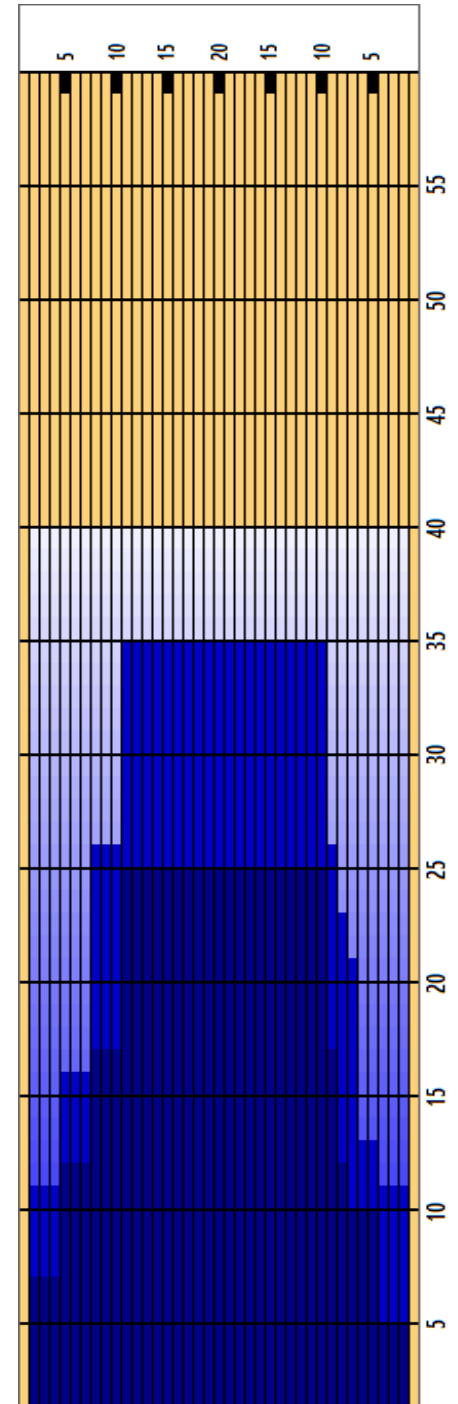


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.45 mL	Reverse Oil Total	14.75 mL	Volume Oil Total	32.2 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	2L	5R	1	14	3	A	34	5.9	7.8	1.9	1700
3	5L	5R	1	18	3	A	31	7.8	10.3	2.5	1550
4	5L	8R	1	18	3	A	28	10.3	12.8	2.5	1400
5	8L	9R	2	18	3	A	48	12.8	17.9	5.1	2400
6	11L	10R	3	18	3	A	60	17.9	25.5	7.6	3000
7	2L	2R	0	18	3	A	0	25.5	32.0	6.5	0
8	2L	2R	0	22	3	A	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	40.0	35.0	-5.0	0
2	11L	10R	3	22	3	A	60	35.0	25.7	-9.3	3000
3	8L	9R	1	18	3	A	24	25.7	23.2	-2.5	1200
4	8L	8R	1	18	3	A	25	23.2	20.7	-2.5	1250
5	8L	7R	2	18	3	A	52	20.7	15.6	-5.1	2600
6	5L	7R	1	18	3	A	29	15.6	13.1	-2.5	1450
7	5L	5R	1	18	3	A	31	13.1	10.6	-2.5	1550
8	2L	2R	2	14	3	A	74	10.6	6.7	-3.9	3700
9	2L	2R	0	14	3	A	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix                    NA       Forward  
 Cleaner Ratio Back End Mix            NA       Reverse  
 Cleaner Ratio Back End Distance      NA       Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.45	1.19	1	1	1.15	2.74

