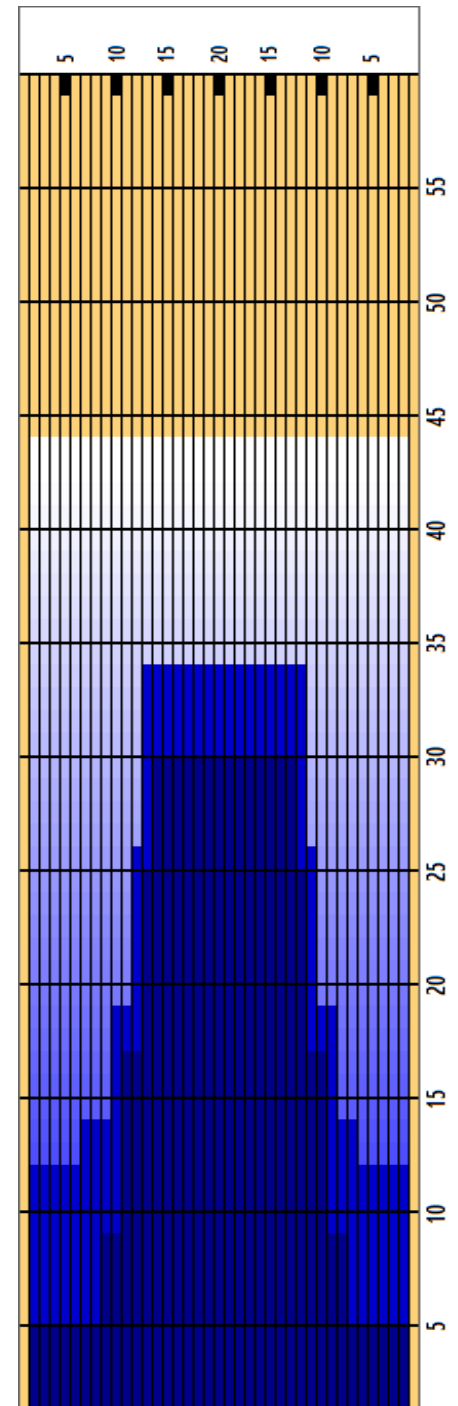


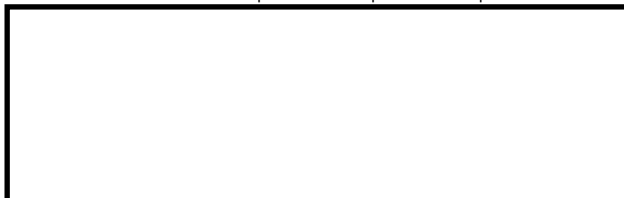
Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	16.6 mL	Reverse Oil Total	12.35 mL	Volume Oil Total	28.95 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	9L	8R	2	14	3	A	48	5.9	9.8	3.9	2400
3	11L	10R	3	18	3	A	60	9.8	17.4	7.6	3000
4	13L	12R	3	18	3	A	48	17.4	25.0	7.6	2400
5	14L	13R	2	18	3	A	28	25.0	30.1	5.1	1400
6	2L	2R	0	18	3	A	0	30.1	37.0	6.9	0
7	2L	2R	0	22	3	A	0	37.0	44.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	34.0	-10.0	0
2	13L	12R	3	18	3	A	48	34.0	26.4	-7.6	2400
3	12L	11R	3	18	3	A	54	26.4	18.8	-7.6	2700
4	10L	9R	2	18	3	A	44	18.8	13.7	-5.1	2200
5	7L	7R	1	14	3	A	27	13.7	11.8	-1.9	1350
6	2L	2R	2	14	3	A	74	11.8	7.9	-3.9	3700
7	2L	2R	0	14	3	A	0	7.9	0.0	-7.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.03	2.16	1.02	1	1.69	4.03

