



*2" HCK1 Piston-Type Check Valve*

## INTRODUCTION

These flanged, heavy-duty, piston-type check valves control the flow of refrigerant. Valves open wide for flow in the direction of the arrow on the valve body. Valves close tight when flow reversals occur. The piston design minimizes pulsations.

Valves open when inlet pressure exceeds outlet pressure (1 psid [.07 bar] minimum), thereby lifting the piston/seat assembly and allowing flow through the valve. When inlet pressure and outlet pressure are equalized, the weight of the piston/seat assembly causes the valve to close. If outlet pressure exceeds inlet pressure, the outlet pressure acting on top of the piston/seat also helps seat the valve closed.

Also available, Type HCK4 in-line check valves and Type HSCK combination stop/check valves; contact Hansen.

## ADVANTAGES

This normally closed valve requires very little pressure drop to operate. Valve sizes  $\frac{3}{4}$ " thru  $1\frac{1}{4}$ " have spring-assisted closing. Valve sizes  $1\frac{1}{2}$ " thru 6" have a special, spool-type, dirt-resistant piston/seat. A manual opening stem allows positive opening during servicing or troubleshooting the system.

## APPLICATIONS

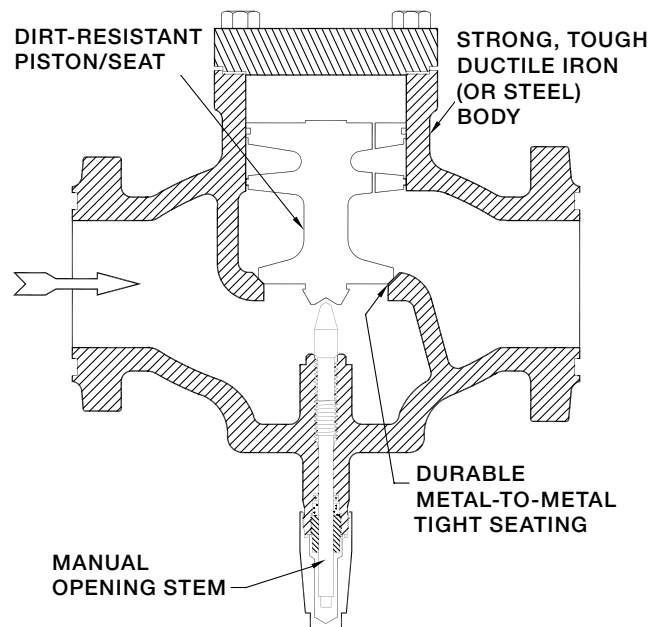
The HCK1 piston-type check valve prevents reverse flow of refrigerant in liquid, discharge, suction, and hot gas lines. It is an ideal valve where constant pulsating of gas or liquid is present, or where a manual opening of the valve is desirable. This valve is suitable for ammonia, R22, R134a, CO<sub>2</sub> and other common refrigerants.

## Specifications, Applications, Service Instructions & Parts

**HCK1, HCK1W  
PISTON-TYPE CHECK VALVE  
3/4" THRU 6"  
(20 mm THRU 150 mm)**

**Flanged  
3/4" thru 4"  
FPT, SW, WN, ODS  
for refrigerants**

## KEY FEATURES



## MATERIAL SPECIFICATIONS

### Body:

¾" thru 4": Ductile iron ASTM A536.

5" & 6": Cast steel, ASTM 352 LCB

### Piston/Seat:

¾" thru 1¼": Stainless steel with Teflon® seat

1½" thru 6": Ductile iron, ASTM A536

Closing Spring: Stainless steel (¾" thru 1¼" only)

Gaskets: Nonasbestos, graphite composite

Stem: Plated steel

Cover: Steel, ASTM A36

Stem Seal: O-ring plus graphite composite packing

Companion Flanges: Forged steel, ASTM A105

Safe Working Pressure: 400 psig (27 bar), 600 psig (40 bar) for CO2

Operating Temperature: -25°F to +250°F  
(-32°C to +121°C)

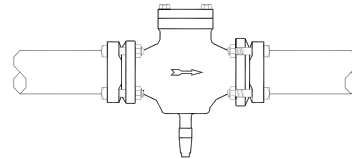
## SIZING

The same care should be taken when sizing check valves as with any other type of control valve. Check valves should be sized so that the valve is fully open under all normal operating conditions. Also, the check valve port size is not always the same as the line size. This is particularly true for gas flow in compressor discharge lines and hot gas lines. Under some conditions, the port size of a properly-selected check valve can be one or two sizes smaller than the line.

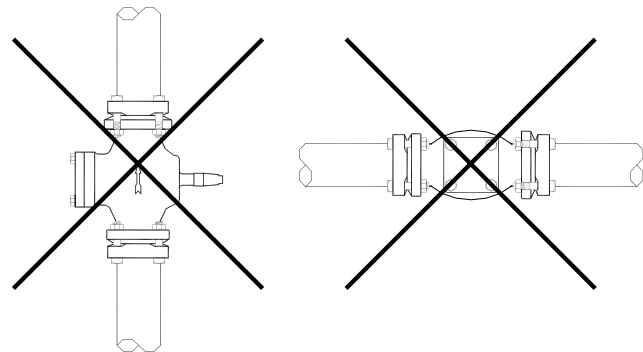
The pressure drop across the HCK1 check valve should normally be 2 to 5 psi under full load conditions. In addition, the pressure drop across the check valve at normal minimum load should be determined. For the Hansen HCK1 check valve, a minimum of 1 psi at minimum load is required to ensure that the valve is fully open during all normal flow conditions.

## INSTALLATION

Protect the interior of the valve from dirt and moisture during storage and installation. The valve must be installed upright in a horizontal line. The arrow on the valve body should be in the normal direction of refrigerant flow. The system should be free of dirt, weld slag, and rust particles. Install the valve in an accessible location for servicing. Do not install a check valve at the inlet of a solenoid valve or regulator with electric shut-off. Do not install a check valve at the inlet of an outlet regulator where liquid may be trapped between the valves. Check valves in general, when installed, should be at the outlet of control valves to avoid trapping refrigerant between the valves.



**CORRECT**



**INCORRECT**

## CAPACITIES

(1 Ton= 12,000 Btu/hr= 3042 kcal/hr)

REFRIG	APPLICATIONS		PORT SIZE (mm)										
	DESCRIPTION	ΔP	3/4" (32)	1" (32)	1-1/4" (32)	1-1/2" (40)	2" (50)	2-1/2" (65)	3" (80)	4" (100)	5" (125)	6" (150)	
R717	Discharge Line	2 psi	22 (77)	29 (102)	44 (155)	128 (450)	150 (528)	242 (851)	343 (1206)	750 (2638)	952 (3348)	1224 (4305)	
		5 psi	34 (120)	45 (158)	69 (243)	200 (703)	234 (823)	378 (1329)	535 (1882)	1173 (4125)	1487 (5230)	1912 (6725)	
	Compressor Sideport	2 psi	12 (42)	16 (56)	25 (88)	72 (253)	84 (295)	136 (478)	193 (679)	-	-	-	
		5 psi	19 (67)	25 (88)	38 (134)	110 (387)	129 (454)	209 (735)	296 (1041)	-	-	-	
	Liquid Line	TONS	2 psi	209 (735)	274 (964)	425 (1495)	1227 (4315)	1435 (5047)	2322 (8166)	3289 (11,567)	7203 (25,333)	-	-
		GPM	2 psi	14 (2.7)	18 (4.0)	29 (6.6)	83 (18.8)	97 (22.0)	157 (35.6)	222 (50.4)	486 (110.4)	-	-
	R22	Discharge Line	2 psi	7.5 (26)	9.8 (34)	15 (53)	44 (155)	52 (183)	83 (292)	118 (415)	259 (911)	328 (1154)	422 (1484)
			5 psi	12 (42)	16 (56)	24 (84)	70 (246)	82 (288)	133 (468)	189 (665)	414 (1456)	525 (1846)	675 (2374)
Compressor Sideport		2 psi	4.7 (17)	6.2 (22)	9.6 (34)	27 (95)	32 (113)	52 (183)	74 (260)	-	-	-	
		5 psi	7.2 (25)	9.5 (33)	15 (53)	42 (148)	50 (176)	80 (281)	114 (401)	-	-	-	
Liquid Line		TONS	2 psi	48 (169)	63 (222)	97 (341)	282 (992)	330 (1161)	534 (1878)	756 (2659)	1656 (5824)	-	-
		GPM	2 psi	9.9 (2.2)	13 (2.9)	20 (4.5)	58 (13.2)	68 (15.4)	110 (25.0)	156 (35.4)	342 (77.7)	-	-
Cv (Kv)			8 (7)	10.5 (9)	16.3 (14)	47 (40)	55 (47)	89 (76)	126 (108)	276 (236)	350 (300)	450 (385)	

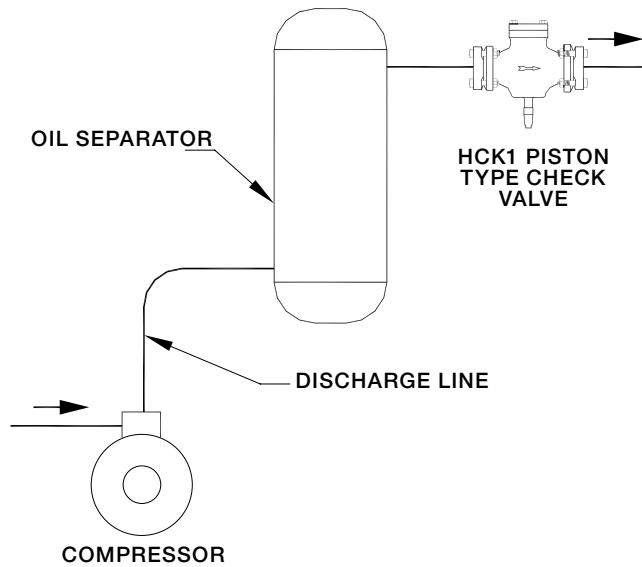
**Discharge line** capacities based on +86°F (+30°C) condenser, +140°F (+60°C) discharge, and +15°F (-9.4°C) evaporator.

**Compressor sideport** capacities based on +20°F (-6.7°C) economizer and +86°F (+30°C) condensing.

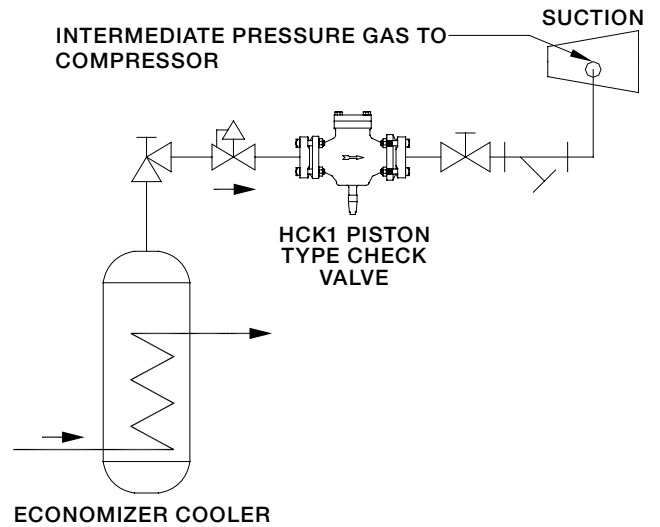
**Liquid line** capacities based on +20°F (-6.7°C) liquid and +5°F (-15°C) evaporator, with no flashing through valve. To convert to +86°F (+30°C) liquid, multiply values in table by 0.9. To convert R22 capacities to R134a, multiply tons in table by 0.92 (accuracy within 8%). GPM correction factors for temperatures between -40°F (-40°C) and +40°F (+4.4°C) are negligible.

## TYPICAL APPLICATIONS

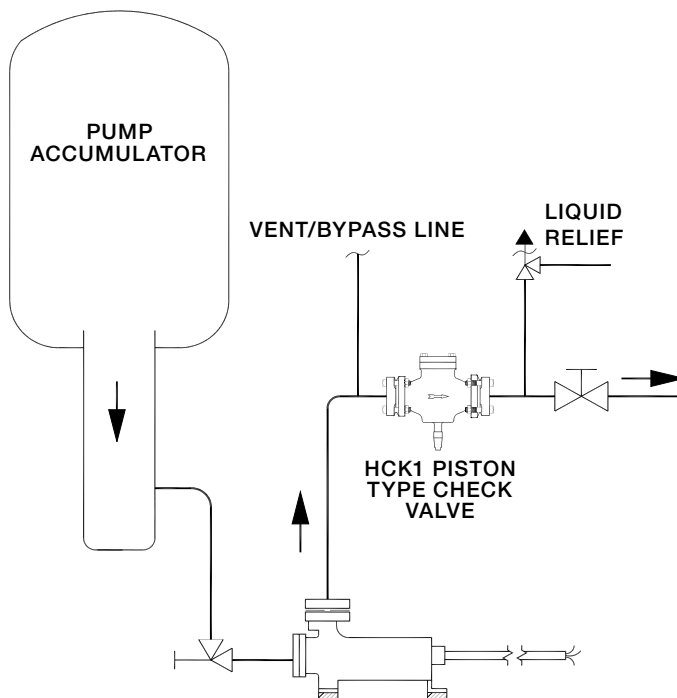
### DISCHARGE LINE



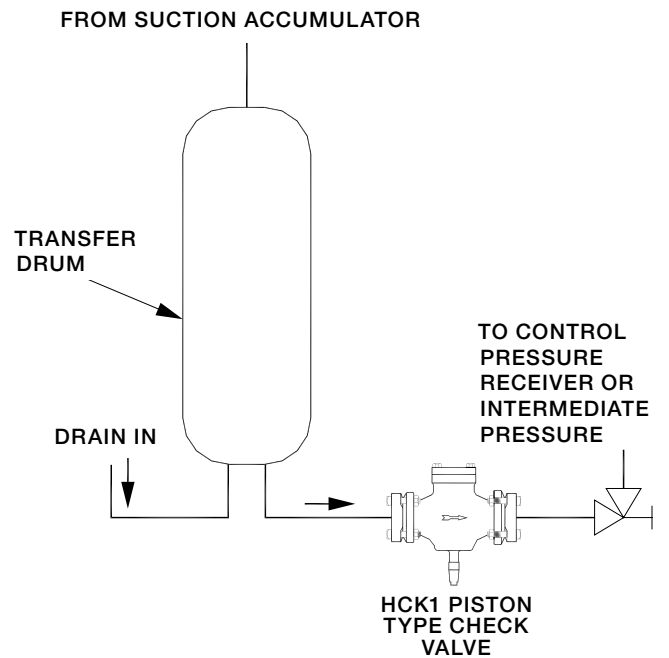
### COMPRESSOR SIDEPORT



### PUMP DISCHARGE LINE



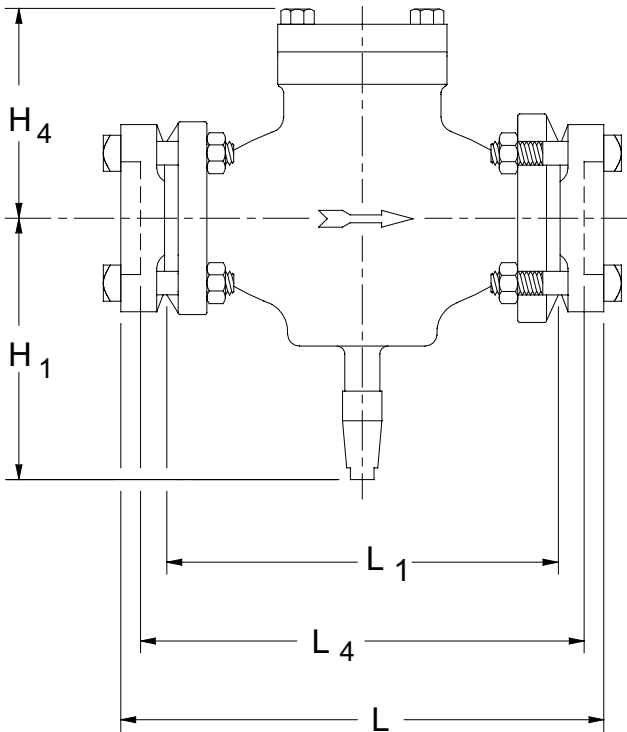
### TRANSFER SYSTEM



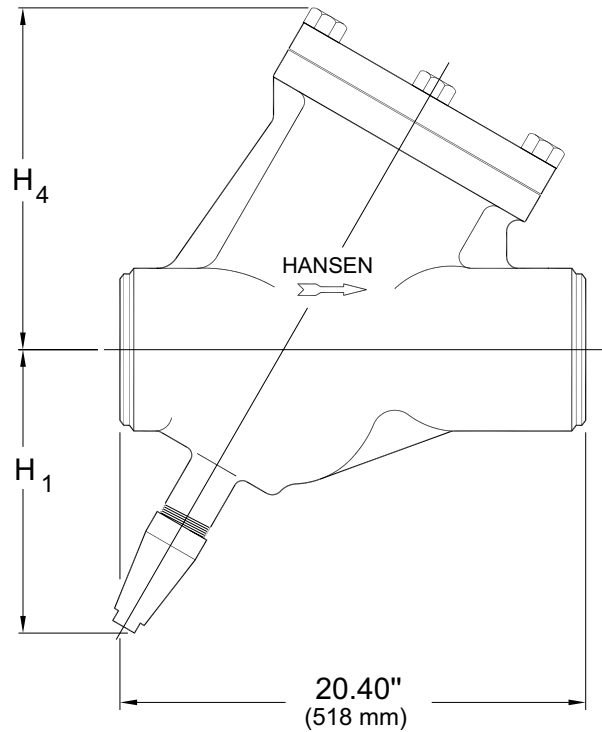
The above are schematic drawings of fictional refrigeration systems to show Hansen product applications in a system. These drawings should not be used for design or construction.

## INSTALLATION DIMENSIONS

3/4" thru 4"  
(20 mm thru 100 mm)



5" & 6"  
(125 mm thru 150 mm)



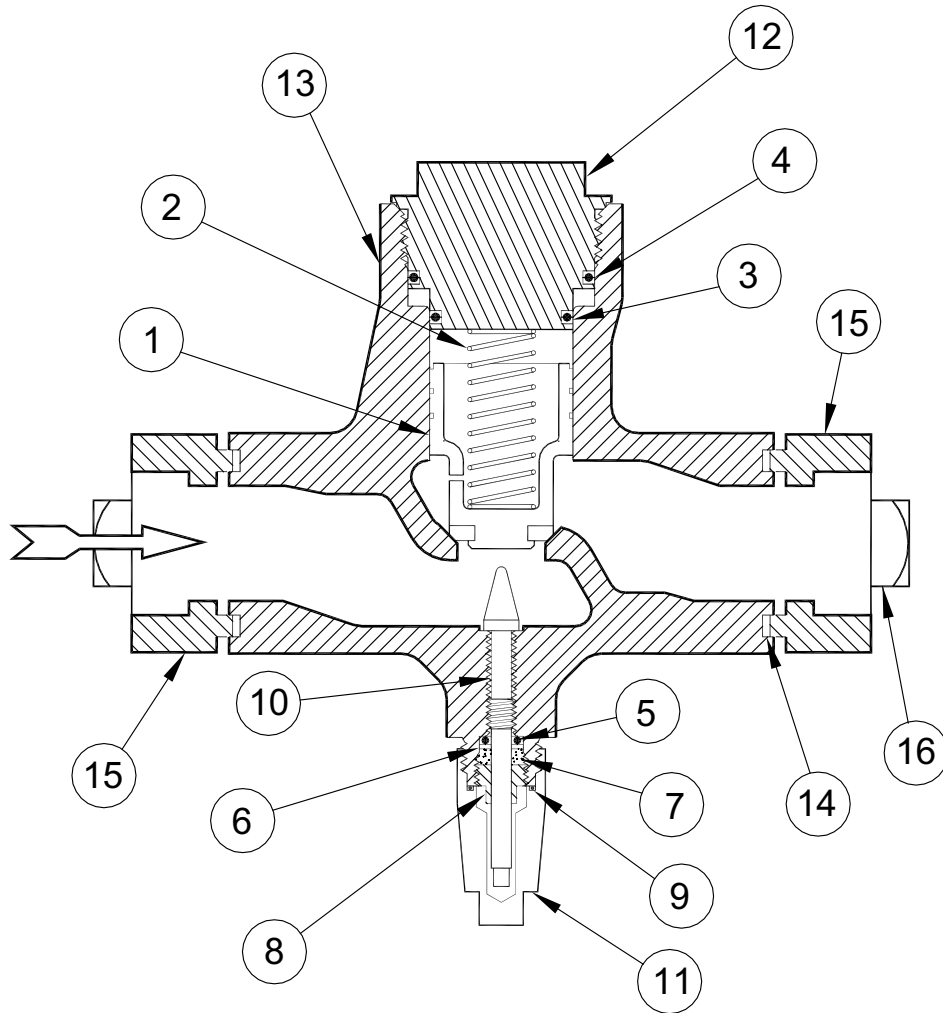
PORT SIZE (mm)	DIMENSIONS (mm)						
	H <sub>1</sub>	H <sub>4</sub>	L		L <sub>1</sub> *	L <sub>4</sub>	W**
			FPT, SW	WN, ODS			
3/4", 1" (20), (25)	4.21" (107)	8.99" (228)	8.20" (208)	8.94" (227)	6.19" (157)	7.20" (183)	4.50" (114)
1-1/4" (32)	4.21" (107)	8.99" (228)	8.20" (208)	8.94" (227)	6.19" (157)	7.20" (183)	4.50" (114)
1-1/2", 2" (40), (50)	7.12" (180)	5.34" (136)	12.39" (315)	13.39" (340)	9.88" (251)	10.89" (277)	4.50" (114)
2-1/2" (65)	8.06" (205)	6.10" (155)	13.01" (330)	14.03" (356)	9.88" (251)	11.01" (280)	5.62" (143)
3" (80)	8.38" (213)	6.56" (167)	15.38" (391)	16.40" (417)	12.25" (311)	13.38" (340)	6.50" (165)
4" (100)	9.88" (251)	7.38" (187)	17.01" (432)	20.51" (521)	14.12" (359)	15.01" (381)	8.06" (205)
5" (125)	12.13" (308)	14.34" (364)	-	-	20.40" (518)	-	12.75" (324)
6" (150)	12.13" (308)	14.34" (364)	-	-	20.40" (518)	-	12.75" (324)

\*L<sub>1</sub> is the flange face-to-face dimension.

\*\* W dimension is the maximum width of the valve.

## HCK1 PARTS LIST

3/4" thru 1-1/4" (20 mm thru 32 mm)



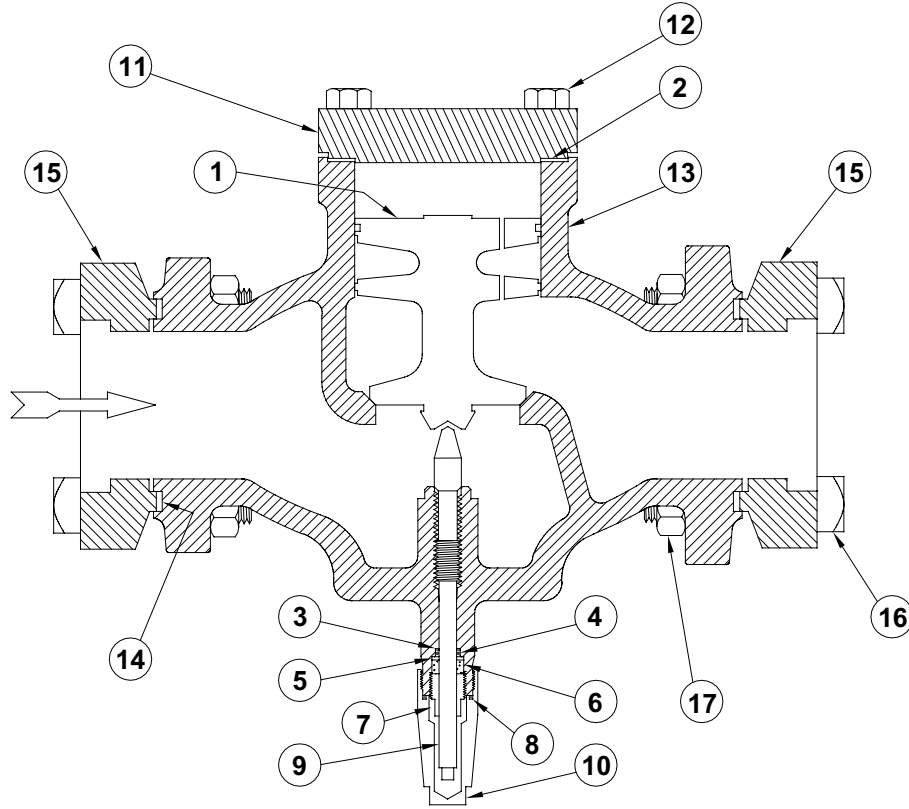
ITEM	DESCRIPTION	QTY	PART NO
	<b>Piston/Seat Kit 3/4"</b>		<b>70-1019</b>
	<b>Piston/Seat Kit 1"</b>		<b>70-1020</b>
	<b>Piston/Seat Kit 1-1/4"</b>		<b>70-0121</b>
	<i>Above kits consist of:</i>		
1a	Piston/Seat 3/4"	1	70-0166
1b	Piston/Seat 1"	1	70-0163
1c	Piston/Seat 1-1/4"	1	70-0167
2	Closing Spring	1	70-0155
3	Cover O-Ring, Lower	1	70-0130
4	Cover O-Ring, Upper	1	70-0131
	<b>Stem Kit 3/4", 1", 1-1/4"</b>		<b>70-1022</b>
	<i>Above kit consists of:</i>		
10	Stem	1	70-0128
	Gasket Kit	1	70-0017
	<b>Seal Cap Kit</b>		<b>70-0123</b>
	<i>Above kit consists of:</i>		
11	Seal Cap	1	70-0411
9	Seal Cap O-Ring	1	70-0011

ITEM	DESCRIPTION	QTY	PART NO
	<b>Gasket Kit 3/4", 1", 1-1/4"</b>		<b>70-1017</b>
	<i>Above kit consists of:</i>		
3	Cover O-Ring, Lower	1	70-0130
4	Cover O-Ring, Upper	1	70-0131
5	Stem O-Ring	1	70-0010
6	Stem Washer	1	70-0026
7	Packing	1	70-0025
8	Packing Nut	1	70-0499
9	Seal Cap O-Ring	1	70-0011
14	Flange Gasket	2	70-0132
16	Bolt (5/8"-11x2-3/4")	4	70-0339
17	Nut (5/8"-11)	4	70-0136
12	Cover	1	N/A
13a	Body 3/4", 1"	1	N/A
13b	Body 1-1/4"	1	N/A
15	Flange (various)	2	FACTORY

**NOTE:** HCK1W (weld-in line) for 3/4" thru 1-1/4" does NOT have a stem

# HCK1 PARTS LIST

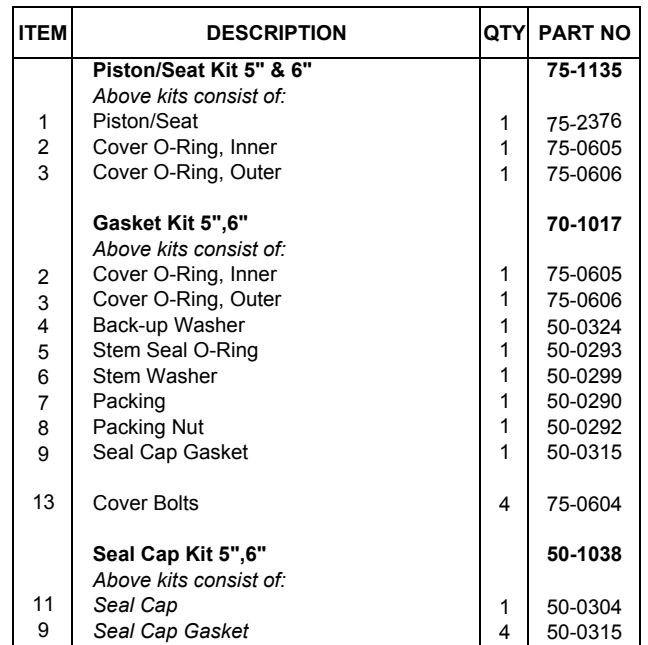
1-1/2" thru 4" (40 mm thru 100 mm)



ITEM	DESCRIPTION	QTY	PART NO
	<b>Piston/Seat Kit 1-1/2", 2"</b>		<b>75-1065</b>
	<b>Piston/Seat Kit 2-1/2", 3"</b>		<b>75-1066</b>
	<b>Piston/Seat Kit 4"</b>		<b>75-1067</b>
	<i>Above kits consist of:</i>		
1a	Piston/Seat 1-1/2", 2"	1	75-2725
1b	Piston/Seat 2-1/2", 3"	1	75-2727
1c	Piston/Seat 4"	1	75-2728
2a	Cover Gasket 1-1/2", 2"	1	75-0196
2b	Cover Gasket 2-1/2", 3"	1	75-0128
2c	Cover Gasket 4"	1	75-0234
	<b>Gasket Kit 1-1/2", 2"</b>		<b>75-1007</b>
	<b>Gasket Kit 2-1/2"</b>		<b>75-1008</b>
	<b>Gasket Kit 3"</b>		<b>75-1009</b>
	<b>Gasket Kit 4"</b>		<b>75-1017</b>
	<i>Above kit consists of:</i>		
2a	Cover Gasket 1-1/2", 2"	1	75-0196
2b	Cover Gasket 2-1/2", 3"	1	75-0128
2c	Cover Gasket 4"	1	75-0234
3a	Back-up Washer 1-1/2", 2", 2-1/2", 3"	1	75-0245
3b	Back-up Washer 4"	1	50-0351
4a	Stem O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0179
4b	Stem O-Ring 4"	1	50-0253
5a	Stem Washer 1-1/2", 2", 2-1/2", 3"	1	50-0046
5b	Stem Washer 4"	1	50-0247
6a	Packing 1-1/2", 2", 2-1/2", 3"	1	50-0045
6b	Packing 4"	1	50-0248
7a	Packing Nut 1-1/2", 2", 2-1/2", 3"	1	50-0933
7b	Packing Nut 4"	1	50-0251
8a	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0432
8b	Seal Cap Gasket 4"	1	50-0270
14a	Flange Gasket 1-1/2", 2"	2	75-0138
14b	Flange Gasket 2-1/2"	2	75-0125
14c	Flange Gasket 3"	2	75-0137
14d	Flange Gasket 4"	2	75-0253

ITEM	DESCRIPTION	QTY	PART NO
	<b>Stem Kit 1-1/2", 2"</b>		<b>75-1010</b>
	<b>Stem Kit 2-1/2"</b>		<b>75-1011</b>
	<b>Stem Kit 3"</b>		<b>75-1012</b>
	<b>Stem Kit 4"</b>		<b>75-1013</b>
	<i>Above kits consist of:</i>		
9a	Stem 1-1/2", 2"	1	75-0118
9a	Stem 2-1/2"	1	75-0118
9b	Stem 3"	1	75-0135
9c	Stem 4"	1	75-0242
	Gasket Kit	1	75-1007
	Gasket Kit	1	75-1008
	Gasket Kit	1	75-1009
	Gasket Kit	1	75-1017
	<b>Seal Cap Kit 1-1/2", 2", 2-1/2", 3"</b>		<b>75-1014</b>
	<b>Seal Cap Kit 4"</b>		<b>50-1027</b>
	<i>Above kits consist of:</i>		
10a	Seal Cap 1-1/2", 2", 2-1/2", 3"	1	75-0139
10b	Seal Cap 4"	1	50-0260
8a	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0432
8b	Seal Cap Gasket 4"	4	50-0270
16a	Flange Bolt 1-1/2", 2"	8	70-0135
16b	Flange Bolt 2-1/2", 3"	8	75-0202
16c	Flange Bolt 4"	8	75-0279
17a	Flange Nut 1-1/2", 2"	8	70-0136
17b	Flange Nut 2-1/2", 3"	8	75-0210
17c	Flange Nut 4"	8	75-0280
13	Body	1	N/A
11	Cover	1	N/A
15	Flange (various)	2	FACTORY

5" & 6" (125 mm thru 150 mm)



## SERVICE AND MAINTENANCE

**Failure to Close:** The manual opening stem is turned in, mechanically holding the piston/seat open. Dirt may be lodged between the piston/seat and the valve piston wall.

**Failure to Open:** The pressure difference is not high enough. Inlet pressure must be at least 1 psi above outlet pressure. Adjacent shut-off valves or control valves are not open. Dirt may be lodged between the piston/seat and valve piston wall.

**Manual Operation:** If it is necessary to manually hold open the HCK1 valve, remove the seal cap cautiously. There may be a small amount of refrigerant trapped in it. Turn the manual opening stem inward (clockwise) as far as possible. The piston/seat is then mechanically held open. The valve cannot close until the manual opening stem is turned out (counter-clockwise).

If it is necessary to remove or disassemble the valve for servicing, be sure it is completely isolated from the refrigeration system and all refrigerant is removed (pumped out to zero pressure). Be sure to follow refrigeration system safety procedures and read the Caution section in this bulletin. To inspect valve interior, slowly loosen the screwed cover or four cover bolts equally, being careful to avoid any refrigerant which may still remain. Remove the piston/seat. Then clean and inspect for burrs and damage to the seating surfaces. Slight marks and burrs can often be removed by hand with emery paper or by power lapping. Damaged parts should be replaced. Lightly lubricate the main valve interior bore with refrigerant oil, and install the piston/seat and closing spring (a closing spring is used in 3/4"-1 1/4" valves only). Replace the cover, gasket and bolts (1 1/2"-6"). Carefully check the entire valve for leaks before restoring the valve to service.

## CAUTION

Hansen valves are only for refrigeration systems. These instructions must be completely read and understood before selecting, using or servicing Hansen valves. Only knowledgeable, trained refrigeration mechanics should install, operate, or service these valves. Stated temperature and pressure limits should not be exceeded. Bonnets, solenoid tubes, etc. should not be removed from valves unless system has been evacuated to zero pressure. Must also see Safety Precautions in current List Price Bulletin and Safety Precautions Sheet supplied with product.

## WARRANTY

All Hansen products, except electronics, are guaranteed against defective materials or workmanship for one year F.O.B. factory. Electronics are guaranteed against defective materials or workmanship for 90 days F.O.B. factory. No consequential damages or field labor is included.

## ORDERING INFORMATION

PORT SIZE (mm)	FLANGE STYLE AND SIZES		
	CONNECTIONS AVAILABLE		
	SW, WN, FPT		ODS
	STD	ALSO	STD
3/4" (20)	3/4"	1", 1-1/4"	7/8"
1" (25)	1"	3/4", 1-1/4"	1-1/8"
1-1/4" (32)	1-1/4"	1", 3/4"	1-3/8"
1-1/2" (40)	1-1/2"	2"	1-5/8"
2" (50)	2"	1-1/2"	2-1/8"
2-1/2" (65)	2-1/2"	3"	2-5/8"
3" (80)	3"	-	3-1/8"
4" (100)	4"	-	4-1/8"
5" (125)**	5" BW	-	-
6" (150)**	6" BW	-	-

\* 3/4", 1", and 1 1/4" valves are 2-bolt design.

\*\*5" & 6" are integral butt weld only, Type HCK1W.

**To Order:** Specify Type HCK1 (or HCK1W), port size, flange connection style and size.

## TYPICAL SPECIFICATIONS

"Piston-type check valves shall be ductile iron or steel bodied, normally closed, with a manual opening stem, as manufactured by Hansen Technologies Corporation or approved equal."



Hansen Technologies Corporation  
681 Commerce Street

Burr Ridge, Illinois 60527 USA

Tel: 630.325.1565 Fax: 630.325.1572 Toll: 866.4HANSEN

Email: sales@hantech.com Web: www.hantech.com

USA • Asia • Europe • India • Latin America • Middle East

© 20019 Hansen Technologies Corporation