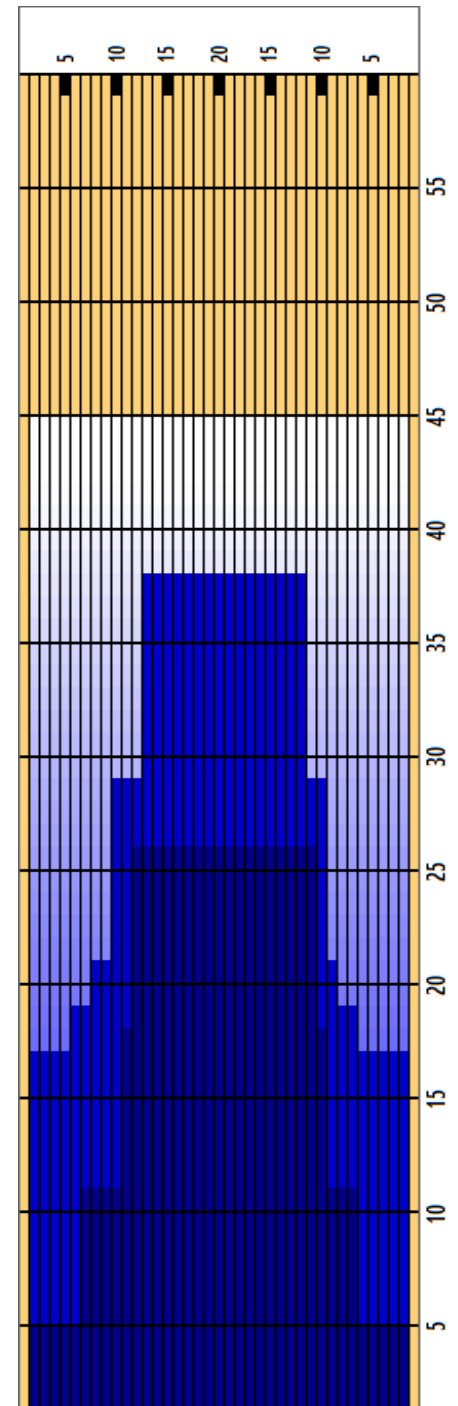


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	15.8 mL	Reverse Oil Total	15.55 mL	Volume Oil Total	31.35 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	7L	7R	2	18	3	A	54	5.9	11.0	5.1	2700
3	11L	10R	3	18	3	A	60	11.0	18.6	7.6	3000
4	12L	11R	3	18	3	A	54	18.6	26.2	7.6	2700
5	2L	2R	0	18	3	A	0	26.2	35.0	8.8	0
6	2L	2R	0	22	3	A	0	35.0	45.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	38.0	-7.0	0
2	13L	12R	3	22	3	A	48	38.0	28.7	-9.3	2400
3	10L	10R	3	18	3	A	63	28.7	21.1	-7.6	3150
4	8L	9R	1	18	3	A	24	21.1	18.6	-2.5	1200
5	6L	7R	1	14	3	A	28	18.6	16.7	-1.9	1400
6	2L	2R	4	14	3	A	148	16.7	8.8	-7.9	7400
7	2L	2R	0	10	3	A	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.73	1.54	1	1	1.4	2.79

