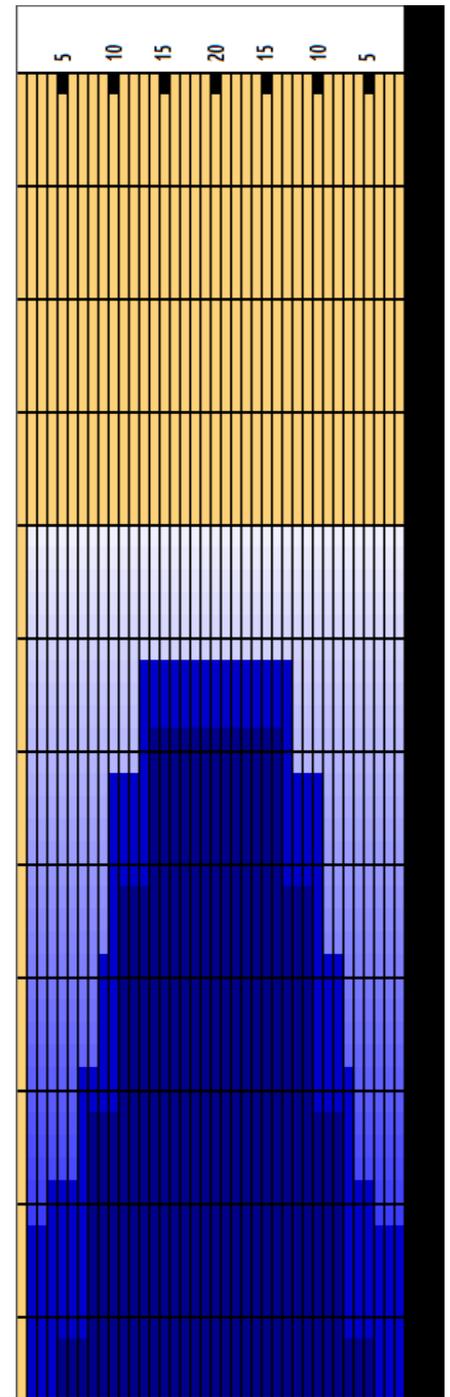


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	15.35 mL	Reverse Oil Total	13.2 mL	Volume Oil Total	28.55 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	5L	5R	1	18	3	A	31	1.9	4.4	2.5	1550
3	8L	8R	4	18	3	A	100	4.4	14.6	10.2	5000
4	11L	11R	4	18	3	A	76	14.6	24.8	10.2	3800
5	14L	14R	2	22	3	A	26	24.8	31.0	6.2	1300
6	2L	2R	0	22	3	A	0	31.0	40.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	40.0	34.0	-6.0	0
2	13L	13R	2	18	3	A	30	34.0	28.9	-5.1	1500
3	10L	10R	3	18	3	A	63	28.9	21.3	-7.6	3150
4	9L	8R	2	18	3	A	48	21.3	16.2	-5.1	2400
5	7L	7R	2	18	3	A	54	16.2	11.1	-5.1	2700
6	4L	5R	1	14	3	A	32	11.1	9.2	-1.9	1600
7	2L	2R	1	14	3	A	37	9.2	7.3	-1.9	1850
8	2L	2R	0	14	3	A	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.5	1.02	1.02	1.46	5.22

