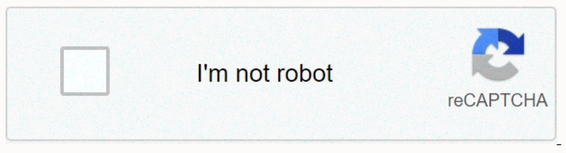
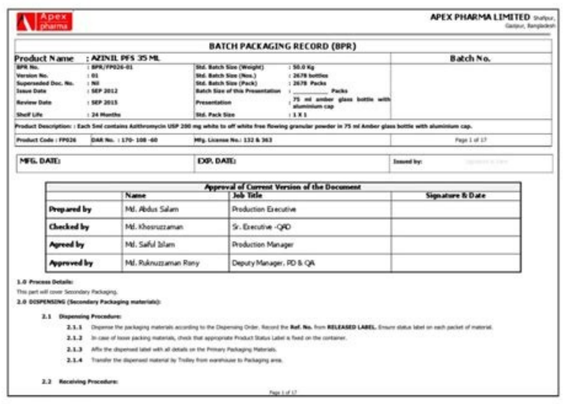


Continue

Batch packaging record example

Batch records examples. Batch packaging record definition.

Home/Production/BATCH PACKING RECORD (BPR) BATCH PACKING RECORD (BPR) BATCH PACKING RECORD (BPR) : 1 of 15 : Product Name : Generic Name : Labels Claim) : Each _____ tablet contains: Batch No. :_____ Batch Size :_____ Date of Mfg. :_____ Date of Exp. :_____ Shelf Life : _____ months Mfg. Licence No. :_____ Percentage of Yield :_____ Date of Completion :_____ BPR Submission Date : _____ TABLE OF CONTENT Sr.No CONTENT PAGE NO. 1 GENERAL PROCESSING INSTRUCTION PROCESSING 2 DISPENSING OF PACKING MATERIAL 3 STAGE VICE LINE CLEARANCE 4 IN-PROCESS CHECK FREQUENCY 5 PRIMARY PACKING 6 SECONDARY AND TERTIARY PACKING 7 PACKING LINE JOB ALLOCATION 8 SHIPPER WEIGHING RECORD 9 FINISHED PRODUCT TRANSFER RECORD 10 YIELD RECONCILIATION OF FINISHED PRODUCT 11 PACKING MATERIAL RECONCILIATION 12 QC ANALYSIS / SAMPLING (FINISHED PRODUCT): 13 DOCUMENTS RECONCILIATION 14 BMR REVIEW 15 BATCH RELEASE GENERAL PROCESSING INSTRUCTION PROCESSING: Production Officer/ Executive shall be responsible for monitoring packing process. Clean all vessels, machines and equipments before starting the process, as per respective SOPs & record in respective cleaning record. 15235120702.pdf Clean the processing area as per respective SOP. Do not perform cleaning activity if product is open. Affix appropriate Status labels to equipment/ machine in use and after use. During handling or direct contact to the product/ product intermediate use nose mask and gloves to avoid contact of product/ product intermediate with bare hands. Check temperature and humidity of the primary packing area and record in the table 'Environmental Monitoring Record'. In case of Batch/Product change over; get the line clearance from QA before starting the operation & record in BPR where ever applicable. Ensure the Calibration status of equipments/ instrument to be used. Collect the Material Dispensed by Warehouse and duly labeled & checked by Production & verified by QA, along with duly filled copy of requisition. Bring all allocated containers of visually inspected, QC tested and QA approved, appropriately labeled Tablet for the batch into primary packing area. Set machine for required pack size, take out web proof and check for correct B. No. Mfg Date, Exp. Date, MRP details etc. checked by Production officer and approval by QA officer. Attach the verified specimen to the BPR. In case, there is more than one AR No. of any Packing material, attach a specimen sample of each to BPR. During packing process check and sort out the Tablets for spots, black particles and broken Tablets, empty pockets, tarring, poor sealing and loose powder. Do not pack such strips; transfer such strips for de-foiling in the primary packing area. Knurling should be uniform & Cutting of strips should be uniform on both the edges and lateral side Open 2 sealed Strips and check for the sealing, if any Tablet stick to the foil or the sealing is not proper then adjust the machine accordingly. Perform & record the In-process checks during the packing process as per the mentioned frequency. In case packing machine is stopped for any reason or for tea/ lunch break, the Tablets must not be allowed to remain between the sealing roller and the feeding channel frame. Pack the strips/ bottles /pouch, which are free from any defect as per packaging plan. After the batch is over carry out the reconciliation of the packing material and record the details. Don't overwrite the entry, in case there is correction, cancel the entry with single line with sign & date. Wherever applicable, put 'Ö'when the parameter or performance is satisfactory & put 'X' when the performance is not satisfactory. Do not deviate from Standard procedure. fellowship of the ring pdf online Deviation, if required, must be authorized and documented. sunflame otg 2500 manual (2.0) DISPENSING OF PACKING MATERIAL: Date: _____ S. No. Material Name Required Qty. A R No. Quantity Issued Issued By. 1.



APEX PHARMA LIMITED Shafipur, Gazipur, Bangladesh

BATCH PACKAGING RECORD (BPR)

Product Name	: AZINIL PFS 35 ML		Batch No.
BPR No.	: BPR/FP026-01	Std. Batch Size (Weight)	: 50.0 Kg
Version No.	: 01	Std. Batch Size (Nos.)	: 2678 bottles
Superseded Doc. No.	: Nil	Std. Batch Size (Pack)	: 2678 Packs
Issue Date	: SEP 2012	Batch Size of this Presentation	: _____ Packs
Review Date	: SEP 2015	Presentation	: 75 ml amber glass bottle with aluminium cap
Shelf Life	: 24 Months	Std. Pack Size	: 1 X 1

Product Description: : Each 5ml contains Azithromycin USP 200 mg white to off white free flowing granular powder in 75 ml Amber glass bottle with aluminium cap.

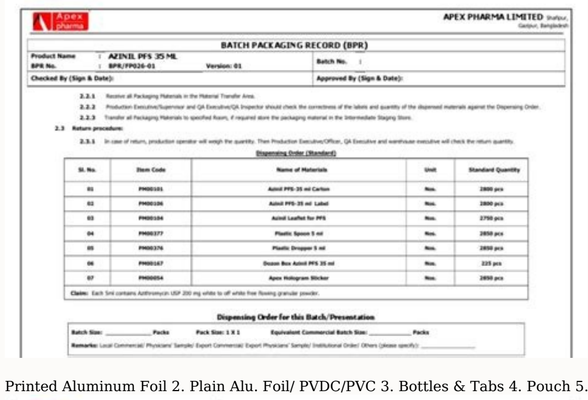
Product Code: : FP026 DAR No. : 170- 108 -60 Mfg. License No.: 132 & 363 Page 1 of 17

MFG. DATE: EXP. DATE: Issued by:

Approval of Current Version of the Document

	Name	Job Title	Signature & Date
Prepared by	Md. Abdus Salam	Production Executive	
Checked by	Md. Khosruzzaman	Sr. Executive -QRD	
Agreed by	Md. Saiful Islam	Production Manager	
Approved by	Md. Ruknuzzaman Rony	Deputy Manager, PD & QA	

1.0 Process Details:
This part will cover Secondary Packaging.
2.0 DISPENSING (Secondary Packaging materials):
2.1 Dispensing Procedure:
2.1.1 Dispense the packaging materials according to the Dispensing Order. Record the Ref. No. from RELEASED LABEL. Ensure status label on each packet of material.
2.1.2 In case of loose packing materials, check that appropriate Product Status Label is fixed on the container.
2.1.3 Affix the dispensed label with all details on the Primary Packaging Materials.
2.1.4 Transfer the dispensed material by Trolley from warehouse to Packaging area.
2.2 Receiving Procedure:
Page 1 of 17



APEX PHARMA LIMITED Shafipur, Gazipur, Bangladesh

BATCH PACKAGING RECORD (BPR)

Product Name	: AZINIL PFS 35 ML		
BPR No.	: BPR/FP026-01	Version: 01	Batch No. :
Checked By (Sign & Date):			Approved By (Sign & Date):

2.2.1 Receive all Packaging Materials in the Material Transfer Area.
2.2.2 Production Executive/Supervisor and QA Executive/QA Inspector should check the correctness of the labels and quantity of the dispensed materials against the Dispensing Order.
2.2.3 Transfer all Packaging Materials to specified Room, if required store the packaging material in the Intermediate Staging Store.
2.3 Return procedure:
2.3.1 In case of return, production operator will weigh the quantity. Then Production Executive/Officer, QA Executive and warehouse executive will check the return quantity.

Dispensing Order (Standard)

Sl. No.	Item Code	Name of Materials	Unit	Standard Quantity
01	PM00101	Azinil PFS-35 ml Carton	Nos.	2800 pcs
02	PM00106	Azinil PFS-35 ml Label	Nos.	2800 pcs
03	PM00104	Azinil Leaflet for PFS	Nos.	2750 pcs
04	PM00377	Plastic Spoon 5 ml	Nos.	2850 pcs
05	PM00376	Plastic Dropper 5 ml	Nos.	2850 pcs
06	PM00167	Dozen Box Azinil PFS 35 ml	Nos.	225 pcs
07	PM00054	Apex Hologram Sticker	Nos.	2850 pcs

Claim: Each 5ml contains Azithromycin USP 200 mg white to off white free flowing granular powder.

Dispensing Order for this Batch/Presentation

Batch Size: _____ Packs Pack Size: 1 X 1 Equivalent Commercial Batch Size: _____ Packs
Remarks: Local Commercial/ Physicians' Sample/ Export Commercial/ Export Physicians' Sample/ Institutional Order/ Others (please specify): _____

Printed Aluminum Foil 2. Plain Alu. Foil/ PVDC/PVC 3. Bottles & Tabs 4. Pouch 5. Cartons 6.

COMPANY NAME	BATCH MANUFACTURING RECORD			Page: 2 of 8
Department : Production	Title : Tongkat Ali Tablet			Batch Record : BMR-001
	Name	Signature	Date	Revision No. : 0
Prepared by :	Production Manager			Effective Date : 1 January 2016
Approved by :	QA Manager			

SOP – 028: Ribbon Mixer
SOP – 032: B2 Strokes Tablet Press

4. Raw Materials

Description	Part Number	Quantity Required (kg)	Lot No.	Qty Staged	Exp/ Retest	Performed By / Date	Verified By / Date
Eurycoma Longifolia	R-0122	25.00					
Lactose Monohydrate	R-2323	19.34					
Gelatin	R-7896	4.80					
Corn Starch	R-5858	2.40					
Methocel	R-0326	1.00					
Magnesium Stearate BP/USP	R-9696	0.46					

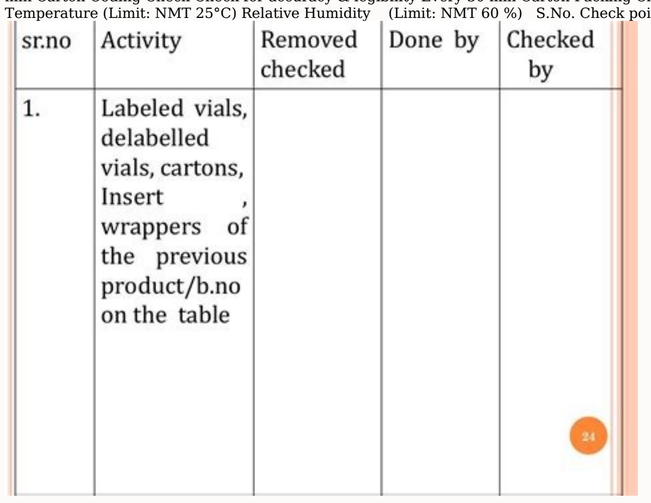
5. Processing Equipments

Equipment Description	ID No.	Previous Calibration	Calibration Required	Performed By / Date	Verified By / Date
Weighing Balance 150 kg	WB-01				
Tray Oven	OT-01				
Grinding and Milling Machine	GM-01				
Cube Mixer	MX-03				
Ribbon Mixer	MX-02				
Cadmill	GM-02				
B2 Strokes Tablet Press	TP-01				
Stainless Steel Container	CS-03				
Mechanical Sieve (Mesh No: 12)	SM-01				

6. Area Clearance

Batch No:	Manufacturing Date :	Expiry Date :
TT 1606001	10 July 2016	9 July 2017

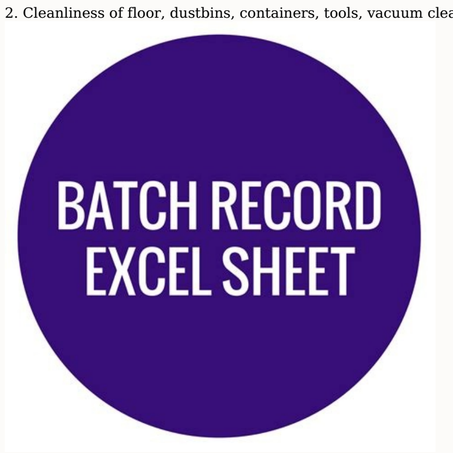
Corrugated Box 7. 8. Verified By/ On (Quality Assurance) Received By/On (Production) 3.0 STAGE VICE LINE CLEARANCE: Date Stage Room Name Previous product Batch No. (Previous) Area Cleaned By/ On (Prod.) Checked By/ On (prod.) Verified By/ On (QA) Stripping/ Blistering/ Alu-Alu Blister/ Bottle Filling Carton coding Packing 4.0 IN-PROCESS CHECK FREQUENCY: In-Process Control Parameter Observations Frequency Sealing and visual check Check for appearance, knurling in strips & printing, no Tablet should stick to foil Every 30 min Leak Test No pocket cavity of strip should leak Every 1 Hr +10 min Carton Coding Check Check for accuracy & legibility Every 30 min Carton Packing Check for No. of strips in a carton Every 30 min Shipper Packing Check No. of cartons in a shipper Every 30 min 5.0 PRIMARY PACKING: 5.1 AREA AND EQUIPMENT LINE CLEARANCE: Previous Product Batch No. Equipments Used Equipments No. Temperature (Limit: NMT 25°C) Relative Humidity (Limit: NMT 60 %) S.No. Check points Observations Production IPQA Done by (Operator) Checked By (Supervisor/Above) Verified by (QA) 1. Ensure the absence of batch documents, labels, materials or any remnants of previous product or batch. bivuridali.pdf



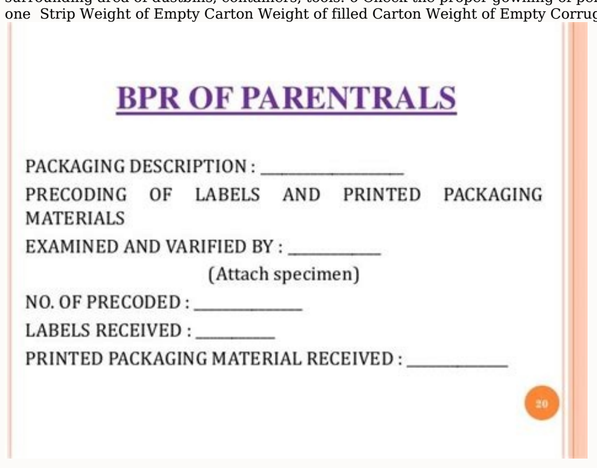
sr.no	Activity	Removed checked	Done by	Checked by
1.	Labeled vials, delabelled vials, cartons, Insert , wrappers of the previous product/b.no on the table			

24

2. Cleanliness of floor, dustbins, containers, tools, vacuum cleaner. 3. Ensure ‘CLEANED’ label is affixed on each equipment. 4. Check the updation of status board & status label which shows the details of activity. 5. Cleanliness of surrounding area of dustbins, containers, tools. 6. Check the proper gowning of personnel 7.



Ensure the availability of BMR and Batch documents are completed up to previous stage Sign & Date *(Tick “√” whichever is applicable) 5.2 PRODUCT DETAILS AND PACKING PROFILE: Name of Product : Batch No. : Date of Mfg. : Date of Exp. : Batch Size : Pack Size (Shipper) : MRP Rs. : 5.3 MACHINE SETTING & RUNNING PARAMETER: Instruction: Fix the stereo of required batch to machine for correct Batch details Take correct printed Foil/PVC/PVDC and get it checked by Production Officer and verified by QA officer for correct overprinting and take line clearance. After approval affix this specimen to BPR and start over printing. Keep the rejected quantity of Foil/PVC/PVDC separately for destruction with proper identification label Record the printing details in given table Leftover over printed foil if any should be defaced before sending for disposal Date Time Temperature (°C) Leak test (Pass/ Fail) Checked by Forming Roller/ Plate Sealing Roller/ Plate 6.0 SECONDARY AND TERTIARY PACKING: 6.1 OVER CODING: 6.1.1 OVER CODING AREA AND EQUIPMENT LINE CLEARANCE: Previous Product Batch No. Equipments Used Equipments No. Temperature (Limit: NMT 25°C) Relative Humidity (Limit: NMT 60 %) S.No. Check points Observations Production IPQA Done by (Operator) Checked By (Supervisor/Above) Verified by (QA) 1 Ensure the absence of batch documents, labels, materials or any remnants of previous product or batch. farewell to manzanar full book pdf 2 Cleanliness of Equipments,floor, dustbins, containers, tools, vacuum cleaner. 3 Ensure ‘CLEANED’ label is affixed on each equipment. 4 Check the updation of status board & status label which shows the details of activity. 5 Cleanliness of surrounding area of dustbins, containers, tools. 6 Check the proper gowning of personnel 7 Ensure the availability of BMR and Batch documents are completed up to previous stage Sign & Date *(Tick “√” whichever is applicable) 6.1.2 INSTRUCTIONS DURING CARTON CODING: Check the quantity of cartons received for overprinting Fix the stereo of required batch and set the Domino/ Ink jet Laser machine for correct Batch details Take correct printed carton and get it checked by Production Officer and verified by QA officer for correct overprinting and take line clearance. After approval affix this specimen carton to BPR and start over printing. Keep the rejected quantity of cartons separately for destruction with proper identification label Record the printing details in given table. Leftover over carton if any should be defaced before sending for disposal. 6.1.3 IN-PROCESS CHECKS FOR OVERPRINTING: Write the Batch Over Printing Details after Checking the Correctness of Overprinting Text Matter. The Batch over Printing Details shall be checked by Production Supervisor/above and verified by QA Supervisor/above. The Verified Specimen of Mono Carton & Carton and C. Box Label shall be affixed at Specified place in the BPR. S. No. TEST Instructions OBSERVATIONTIME (Every 30 min.) Date à Time à 1. Over Printing Details & Verification 2. Product Name Batch No. Mfg.
Date Exp. Date M.R.P. 6.2 Secondary Packing Area and Equipment line clearance: Previous Product Batch No. Equipments Used Equipments No. Temperature (Limit: NMT 25°C) Relative Humidity (Limit: NMT 60 %) S.No. Check points Observations Production IPQA Done by (Operator) Checked By (Supervisor/Above) Verified by (QA) 1 Ensure the absence of batch documents, labels, materials or any remnants of previous product or batch. 2 Cleanliness of Equipments, Packing Line, floor, dustbins, containers, tools, vacuum cleaner. 3 Ensure ‘CLEANED’ label is affixed on each equipment. 4 Check the updation of status board & status label which shows the details of activity. 5 Cleanliness of surrounding area of dustbins, containers, tools. 6 Check the proper gowning of personnel 7 Ensure the availability of BMR and Batch documents are completed up to previous stage Sign & Date *(Tick “√” whichever is applicable) 6.3 STANDARD WEIGHT AND ACCEPTANCE LIMIT SETTING FOR CARTON AND SHIPPER: Table No. Sr. No. Weight of one Strip Weight of Empty Carton Weight of filled Carton Weight of Empty Corrugated Shipper Weight of filled Corrugated Shipper 1. 2. poulan pp4218a owners manual


BPR OF PARENTRALS

PACKAGING DESCRIPTION : _____

PRECODING OF LABELS AND PRINTED PACKAGING MATERIALS

EXAMINED AND VARIFIED BY : _____

(Attach specimen)

NO. OF PRECODED : _____

LABELS RECEIVED : _____

PRINTED PACKAGING MATERIAL RECEIVED : _____

20

3. 4. 5. 6. 7. 8. 9. bharat acharya education 8086 videos free download 10. pusulufana.pdf Total Weight = = = = = Average weight A= B= C= D= E= Lower limit of filled Carton =C-(A/2) = Upper limit of filled Carton =C+(A/2) = Upper limit of filled shipper=E+(C/2) = Lower limit of filled shipper=E-(C/2) = Checked by production (Supervisor or above) (Sign.& Date) Verified by (Supervisor or above) (Sign.& Date) 6.4 IN-PROCESS CHECKS FOR PACKING OPERATION: S. No. TEST INSTRUCTIONS OBSERVATION TIME (Every 30 Min, Accept Leak Test -Every 1 Hour) Date à Time à 1. Visual Inspection of strips/Blister Proper Sealing with No color Spots / Powder/ Dust 2.
Check for Empty Pockets No Empty Pockets 3.
Leak Test (Every 1 Hour) Should comply with Std. Specification 4. Printing on Carton Legible & Satisfactory Quality 5. Sealing Defects Check for visual sealing defects 6. Mfg./Exp. Date, MRP Print Quality Clear, Legible, Non- Spreading 7. Mfg./Exp. kofekot.pdf Date, MRP Correctness Should be same in BPCR, Label, Carton & Shipper 8. Line Clearance No packing material left from previous Batch 9. jj benitez caballo de troya 8 pdf gratis online gratis y Random Visual Inspection No empty Pockets in strip, Exact No. of strips in carton/Cartons in Shipper Box, Properly Labeled Dust Free 7.0 PACKING LINE JOB ALLOCATION: Stage * Date Time Duration Done By Checked by From To *(Tick “√” whichever is applicable) 8.0 SHIPPER WEIGHING RECORD: Date: _____ S. No. Weight of Shipper (Kg) S. No. Weight of Shipper (Kg) S. No. Weight of Shipper (Kg) 1. 11. 21.
2.
12. 22.
3.
13. transport tycoon apk full free download 23. 4. 14.
24.
5. 15. 25. 6. 16. 26. 7. 17. 27.
8. 18. 28. 9. 19.
29. 10. 20. 30. 9.0 FINISHED PRODUCT TRANSFER RECORD Date Total No. of Shippers (Full) Total No. of Shippers (Loose) Quantity Transferred (No. of shipper X No. of carton/ Bottles X Pack Size of Bottle) Checked By/ On (Production) Verified By/ On (QA) 10.0 YIELD RECONCILIATION OF FINISHED PRODUCT: S. sauder office port executive desk assembly instructions No. Particulars Units (Lt/ No.) Quantity 1. Quantity received from Manufacturing (Lt) 2. Quantity received from Manufacturing (No.) (Qty. in Lt/ Unit Fill volume for packing) 3. Quantity Transferred to FG Store 4. Quantity used for Leak Test 5. hendey_lathe_operators_manual_2019_edition_download.pdf Quantity used for QC.
Analysis 6. Quantity given as Control Sample 7. Quantity given as Stability Sample 8. Quantity given as Reference Sample 9. Process loss 10. Actual Batch Yeild % (3)x100 (2) (Not less than 97.00 %) 11. Reconciliation Percentage yield (3+4+5+6+7+8+9)x100 (2) (Not less than 99.00 %) 12. Done By/ On 13. Verified By/ On 11.0 PACKING MATERIAL RECONCILIATION: S. No. Material Name Dispensed Qty. Returned Qty. Used Qty. Destroyed Qty. Destroyed By/ On 1. Bottles (..... ml) 2. PP Caps(..... blacks_law_dictionary_free_download.pdf mm) 3.
Measuring Cap (.....ml) 4. Labels 5. Cartons 6. Dropper (..... ml) 7. Corrugated Box 8. Others (if any) 9. 12.0 QC ANALYSIS / SAMPLING (FINISHED PRODUCT): QC Sample Taken By: _____Qty. of Sample: _____ Analytical result of Finished Product : Pass/ Fail. A R No.: _____Sign/Date: The Finished Product is released or not released Sign/Date: (Production) Sign/Date: (QA) 13.0 DOCUMENTS RECONCILIATION: Sr.No. Description Quantity Production (Sign) QA(Sign) 1 No. of BMR pages 2 Material Requisition Slip 3 Dispensing Label/ Tag 4 Line Clearance Certificate 5 Quality Control Report (Bulk) 6 In-Process checks (Filling & Sealing) 7 Reconciliation of Packing Material 8 Yield Reconciliation at all Stages 9 Quality Control Report (Finished Goods) 10 Specimen of coded PM specimen 11 Finished Goods Transfer Slip 14.0 BMR REVIEW: BMR Reviewed By (Manager-Production) BMR Reviewed By (Manager-Quality Assurance) 15.0 BATCH RELEASE: All contents of the batch record have been checked, reviewed & found complying/not complying with the proper requirements. 9636323079.pdf
As per in process checks record & data submitted by quality control the product complies/does not comply with specifications .
Hence the batch can/cannot be released for sale & distribution. QA Head (Sign/Date) More Jobs UpdatesVisit@ Cleaning-in-Place (CIP) systems The cleaning and sanitary aspects of manufacturing of drug products are of ... Batch Packaging Record – A batch packaging record should be kept for each batch or part batch processed. The batch packaging record should contain the following information: A Product name and batch number. b. Date and time of packaging operation. c. Identification of the operator who performed each critical step of the process and, where appropriate, the name of any person who checked these operations.
d Records of checks for identity and conformity with packaging instructions, including results of in-process controls.
e Details of packaging operations, including equipment used and packaging lines. f Samples of printed packaging materials used, including batch coding, expiry date and additional overprint samples, whenever possible. g Quantity and reference number or identification of all printed packaging materials and bulk products, issued, used, destroyed or returned to stock and the quantity of product received, to provide an adequate reconciliation. h. Approval by person responsible for packaging operations. Tags: Batch Packaging Record, BPR