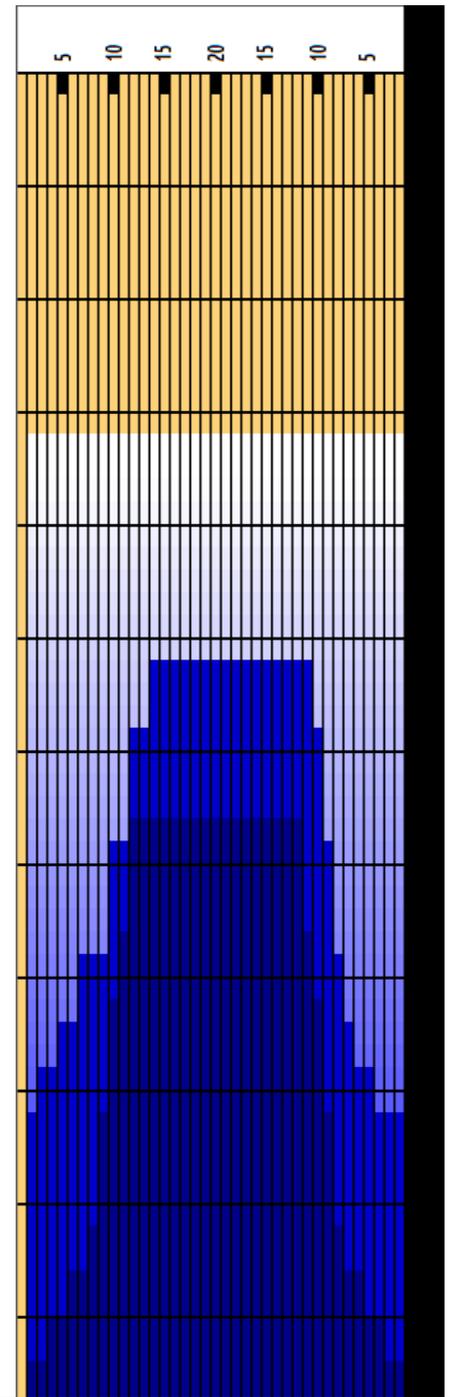


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.95 mL	Reverse Oil Total	13 mL	Volume Oil Total	29.95 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	4L	4R	1	14	3	A	33	3.9	5.8	1.9	1650
3	6L	6R	1	14	3	A	29	5.8	7.7	1.9	1450
4	8L	8R	1	14	3	A	25	7.7	9.6	1.9	1250
5	9L	9R	2	18	3	A	46	9.6	14.7	5.1	2300
6	10L	10R	2	18	3	A	42	14.7	19.8	5.1	2100
7	11L	11R	1	18	3	A	19	19.8	22.3	2.5	950
8	12L	12R	2	18	3	A	34	22.3	27.4	5.1	1700
9	2L	2R	0	18	3	A	0	27.4	33.0	5.6	0
10	2L	2R	0	22	3	A	0	33.0	40.0	7.0	0
11	2L	2R	0	26	3	A	0	40.0	44.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	34.0	-10.0	0
2	14L	11R	1	22	3	A	16	34.0	30.9	-3.1	800
3	12L	10R	2	18	3	A	38	30.9	25.8	-5.1	1900
4	10L	9R	2	18	3	A	44	25.8	20.7	-5.1	2200
5	7L	8R	1	18	3	A	26	20.7	18.2	-2.5	1300
6	5L	7R	1	18	3	A	29	18.2	15.7	-2.5	1450
7	3L	5R	1	14	3	A	33	15.7	13.8	-1.9	1650
8	2L	2R	2	14	3	A	74	13.8	9.9	-3.9	3700
9	2L	2R	0	14	3	A	0	9.9	0.0	-9.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.88	1.42	1.01	1	1.29	3.29

