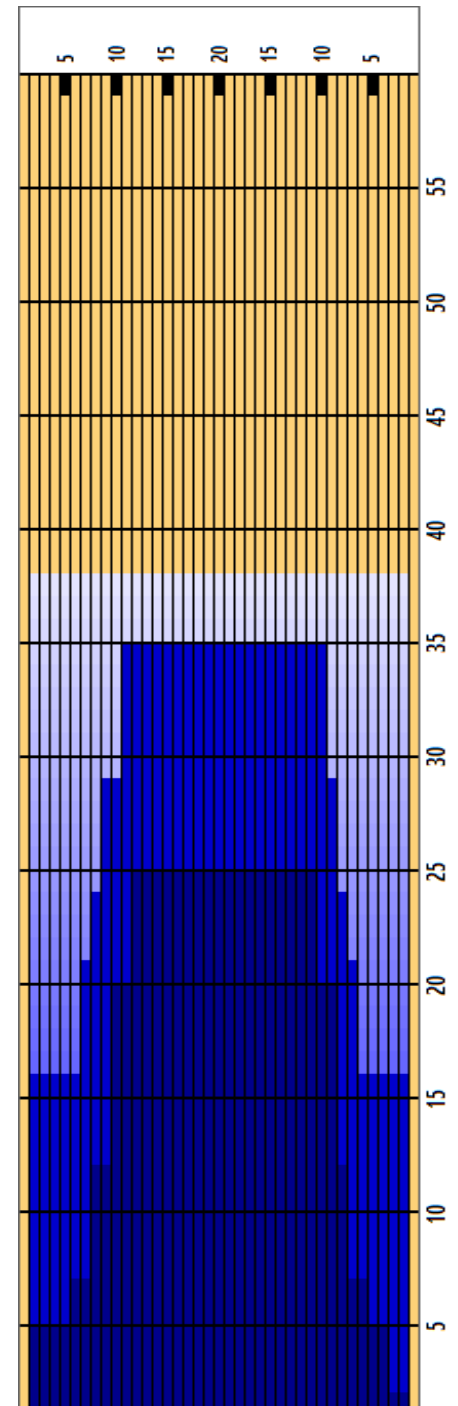


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.5 mL	Reverse Oil Total	13.8 mL	Volume Oil Total	28.3 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	2L	4R	1	18	3	A	35	2.5	5.0	2.5	1750
3	6L	6R	1	18	3	A	29	5.0	7.5	2.5	1450
4	8L	8R	2	18	3	A	50	7.5	12.6	5.1	2500
5	10L	9R	3	18	3	A	66	12.6	20.2	7.6	3300
6	12L	11R	2	18	3	A	36	20.2	25.3	5.1	1800
7	2L	2R	0	18	3	A	0	25.3	31.0	5.7	0
8	2L	2R	0	22	3	A	0	31.0	38.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	35.0	-3.0	0
2	11L	10R	2	22	3	A	40	35.0	28.8	-6.2	2000
3	9L	9R	2	18	3	A	46	28.8	23.7	-5.1	2300
4	8L	8R	1	18	3	A	25	23.7	21.2	-2.5	1250
5	7L	7R	2	18	3	A	54	21.2	16.1	-5.1	2700
6	2L	2R	1	18	3	A	37	16.1	13.6	-2.5	1850
7	2L	2R	2	18	3	A	74	13.6	8.5	-5.1	3700
8	2L	2R	0	14	3	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.09	1.27	1	1	1.17	3.18

