true, dest1="cabba" char src2[20]="gecabba" char dest2[20] bool success2 success2 = StringIncluding(src2[0], "abc", dest2[0]) // success2=true, dest2="" char set3[20]="abc" char dest3[4] bool success3 success3 = StringIncluding("cabbage", set3[0], dest3[0]) // success3=false, dest3 remains the same. end macro_command </pre>
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Name	StringExcluding
Syntax	<pre> success = StringExcluding (source[start], set[start], destination[start]) success = StringExcluding ("source", set[start], destination[start]) success = StringExcluding (source[start], "set", destination[start]) success = StringExcluding ("source", "set", destination[start]) </pre>
Description	Retrieve a substring of the source string that contains characters that are not in the set string, beginning with the first character in the source string and ending when a character is found in the source string that is also in the target string. The source string and set string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of retrieved substring exceeds the size of destination buffer, it returns false.
Example	<pre> macro_command main() </pre>

	<pre> char src1[20]="cabbageabc" char set1[20]="ge" char dest1[20] bool success1 success1 = StringExcluding(src1[0], set1[0], dest1[0]) // success1=true, dest1="cabba" char src2[20]="cabbage" char dest2[20] bool success2 success2 = StringExcluding(src2[0], "abc", dest2[0]) // success2=true, dest2="" char set3[20]="ge" char dest3[4] bool success3 success3 = StringExcluding("cabbage", set3[0], dest3[0]) // success3=false, dest3 remains the same. end macro_command </pre>
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Name	StringToUpper
Syntax	<pre> success = StringToUpper (source[start], destination[start]) success = StringToUpper ("source", destination[start]) </pre>
Description	Convert all the characters in the source string to uppercase characters and store the result in the destination buffer. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of result string after conversion exceeds the size of destination buffer, it returns false.
Example	<pre> macro_command main() char src1[20]="aBcDe" char dest1[20] bool success1 success1 = StringToUpper(src1[0], dest1[0]) // success1=true, dest1="ABCDE" </pre>

	<pre> char dest2[4] bool success2 success2 = StringToUpper("aBcDe", dest2[0]) // success2=false, dest2 remains the same. end macro_command </pre>
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Name	StringToLower
Syntax	<pre> success = StringToLower (source[start], destination[start]) success = StringToLower ("source", destination[start]) </pre>
Description	Convert all the characters in the source string to lowercase characters and store the result in the destination buffer. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of result string after conversion exceeds the size of destination buffer, it returns false.
Example	<pre> macro_command main() char src1[20]="aBcDe" char dest1[20] bool success1 success1 = StringToUpper(src1[0], dest1[0]) // success1=true, dest1="abcde" char dest2[4] bool success2 success2 = StringToUpper("aBcDe", dest2[0]) // success2=false, dest2 remains the same. end macro_command </pre>

Name	StringToReverse
Syntax	<pre> success = StringToReverse (source[start], destination[start]) success = StringToReverse ("source", destination[start]) </pre>
Description	Reverse the characters in the source string and store it in the destination

	buffer. The source string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of reversed string exceeds the size of destination buffer, it returns false.
Example	<pre>macro_command main() char src1[20]="abcde" char dest1[20] bool success1 success1 = StringToUpper(src1[0], dest1[0]) // success1=true, dest1="edcba" char dest2[4] bool success2 success2 = StringToUpper("abcde", dest2[0]) // success2=false, dest2 remains the same. end macro_command</pre>

Name	StringTrimLeft
Syntax	<pre>success = StringTrimLeft (source[start], set[start], destination[start]) success = StringTrimLeft ("source", set[start], destination[start]) success = StringTrimLeft (source[start], "set", destination[start]) success = StringTrimLeft ("source", "set", destination[start])</pre>
Description	Trim the leading specified characters in the set buffer from the source string. The source string and set string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of trimmed string exceeds the size of destination buffer, it returns false.
Example	<pre>macro_command main() char src1[20]= "# *a*#bc" char set1[20]="# *" char dest1[20]</pre>

	<pre> bool success1 success1 = StringTrimLeft (src1[0], set1[0], dest1[0]) // success1=true, dest1="a*#bc" char set2[20]={'#', ' ', '*'} char dest2[4] success2 = StringTrimLeft ("# *a*#bc", set2[0], dest2[0]) // success2=false, dest2 remains the same. char src3[20]="abc *#" char dest3[20] bool success3 success3 = StringTrimLeft (src3[0], "# *", dest3[0]) // success3=true, dest3="abc *#" end macro_command </pre>
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Name	StringTrimRight
Syntax	<pre> success = StringTrimRight (source[start], set[start], destination[start]) success = StringTrimRight ("source", set[start], destination[start]) success = StringTrimRight (source[start], "set", destination[start]) success = StringTrimRight ("source", "set", destination[start]) </pre>
Description	Trim the trailing specified characters in the set buffer from the source string. The source string and set string parameters accept both static string (in the form: "source") and char array (in the form: source[start]). This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of trimmed string exceeds the size of destination buffer, it returns false.
Example	<pre> macro_command main() char src1[20]= "# *a*#bc# * " char set1[20]="# *" char dest1[20] bool success1 success1 = StringTrimRight(src1[0], set1[0], dest1[0]) // success1=true, dest1="# *a*#bc" char set2[20]={'#', ' ', '*'} </pre>

	<pre> char dest2[20] success2 = StringTrimRight("# *a*#bc", set2[0], dest2[0]) // success2=true, dest2="# *a*#bc" char src3[20]="ab**c *#" char dest3[4] bool success3 success3 = StringTrimRight(src3[0], "# **", dest3[0]) // success3=false, dest3 remains the same. end macro_command </pre>
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Name	StringInsert
Syntax	<pre> success = StringInsert (pos, insert[start], destination[start]) success = StringInsert (pos, "insert", destination[start]) success = StringInsert (pos, insert[start], length, destination[start]) success = StringInsert (pos, "insert", length, destination[start]) </pre>
Description	Insert a string in a specific location within the destination string content. The insert location is specified by the pos parameter. The insert string parameter accepts both static string (in the form: "source") and char array (in the form: source[start]). The number of characters to insert can be specified by the length parameter. This function returns a Boolean indicating whether the process is successfully done or not. If successful, it returns true, otherwise it returns false. If the length of string after insertion exceeds the size of destination buffer, it returns false.
Example	<pre> macro_command main() char str1[20]="but the question is" char str2[10]=", that is" char dest[40]="to be or not to be" bool success success = StringInsert(18, str1[3], 13, dest[0]) // success=true, dest="to be or not to be the question" success = StringInsert(18, str2[0], dest[0]) </pre>

	<pre>// success=true, dest="to be or not to be, that is the question" success = StringInsert(0, "Hamlet:", dest[0]) // success=false, dest remains the same. end macro_command</pre>
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18.6.7 Miscellaneous

Name	Beep
Syntax	Beep ()
Description	Plays beep sound. This command plays a beep sound with frequency of 800 hertz and duration of 30 milliseconds.
Example	<pre>macro_command main() Beep() end macro_command</pre>

Name	Buzzer
Syntax	Buzzer ()
Description	Turn ON / OFF the buzzer.
Example	<pre>char on = 1, off = 0 Buzzer(on) // turn on the buzzer DELAY(1000)// delay 1 second Buzzer(off)// turn off the buzzer DELAY(500) // delay 500ms Buzzer(1) // turn on the buzzer DELAY(1000)// delay 1 second Buzzer(0) // turn off the buzzer</pre>

Name	SYNC_TRIG_MACRO
Syntax	SYNC_TRIG_MACRO(<i>macro_id</i>)
Description	Trigger the execution of a macro synchronously (use <i>macro_id</i> to designate this macro) in a running macro. The current macro will pause until the end of execution of this called macro. <i>macro_id</i> can be a constant or a variable.
Example	<pre>macro_command main() char ON = 1, OFF = 0 SetData(ON, "Local HMI", LB, 0, 1) SYNC_TRIG_MACRO(5)// call a macro (its ID is 5) SetData(OFF, "Local HMI", LB, 0, 1) end macro_command</pre>

Name	ASync_TRIG_MACRO
Syntax	ASync_TRIG_MACRO (<i>macro_id</i>)
Description	Trigger the execution of a macro asynchronously (use <i>macro_id</i> to designate this macro) in a running macro. The current macro will continue executing the following instructions after triggering the designated macro; in other words, the two macros will be active simultaneously. <i>macro_id</i> can be a constant or a variable.
Example	<pre>macro_command main() char ON = 1, OFF = 0 SetData(ON, "Local HMI", LB, 0, 1) ASync_TRIG_MACRO(5)// call a macro (its ID is 5) SetData(OFF, "Local HMI", LB, 0, 1) end macro_command</pre>

Name	TRACE																
Syntax	TRACE(<i>format</i> , <i>argument</i>)																
Description	Use this function to send specified string to the EasyDiagnoser. Users can print out the current value of variables during run-time of macro for debugging. When TRACE encounters the first format specification (if any), it converts the value of the first argument after format and outputs it accordingly. <i>format</i> refers to the format control of output string. A format specification, which consists of optional (in []) and required fields (in bold), has the following form: %[flags] [width] [.precision] type Each field of the format specification is described as below: <i>flags</i> (optional): - + <i>width</i> (optional): A nonnegative decimal integer controlling the minimum number of characters printed. <i>precision</i> (optional): A nonnegative decimal integer which specifies the precision and the number of characters to be printed. <i>type</i>: <table style="margin-left: 40px;"> <tr> <td>C or c</td><td>: specifies a single-byte character.</td></tr> <tr> <td>d</td><td>: signed decimal integer.</td></tr> <tr> <td>i</td><td>: signed decimal integer.</td></tr> <tr> <td>o</td><td>: unsigned octal integer.</td></tr> <tr> <td>u</td><td>: unsigned decimal integer.</td></tr> <tr> <td>X or x</td><td>: unsigned hexadecimal integer.</td></tr> <tr> <td>E or e</td><td>: Signed value having the form. [–]<i>d</i>.<i>dddd</i> e [<i>sign</i>]<i>ddd</i> where <i>d</i> is a single decimal digit, <i>dddd</i> is one or more decimal digits, <i>ddd</i> is exactly three decimal digits, and <i>sign</i> is + or –.</td></tr> <tr> <td>f</td><td>: Signed value having the form [–]<i>dddd</i>.<i>dddd</i>, where <i>dddd</i> is one or more decimal digits.</td></tr> </table> The length of output string is limited to 256 characters. The extra characters will be ignored. The <i>argument</i> part is optional. One format specification converts exactly	C or c	: specifies a single-byte character.	d	: signed decimal integer.	i	: signed decimal integer.	o	: unsigned octal integer.	u	: unsigned decimal integer.	X or x	: unsigned hexadecimal integer.	E or e	: Signed value having the form. [–] <i>d</i> . <i>dddd</i> e [<i>sign</i>] <i>ddd</i> where <i>d</i> is a single decimal digit, <i>dddd</i> is one or more decimal digits, <i>ddd</i> is exactly three decimal digits, and <i>sign</i> is + or –.	f	: Signed value having the form [–] <i>dddd</i> . <i>dddd</i> , where <i>dddd</i> is one or more decimal digits.
C or c	: specifies a single-byte character.																
d	: signed decimal integer.																
i	: signed decimal integer.																
o	: unsigned octal integer.																
u	: unsigned decimal integer.																
X or x	: unsigned hexadecimal integer.																
E or e	: Signed value having the form. [–] <i>d</i> . <i>dddd</i> e [<i>sign</i>] <i>ddd</i> where <i>d</i> is a single decimal digit, <i>dddd</i> is one or more decimal digits, <i>ddd</i> is exactly three decimal digits, and <i>sign</i> is + or –.																
f	: Signed value having the form [–] <i>dddd</i> . <i>dddd</i> , where <i>dddd</i> is one or more decimal digits.																

	one argument.
Example	<pre>macro_command main() char c1 = 'a' short s1 = 32767 float f1 = 1.234567 TRACE("The results are") // output: The results are TRACE("c1 = %c, s1 = %d, f1 = %f", c1, s1, f1) // output: c1 = a, s1 = 32767, f1 = 1.234567 end macro_command</pre>

Name	FindDataSamplingDate																								
Syntax	return_value = FindDataSamplingDate (data_log_number, index, year, month, day) or FindDataSamplingDate (data_log_number, index, year, month, day)																								
Description	A query function for finding the date of specified data sampling file according to the data sampling no. and the file index. The date is stored into year, month and day respectively in the format of YYYY, MM and DD. Data Sampling Object <table><tr><th>No.</th><th>Description</th><th>Read address</th><th>Sample mode</th><th>Trigger address</th><th>Clear address</th><th>Hold address</th><th>Auto. stop</th></tr><tr><td>1</td><td></td><td>Local HMI : L W0</td><td>Periodical</td><td>Disable</td><td>Disable</td><td>Disable</td><td>Disable</td></tr><tr><td>2</td><td></td><td>Local HMI : L W0</td><td>Periodical</td><td>Disable</td><td>Disable</td><td>Disable</td><td>Disable</td></tr></table> data sampling no. The directory of saved data: [Storage location]\[filename]yyyymmdd.dtl. The data sampling files under the same directory are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four data sampling files as follows: 20101210.dtl 20101230.dtl 20110110.dtl 20110111.dtl The file index are: 20101210.dtl -> index is 3 20101230.dtl -> index is 2	No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop	1		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable	2		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable
No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop																		
1		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable																		
2		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable																		

	20110110.dtl -> index is 1 20110111.dtl -> index is 0 <i>return_value</i> equals to 1 if referred data sampling file is successfully found, otherwise it equals to 0. <i>data_log_number</i> and <i>index</i> can be constant or variable. <i>year</i>, <i>month</i>, <i>day</i> and <i>return_value</i> must be variable. <i>return_value</i> is optional.
Example	<pre>macro_command main() short data_log_number = 1, index = 2, year, month, day short success // if there exists a data sampling file named 20101230.dtl, with data sampling // number 1 and file index 2. // the result after execution: success == 1, year == 2010, month == 12 and // day == 30 success = FindDataSamplingDate(data_log_number, index, year, month, day) end macro_command</pre>

Name	FindDataSamplingIndex																																
Syntax	return_value = FindDataSamplingIndex (<i>data_log_number</i> , <i>year</i> , <i>month</i> , <i>day</i> , <i>index</i>) or FindDataSamplingIndex (<i>data_log_number</i> , <i>year</i> , <i>month</i> , <i>day</i> , <i>index</i>)																																
Description	A query function for finding the file index of specified data sampling file according to the data sampling no. and the date. The file index is stored into <i>index</i>. <i>year</i>, <i>month</i> and <i>day</i> are in the format of YYYY, MM and DD respectively. <table><tr><th colspan="8">Data Sampling Object</th></tr><tr><th>No.</th><th>Description</th><th>Read address</th><th>Sample mode</th><th>Trigger address</th><th>Clear address</th><th>Hold address</th><th>Auto. stop</th></tr><tr><td>1</td><td></td><td>Local HMI : L W0</td><td>Periodical</td><td>Disable</td><td>Disable</td><td>Disable</td><td>Disable</td></tr><tr><td>2</td><td></td><td>Local HMI : L W0</td><td>Periodical</td><td>Disable</td><td>Disable</td><td>Disable</td><td>Disable</td></tr></table> data sampling no. The directory of saved data: [Storage location]\[filename]\yyyymmdd.dtl. The data sampling files under the same directory are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four data sampling files as follows:	Data Sampling Object								No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop	1		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable	2		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable
Data Sampling Object																																	
No.	Description	Read address	Sample mode	Trigger address	Clear address	Hold address	Auto. stop																										
1		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable																										
2		Local HMI : L W0	Periodical	Disable	Disable	Disable	Disable																										

	20101210.dtl 20101230.dtl 20110110.dtl 20110111.dtl The file index are: 20101210.dtl -> index is 3 20101230.dtl -> index is 2 20110110.dtl -> index is 1 20110111.dtl -> index is 0 <i>return_value</i> equals to 1 if referred data sampling file is successfully found, otherwise it equals to 0. <i>data_log_number</i>, <i>year</i>, <i>month</i> and <i>day</i> can be constant or variable. <i>index</i> and <i>return_value</i> must be variable. <i>return_value</i> is optional.
Example	<pre>macro_command main() short data_log_number = 1, year = 2010, month = 12, day = 10, index short success // if there exists a data sampling file named 20101210.dtl, with data sampling // number 1 and file index 2. // the result after execution: success == 1 and index == 2 success = FindDataSamplingIndex (data_log_number, year, month, day, index) end macro_command</pre>

Name	FindEventLogDate
Syntax	<i>return_value</i> = FindEventLogDate (<i>index</i>, <i>year</i>, <i>month</i>, <i>day</i>) or FindEventLogDate (<i>index</i>, <i>year</i>, <i>month</i>, <i>day</i>)
Description	A query function for finding the date of specified event log file according to file index. The date is stored into <i>year</i>, <i>month</i> and <i>day</i> respectively in the format of YYYY, MM and DD. The event log files stored in the designated position (such as HMI memory storage or external memory device) are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four event log files as follows: EL_20101210.evt EL_20101230.evt

	EL_20110110.evt EL_20110111.evt The file index are: EL_20101210.evt -> index is 3 EL_20101230.evt -> index is 2 EL_20110110.evt -> index is 1 EL_20110111.evt -> index is 0 <i>return_value</i> equals to 1 if referred data sampling file is successfully found, otherwise it equals to 0. <i>index</i> can be constant or variable. <i>year</i>, <i>month</i>, <i>day</i> and <i>return_value</i> must be variable. <i>return_value</i> is optional.
Example	<pre>macro_command main() short index = 1, year, month, day short success // if there exists an event log file named EL_20101230.evt with index 1 // the result after execution: success == 1, year == 2010, month == 12, day //== 30 success = FindEventLogDate (index, year, month, day) end macro_command</pre>

Name	FindEventLogIndex
Syntax	<pre>return_value = FindEventLogIndex (year, month, day, index) or FindEventLogIndex (year, month, day, index)</pre>
Description	A query function for finding the file index of specified event log file according to date. The file index is stored into <i>index</i>. <i>year</i>, <i>month</i> and <i>day</i> are in the format of YYYY, MM and DD respectively. The event log files stored in the designated position (such as HMI memory storage or external memory device) are sorted according to the file name and are indexed starting from 0. The most recently saved file has the smallest file index number. For example, if there are four event log files as follows: <pre>EL_20101210.evt EL_20101230.evt EL_20110110.evt EL_20110111.evt</pre>

	The file index are: EL_20101210.evt -> index is 3 EL_20101230.evt -> index is 2 EL_20110110.evt -> index is 1 EL_20110111.evt -> index is 0 <i>return_value</i> equals to 1 if referred data sampling file is successfully found, otherwise it equals to 0. <i>index</i> can be constant or variable. <i>year</i>, <i>month</i>, <i>day</i> and <i>return_value</i> must be variable. <i>return_value</i> is optional.
Example	<pre>macro_command main() short year = 2010, month = 12, day = 10, index short success // if there exists an event log file named EL_20101210.evt, with index 2 // the result after execution: success == 1, index == 2 success = FindEventLogIndex (year, month, day, index) end macro_command</pre>

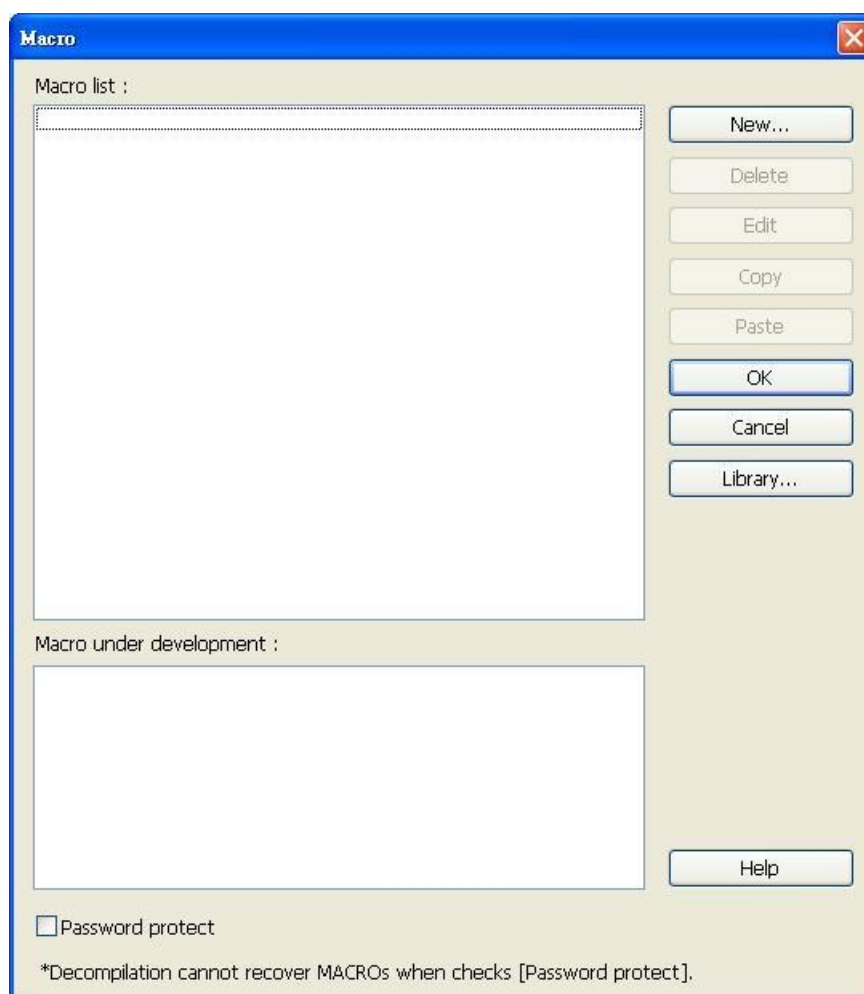
18.7 How to Create and Execute a Macro

18.7.1 How to Create a Macro

Please follow the steps below to create a macro:.

Step 1:

Click on  [Macro Manager] icon on the tool bar in EasyBuilder to open Macro Manager dialogue box as follows.



In Macro Manager, all macros compiled successfully are displayed in “Macro list”, and all macros which is under development or cannot be compiled are displayed in “Macro under development”. The following is a description of the various buttons.

[New]

Opens a blank “WorkSpace” editor for creating a new macro.

[Delete]

Deletes the selected macro.

[Edit]

Opens the “WorkSpace” editor, and loads the selected macro.

[Copy]

Copies the selected macro into the clipboard.

[Paste]

Pastes the macro in the clipboard into the list, and creates a new name for the macro.

[OK]

Confirm all the edited Macros and click this button to save the new contents before leaving this dialog.

[Cancel]

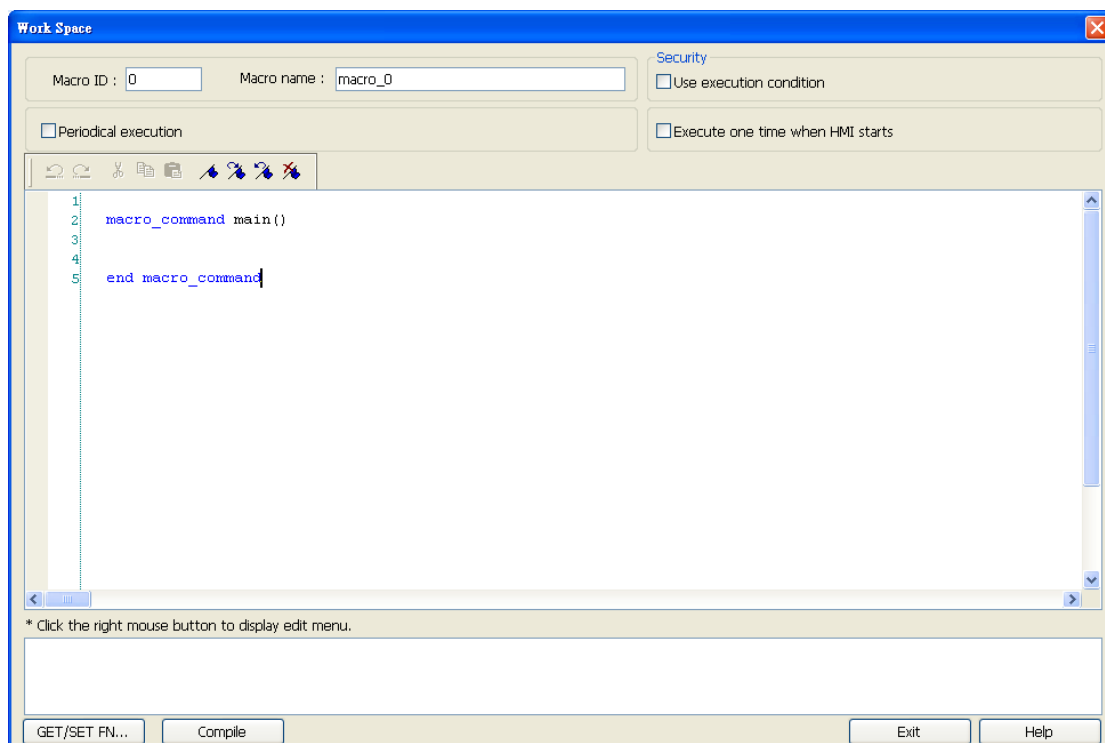
Cancel the editing and leave Macro editing dialog.

[Library...]

Open Macro Function Library managing dialog.

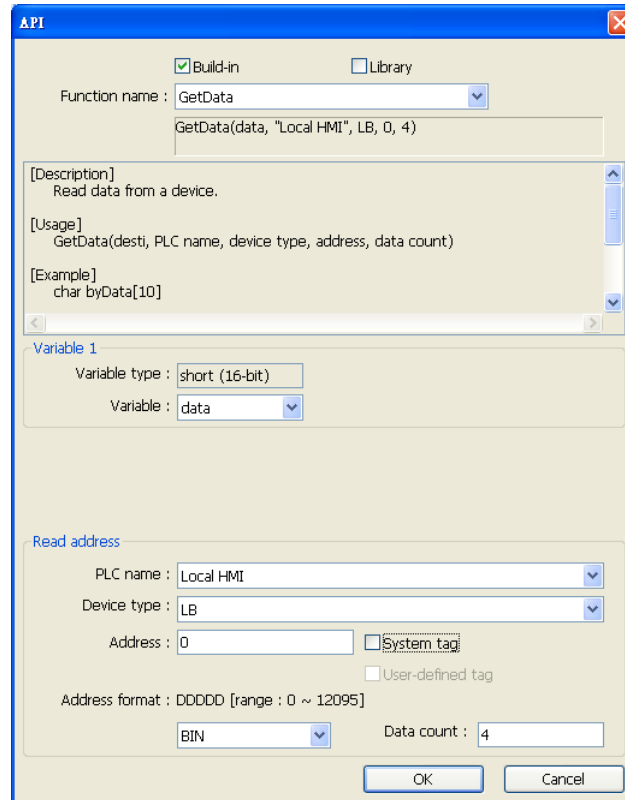
Step 2:

Press the “New” button to create a empty macro and open the macro editor. Every macro has a unique number defined at [Macro ID], and must have a macro name, otherwise an error will appear while compiling.



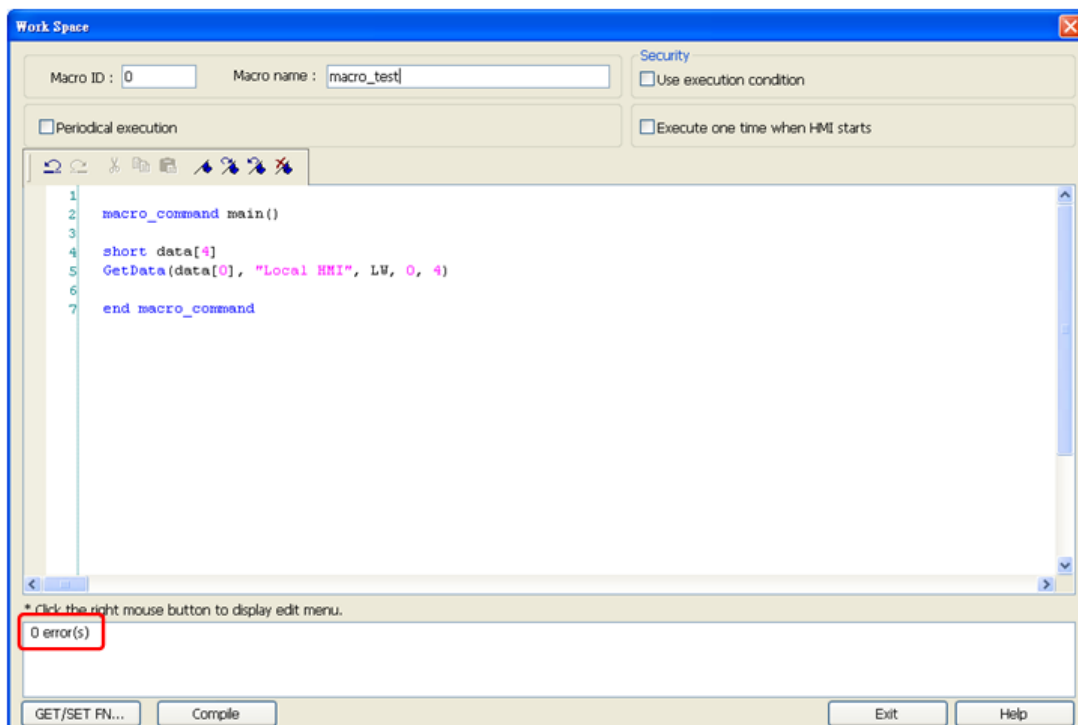
Step 3:

Design your macro. To use built-in functions (like SetData() or Getdata()), press 'Get/Set FN...' button to open API dialog and select the function and set essential parameters.

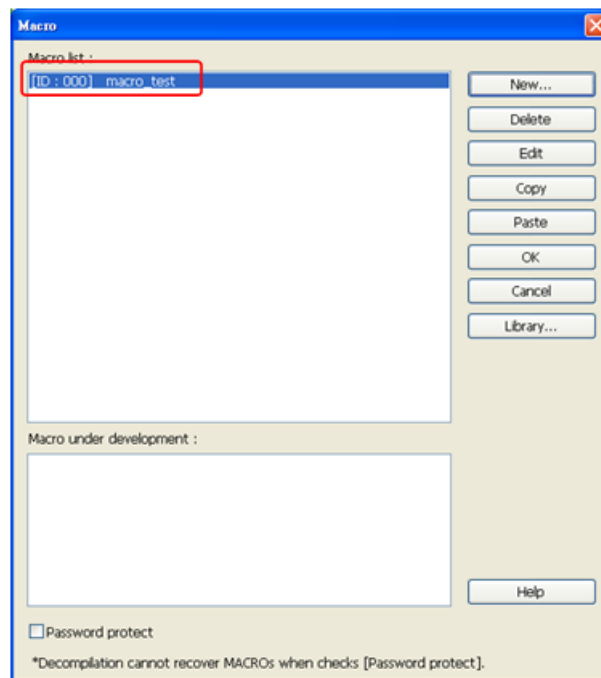


Step 4:

After the completion of a new macro, press 'Compile' button to compile the macro.



If there is no error, press “Exit” button and a new macro “macro_test” will be in “Macro list”.



18.7.2 Execute a Macro

There are several ways to execute a macro.

a. Use a [PLC Control] object

Execute the macro when the [Trigger address] changes as defined.

1. Open [PLC Control] and add one [PLC Control] object with the [Type of control] as [Execute macro program].
2. Select the macro in [Macro name]. Choose a bit and select a trigger condition to trigger the macro. In order to guarantee that the macro will run only once, consider latching the trigger bit, and then resetting the trigger condition within the macro.
3. Use a [Set Bit] or [Toggle Switch] object to change the bit to activate the macro.

b. Use a [Set Bit] or [Toggle Switch] object

The macro will be executed when [Set Bit] or [Toggle Switch] is pressed by user.

1. On the [General] tab of the [Set Bit] or [Toggle Switch] dialog, select the [Execute Macro] option.
2. Select the macro to execute.
3. The macro will be executed one time when the button is activated.



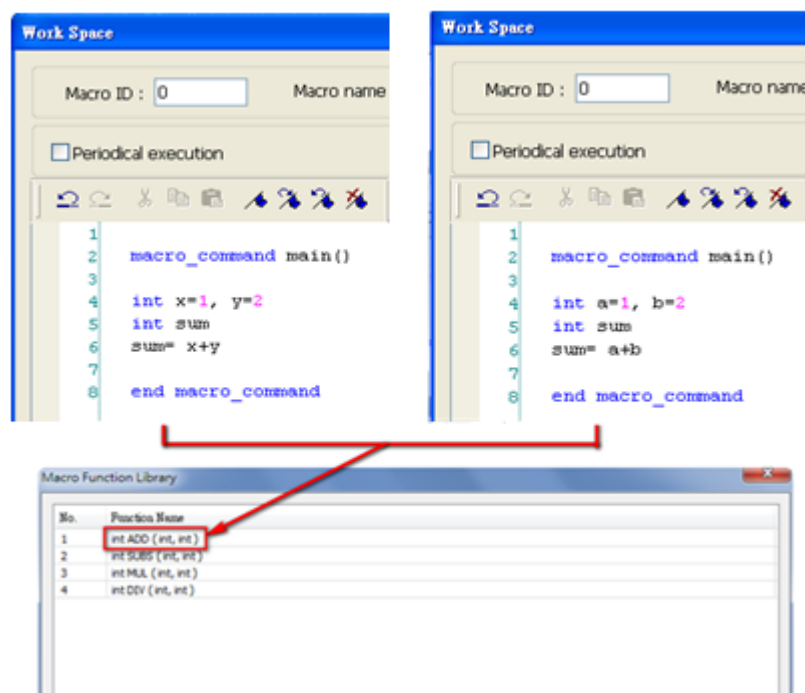
- If [Set Bit] uses [Periodic Toggle], the macro will be executed every time [Set Bit] toggles.

- c. Use a [Function Key] object
 - 1. On the [General] tab of the [Function Key] dialog, select the [Execute Macro] option.
 - 2. Select the macro to execute.
 - 3. The macro will execute one time when the button is activated.

- d. In macro editor, use
 - 1. [Periodical Execution]: Macro will be triggered periodically.
 - 2. [Execute one time when HMI starts]: Macro will be executed once HMI starts.

18.8 User Defined Macro Function

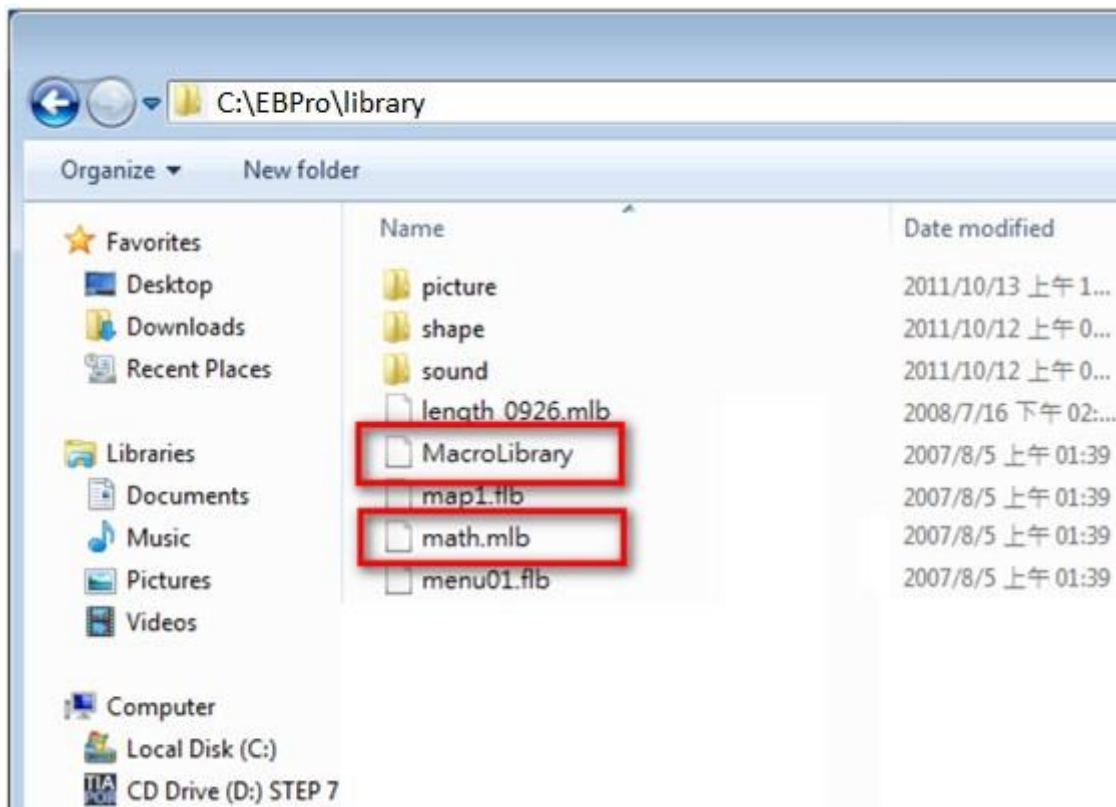
When editing Macro, to save time of defining functions, user may search for the needed from built-in Macro Function Library. However, certain functions, though frequently used, may not be found there. In this case, user may define the needed function and save it for future use. Next time when the same function is required, the saved functions can be called from [Macro Function Library] for easier editing. Additionally, [Macro Function Library] greatly enhances the portability of user-defined functions. Before building a function please check the built-in functions or online function library to see if it exists.



18.8.1 Import Function Library File

Open a project in HMI programming software, the default Function Library File will be read automatically and the function information will be loaded in. At this moment if a user-defined function is called, the relevant *.mlb file must be imported first.

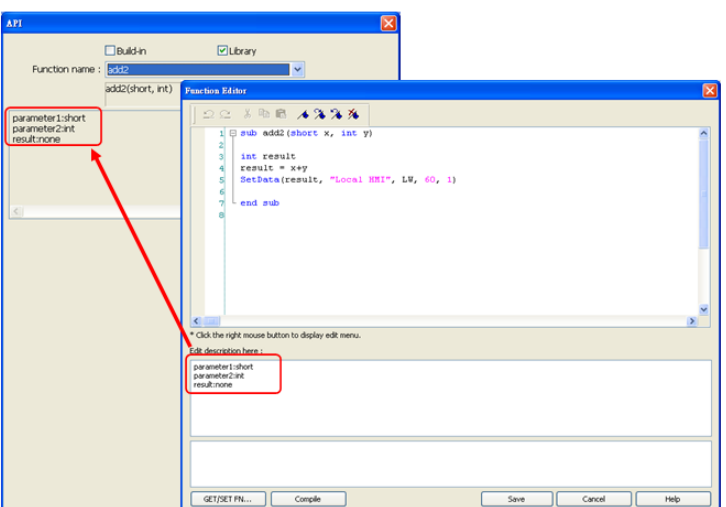
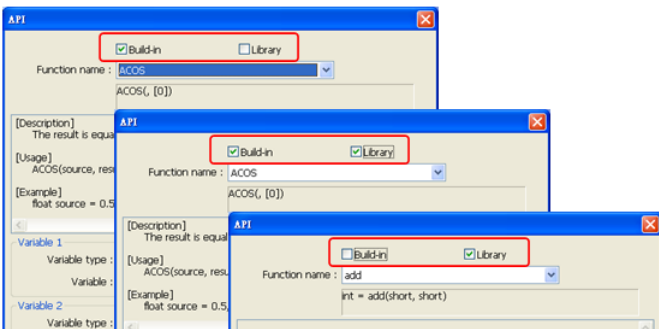
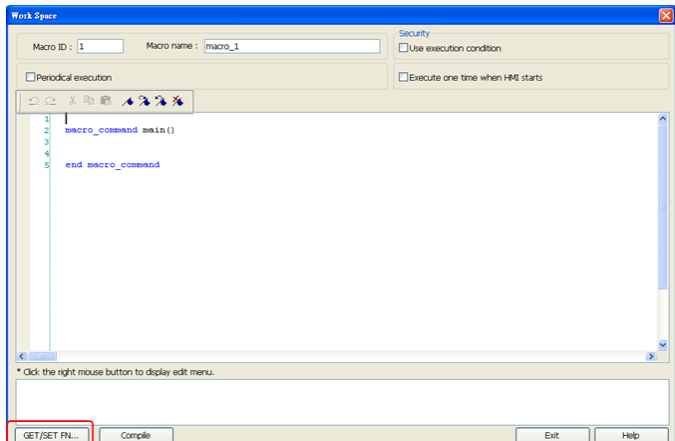
1. Default Function Library File Name: MacroLibrary (without filename extension)
2. Function Library Directory: HMI programming software installation directory\library (folder)
3. \library (folder) contains two types of function library files:
 - Without filename extension: MacroLibrary, the Default Function Library for HMI programming software to read at the beginning.
 - With filename extension (*.mlb): Such as "math.mlb". The files to be read / written when users import / export. These files are portable and can be called from the folder when needed.
4. When opening HMI programming software, only the functions in Default Function Library will be loaded in, to use functions in *.mlb files, please import them first.



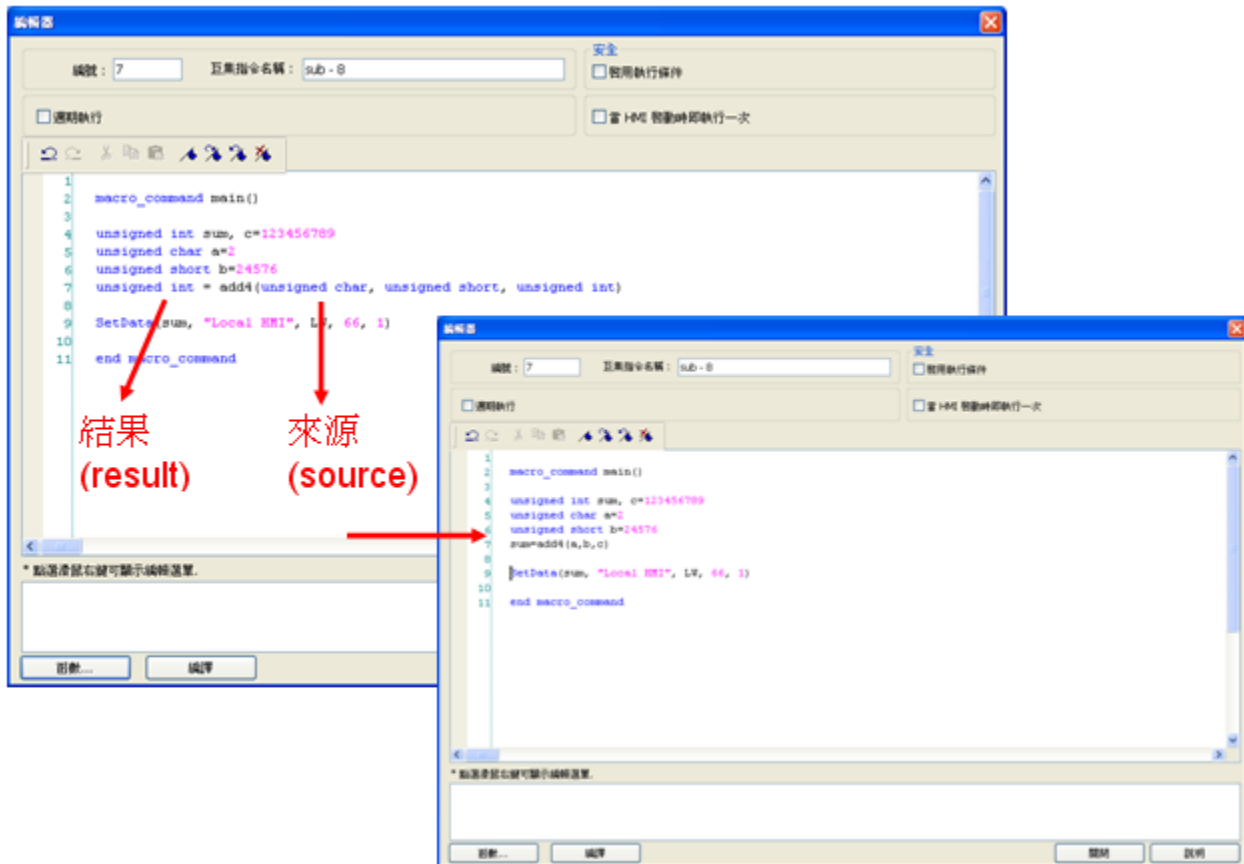
18.8.2 How to Use Macro Function Library

1. Select the function directly from Macro Function Library.
2. In Workspace click [GET/SET FN...] to open API dialog box.
3. At least check one from [Library] or [Build-in] and select the function to be used.
4. The description displayed in API dialog is the same as written in Function Editor.

Macro Function Library	
No.	Function Name
1	short add_left3 (char, short)
2	short right_y (short, short)
3	int add (short, short)
4	add2 (short, int)
5	short multiply ()
6	add3 ()



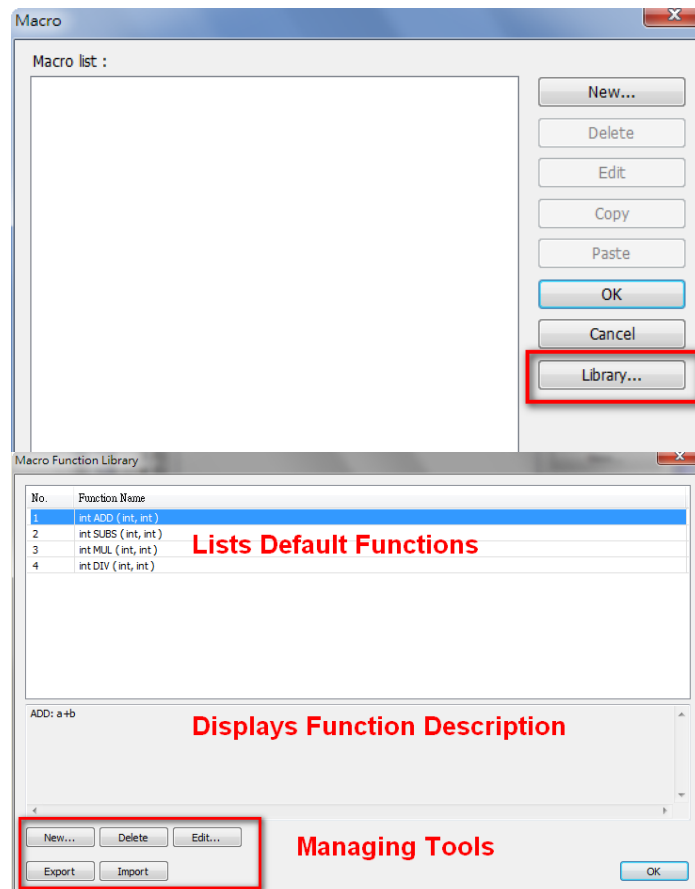
5. Select the function to be used, fill in the corresponding variables according to the data type.



Upon completion of the steps above, user-defined functions can be used freely without defining the same functions repeatedly.

18.8.3 Function Library Management Interface

- 1 Open macro management dialog, click [Library] to open [Macro Function Library] dialog.
- 2 A list of functions will be shown. When the project is opened, the software will load all the functions in the Default Function Library.



3. Each listed function has the following format:

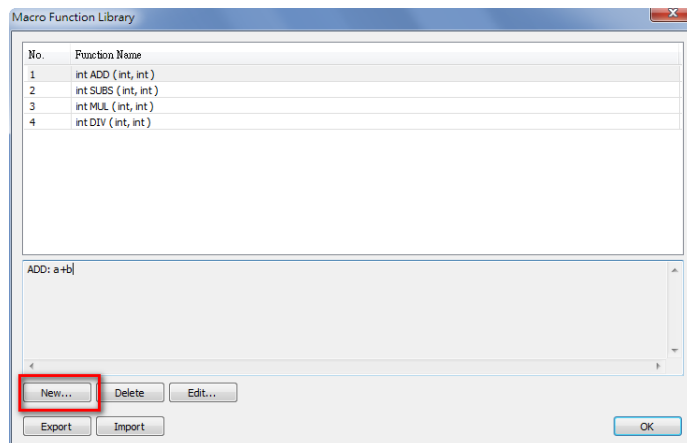
```
return_type function_name ( parameter_type1, ..., parameter_typeN)
```

return_type indicates the type of the return value. If this value does not exist, this column will be omitted. *function_name* indicates the name of the function. "N" in *parameter_typeN* stands for the number of parameter types. If this function does not need any parameter, this column will be omitted.

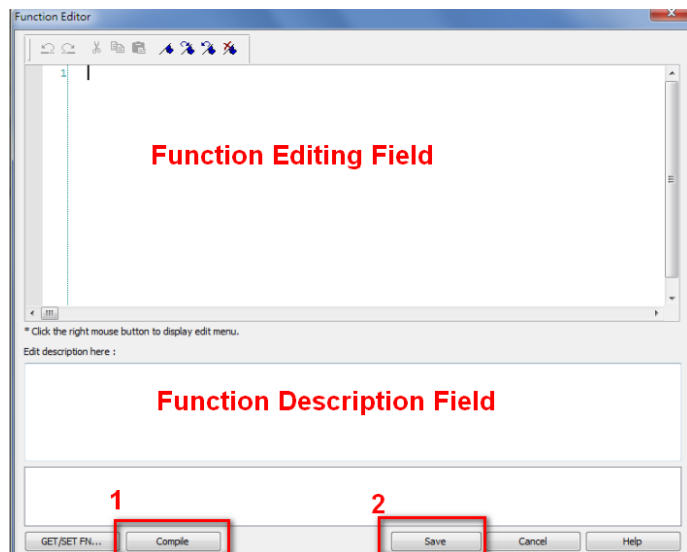
```
1 sub int ADD(int a, int b)
2   int ret
3   ret = a+b
4   return ret
5 end sub
6
```

18.8.3.1 Create a Function

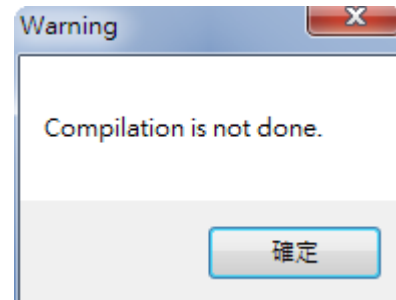
1. Click [New] to enter Function Editor.



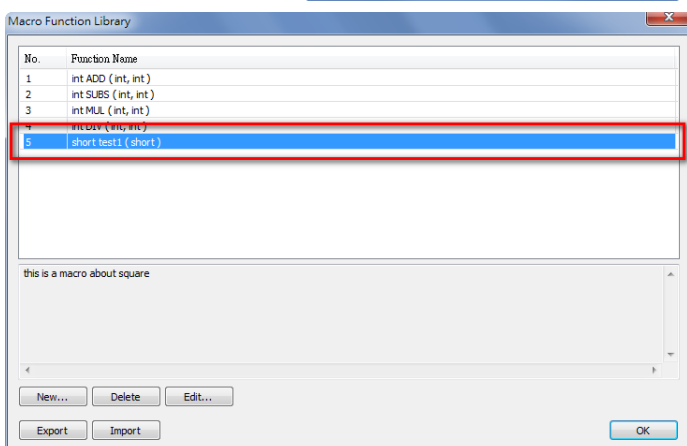
2. Edit function in Function Editor.
3. Edit the function description to describe what the specification is, how to use ... etc.



4. After editing, click [Compile] and [Save] to save this function to the Library. Otherwise, a warning will be shown.



5. Successfully add a function into Macro Function Library.





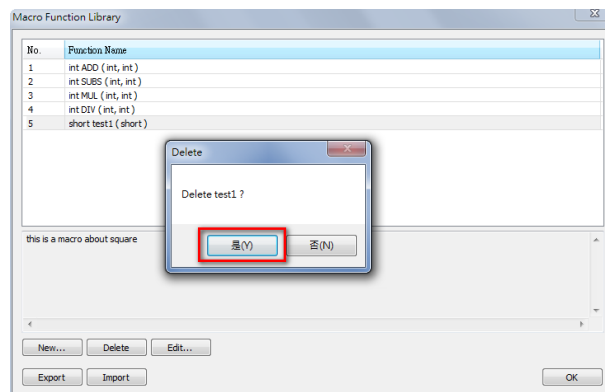
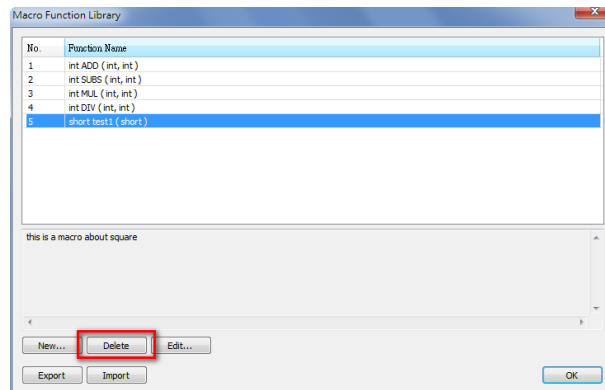
1. The total size of data type can be declared in a function is 4096 bytes.
2. Function name must only contain alphanumeric characters, and cannot start with a number.

18.8.3.2 Delete a Function

1. In function list select the function to be deleted and click [Delete].

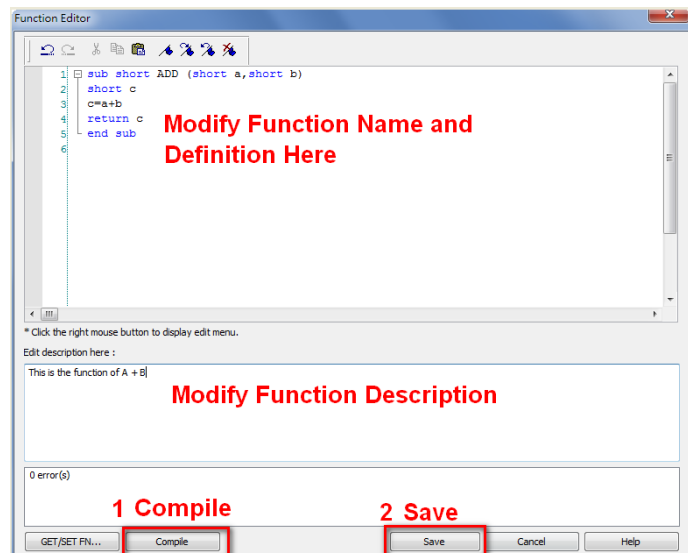
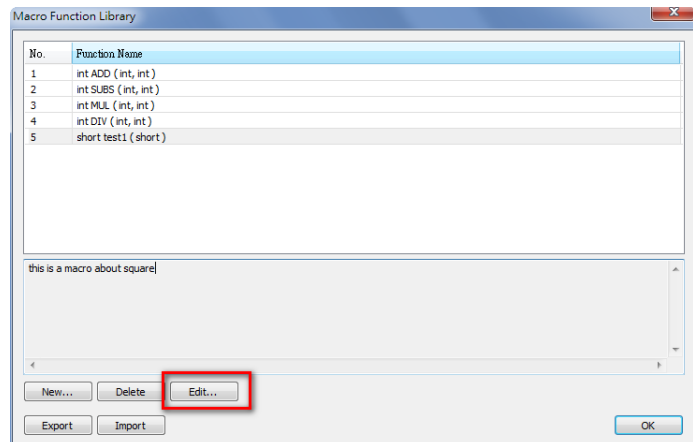
to

2. Click [Yes] to confirm, [No] to cancel the deletion.
3. Click [Yes] to delete MAX_SHORT function.



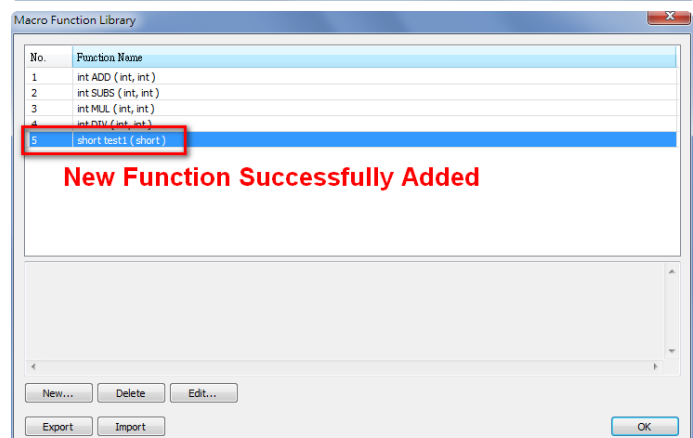
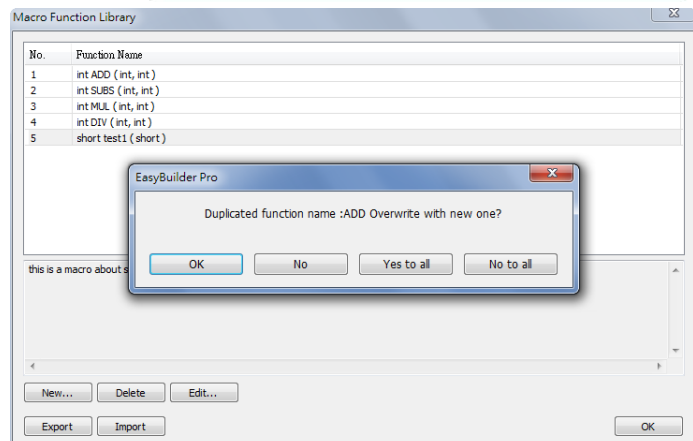
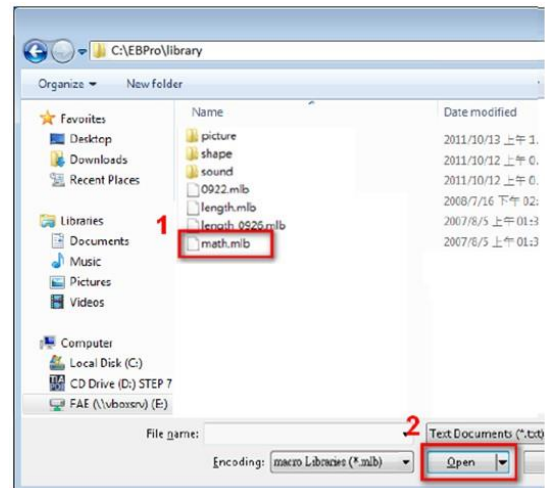
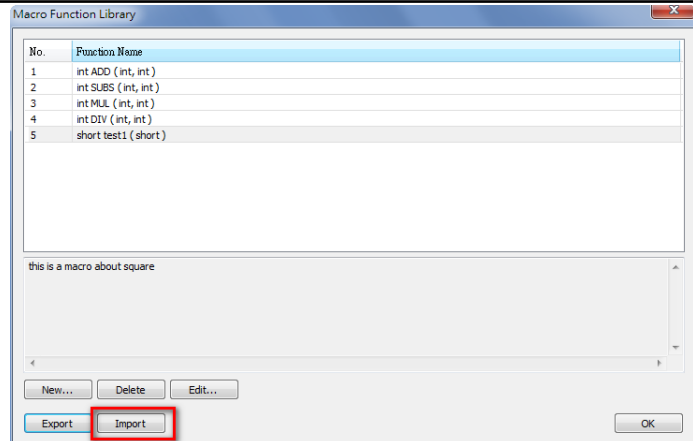
18.8.3.3 Modify a Function

1. Users can modify the functions exist in the Library.
2. Select a function to modify by clicking [Edit] to enter Function Editor
3. Double click on the function to be modified can also enter Function Editor.
4. After modifying, [Compile] then [Save] before leaving.



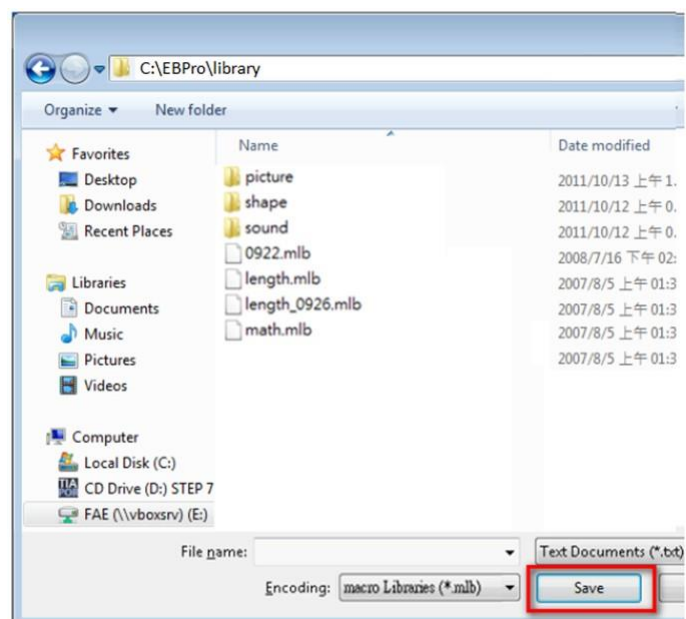
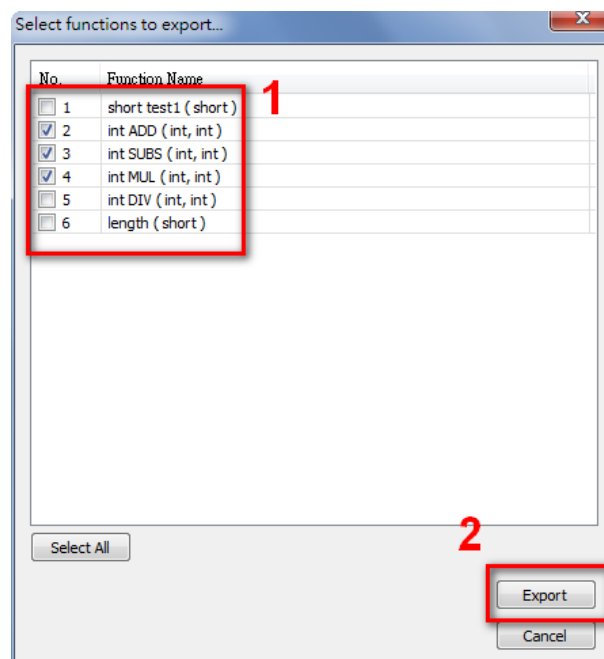
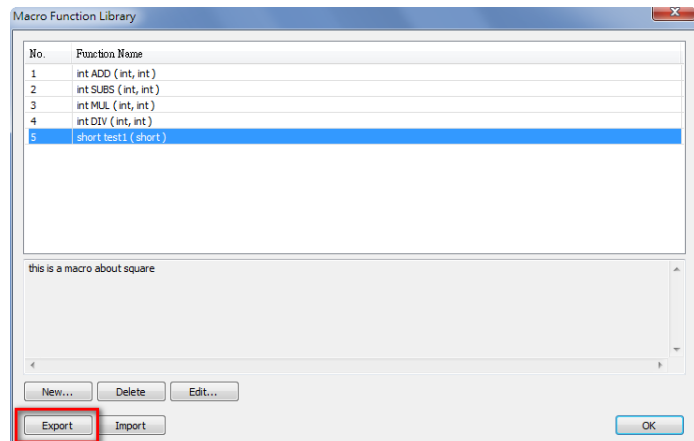
18.8.3.4 Import a Function

1. Functions can be imported using an external mlb file.
2. For example, import a function library “math.mlb” which contains a function “test1”.
3. Click [Open].
4. When importing a function which already exists in the Library, a confirmation popup will be shown. The buttons are:
 - [OK]: Overwrite the existing function with the imported one.
 - [NO]: Cancel the importing of the function with the same name.
 - [Yes to all]: Overwrite using all the imported functions with the same name.
 - [No to all]: Cancel the importing of all the functions with the same name.
5. The imported functions will be saved in Default Function Library, so if “math.mlb” file is deleted, “test1” will still exist in the Library, even restarting EasyBuilder.



18.8.3.5 Export a Function

1. Export the function from Function Library and save as mlb file.
2. Click [Export].
3. Select the function to be exported, and click [Export].
4. A “math.mlb” file can be found under export directory. This file contains 4 functions: ADD, SUBS, MUL, and DIV.
5. The exported mlb file can be imported on another PC. Open HMI programming software, import, then the functions in this file can be used.



18.9 Some Notes about Using the Macro

1. The maximum storage space of local variables in a macro is 4K bytes. So the maximum array size of different variable types are as follows:

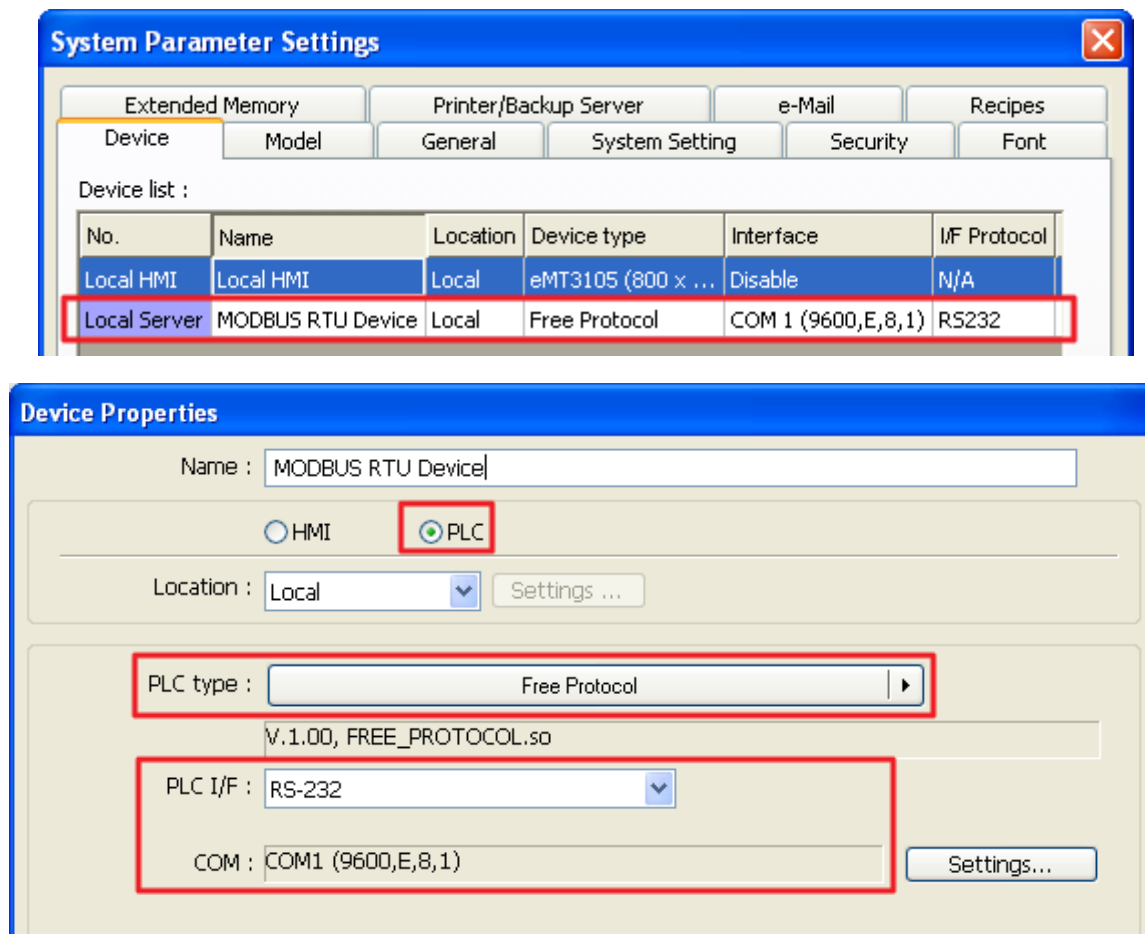
char	a[4096]
bool	b[4096]
short	c[2048]
int	d[1024]
float	e[1024]

2. A maximum of 255 macros are allowed in an EasyBuilder project.
3. A macro may cause the HMI unresponsive. Possible reasons are:
 - A macro contains an infinite loop with no PLC communication.
 - The size of an array exceeds the storage space in a macro.
4. The PLC communication speed affects the running time for the macro to execute. Also, too many macros may slow down the communication between HMI and PLC.

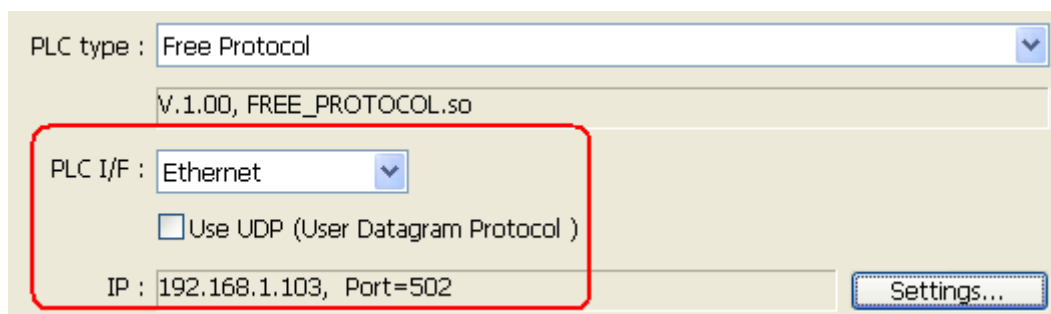
18.10 Use the Free Protocol to Control a Device

If EasyBuilder does not provide a driver for a specific device, users can use OUTPORT and INPORT built-in functions to control the device. The data sent by OUTPORT and INPORT must follow the communication protocol of the device. The following example explains how to use these two functions to control a MODBUS RTU device.

First, create a new device in the device table. The device type of the new device is set to “Free Protocol” and named with “MODBUS RTU device” as follows:



The interface of the device (PLC I/F) uses [RS-232]. If a MODBUS TCP/IP device is connected, the interface should be [Ethernet] with correct IP and port number as follows:



Suppose that the HMI will read the data of 4x_1 and 4x_2 on the device. First, utilize OUTPORT to send out a read request to the device. The format of OUTPORT is:

OUTPORT(command[start], device_name, cmd_count)

Since “MODBUS RTU device” is a MODBUS RTU device, the read request must follow MODBUS RTU protocol. The request uses “Reading Holding Registers (0x03)” command to read data. The following picture displays the content of the command. (The items of the station number (byte 0) and the last two bytes (CRC) are ignored).

Request

Function code	1 Byte	0x03
Starting Address	2 Bytes	0x0000 to 0xFFFF
Quantity of Registers	2 Bytes	1 to 125 (0x7D)

Response

Function code	1 Byte	0x03
Byte count	1 Byte	2 x N*
Register value	N* x 2 Bytes	

*N = Quantity of Registers

Error

Error code	1 Byte	0x83
Exception code	1 Byte	01 or 02 or 03 or 04

Depending on the protocol, the content of a read command as follows (The total is 8 bytes):

command[0] : station number	(BYTE 0)
command[1] : function code	(BYTE 1)
command[2] : high byte of starting address	(BYTE 2)
command[3] : low byte of starting address	(BYTE 3)
command[4] : high byte of quantity of registers	(BYTE 4)
command[5] : low byte of quantity of registers	(BYTE 5)
command[6] : low byte of 16-bit CRC	(BYTE 6)
command[7] : high byte of 16-bit CRC	(BYTE 7)

So a read request is designed as follows:

```
char command[32]
short address, checksum

FILL(command[0], 0, 32) // initialize command[0]~command[31] to 0
```



```
command[0] = 0x1    // station number
command[1] = 0x3    // read holding registers (function code is 0x3)

address = 0         // starting address (4x_1) is 0
HIBYTE(address, command[2])
LOBYTE(address, command[3])

read_no = 2         // the total words of reading is 2 words
HIBYTE(read_no, command[4])
LOBYTE(read_no, command[5])

CRC(command[0], checksum, 6) // calculate 16-bit CRC

LOBYTE(checksum, command[6])
HIBYTE(checksum, command[7])
```

Lastly, use OUPORT to send out this read request to PLC

```
OUTPORT(command[0], "MODBUS RTU Device", 8) // send read request
```

After sending out the request, use INPORT to get the response from PLC. Depending on the protocol, the content of the response is as follows (the total byte is 9):

command[0] : station number	(BYTE 0)
command[1] : function code	(BYTE 1)
command[2] : byte count	(BYTE 2)
command[3] : high byte of 4x_1	(BYTE 3)
command[4] : low byte of 4x_1	(BYTE 4)
command[5] : high byte of 4x_2	(BYTE 5)
command[6] : high byte of 4x_2	(BYTE 6)
command[7] : low byte of 16-bit CRC	(BYTE 7)
command[8] : high byte of 16-bit CRC	(BYTE 8)

The format of INPORT is:

```
INPORT(response[0], "MODBUS RTU Device", 9, return_value) // read response
```

Where the real read count is restored to the variable `return_value` (unit is byte). If `return_value` is 0, it means reading fails in executing INPORT.

According to the MODBUS RTU protocol specification, the correct response[1] must be equal to 0x03. After getting correct response, calculate the data of 4x_1 and 4x_2 and put in the data into LW100 and LW101 of HMI.

```
if (return_value >0 and response[1] == 0x3) then
    read_data[0] = response[4] + (response[3] << 8)// 4x_1
    read_data[1] = response[6] + (response[5] << 8)// 4x_2

    SetData(read_data[0], "Local HMI", LW, 100, 2)
end if
```

The complete macro is as follows:

```
// Read Holding Registers
macro_command main()

char command[32], response[32]
short address, checksum
short read_no, return_value, read_data[2], i

FILL(command[0], 0, 32)// initialize command[0]~command[31] to 0
FILL(response[0], 0, 32)

command[0] = 0x1// station number
command[1] = 0x3// read holding registers (function code is 0x3)

address = 0
address = 0// starting address (4x_1) is 0
HIBYTE(address, command[2])
LOBYTE(address, command[3])

read_no = 2/ the total words of reading is 2 words
HIBYTE(read_no, command[4])
LOBYTE(read_no, command[5])

CRC(command[0], checksum, 6)// calculate 16-bit CRC
```

```

LOBYTE(checksum, command[6])
HIBYTE(checksum, command[7])

OUTPORT(command[0], "MODBUS RTU Device", 8 )// send request
INPORT(response[0], "MODBUS RTU Device", 9, return_value)// read response

if (return_value > 0 and response[1] == 0x3) then
    read_data[0] = response[4] + (response[3] << 8)// 4x_1
    read_data[1] = response[6] + (response[5] << 8)// 4x_2

    SetData(read_data[0], "Local HMI", LW, 100, 2)
end if

end macro_command

```

The following example explains how to design a request to set the status of 0x_1. The request uses "Write Single Coil(0x5)" command.

Request

Function code	1 Byte	0x05
Output Address	2 Bytes	0x0000 to 0xFFFF
Output Value	2 Bytes	0x0000 or 0xFF00

Response

Function code	1 Byte	0x05
Output Address	2 Bytes	0x0000 to 0xFFFF
Output Value	2 Bytes	0x0000 or 0xFF00

Error

Error code	1 Byte	0x85
Exception code	1 Byte	01 or 02 or 03 or 04

The complete macro is as follows:

```

// Write Single Coil (ON)
macro_command main()

char command[32], response[32]
short address, checksum
short i, return_value

```

```
FILL(command[0], 0, 32)// initialize command[0]~ command[31] to 0
FILL(response[0], 0, 32)

command[0] = 0x1// station number
command[1] = 0x5// function code : write single coil

address = 0
HIBYTE(address, command[2])
LOBYTE(address, command[3])

command[4] = 0xff// force 0x_1 on
command[5] = 0

CRC(command[0], checksum, 6)

LOBYTE(checksum, command[6])
HIBYTE(checksum, command[7])

OUTPORT(command[0], "MODBUS RTU Device", 8)// send request
INPORT(response[0], "MODBUS RTU Device", 8, return_value)// read response

end macro_command
```

18.11 Compiler Error Message

1. Error Message Format:

error C# : error description

(# is the error message number)

Example: error C37 : undeclared identifier : i

When there are compile errors, the description of the error can be found by the compiler error message number.

2. Error Description

(C1)syntax error : 'identifier'

There are many possibilities to cause compiler error.

For example:

```
macro_command main()
char i, 123xyz // this is an unsupported variable name
end macro_command
```

(C2) 'identifier' used without having been initialized

Macro must define the size of an array during declaration.

For example:

```
macro_command main()
char i
int g[i] // i must be a numeric constant
end macro_command
```

(C3) redefinition error : 'identifier'

The name of variable and function within its scope must be unique.

For example:

```
macro_command main()
int g[10] , g // error
end macro_command
```

(C4) function name error : 'identifier'

Reserved keywords and constant can not be the name of a function

For example :

```
sub int if() // error
```

(C5) parentheses have not come in pairs

Statement missing "(" or ")"

For example :

```
macro_command main ) // missing "("
```

(C6) illegal expression without matching 'if'

Missing expression in "if" statement

(C7) illegal expression (no 'then') without matching 'if'

Missing "then" in "if" statement

(C8) illegal expression (no 'end if')

Missing "end if"

(C9) illegal 'end if' without matching 'if'

Unfinished "If" statement before "End If"

(C10) illegal 'else'

The format of "if" statement is :

```
if [logic expression] then  
[ else [if [logic expression] then ] ]
```

```
end if
```

Any format other than this format will cause a compile error.

(C17) illegal expression (no 'for') without matching 'next'

"for" statement error : missing "for" before "next"

(C18) illegal variable type (not integer or char)

Should be integer or char variable

(C19) variable type error

Missing assign statement

(C20) must be keyword 'to' or 'down'

Missing keyword "to" or "down"

(C21) illegal expression (no 'next')

The format of "for" statement is:

for [variable] = [initial value] to [end value] [step]

next [variable]

Any format other than this format will cause a compile error.

(C22) 'wend' statement contains no 'while'

"While" statement error : missing "while" before "Wend"

(C23) illegal expression without matching 'wend'

The format of "While" statement is :

while [logic expression]

wend

Any format other than this format will cause a compile error.

(C24) syntax error : 'break'

"break" statement can only be used in "for", "while" statement.

(C25) syntax error : 'continue'

"continue" statement can only be used in "for" statement, or "while" statement.

(C26) syntax error

Error in expression.

(C27) syntax error

The mismatch of an operation object in expression can cause a compile error.

For example :

```
macro_command main( )  
  int a, b  
  for a = 0 to 2  
    b = 4 + xyz // illegal : xyz is undefined  
  next a  
end macro_command
```

(C28) must be 'macro_command'

There must be 'macro_command'

(C29) must be key word 'sub'

The format of function declaration is:

```
sub [data type] function_name(...)  
.....  
end sub
```

For example::

```
sub int pow(int exp)  
.....  
end sub
```

Any format other than this format will cause a compile error.

(C30) number of parameters is incorrect

Mismatch of the number of parameters

(C31) parameter type is incorrect

Mismatch of data type of parameter. When a function is called, the data type and the number of parameters should match the declaration of function, otherwise it will cause a compile error.

(C32) variable is incorrect

The parameters of a function must be equivalent to the arguments passing to a function to avoid compile error.

(C33) function name : undeclared function**(C34) expected constant expression**

Illegal array index format.

(C35) invalid array declaration**(C36) array index error****(C37) undeclared identifier : i 'identifier'**

Any variable or function should be declared before use.

(C38) un-supported PLC data address

The parameter of GetData(...), SetData(...) should be legal PLC address. If the address is illegal, this error message will be shown.

(C39) 'idenifier' must be integer, char or constant

The format of array is:

Declaration: array_name[constant] (constant is the size of the array)

Usage: array_name[integer, character or constant]

Any format other than this format will cause a compile error.

(C40) execution syntax should not exist before variable declaration or constant definition

For example :

```
macro_command main( )  
  int a, b  
  for a = 0 To 2  
    b = 4 + a  
  int h , k // illegal – definitions must occur before any statements or expressions  
    // for example, b = 4 + a  
  next a  
end macro_command
```

(C41) float variables cannot be contained in shift calculation**(C42) function must return a value**

(C43) function should not return a value

(C44) float variables cannot be contained in calculation

(C45) PLC address error

(C46) array size overflow (max. 4k)

(C47) macro command entry function is not only one

(C48) macro command entry function must be only one

The only one main entrance of macro is :

```
macro_command function_name( )  
end macro_command
```

(C49) an extended addressee's station number must be between 0 and 255

For example :

```
SetData(bits[0] , "PLC 1", LB , 300#123, 100)
```

```
// illegal : 300#123 means the station number is 300, but the maximum is 255
```

(C50) an invalid PLC name

PLC name is not defined in the device list of system parameters.

(C51) macro command do not control a remote device

A macro can only control a local machine.

For example :

```
SetData(bits[0] , "PLC 1", LB , 300#123, 100)
```

"PLC 1" is connected with the remote HMI ,so it can not work.

18.12 Sample Macro Code

1. "for" statement and other expressions (arithmetic, bitwise shift, logic and comparison)

```
macro_command main()
int a[10], b[10], i

b[0]= (400 + 400 << 2) / 401
b[1]= 22 *2 - 30 % 7
b[2]= 111 >> 2
b[3]= 403 > 9 + 3 >= 9 + 3 < 4 + 3 <= 8 + 8 == 8
b[4]= not 8 + 1 and 2 + 1 or 0 + 1 xor 2
b[5]= 405 and 3 and not 0
b[6]= 8 & 4 + 4 & 4 + 8 | 4 + 8 ^ 4
b[7]= 6 - (~4)
b[8]= 0x11
b[9]= 409

for i = 0 to 4 step 1
    if (a[0] == 400) then
        GetData(a[0], "Device 1", 4x, 0,9)
        GetData(b[0], "Device 1", 4x, 11,10)
    end If
next i
end macro_command
```

2. "while", "if" and "break" statements

```
macro_command main()
int b[10], i
i = 5
while i == 5 - 20 % 3
    GetData(b[1], "Device 1", 4x, 11, 1)

    if b[1] == 100 then
        break
    end if
```

```
wend  
end macro_command
```

3. Global variables and function call

```
char g  
sub int fun(int j, int k)  
int y  
  
SetData(j, "Local HMI", LB, 14, 1)  
GetData(y, "Local HMI", LB, 15, 1)  
g = y  
  
return y  
end Sub
```

```
macro_command main()  
int a, b, i  
  
a = 2  
b = 3  
i = fun(a, b)  
SetData(i, "Local HMI", LB, 16, 1)  
end macro_command
```

4. "if" statement

```
macro_command main()  
int k[10], j  
  
for j = 0 to 10  
    k[j] = j  
next j  
  
if k[0] == 0 then  
    SetData(k[1], "Device 1", 4x, 0, 1)  
end if
```

```
if k[0] == 0 then
    SetData(k[1], "Device 1", 4x, 0, 1)
else
    SetData(k[2], "Device 1", 4x, 0, 1)
end if
```

```
if k[0] == 0 then
    SetData(k[1], "Device 1", 4x, 1, 1)
else if k[2] == 1 then
    SetData(k[3], "Device 1", 4x, 2, 1)
end If
```

```
if k[0] == 0 then
    SetData(k[1], "Device 1", 4x, 3, 1)
else if k[2] == 2 then
    SetData(k[3], "Device 1", 4x, 4, 1)
else
    SetData(k[4], "Device 1", 4x, 5, 1)
end If
end macro_command
```

5. "while" and wend" statements

```
macro_command main()
char i = 0
int a[13], b[14], c = 4848
```

```
b[0] = 13
```

```
while b[0]
    a[i] = 20 + i * 10

    if a[i] == 120 then
        c = 200
        break
    end if

    i = i + 1
```

wend

```
SetData(c, "Device 1", 4x, 2, 1)
end macro_command
```

6. “break” and “continue” statements

```
macro_command main()
char i = 0
int a[13], b[14], c = 4848

b[0] = 13

while b[0]
    a[i] = 20 + i * 10

    if a[i] == 120 then
        c = 200
        i = i + 1
        continue
    end if

    i = i + 1

    if c == 200 then
        SetData(c, "Device 1", 4x, 2, 1)
        break
    end if
wend
end macro_command
```

7. Array

```
macro_command main()
int a[25], b[25], i

b[0] = 13
```

```
for i = 0 to b[0] step 1
  a[i] = 20 + i * 10
next i
```

```
SetData(a[0], "Device 1", 4x, 0, 13)
end macro_command
```

18.13 Macro TRACE Function

TRACE function can be used with EasyDiagnoser to show the current content of the variables. The following example illustrates how TRACE function could be used in macro.

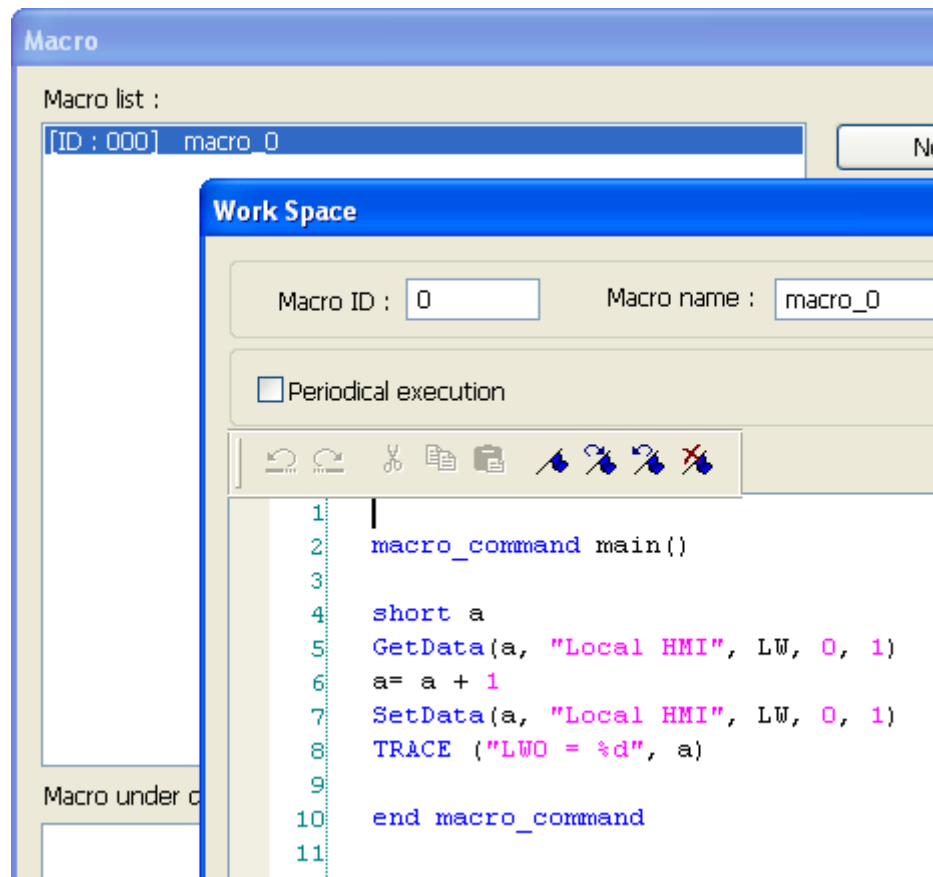
First of all, add a new macro “macro_1” in the project, and in “macro_1” add **TRACE** (“LW = %d”, a). “%d” indicates display current value of LW in decimal format. The content of macro_1 is as follows:

```
macro_command main()

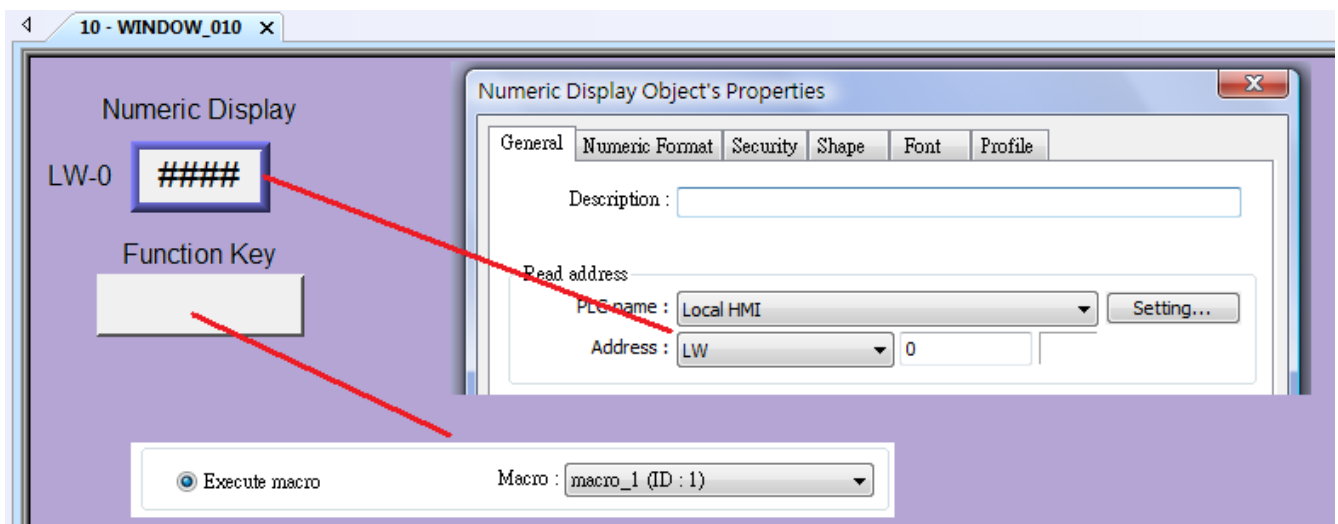
short a
GetData(a, "Local HMI", LW, 0, 1)
a= a + 1
SetData(a, "Local HMI", LW, 0, 1)
TRACE ("LW0 = %d", a)

end macro_command
```

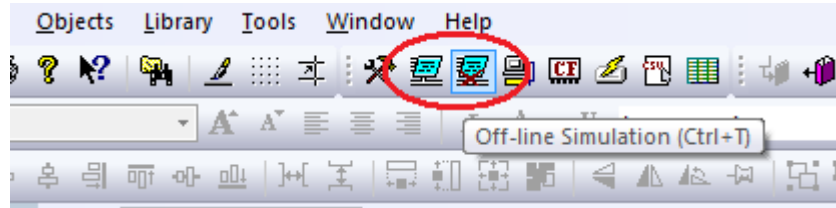
(For the detailed usage of TRACE function, please refer to the following paragraph.)



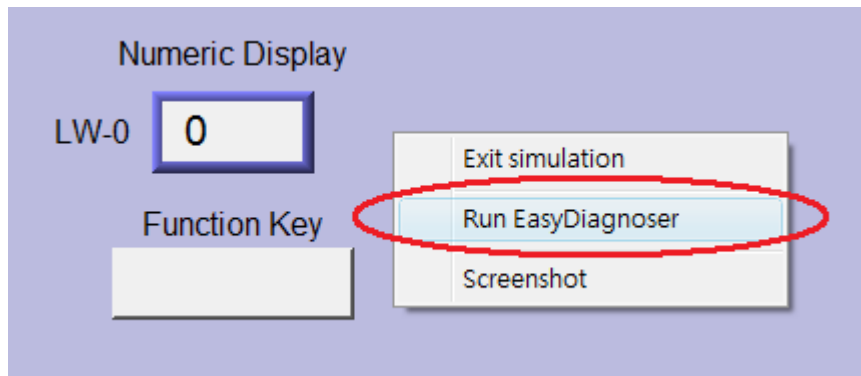
Secondly, add a [Numeric Display] object and a [Function Key] object in window no. 10 of the project. The settings of these objects are shown below. [Function Key] object is used to execute macro_1.



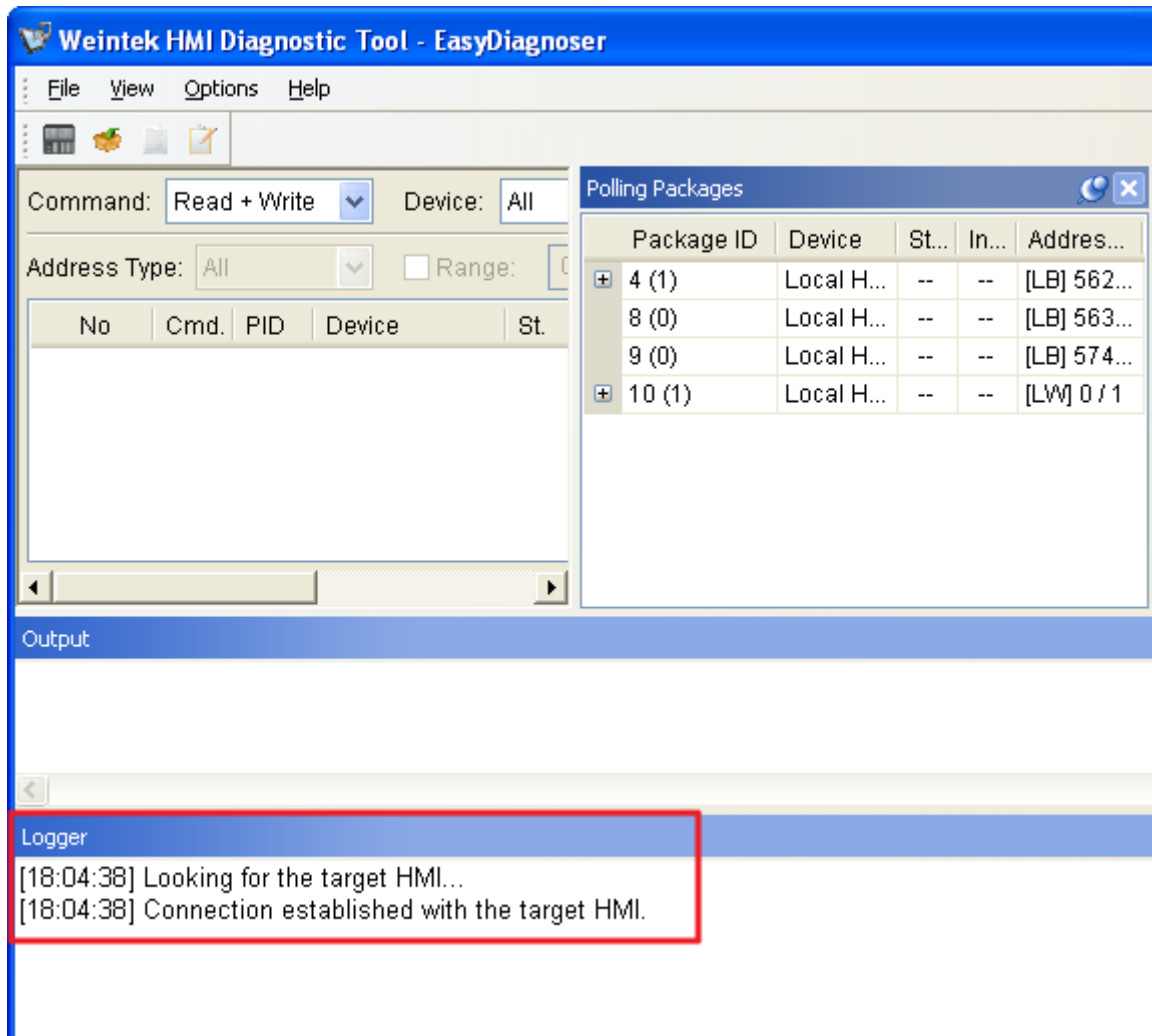
Lastly, compile the project and execute [Off-line simulation] or [On-line simulation].



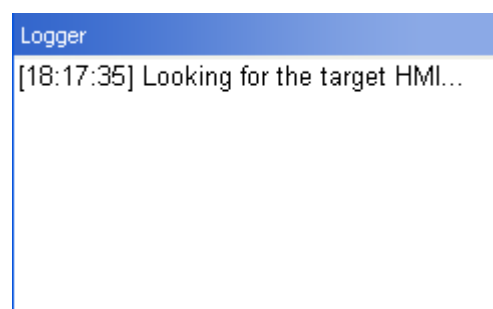
When processing simulation on PC, right click and select “Run EasyDiagnoser” in the pop-up menu.



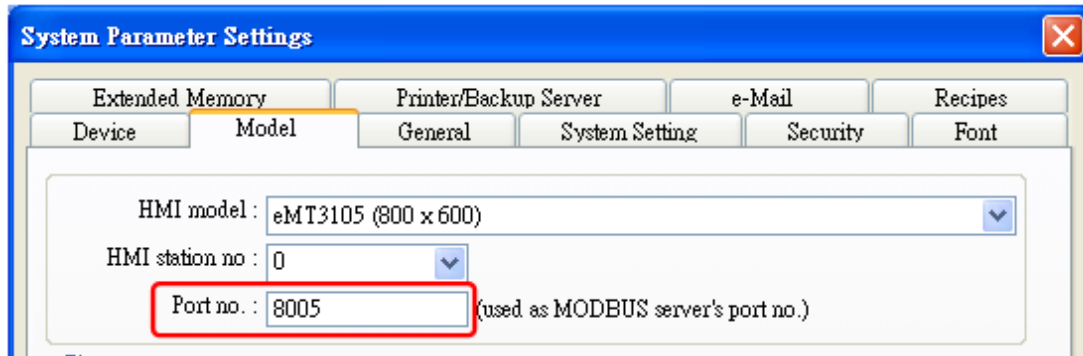
Afterwards, EasyDiagnoser will be started. [Logger] window displays whether EasyDiagnoser is able to connect with the HMI to be watched or not. [Output] window displays the output of the TRACE function. The illustration below shows that EasyDiagnoser succeeds in connecting with HMI.



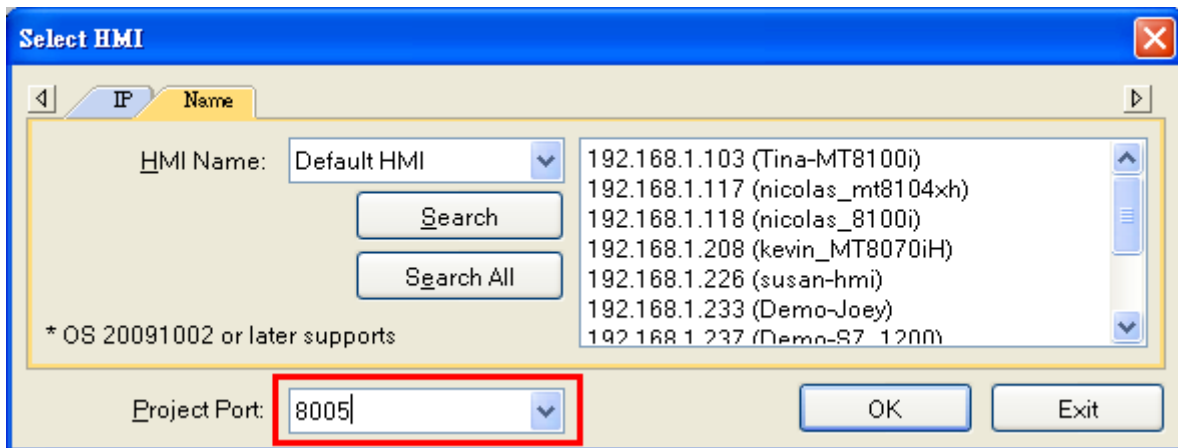
When EasyDiagnoser is not able to connect with HMI, [Logger] window displays content as shown below:



The possible reason of not being able to get connection with HMI can be failure in executing simulation on PC. Another reason is that the Port No. used in project for simulation on PC is incorrect (or occupied by system). Please change Port No. as shown, compile project then do simulation again.



In EasyDiagnoser, the Port No. should be set the same as the Port No. in the project.



The three consecutive ports of the project port no. are preserved for HMI communication. In the setting above as an example, Port No. is set as 8005. Port 8005, 8006 and 8007 should be reserved. In this case when executing simulation on PC, please make sure that these ports are not occupied by other programs.

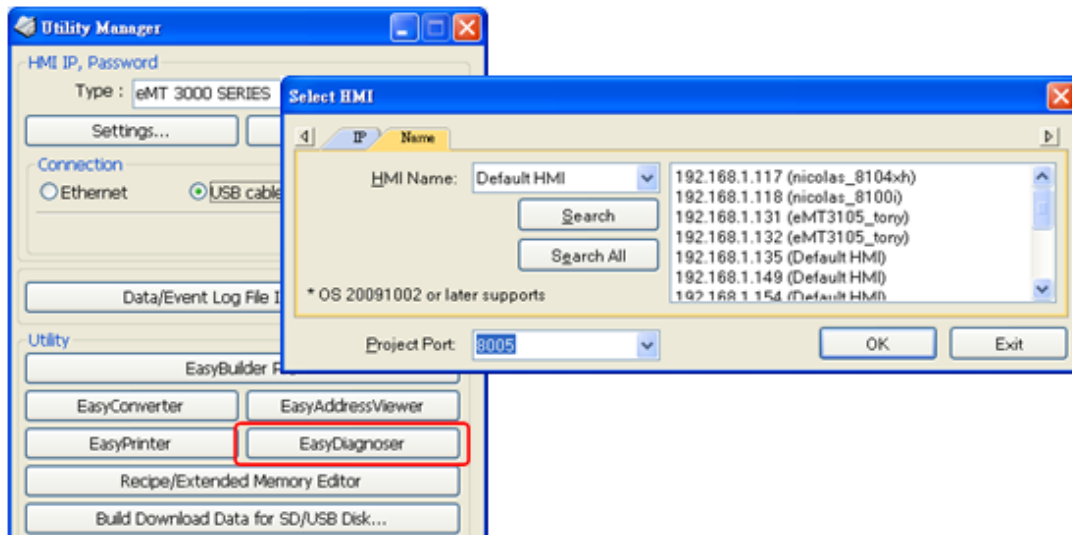
1. TRACE Syntax List :

Name	TRACE
Syntax	TRACE(format, argument)
Description	Use this function to send specified string to the EasyDiagnoser. Users can print out the current value of variables during run-time of macro for debugging. When TRACE encounters the first format specification (if any), it converts the value of the first argument after format and outputs it accordingly. <i>format</i> refers to the format control of output string. A format specification, which consists of optional (in []) and required fields (in bold), has the following form: %[flags] [width] [.precision] type Each field of the format specification is described as below:

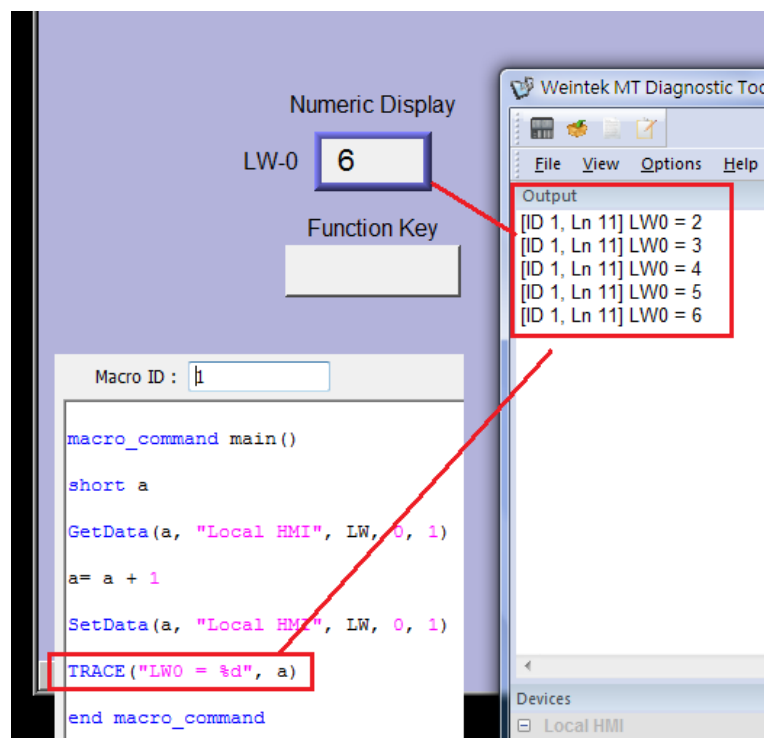
	<i>flags</i> (optional): - + <i>width</i> (optional): A nonnegative decimal integer controlling the minimum number of characters printed. <i>precision</i> (optional): A nonnegative decimal integer which specifies the precision and the number of characters to be printed. <i>type</i>: - C or c : specifies a single-byte character. - d : signed decimal integer. - i : signed decimal integer. - o : unsigned octal integer. - u : unsigned decimal integer. - X or x : unsigned hexadecimal integer. - E or e : Signed value having the form. [–]<i>d</i>.<i>dddd</i> e [<i>sign</i>]<i>ddd</i> where <i>d</i> is a single decimal digit, <i>dddd</i> is one or more decimal digits, <i>ddd</i> is exactly three decimal digits, and <i>sign</i> is + or –. - f : Signed value having the form [–]<i>dddd</i>.<i>dddd</i>, where <i>dddd</i> is one or more decimal digits. The length of output string is limited to 256 characters. The <i>argument</i> part is optional.
Example	<pre>macro_command main() char c1 = 'a' short s1 = 32767 float f1 = 1.234567 TRACE("The results are") // output: The results are TRACE("c1 = %c, s1 = %d, f1 = %f", c1, s1, f1) // output: c1 = a, s1 = 32767, f1 = 1.234567 end macro_command</pre>

2. Use LB9059 to disable MACRO TRACE function (when ON). When set ON, the output message of TRACE won't be sent to EasyDiagnoser.

- Users can directly execute EasyDiagnoser.exe from Utility Manager. In Utility Manager, current HMI on line will be listed; users can simply select the HMI to be watched. Please note that Project Port should be the same as Port No. used in project file.

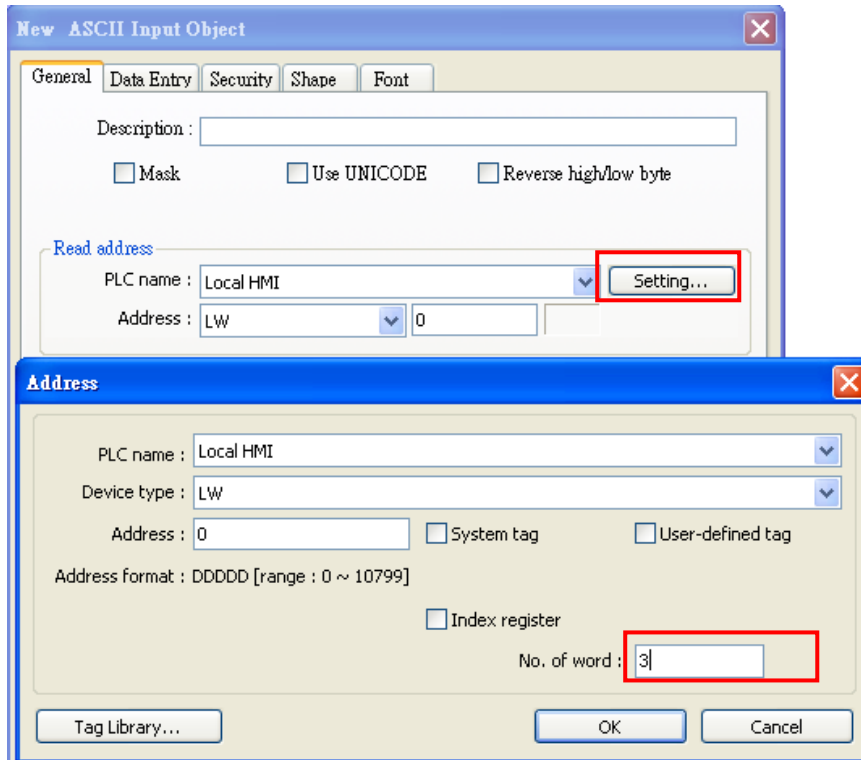


- Download the project to HMI and start the project. If EasyDiagnoser is unable to get connection with the HMI to be watched, it is possible that HMI power is not ON, or Port No. is incorrect. This may cause EasyDiagnoser to connect then disconnect with HMI continuously. Please check the Port No. in EasyDiagnoser settings.
- When EasyDiagnoser succeeds in connecting with HMI, simply execute macro_1, [Output] window will then display the output of the TRACE function.



18.14 Example of String Operation Functions

String operation functions are added to macro to provide a convenient way to operate strings. The term “string” means a sequence of ASCII characters, and each of them occupies 1 byte. The sequence of characters can be stored into 16-bit registers with least significant byte first. For example, create an [ASCII Input] object and setup as follows:



Run simulation and input “abcdef”:

abcdef

The string “abcdef” is stored in LW0~LW2 as follows (LB represents low byte and HB represents high byte):

	HB	LB
LW0	'B'	'A'
LW1	'D'	'C'
LW2	'F'	'E'
LW3		
LW4		
LW5		

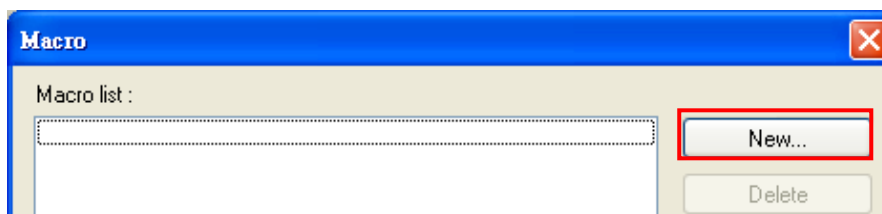
The ASCII input object reads 1 word (2 bytes) at a time as described in the previous chapter. Suppose an ASCII input object is set to read 3 words as shown in the above example, it can actually read at most 6 ASCII characters since that one ASCII character occupies 1 byte. The functionality of each string operation function is described in the following table:

Function name	Description
StringGet	Read string data from a device.
StringGetEx	Read string data from a device and continue executing next command even if no response from that device.
StringSet	Write string data to a device.
StringSetEx	Write string data to a device and continue executing next command even if no response from that device.
StringCopy	Copy one string to another.
StringMid	Retrieve a substring.
StringDecAsc2Bin	Convert a decimal string to an integer.
StringBin2DecAsc	Convert an integer to a decimal string.
StringDecAsc2Float	Convert a decimal string to floats.
StringFloat2DecAsc	Convert a float to a decimal string.
StringHexAsc2Bin	Convert a hexadecimal string to binary data.
StringBin2HexAsc	Convert binary data into a hexadecimal string.
StringLength	Obtain the length of a string.
StringCat	Append source string to destination string.
StringCompare	Do a case-sensitive comparison of two strings.
StringCompareNoCase	Do a case-insensitive comparison of two strings.
StringFind	Find a substring inside a larger string.
StringReverseFind	Find a substring inside a larger string; starts from the end.
StringFindOneOf	Find the first matching character from a set.
StringIncluding	Extracts a substring that contains only the characters in a set.
StringExcluding	Extracts a substring that contains only the characters not in a set.
StringToUpper	Convert the characters of a string to uppercase.
StringToLower	Convert the characters of a string to lowercase.
StringToReverse	Reverse the characters of a string.
StringTrimLeft	Trim the leading specified characters in a set from the source string.
StringTrimRight	Trim the trailing specified characters in a set from the source string.
StringInsert	Insert a string in a specific location within another string.

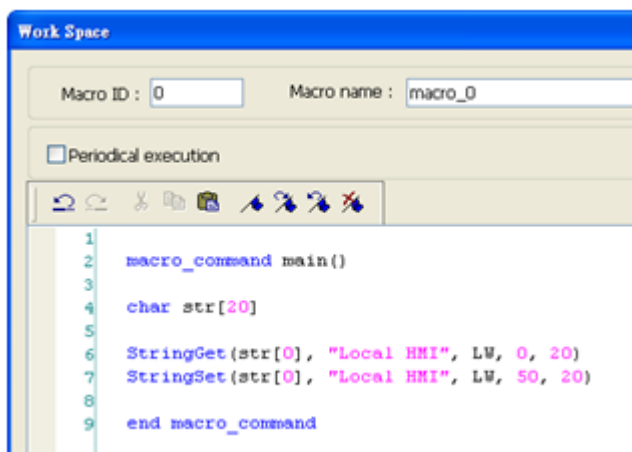
For more detailed information of the above string operation functions, please check out the “Built-In Function Block” section. In order to demonstrate the powerful usage of string operation functions, the following examples will show you step by step how to create executable project files using the new functions; starts from creating a macro, ends in executing simulation.

1. How to read (or write) a string from a device.

Create a new macro:

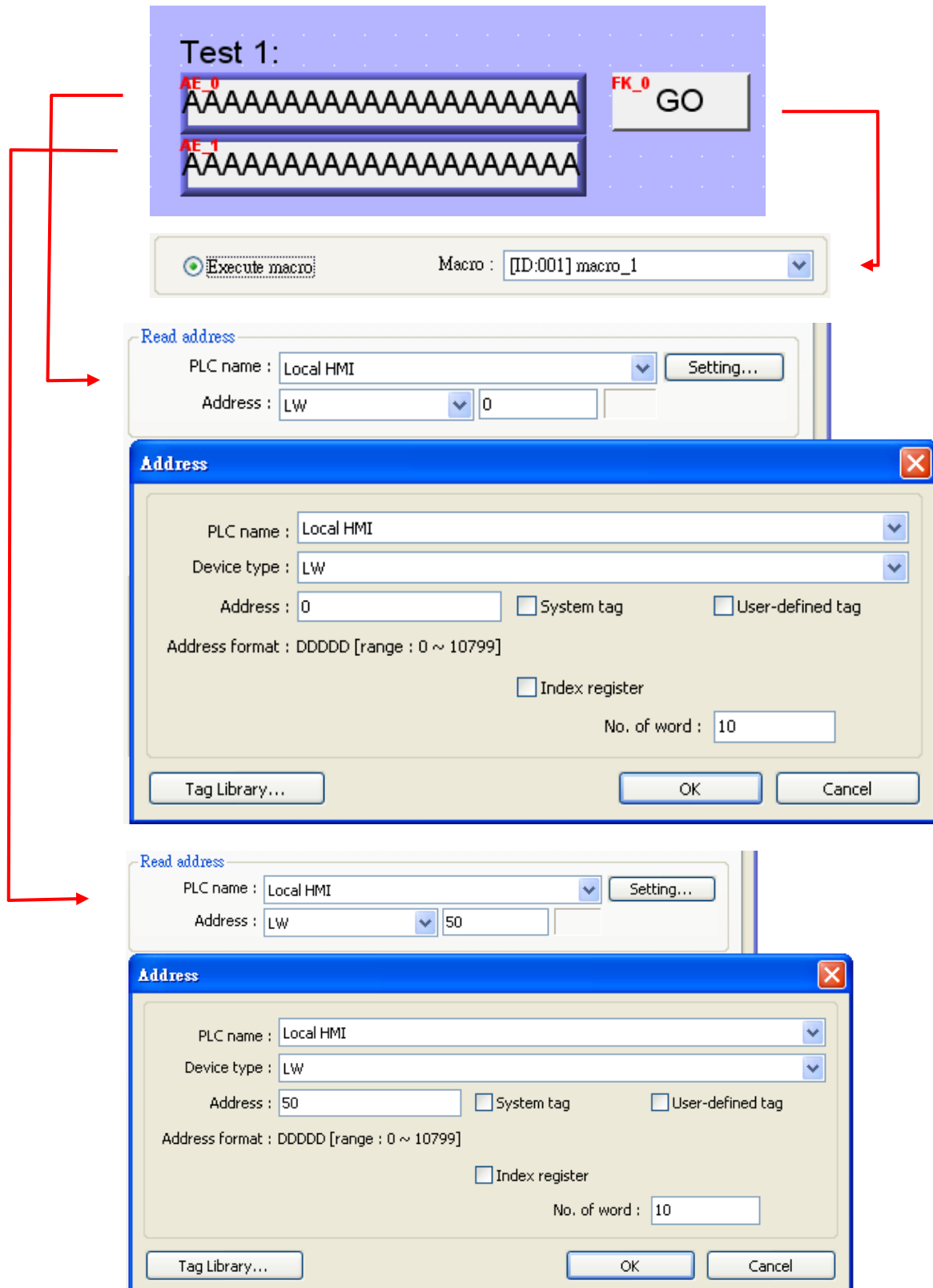


Edit the content:

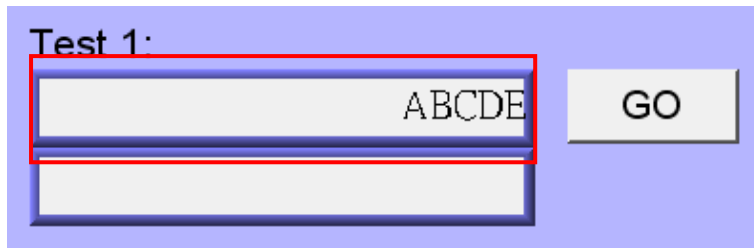


The first function “StringGet” is used to read a string from LW0~LW19, and store it into the str array. The second function “StringSet” is used to output the content of str array.

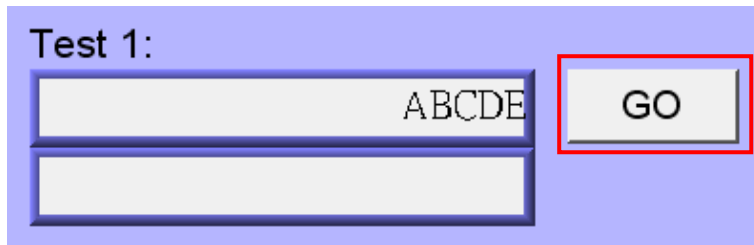
Add one  [ASCII Input] object and one  [Function Key] object in window 10 of the project. The settings of these objects are shown as below. Function Key object is used to execute macro_1.



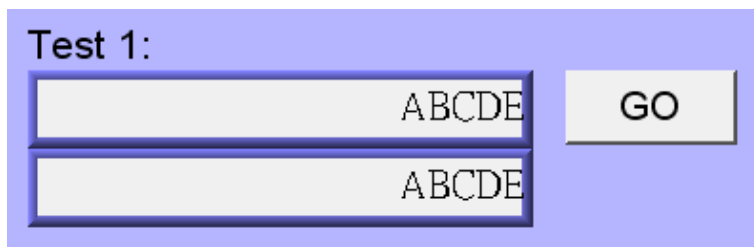
Lastly, use [Compile] to compile the project and execute [Off-line simulation] or [On-line simulation]. Follow the steps below to operate the executing project:



Step 1: input string



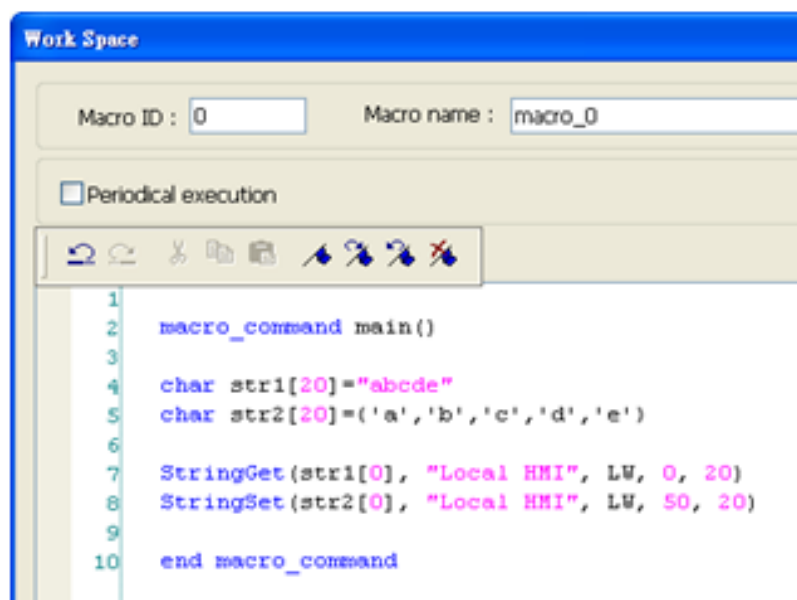
Step 2: press "GO" button



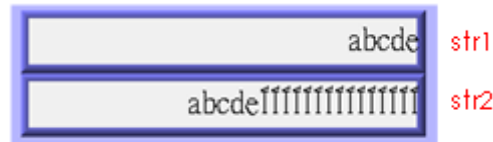
Step 3: output string

2. Initialization of a string.

Create a new macro and edit the content:



The data enclosed in double quotation mark (") is viewed as a string. str1 is initialized as a string while str2 is initialized as a char array. The following snapshot of simulation shows the difference between str1 and str2 using two ASCII input objects.



Macro compiler will add a terminating null character ('\0') at the end of a string. The function "StringSet" will send each character of str1 to registers until a null character is reached. The extra characters following the null character will be ignored even if the data count is set to a larger value than the length of string.

On the contrary, macro compiler will not add a terminating null character ('\0') at the end of a char array. The actual number of characters of str2 being sent to registers depends on the value of data count that is passed to the "StringSet" function.

3. A simple login page.

Create a new macro and edit the content:

Workspace

Macro ID :
Mac











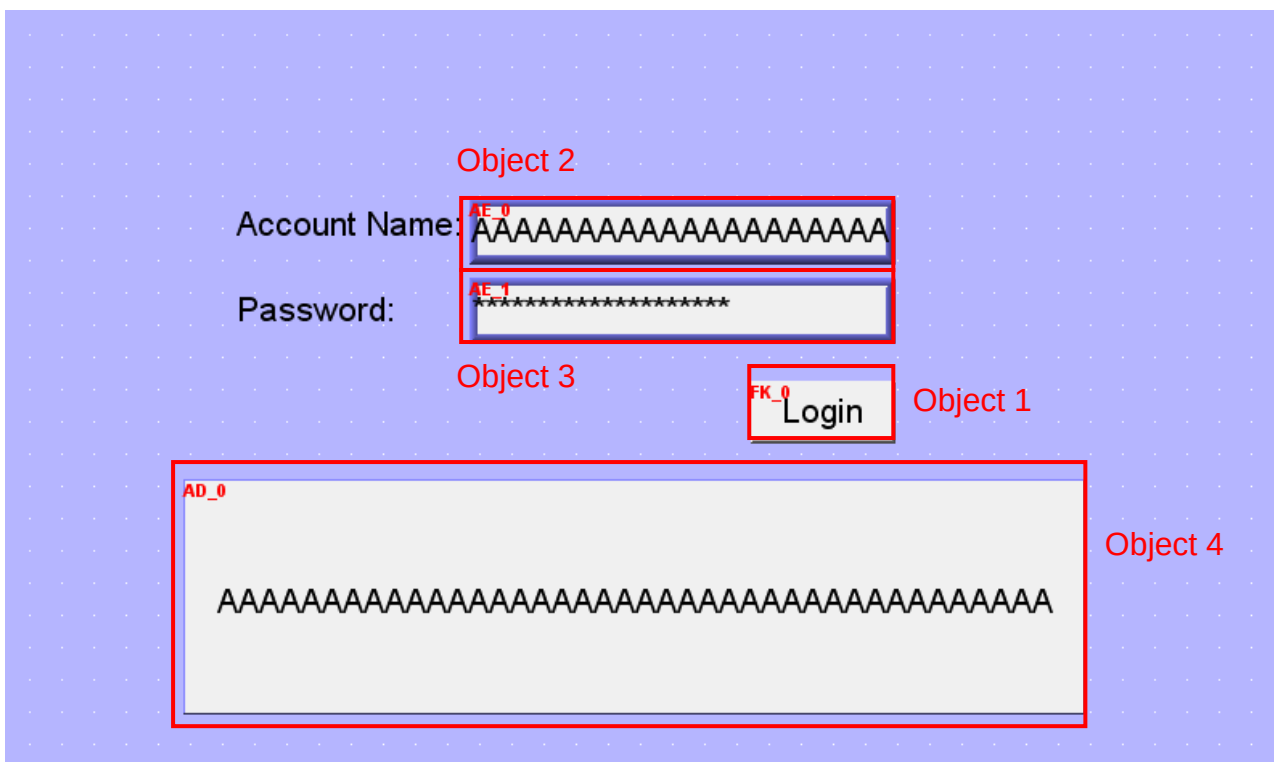
```

1  macro_command main()
2  char name[20]="admin"
3  char password[20]="123456"
4  char name_input[20]
5  char password_input[20]
6  char message_success[40]="Success! Access Accepted."
7  char message_fail[40]="Fail! Access Denied."
8  char message_clear[40]
9  bool name_match=false
10 bool password_match=false
11
12 StringGet(name_input[0], "Local HMI", LW, 0, 20)
13 StringGet(password_input[0], "Local HMI", LW, 50, 20)
14 name_match = StringCompare(name_input[0], name[0])
15 password_match = StringCompare(password_input[0], password[0])
16
17 FILL(message_clear[0], 0x20, 40)// FILL with white space
18 StringSet(message_clear[0], "Local HMI", LW, 100, 40)
19 if(name_match==true and password_match==true) then
20     StringSet(message_success[0], "Local HMI", LW, 100, 40)
21 else
22     StringSet(message_fail[0], "Local HMI", LW, 100, 40)
23 end if
24 end macro_command

```

The first two “StringGet” functions will read the strings input by users and store them into arrays named name_input and password_input separately. Use the function “StringCompare” to check if the input account name and password are matched. If the account name is matched, name_match is set true; if the password is matched, password_match is set true. If both name_match and password_match are true, output the string “Success! Access Accepted.”. Otherwise, output the string “Fail! Access Denied.”.

Add ASCII Input  and Function Key  objects in window 10 of the project. The settings of these objects are shown as below. Function Key object is used to execute macro_1.

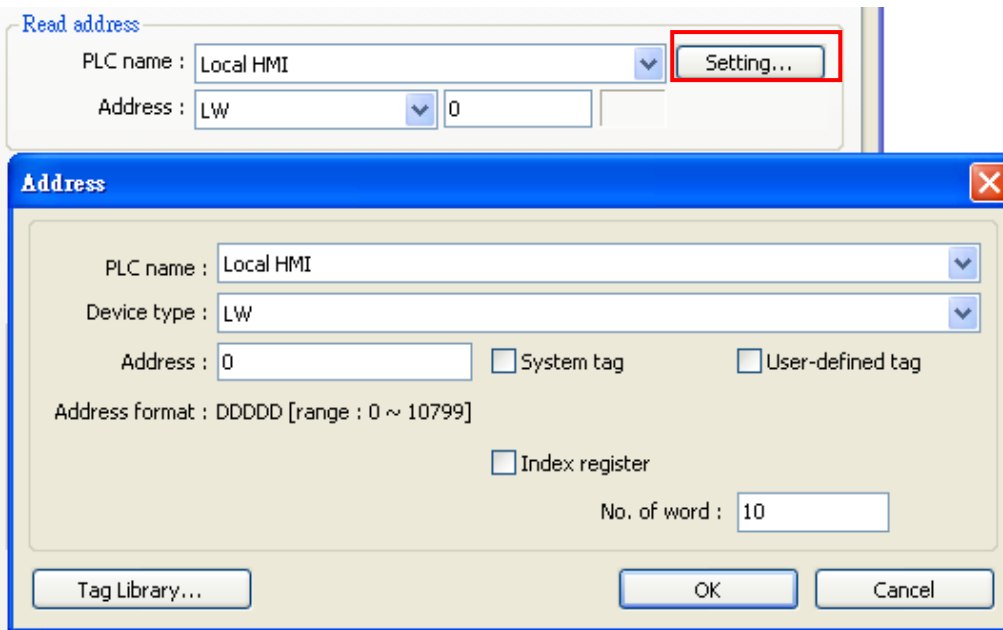


Object settings:

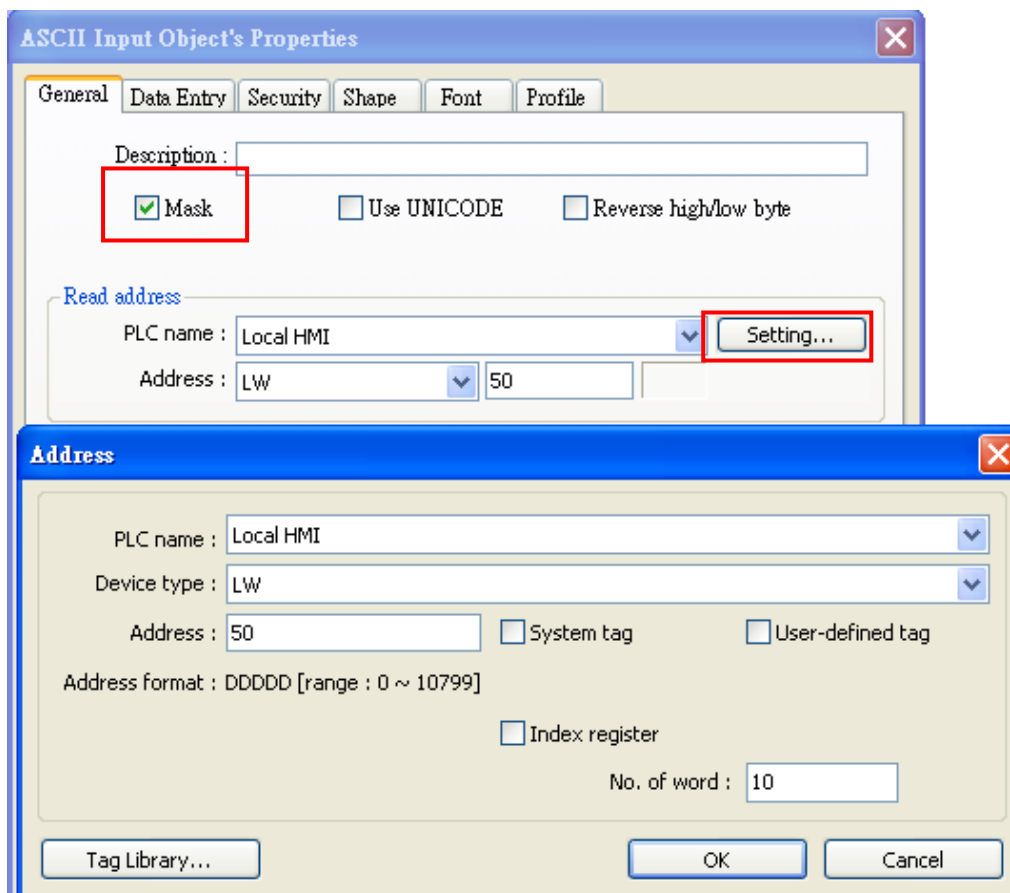
Object 1: Function Key 

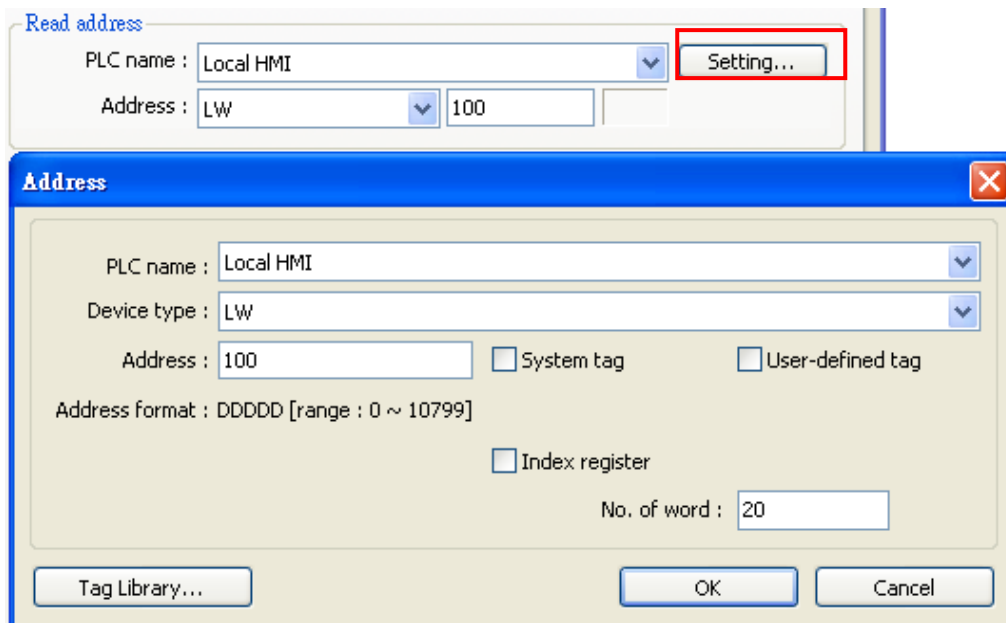


Object 2: ASCII Input 



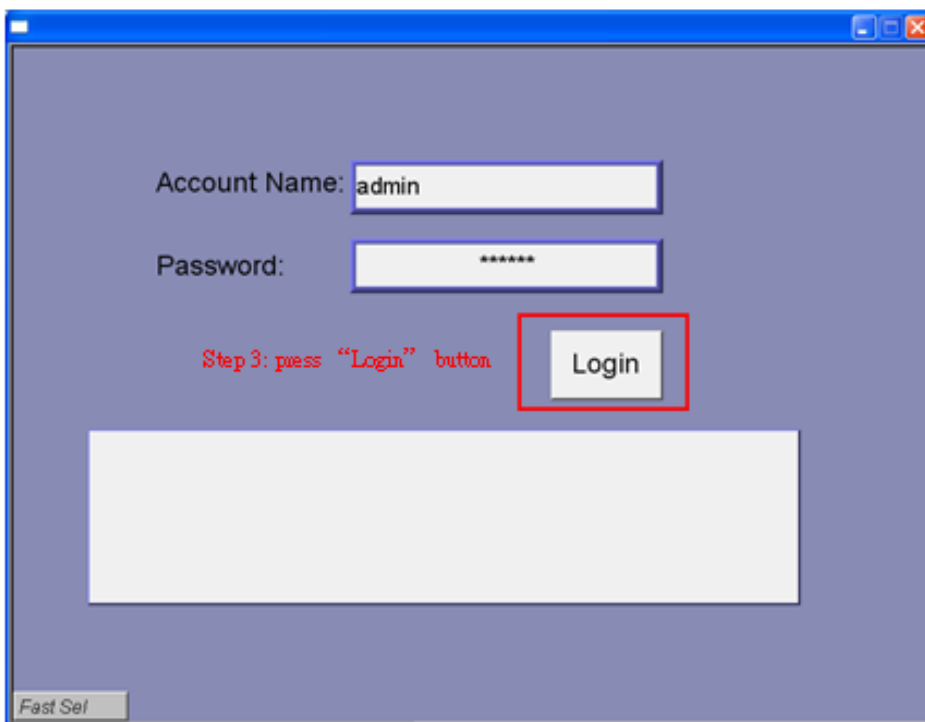
Object 3: ASCII Input

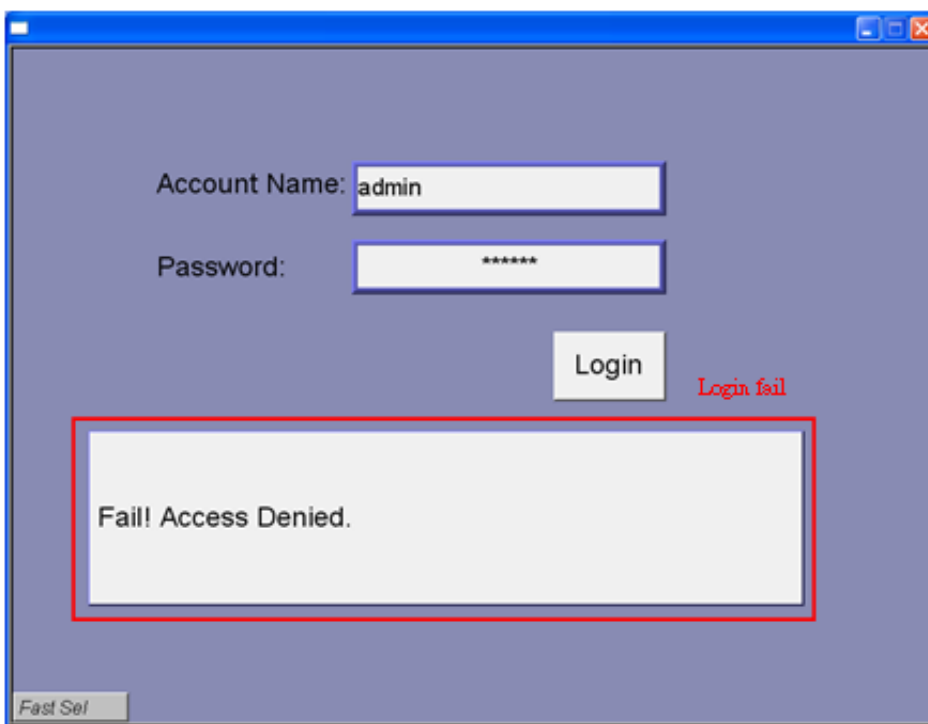
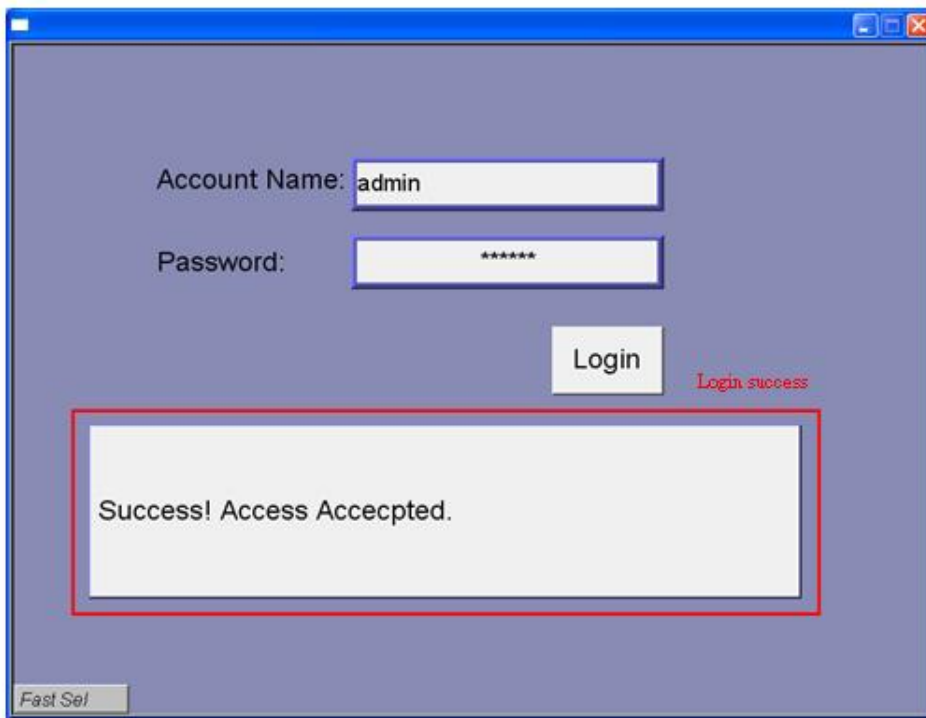


Object 4: ASCII Display 

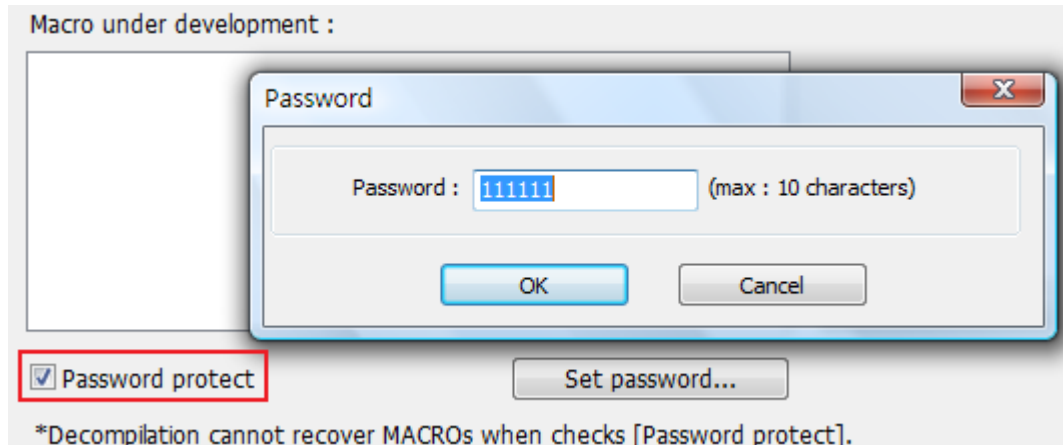
Lastly, use  [Compile] to compile the project and execute  [Off-line simulation] or  [On-line simulation]. Follow the steps below to operate the executing project:





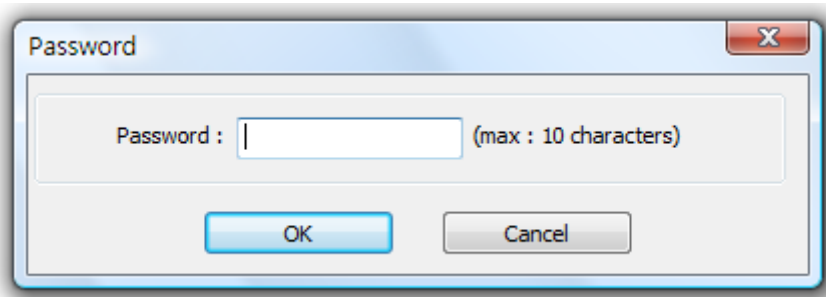


18.15 Macro Password Protection

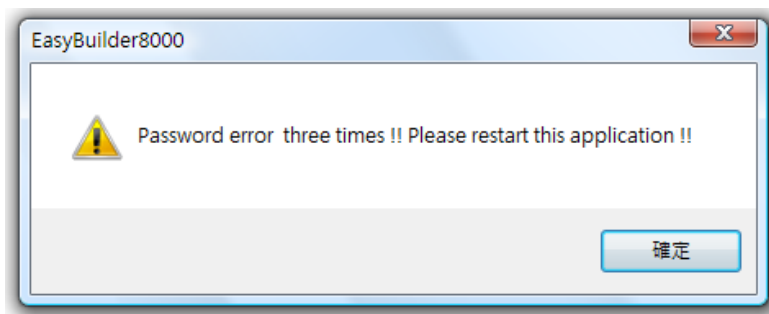


On MACRO editing window there's the [Password protect] selection, tick it and click [Set password...] to set a password less than or equals to 10 characters (support ASCII character only, ex. "a\$#*hFds").

After setting MACRO password, users will have to input correct password when opening MACRO editing window.



EasyBuilder should be rebooted for typing the password again after 3 incorrect attempts.



- When MACRO is password protected, de-compilation of XOB file will not be able to restore MACRO contents.