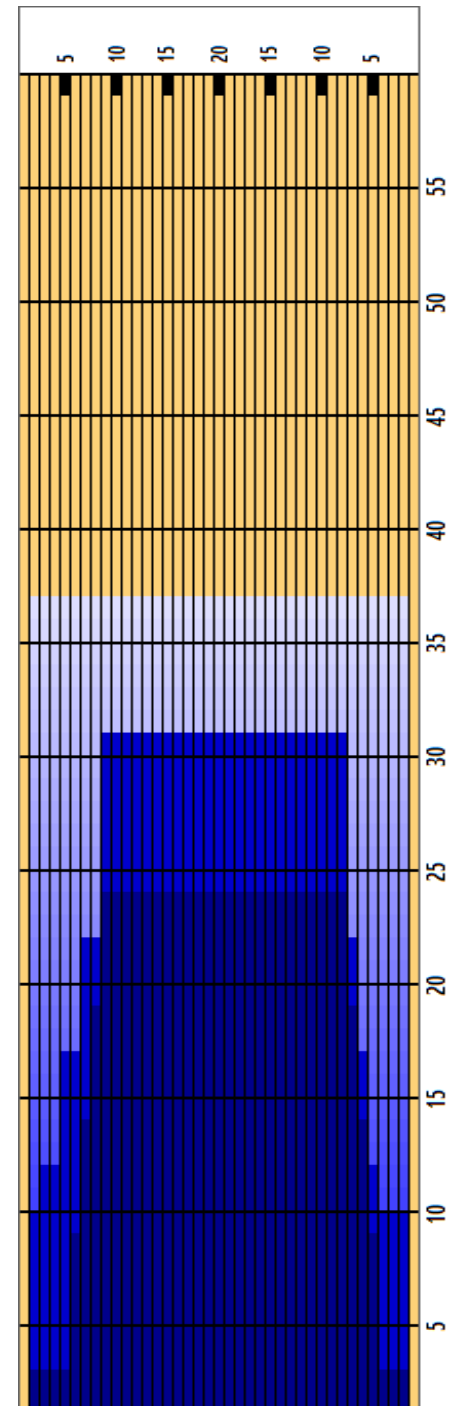


Oil Pattern Distance	37	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.35 mL	Reverse Oil Total	12.8 mL	Volume Oil Total	29.15 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	6L	5R	2	18	3	A	60	3.9	9.0	5.1	3000
3	7L	6R	2	18	3	A	56	9.0	14.1	5.1	2800
4	8L	7R	2	18	3	A	52	14.1	19.2	5.1	2600
5	9L	8R	2	18	3	A	48	19.2	24.3	5.1	2400
6	2L	2R	0	22	3	A	0	24.3	30.0	5.7	0
7	2L	2R	0	26	3	A	0	30.0	37.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	37.0	31.0	-6.0	0
2	9L	8R	3	22	3	A	72	31.0	21.7	-9.3	3600
3	7L	7R	2	18	3	A	54	21.7	16.6	-5.1	2700
4	5L	6R	2	18	3	A	60	16.6	11.5	-5.1	3000
5	3L	5R	1	14	3	A	33	11.5	9.6	-1.9	1650
6	2L	2R	1	14	3	A	37	9.6	7.7	-1.9	1850
7	2L	2R	0	14	3	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance        NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.56	1.05	1	1	1	2.44

