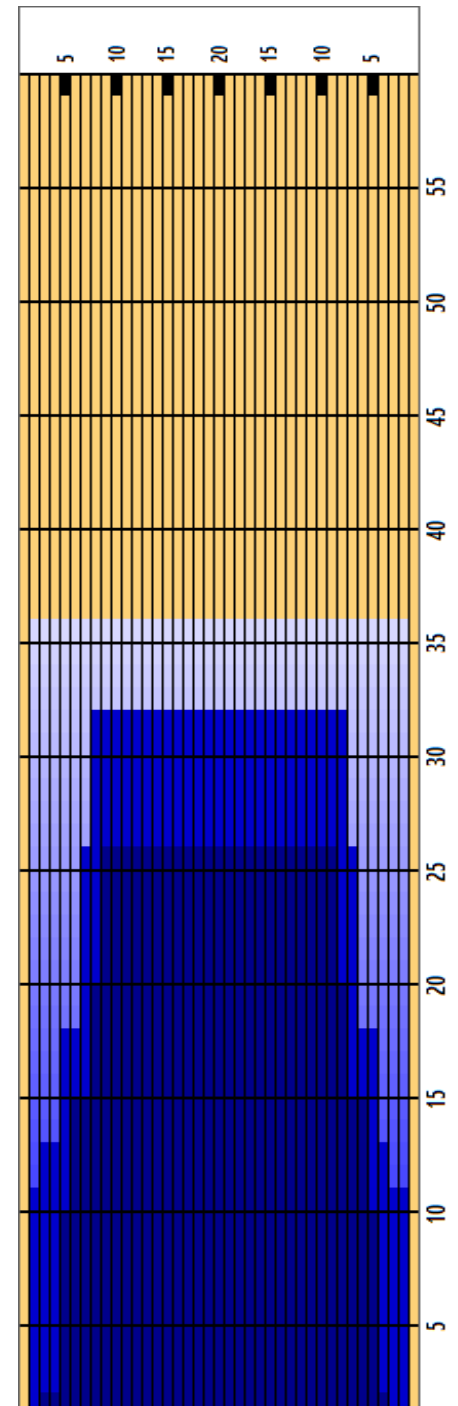


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.85 mL	Reverse Oil Total	13.2 mL	Volume Oil Total	29.05 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	3R	1	14	3	A	36	0.0	0.0	0.0	1800
2	3L	4R	1	18	3	A	34	0.0	2.5	2.5	1700
3	5L	5R	3	18	3	A	93	2.5	10.1	7.6	4650
4	6L	6R	2	18	3	A	58	10.1	15.2	5.1	2900
5	8L	8R	2	18	3	A	50	15.2	20.3	5.1	2500
6	9L	9R	2	22	3	A	46	20.3	26.5	6.2	2300
7	2L	2R	0	22	3	A	0	26.5	36.0	9.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	36.0	32.0	-4.0	0
2	8L	8R	2	22	3	A	50	32.0	25.8	-6.2	2500
3	7L	7R	3	18	3	A	81	25.8	18.2	-7.6	4050
4	5L	5R	2	18	3	A	62	18.2	13.1	-5.1	3100
5	3L	4R	1	18	3	A	34	13.1	10.6	-2.5	1700
6	2L	2R	1	14	3	A	37	10.6	8.7	-1.9	1850
7	2L	2R	0	14	3	A	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.38	1.02	1	1	1.02	2.5

