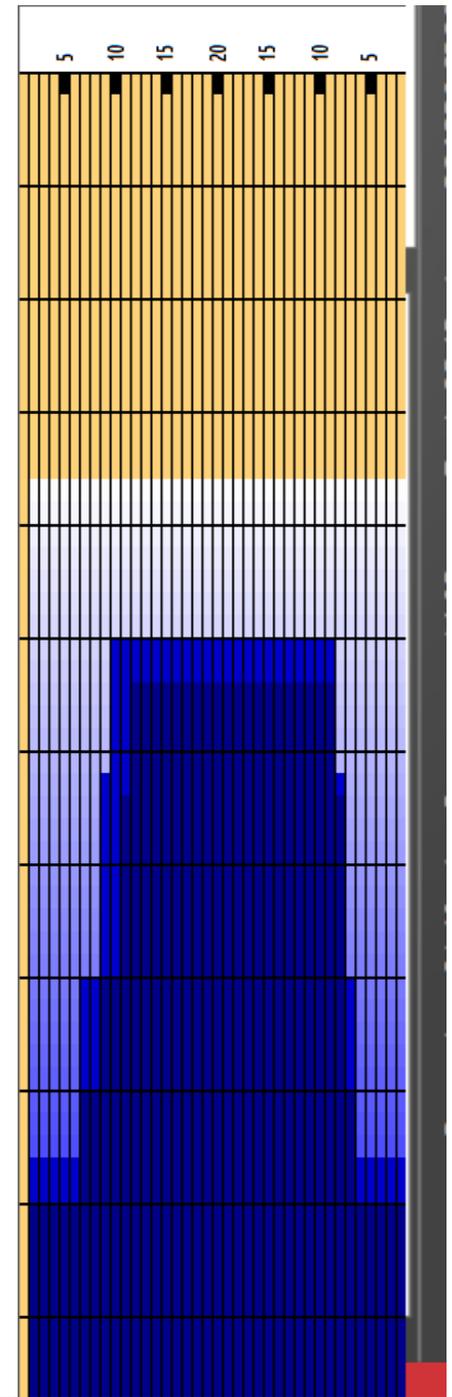


Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	21.5 mL	Reverse Oil Total	13.55 mL	Volume Oil Total	35.05 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	A	74	0.0	1.4	1.4	3700
2	2L	2R	2	14	3	A	74	1.4	5.3	3.9	3700
3	2L	2R	2	18	3	A	74	5.3	10.4	5.1	3700
4	7L	7R	2	18	3	A	54	10.4	15.5	5.1	2700
5	9L	8R	2	18	3	A	48	15.5	20.6	5.1	2400
6	11L	8R	3	18	3	A	66	20.6	28.2	7.6	3300
7	12L	9R	2	18	3	A	40	28.2	33.3	5.1	2000
8	2L	2R	0	22	3	A	0	33.3	42.0	8.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	35.0	-7.0	0
2	10L	9R	2	22	3	A	44	35.0	28.8	-6.2	2200
3	9L	8R	3	22	3	A	72	28.8	19.5	-9.3	3600
4	7L	7R	3	18	3	A	81	19.5	11.9	-7.6	4050
5	2L	2R	2	14	3	A	74	11.9	8.0	-3.9	3700
6	2L	2R	0	14	3	A	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.78	1.26	1	1	1.03	2.78

