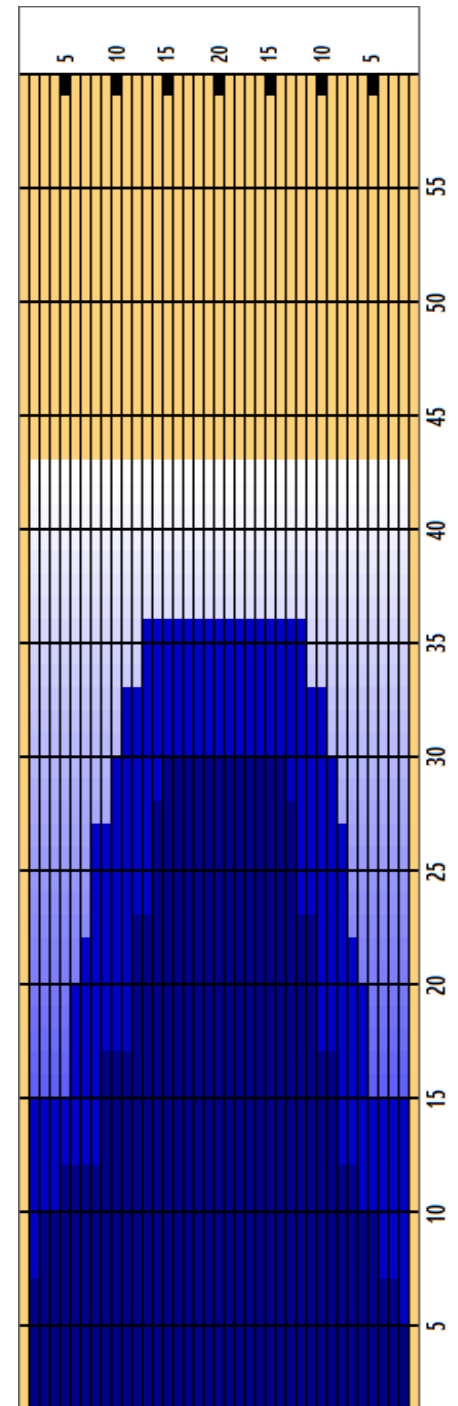


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	18.4 mL	Reverse Oil Total	13.35 mL	Volume Oil Total	31.75 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	2L	3R	1	14	3	A	36	5.9	7.8	1.9	1800
3	3L	5R	1	18	3	A	33	7.8	10.3	2.5	1650
4	5L	7R	1	18	3	A	29	10.3	12.8	2.5	1450
5	9L	9R	2	18	3	A	46	12.8	17.9	5.1	2300
6	12L	11R	2	18	3	A	36	17.9	23.0	5.1	1800
7	14L	13R	2	18	3	A	28	23.0	28.1	5.1	1400
8	15L	14R	1	18	3	A	12	28.1	30.6	2.5	600
9	2L	2R	0	18	3	A	0	30.6	37.0	6.4	0
10	2L	2R	0	22	3	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	43.0	36.0	-7.0	0
2	13L	12R	1	22	3	A	16	36.0	32.9	-3.1	800
3	11L	10R	1	22	3	A	20	32.9	29.8	-3.1	1000
4	10L	9R	1	18	3	A	22	29.8	27.3	-2.5	1100
5	8L	8R	2	18	3	A	50	27.3	22.2	-5.1	2500
6	7L	7R	1	18	3	A	27	22.2	19.7	-2.5	1350
7	6L	6R	2	18	3	A	58	19.7	14.6	-5.1	2900
8	2L	2R	2	14	3	A	74	14.6	10.7	-3.9	3700
9	2L	2R	0	10	3	A	0	10.7	0.0	-10.7	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.41	1.03	1.01	1.33	2.73

