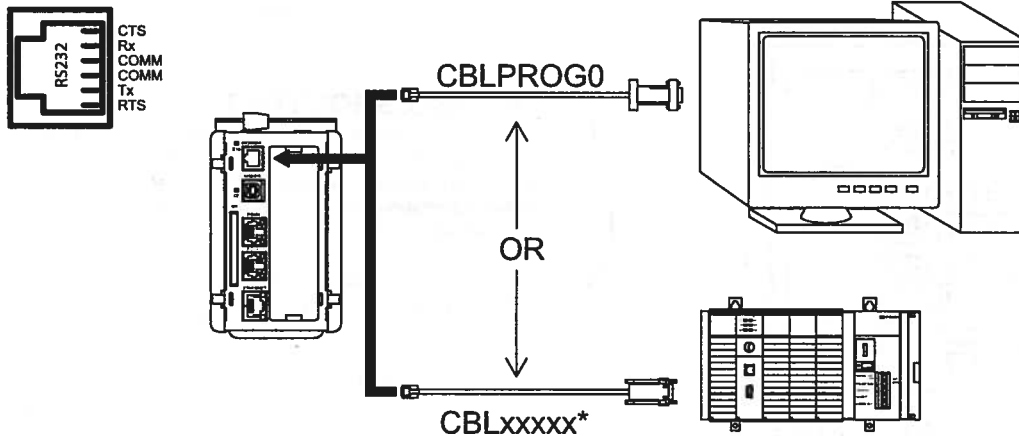


COMMUNICATION PORTS

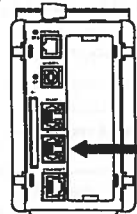
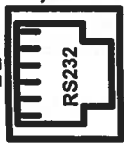
RS232/PG



RS232

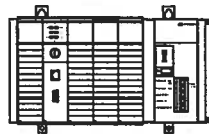
RS-11/12

Pin 2 → RTS
Pin 3/4 → Tx
Pin 5 → Rx
Pin 5 → CTS



FLAT 6 pin CABLE

CBLxxxxx*

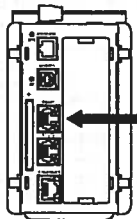
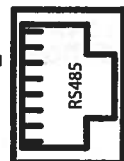


* Use appropriate communications cable. See Ordering Information for descriptions of the available cables.

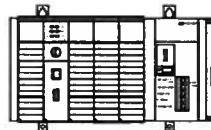
RS485

RS-45

Pin 1 → TxA
Pin 1 → TxB
Pin 1 → COMM
Pin 1 → TxEN
Pin 8 → RxB
Pin 8 → RxA
Pin 8 → TxA
Pin 8 → TxB

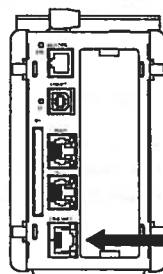


CBLxxxxx*



WARNING: Do **NOT** use a standard DH-485 cable to connect this port to Allen Bradley equipment.

PORT 3 - ETHERNET CONNECTION



Standard Ethernet cable