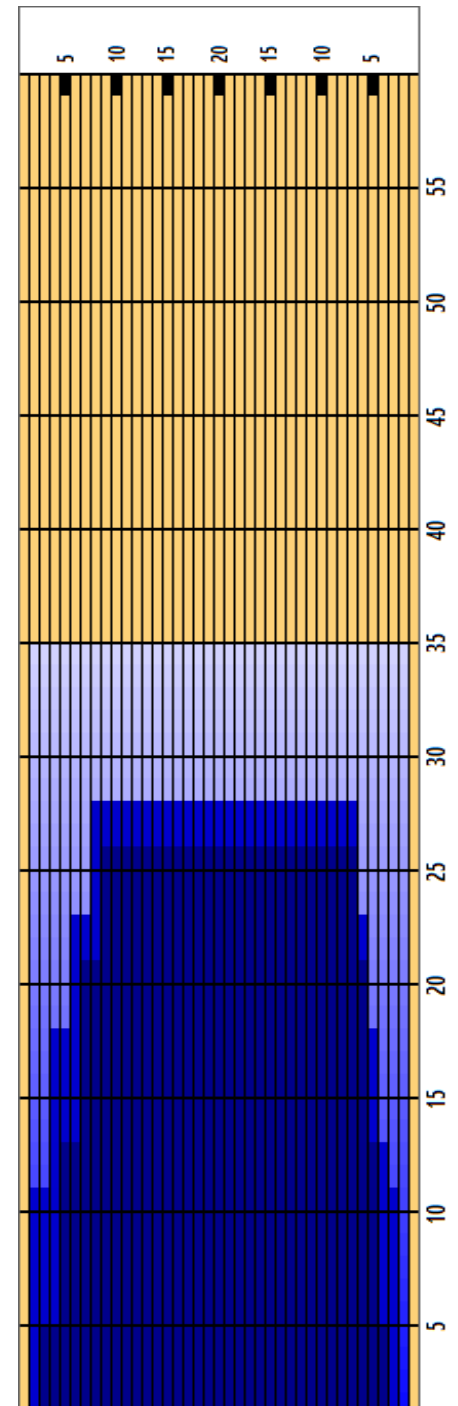


Oil Pattern Distance	35	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	18.3 mL	Reverse Oil Total	12.15 mL	Volume Oil Total	30.45 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1850
2	3L	4R	3	14	3	A	102	0.0	5.9	5.9	5100
3	5L	5R	3	18	3	A	93	5.9	13.5	7.6	4650
4	7L	6R	3	18	3	A	84	13.5	21.1	7.6	4200
5	9L	7R	2	18	3	A	50	21.1	26.2	5.1	2500
6	2L	2R	0	22	3	A	0	26.2	35.0	8.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	35.0	28.0	-7.0	0
2	8L	7R	2	18	3	A	52	28.0	22.9	-5.1	2600
3	6L	6R	2	18	3	A	58	22.9	17.8	-5.1	2900
4	4L	5R	2	18	3	A	64	17.8	12.7	-5.1	3200
5	4L	4R	1	14	3	A	33	12.7	10.8	-1.9	1650
6	2L	3R	1	14	3	A	36	10.8	8.9	-1.9	1800
7	2L	2R	0	14	3	A	0	8.9	0.0	-8.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.89	1.02	1	1	1	1.82

