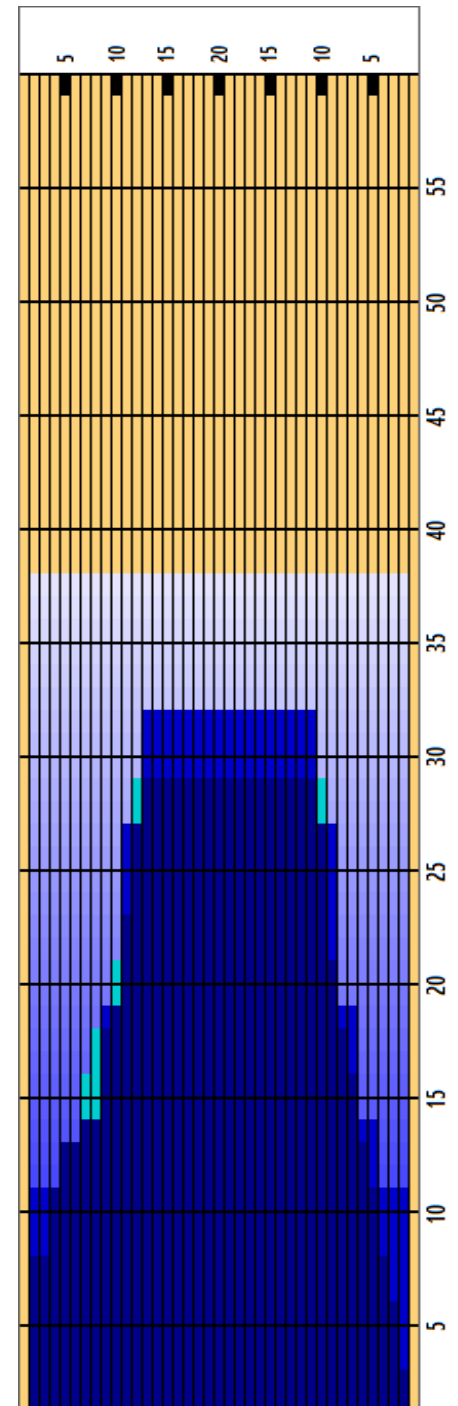


Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.8 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	31 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	3R	1	18	3	A	36	3.9	6.4	2.5	1800
3	2L	4R	1	18	3	A	35	6.4	8.9	2.5	1750
4	4L	5R	1	18	3	A	32	8.9	11.4	2.5	1600
5	5L	6R	1	18	3	A	30	11.4	13.9	2.5	1500
6	7L	7R	1	18	3	A	27	13.9	16.4	2.5	1350
7	8L	8R	1	18	3	A	25	16.4	18.9	2.5	1250
8	10L	9R	1	18	3	A	22	18.9	21.4	2.5	1100
9	11L	10R	1	18	3	A	20	21.4	23.9	2.5	1000
10	12L	10R	2	18	3	A	38	23.9	29.0	5.1	1900
11	2L	2R	0	18	3	A	0	29.0	33.0	4.0	0
12	2L	2R	0	22	3	A	0	33.0	38.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	32.0	-6.0	0
2	13L	11R	2	18	3	A	34	32.0	26.9	-5.1	1700
3	11L	9R	3	18	3	A	63	26.9	19.3	-7.6	3150
4	9L	7R	2	18	3	A	50	19.3	14.2	-5.1	2500
5	7L	5R	1	10	3	A	29	14.2	12.8	-1.4	1450
6	5L	5R	1	14	3	A	31	12.8	10.9	-1.9	1550
7	2L	2R	1	14	3	A	37	10.9	9.0	-1.9	1850
8	2L	2R	0	14	3	A	0	9.0	0.0	-9.0	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.74	1.42	1	1	1.16	2.67

