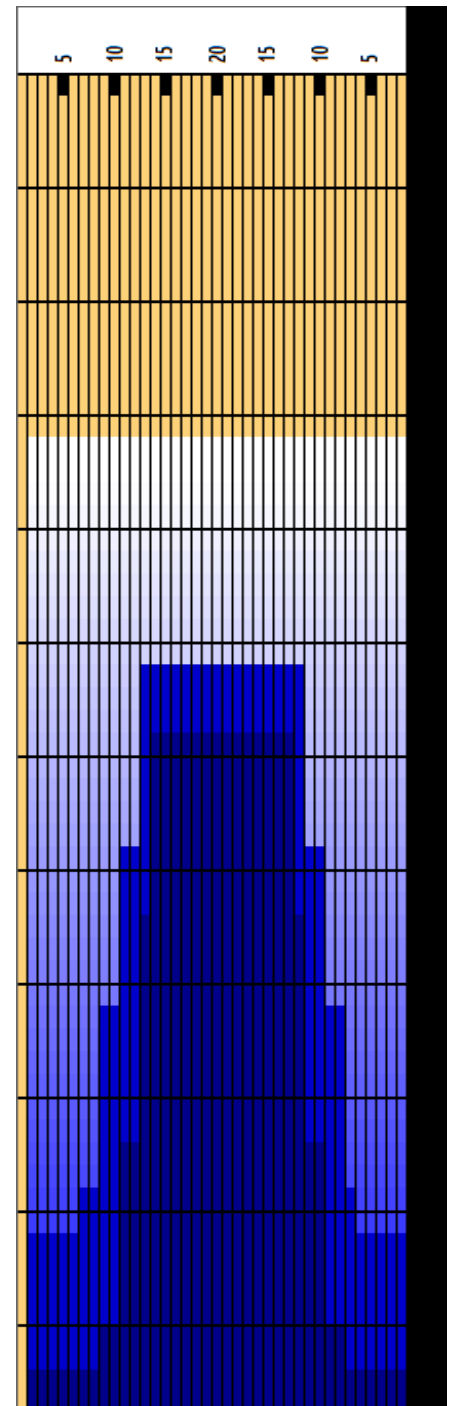


Oil Pattern Distance	44	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	15.05 mL	Reverse Oil Total	14.05 mL	Volume Oil Total	29.1 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	9L	8R	1	14	3	A	24	3.9	5.8	1.9	1200
3	11L	10R	3	18	3	A	60	5.8	13.4	7.6	3000
4	13L	12R	4	18	3	A	64	13.4	23.6	10.2	3200
5	14L	13R	3	18	3	A	42	23.6	31.2	7.6	2100
6	2L	2R	0	18	3	A	0	31.2	37.0	5.8	0
7	2L	2R	0	22	3	A	0	37.0	44.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	34.0	-10.0	0
2	13L	12R	3	18	3	A	48	34.0	26.4	-7.6	2400
3	11L	10R	3	18	3	A	60	26.4	18.8	-7.6	3000
4	9L	8R	3	18	3	A	72	18.8	11.2	-7.6	3600
5	7L	7R	1	14	3	A	27	11.2	9.3	-1.9	1350
6	2L	2R	2	14	3	A	74	9.3	5.4	-3.9	3700
7	2L	2R	0	14	3	A	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	2.24	1.02	1	1.73	5

