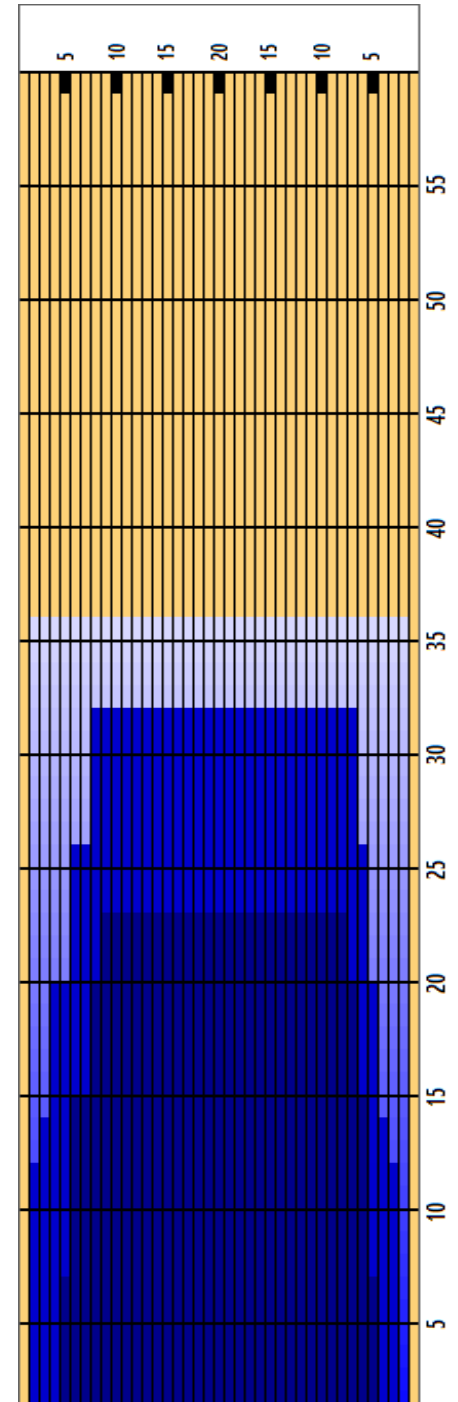


Oil Pattern Distance	36	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.35 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	28.55 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1850
2	3L	4R	1	14	3	A	34	0.0	1.9	1.9	1700
3	5L	5R	3	14	3	A	93	1.9	7.8	5.9	4650
4	6L	6R	3	18	3	A	87	7.8	15.4	7.6	4350
5	8L	7R	2	18	3	A	52	15.4	20.5	5.1	2600
6	9L	8R	1	18	3	A	24	20.5	23.0	2.5	1200
7	2L	2R	0	18	3	A	0	23.0	27.0	4.0	0
8	2L	2R	0	22	3	A	0	27.0	32.0	5.0	0
9	2L	2R	0	30	3	A	0	32.0	36.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	36.0	32.0	-4.0	0
2	8L	7R	2	22	3	A	52	32.0	25.8	-6.2	2600
3	6L	6R	2	22	3	A	58	25.8	19.6	-6.2	2900
4	4L	5R	2	18	3	A	64	19.6	14.5	-5.1	3200
5	3L	4R	1	18	3	A	34	14.5	12.0	-2.5	1700
6	2L	3R	1	14	3	A	36	12.0	10.1	-1.9	1800
7	2L	2R	0	14	3	A	0	10.1	0.0	-10.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.02	1.01	1	1	1	2.02

