



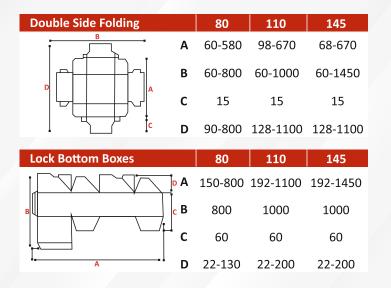








Folding Gluing



4 Point Boxes		80	110	145	
A C	Α	160-790	160-880	160-1450	
	В	110-800	110-1000	110-1450	
	С	25-105	25-105	25-150	
D D	D	110-580	110-670	110-1250	
6 Point Boxes		80	110	145	
C	Α		295-1100	295-1450	
B D C	В		110-1000	110-1250	
	С		25-105	25-150	
	D		110-392	110-600	



EASY MAINTANENCE

All the belts can be replaced wirhout removing any shaft. Upper glue containers can be removed easily.

Lower glue containers can be removed easily without removing any shaft or thain.

SEPARATED BARS

Thanks to the independently adjustable bars, easy adjustment obtamed for Z folding boxes and boxens with seperator. Standart attachements for lock bottom.

Lateral folded plates.

Middle foided plates for the lock bottom boxes.

Easy setting for changirag the job.

SERVO FOLDING (OPTIONAL for 4 and 6 POINT BOXES)

Microporcessor controls the speed and timing of holding. The notch speed and folding angle are completely controlled by microprocessor.

FINAL FOLDING

Pressure rollers adjustable conical rollers for the ateral angle of folding band.

Independent speed facility for lateral bands.

Central support.

Optional, Preumatic connecting for lock bottom boxes.

VERSATILE & FLEXIBLE

Ozkalayci 80 and 110 and 145 series obtain working in a wide range of box making as well double folded, side guied, lock bottom out of solld cartons of corrugaled cardboards. 80 series ofter folding & guluing on E and F fluted cardboards while 100 series ofter B,E and F fluted cardboards. By the option of electronic serva folding system you can get high productivity for 4 and 6 points.

EASY TO USE

Ozkalayci Automotic Folder & Gluer is a success story of Turkish Engiineering in Europen quality and productivity. Flexbility, easy to use and easy to adjust systems from feeding up to pressing proudly satisfying the users expectations by reosanable investment level. New beginners can leath to operate the machine short time, so it save time and cut operating costs.

CONTROL SYSTEM

Main control panel is at the falling division of the machine and equipped will touch screen. Total production, production speed, stroke functions and alarm parameters controlled from here.

EASY SETTING

Upper folding bands are easily moveable up and down by the

PRESS

Concument speed photocefl contrailed stopping and starting according to the appipaching speed of the boxes.

Entinance roller of lower conveyor adjust table according to the failing.

LOWER GLUE CONTAINER

Easy removable lower glue container.

Optional electronic gluing.

Stainless steel gluing dists.

ENTRANCE OF PRESS

The double bianded guidance systems allows the disordered boxes fall dawn ideally. The boxes can be accumulated at the lower level or upper level and can be sent to the press easily by means of the height adjustment of roller at the press entrance

QUALITY & RELIABILITY

Ozkalayci Machinery for Automatic Folder & Gluer has proven itsed with precission speed and easy setting features.

FEEDING

Independent, tension controlled bands.

Desked distance between boxes by independent AC motors. Easy setting pasitloners.

Motorised vibration for constad feeding.

Supporter for long boxes with rack-gear systems.

Otional vakkum system for better contact of boxes to the bands.

FALLING

Desired distance between boxes by independent AC motors. Independenty adjustable lower carrier bands.

Switch for stacking.

Pneumatic stroke with number setting.

TOUCH SCREEN CONTROL PANEL

Band speed, total production number of parts.

Setting the start and stop position of press.

Pneumatic stroke functions.

FEEDING NOTCHES

Fotward backward or up-down adjustable.

Able to work with triple or quinted roller bearings. Brake system for box output.

BACK MOVABLE PORTABLE PILLAR

Easy folding for long covered 4 pointboxes.



