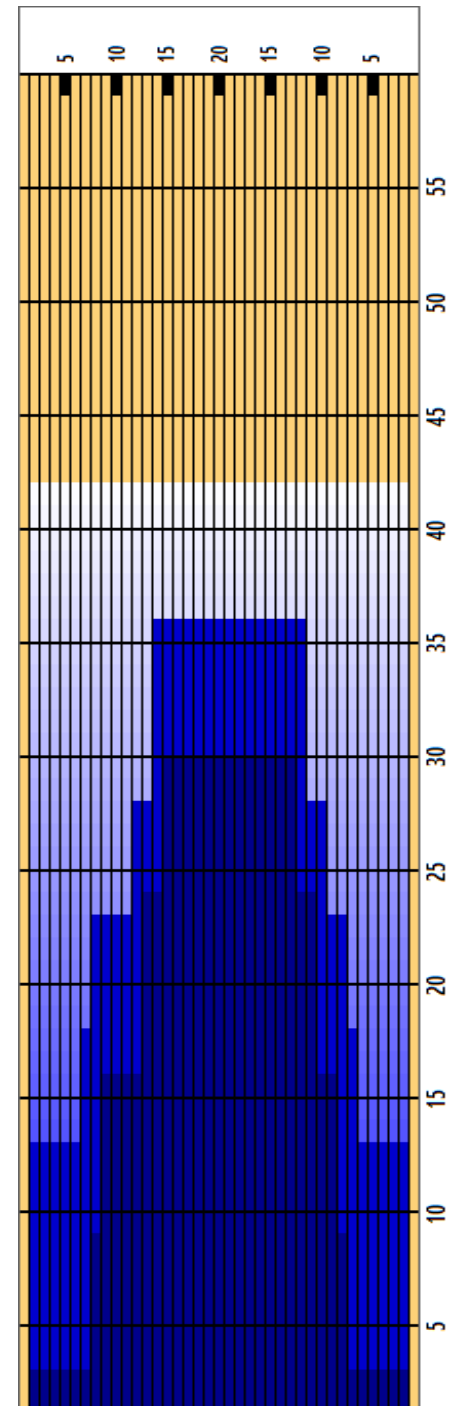


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	15.35 mL	Reverse Oil Total	13.05 mL	Volume Oil Total	28.4 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	8L	8R	2	18	3	A	50	3.9	9.0	5.1	2500
3	9L	9R	3	18	3	A	69	9.0	16.6	7.6	3450
4	13L	11R	3	18	3	A	51	16.6	24.2	7.6	2550
5	15L	13R	2	22	3	A	26	24.2	30.4	6.2	1300
6	2L	2R	0	22	3	A	0	30.4	38.0	7.6	0
7	2L	2R	0	26	3	A	0	38.0	42.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	36.0	-6.0	0
2	14L	12R	3	18	3	A	45	36.0	28.4	-7.6	2250
3	12L	10R	2	18	3	A	38	28.4	23.3	-5.1	1900
4	8L	8R	2	18	3	A	50	23.3	18.2	-5.1	2500
5	7L	7R	2	18	3	A	54	18.2	13.1	-5.1	2700
6	2L	2R	2	14	3	A	74	13.1	9.2	-3.9	3700
7	2L	2R	0	14	3	A	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.44	1.74	1.06	1	1.46	4.44

