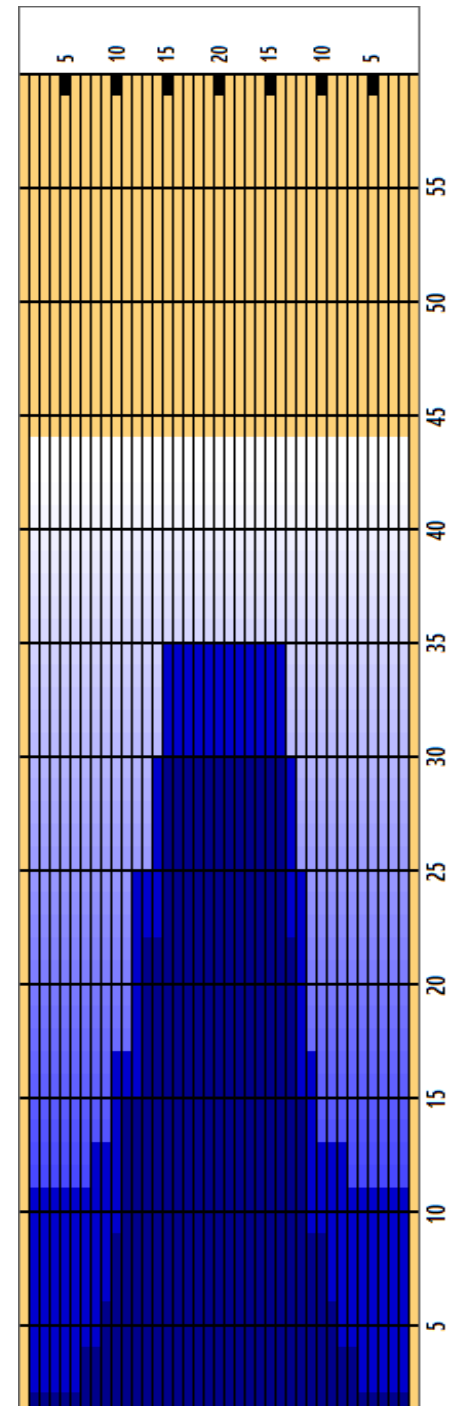


Oil Pattern Distance	44	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.85 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	26.1 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	5550
2	7L	7R	1	14	3	A	27	2.8	4.7	1.9	1350
3	9L	9R	1	14	3	A	23	4.7	6.6	1.9	1150
4	10L	10R	1	18	3	A	21	6.6	9.1	2.5	1050
5	11L	12R	3	14	3	A	54	9.1	15.0	5.9	2700
6	13L	13R	3	18	3	A	45	15.0	22.6	7.6	2250
7	15L	14R	3	18	3	A	36	22.6	30.2	7.6	1800
8	2L	2R	0	18	3	A	0	30.2	35.0	4.8	0
9	2L	2R	0	22	3	A	0	35.0	39.0	4.0	0
10	2L	2R	0	30	3	A	0	39.0	44.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	44.0	35.0	-9.0	0
2	15L	14R	2	18	3	A	24	35.0	29.9	-5.1	1200
3	14L	13R	2	18	3	A	28	29.9	24.8	-5.1	1400
4	12L	12R	3	18	3	A	51	24.8	17.2	-7.6	2550
5	10L	11R	2	14	3	A	40	17.2	13.3	-3.9	2000
6	8L	8R	1	14	3	A	25	13.3	11.4	-1.9	1250
7	2L	2R	1	14	3	A	37	11.4	9.5	-1.9	1850
8	2L	2R	0	10	3	A	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.19	2.5	1.1	1.04	2.77	6.19

