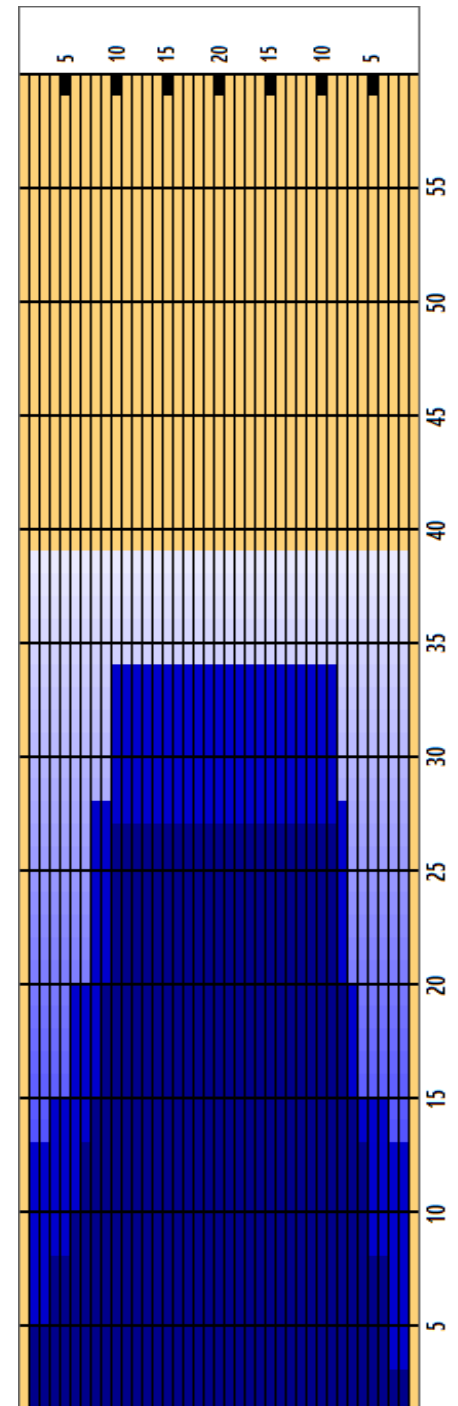


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	17.7 mL	Reverse Oil Total	14.1 mL	Volume Oil Total	31.8 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	4R	1	14	3	A	35	3.9	5.8	1.9	1750
3	4L	4R	1	18	3	A	33	5.8	8.3	2.5	1650
4	6L	6R	1	18	3	A	29	8.3	10.8	2.5	1450
5	7L	6R	1	18	3	A	28	10.8	13.3	2.5	1400
6	8L	7R	1	18	3	A	26	13.3	15.8	2.5	1300
7	9L	8R	2	18	3	A	48	15.8	20.9	5.1	2400
8	10L	9R	2	22	3	A	44	20.9	27.1	6.2	2200
9	2L	2R	0	22	3	A	0	27.1	33.0	5.9	0
10	2L	2R	0	26	3	A	0	33.0	39.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	34.0	-5.0	0
2	10L	9R	2	22	3	A	44	34.0	27.8	-6.2	2200
3	8L	8R	3	18	3	A	75	27.8	20.2	-7.6	3750
4	6L	7R	2	18	3	A	56	20.2	15.1	-5.1	2800
5	4L	4R	1	14	3	A	33	15.1	13.2	-1.9	1650
6	2L	2R	2	14	3	A	74	13.2	9.3	-3.9	3700
7	2L	2R	0	14	3	A	0	9.3	0.0	-9.3	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.44	1.1	1	1	1.04	2.5

