



SKU: 45-4001

SWITCH PANEL BRACKET FOR 2015+ FORD F-150



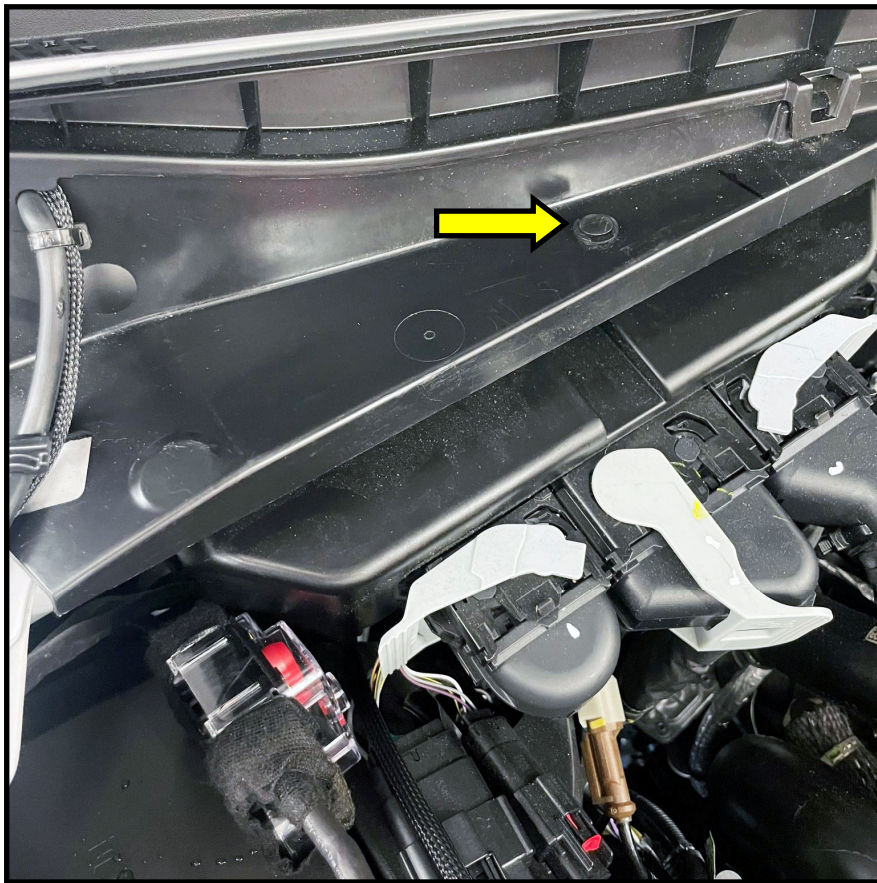
KIT CONTENTS

- (1) ALUMINUM MOUNTING BRACKET**
- (2) M6 X 1MM (2MM LONG) HEX HEAD BOLT**
- (2) M6 X 1MM FLANGE LOCKNUTS**
- (2) M6 WASHERS**
- (2) M6 SPLIT LOCK WASHERS**

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1. REMOVE PLASTIC FASTENER

Open your hood and look for the plastic fastener located on the top of the black plastic cowl bracket. It is located just above the vehicle cables. Once you locate this remove it which leave a mounting hole.



2. INSTALL BOLTS

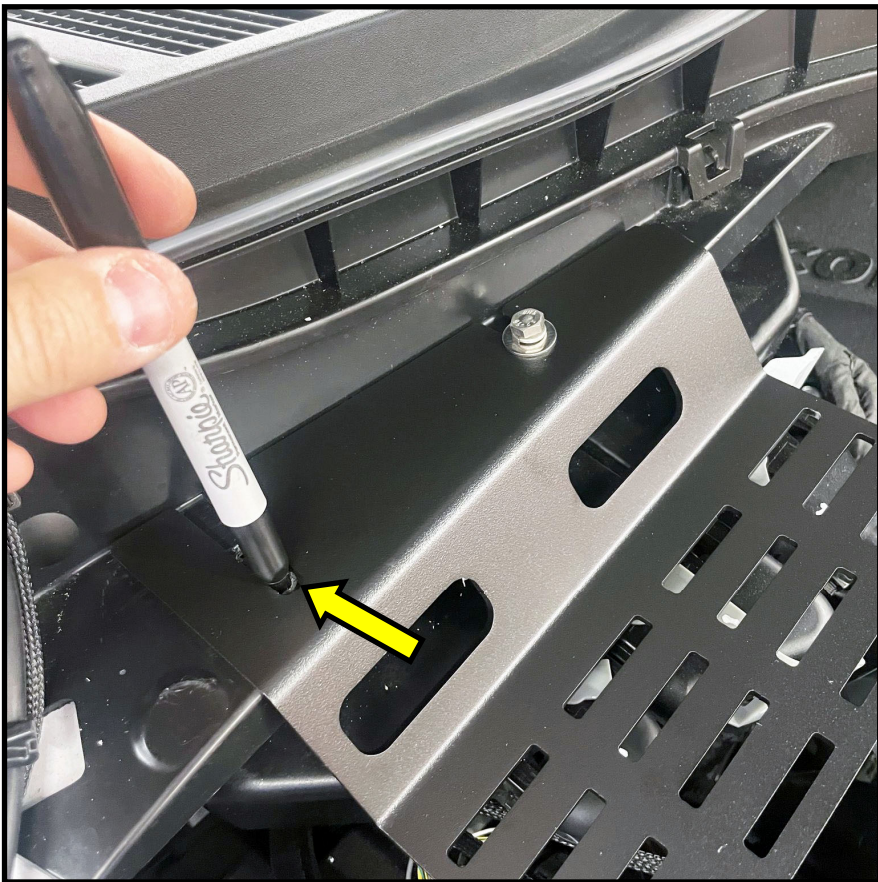
With the fastener removed insert the nuts/bolts provided. The flange locknut will go on the bottom of the plastic cowl bracket with the bolt & washers on top. The split washer should sit on top of the flat washer. Leave this loose (as you'll slide the switch bracket in place later).



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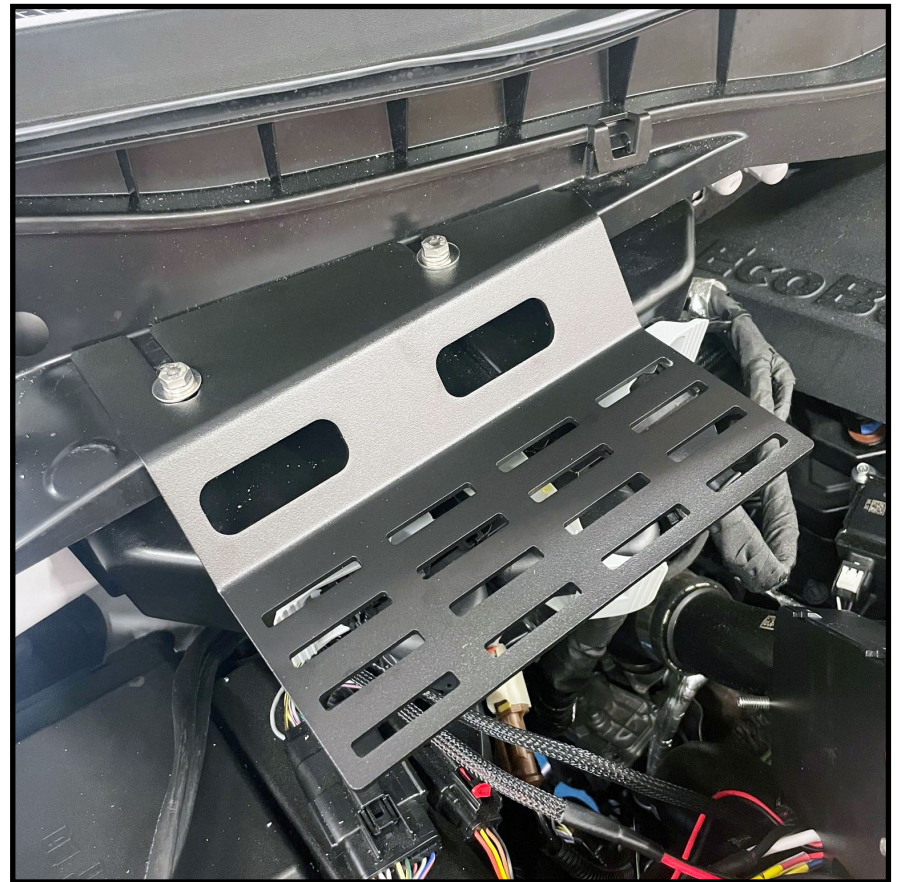
3. DRILL MOUNTING HOLE

Slide the switch bracket assembly into place so that you can mark a hole location on the left side. You'll want to mark the hole as shown (near bottom of the channel). Once marked drill a 1/4" hole. We recommend placing a piece of paper or cardboard underneath to catch the debris as you will be drilling through plastic and sheet metal. Make sure you **DO NOT** drill through the objects underneath this area.



4. INSTALL BRACKET ASSEMBLY

Now you can insert the other nut/bolt into the new hole you drilled. Leave this loose as in step 2. Once the nuts/bolts are installed you can slide your bracket assembly into place and tighten the bolts down. Use a 10mm socket/wrench to tighten the bolts. We've left channels in the bracket to allow you to slide a wrench through to hold the bottom nut. A pair of pliers will also work to hold the nut in place so it does not spin as you tighten the bolt down.



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5. INSTALL SWITCH CONTROL BOX

Now that the switch panel bracket is installed you can install your switch panel's control box. Use the supplied hardware that came with your switch panel system to install it on the bracket.

