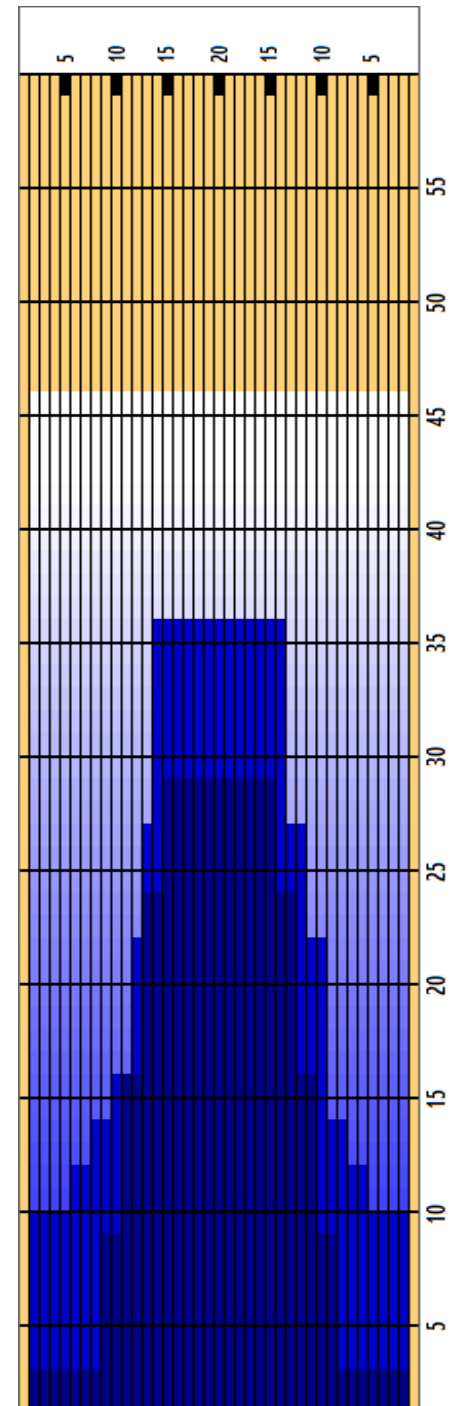


Oil Pattern Distance	46	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.05 mL	Reverse Oil Total	11.05 mL	Volume Oil Total	25.1 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	9L	9R	2	18	3	A	46	3.9	9.0	5.1	2300
3	11L	11R	3	18	3	A	57	9.0	16.6	7.6	2850
4	13L	13R	3	18	3	A	45	16.6	24.2	7.6	2250
5	15L	15R	2	18	3	A	22	24.2	29.3	5.1	1100
6	2L	2R	0	18	3	A	0	29.3	38.0	8.7	0
7	2L	2R	0	22	3	A	0	38.0	42.0	4.0	0
8	2L	2R	0	26	3	A	0	42.0	46.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	46.0	36.0	-10.0	0
2	14L	14R	3	22	3	A	39	36.0	26.7	-9.3	1950
3	13L	12R	2	18	3	A	32	26.7	21.6	-5.1	1600
4	12L	10R	2	18	3	A	38	21.6	16.5	-5.1	1900
5	10L	10R	1	18	3	A	21	16.5	14.0	-2.5	1050
6	8L	8R	1	18	3	A	25	14.0	11.5	-2.5	1250
7	6L	6R	1	14	3	A	29	11.5	9.6	-1.9	1450
8	2L	2R	1	14	3	A	37	9.6	7.7	-1.9	1850
9	2L	2R	0	14	3	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.45	2.45	1.06	1.06	2.18	5.45

