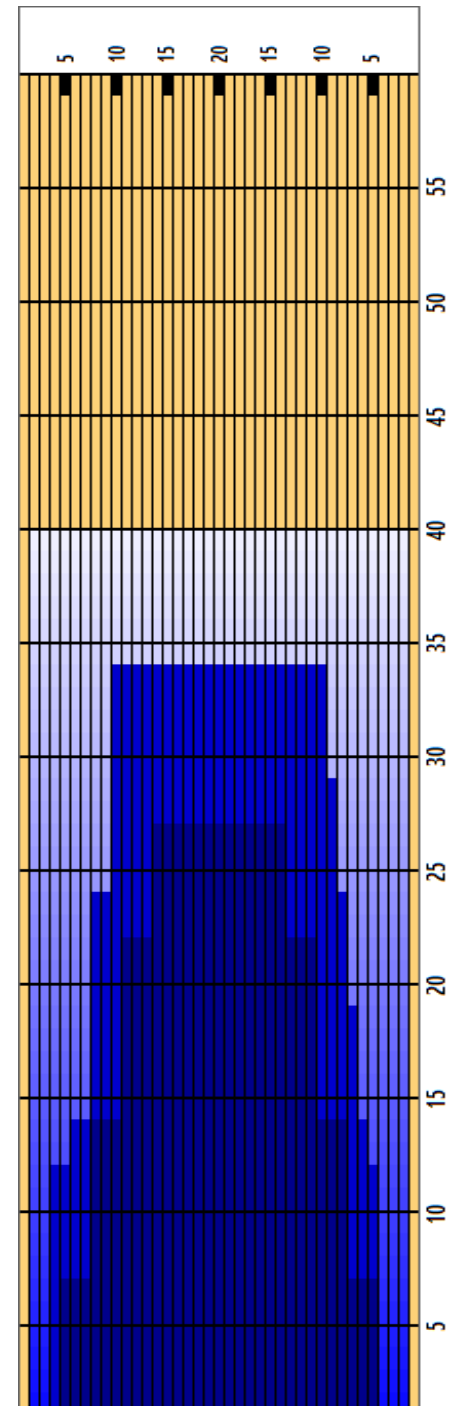


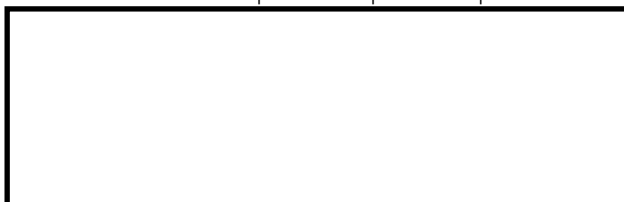
Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	14.7 mL	Reverse Oil Total	12.45 mL	Volume Oil Total	27.15 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	5L	5R	2	18	3	A	62	1.9	7.0	5.1	3100
3	8L	8R	3	18	3	A	75	7.0	14.6	7.6	3750
4	11L	11R	3	18	3	A	57	14.6	22.2	7.6	2850
5	14L	14R	2	18	3	A	26	22.2	27.3	5.1	1300
6	2L	2R	0	18	3	A	0	27.3	31.0	3.7	0
7	2L	2R	0	22	3	A	0	31.0	40.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	40.0	34.0	-6.0	0
2	10L	10R	2	18	3	A	42	34.0	28.9	-5.1	2100
3	10L	9R	2	18	3	A	44	28.9	23.8	-5.1	2200
4	8L	8R	2	18	3	A	50	23.8	18.7	-5.1	2500
5	8L	7R	2	18	3	A	52	18.7	13.6	-5.1	2600
6	6L	6R	1	14	3	A	29	13.6	11.7	-1.9	1450
7	4L	5R	1	14	3	A	32	11.7	9.8	-1.9	1600
8	2L	2R	0	14	3	A	0	9.8	0.0	-9.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.33	1.02	1.02	1.29	4.78

