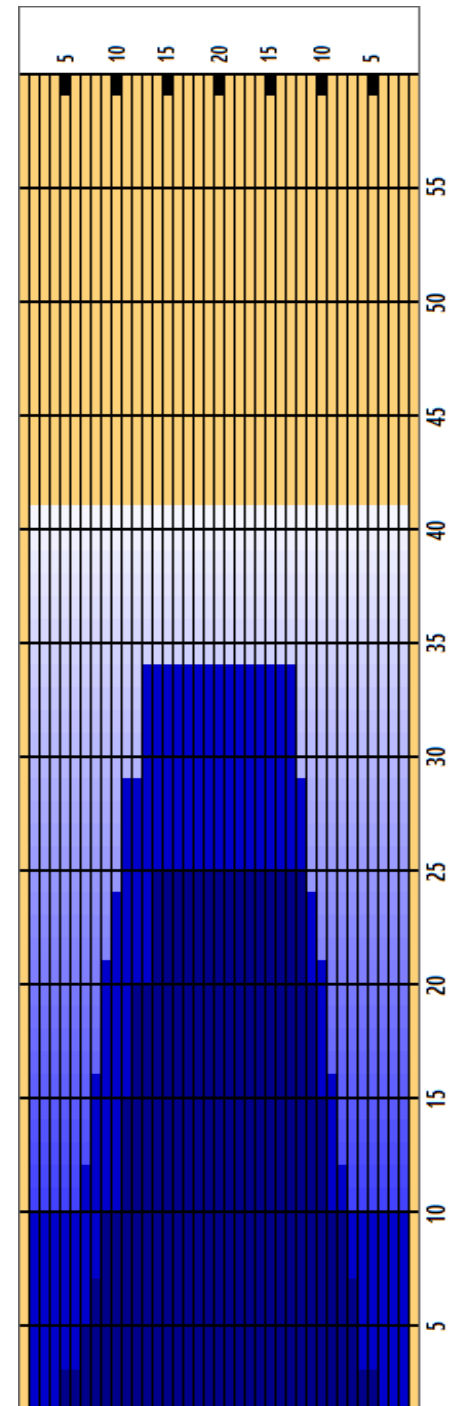


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	14.4 mL	Reverse Oil Total	12.05 mL	Volume Oil Total	26.45 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	A	74	0.0	1.4	1.4	3700
2	5L	5R	1	14	3	A	31	1.4	3.3	1.9	1550
3	7L	7R	1	14	3	A	27	3.3	5.2	1.9	1350
4	8L	7R	1	18	3	A	26	5.2	7.7	2.5	1300
5	9L	8R	1	18	3	A	24	7.7	10.2	2.5	1200
6	11L	10R	2	18	3	A	40	10.2	15.3	5.1	2000
7	12L	11R	2	18	3	A	36	15.3	20.4	5.1	1800
8	14L	12R	2	18	3	A	30	20.4	25.5	5.1	1500
9	2L	2R	0	18	3	A	0	25.5	32.0	6.5	0
10	2L	2R	0	22	3	A	0	32.0	36.0	4.0	0
11	2L	2R	0	30	3	A	0	36.0	41.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	34.0	-7.0	0
2	13L	13R	2	18	3	A	30	34.0	28.9	-5.1	1500
3	11L	12R	2	18	3	A	36	28.9	23.8	-5.1	1800
4	10L	11R	1	18	3	A	20	23.8	21.3	-2.5	1000
5	9L	10R	2	18	3	A	44	21.3	16.2	-5.1	2200
6	8L	9R	2	14	3	A	48	16.2	12.3	-3.9	2400
7	7L	8R	1	14	3	A	26	12.3	10.4	-1.9	1300
8	2L	2R	1	14	3	A	37	10.4	8.5	-1.9	1850
9	2L	2R	0	14	3	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.75	1.64	1.02	1	1.64	5.75

