

## Hardwood Mouldings

Red Oak & Poplar & Alder & Knotty Alder & Cherry & Maple & Mahogany

## THE RIGHT TOOLS FOR THE JOB

Quality Miter Box Tape Measure Hammer Finishing Nails

## **ESTIMATING**

To figure out how much moulding to buy, carefully measure the distances where your moulding will be installed. Record the length of each piece and round off to the next foot. Total the roundedoff feet for the moulding you need and divide footage by length available for the number of pieces needed (round up to get the no. of pieces). Getting some extra footage is always a good idea–up to 10% overage.

Nail Set

Putty Stick

Coping Saw

## **MITERING**

Most miter joints are 45° angles. The moulding is either placed flat on the bottom of the miter box or against the back, depending on how the moulding is to be used. Each of the two mitered members are trimmed at opposite 45° angles. When fitted together, the two pieces will form a 90° angle. For tight mitered joints, nail and glue, then countersink the nails.

## SPLICING

Occasionally it may be necessary to splice mouldings together on a long wall. To do this, position the pieces in the miter box as if the back of the miter box were the wall. Miter the joining ends at a  $45^{\circ}$  angle.

This will allow one piece to overlap the other, making a scarf joint. Make the joint where the two pieces can be nailed into a solid piece of lumber, such as a stud, top plate or bottom plate. Gluing the joint will assure you that the joint will stay closed.

## FASTENING

Conventional hammer or finish nailer should be used. A little glue and small diameter nails assure tight joints. Putty the holes, sand to blend and then paint or stain.

#### COPING

Position the piece in the miter box as if the back of the miter box were the wall when cutting the miter. Trim at a 45° angle. The resulting cut exposes the profile of the moulding, which serves as a guide line for the coping saw.

Following this profile with the coping saw at a right angle with the face of the moulding. This cut results in a duplication for the moulding pattern which will then fit tightly against the face of the adjoining moulding.

#### **STAINING**

Distributed by:

Follow directions provided by individual stain manufacturers.

#### JIGS

Many projects require "picture framing" techniques of extreme accuracy. A jig is a mold in which frames are made more rapidly and uniformly. The inside dimensions of the jig equal the outside dimensions of the frame. The jig consists of stock lumber pieces nailed to any flat surface. Blocks can be used where necessary to straighten mouldings against the side of the jig.

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Matching Flexible Moulding is available for Arched and Oval Windows & Curved Walls and Ceilings.

## all the advantages of radiused wood at a fraction of the cost

superior lead-time match any profile incredible detail

## Benefits of using ValuFlex

- More flexibility which creates less stress when curved or bent.
- Less stress means less chance of cracking or splitting in the future.
- · Matches wood profiles better with less shrinkage.

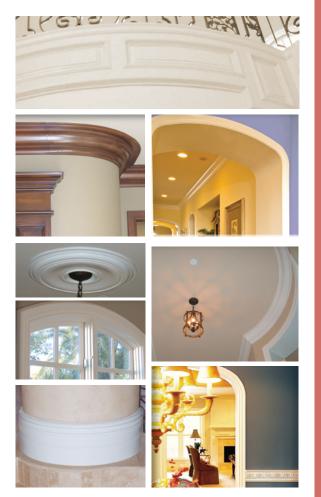
tear resistant

minimal shrinkage

limited 5 year warranty

### Manufacturing of ValuFlex

Flexible moulding is sold in straight and preformed pieces. Straight pieces are used for standard base, chair rail and jamb applications. Casing, crown and built-up applications require pre-formed pieces. Pre-formed pieces are achieved by providing precise measurements, radius or a template. Pre-formed pieces only have a variance of approx. 1" to 2", hence the importance of precise information. Curved crown applications, by far the most diverse, require a few simple rules of thumb (see easy ordering) to easily accomplish a perfect fit without stressing the material. A built-up is several pieces of mouldings put together, making a more dramatic application. paints & stains beautifully custom profiles available manufactured on our premises



- Better definition of detail.
- Paints or stains beautifully.
- ValuFlex comes with a limited 5 year warranty against cracking or splitting.

## **General Information**

- Just about all of EL & EL profiles can be reproduced in flexible moulding.
- ValuFlex has been formulated for a strong tear strength and is recommended on all flexible moulding applications.
- The maximum length of flexible product is 12' with a minimum length is 5'.
- All resin is sold by the whole foot only, however, profiles such as 304, 310, 311, 314, 329 and 330 are available in 50' rolls.
- Custom profiles are available and made to order.

No warranty on External Use of ValuFlex.

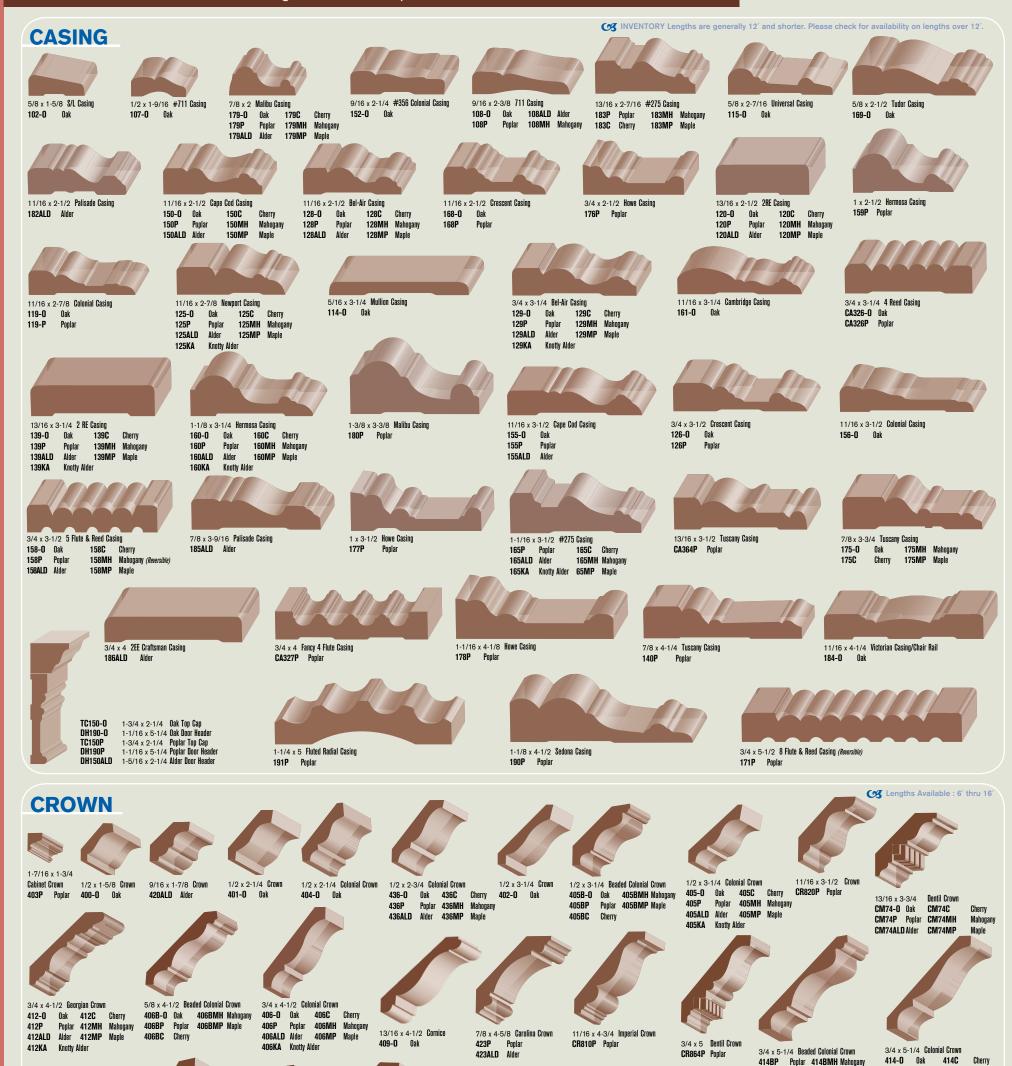
ValuFlex Flexible Moulding is custom manufactured on our premises. Straight flexible base is available for immediate delivery. Radius flex is available within 2-5 working days.

## **Easy Ordering**

The smallest radius a part can be made is the width of the profile times 3. (ex. a  $4\frac{1}{2}$ " wide crown's smallest radius is  $13\frac{1}{2}$ " -  $(4\frac{1}{2}$ " width x 3)

## Hardwood Mouldings

Flexible moulding available for all profiles



 414BP
 Poplar
 414BMH
 Mahogany
 414-0
 Oak
 414C
 Cherry

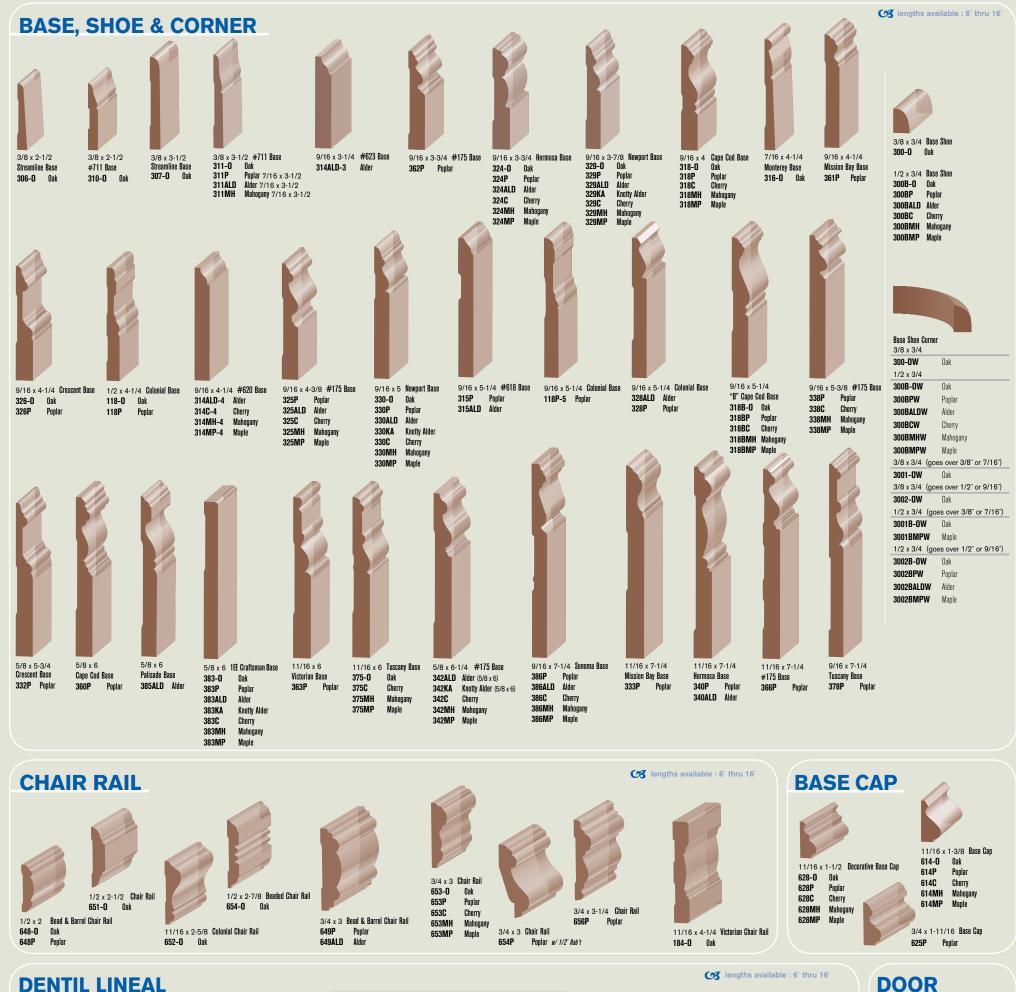
 414BALD
 Alder
 414BMP
 Mahogany
 414P
 Poplar
 414MH
 Mahogany

 414BC
 Cherry
 414ALD
 Alder
 414MH
 Mahogany

 414BC
 Cherry
 414ALD
 Alder
 414MH
 Mahogany

 414BC
 Cherry
 414ALD
 Alder
 414MP
 Maple

11/16 x 5-1/2 Pembroke Crown CR880P Poplar 13/16 x 5-1/4 Madison Crown C0705P Poplar 11/16 x 5-1/2 Covington Crown CR806P Poplar 13/16 x 5-1/2 Dentil Crown CM73-0 Oak CM73C Cherry 13/16 x 5-1/2 Lancaster Crown CR830P Poplar 1-1/8 x 6 Cornice 408-0 Oak 408MH Mahogany 11/16 x 6-1/4 Fredericksburg Crown 3/4 x 6 Crown 410-0 Oak 410P Popla CM73P Poplar CM73MH Mahogany Poplar 408MP Maple 408**P** CR841 Poplar Cherry 410C CM73ALD Alder CM73MP Maple 408C Cherry 410MH Mahogany Poplar 3/4 x 6-1/2 Colonial Grown 410ALD Alder 410MP Maple 416**P** Poplar 410KA Knotty Alder 3/4 x 7-1/8 Beaded Colonial Crown 7/8 x 6-1/2 Georgian Crown 427-0 Oak 427C Cherry 13/16 x 7 Bel-Air Crown 1-1/8 x 6-1/2 Carolina Crown 13/16 x 7 Dentil Crown **417B-0** 3/4 x 7-1/4 CR800P Poplar Oak 424P Poplar CR862-0 Oak 424ALD Alder Large 410 Crown Poplar 427P 427ALD Poplar 427MH Mahogany Alder 427MP Maple 1 x 8 **450P** CR862P Poplar 1-5/8 x 9-5/8 Hampton Crown 3/4 x 7-1/4 Colonial Crown 417BALD Alder 437P Poplar 417P Poplar 450C 450MH 417C Cherry Cherry 417**ALD** Alder 417BMH Mahogany Mahogany 417BMP Maple Maple 450MP

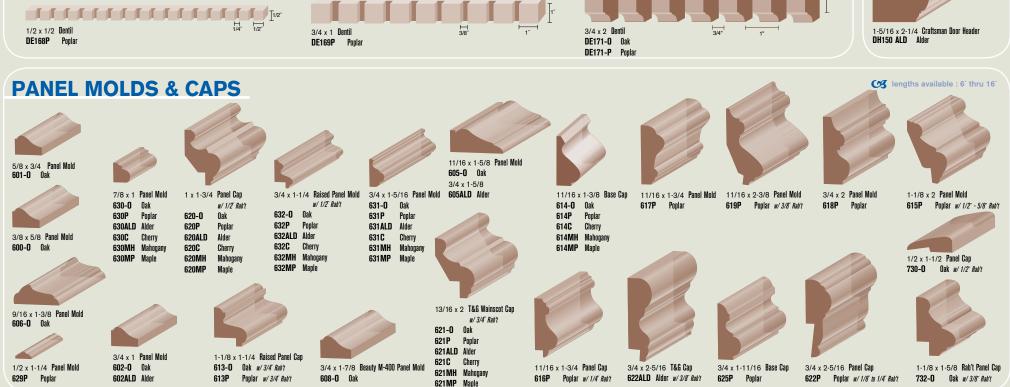


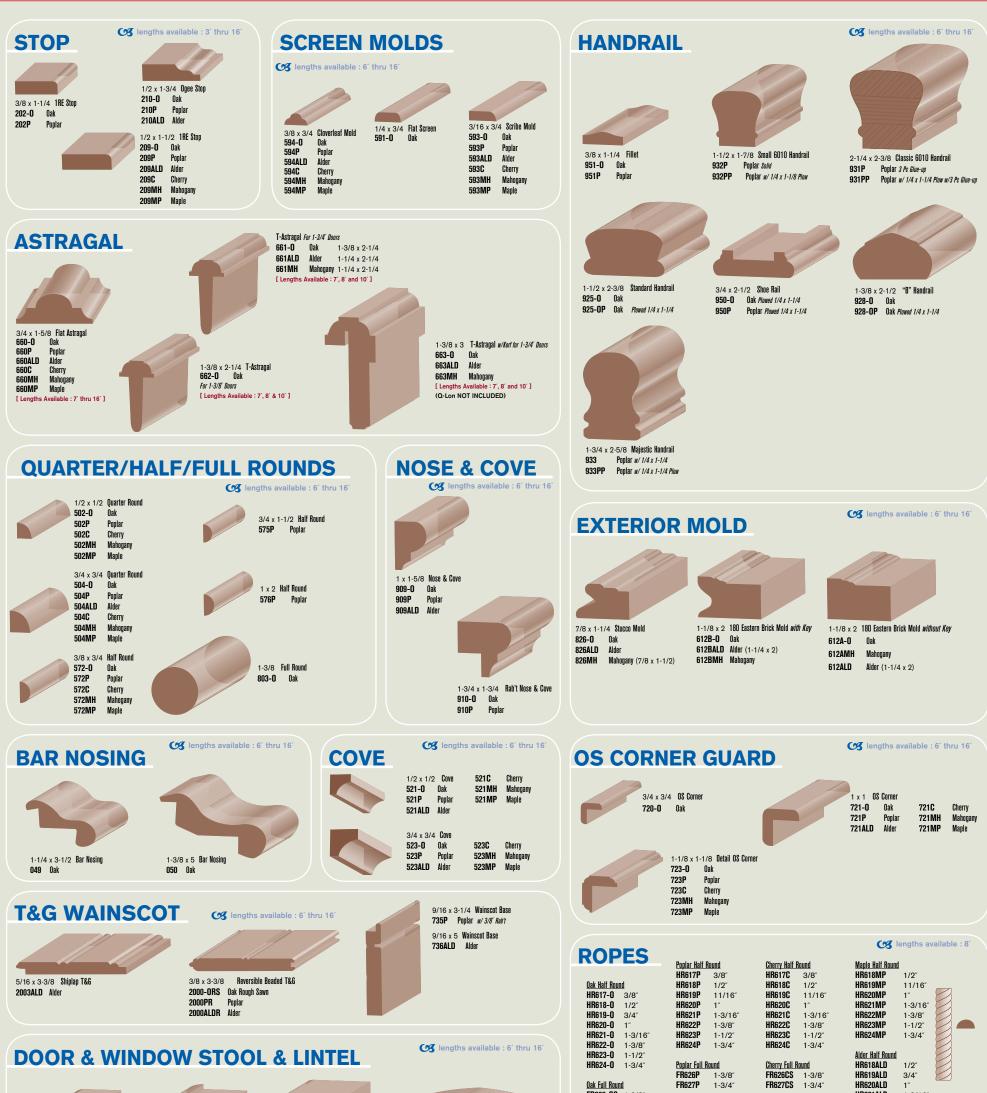


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5/8"





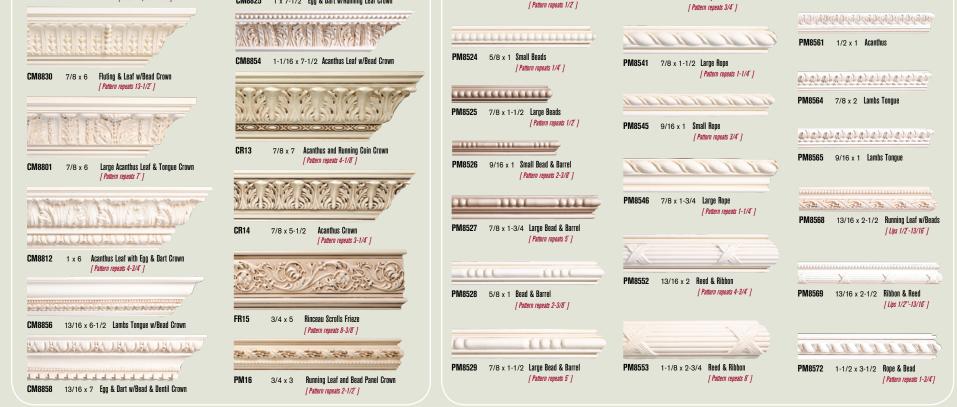


		FR626-OS 1-3/8" FR627-OS 1-3/4"	HR621ALD 1-3/16" HR622ALD 1-3/8" HR623ALD 1-1/2" HR624ALD 1-3/4"
7/16 x 1-1/8         Stool         1/2 x 1-7/16         Stool         1-1/16 x 2         Stool           995P         Poplar         996P         Poplar w/ 1/8 x f Rabit         997P         Poplar	1-1/16 x 4-1/2 Lintel 998P Poplar	S4S	C lengths available : 6' thru 16'
THRESHOLDS	Cost lengths available : 6' thru 16'	Dak         Alder         (10° & shorter)           713-0         3/4 x 1-1/2 (1x2)         Alder         (10° & shorter)           715-0         3/4 x 3-1/2 (1x4)         715ALD         3/4 x 3-1/           750-0         3/4 x 5-1/2 (1x6)         750ALD         3/4 x 5-1/           751-0         3/4 x 7-1/4 (1x8)         751ALD         3/4 x 7-1/           752-0         3/4 x 9-1/4 (1x10)         752ALD         3/4 x 9-1/           753-0         3/4 x 11-1/4 (1x12)         3/4 x 9-1/	2 (1x6) 750MH 3/4 x 5-1/2 (1x6) 4 (1x8) 751MH 3/4 x 7-1/4 (1x8)
Gan Tindoniu 850 5/8 x 3-1/2 851 3/4 x 3-1/2 853 3/4 x 4-1/2 850A 5/8 x 3-1/2 x 37" 851A 3/4 x 3-1/2 x 37" 853A 3/4 x 4-1/2 x 37"	854 1 x 3-1/2 852 3/4 x 5-1/2 854A 1 x 3-1/2 x 37" 852A 3/4 x 5-1/2 x 37" available : 6' thru 16'	Poplar           713-P         3/4 x 1-1/2 (1x2)         Cherry           715-P         3/4 x 3-1/2 (1x4)         715C         3/4 x 3-1/           750-P         3/4 x 5-1/2 (1x6)         750C         3/4 x 5-1/           751-P         3/4 x 7-1/4 (1x8)         751C         3/4 x 7-1/           752-P         3/4 x 9-1/4 (1x10)         752C         3/4 x 9-1/           753-P         3/4 x 11-1/4 (1x12)         752C         3/4 x 9-1/	2 (1x6) 750MP 3/4 x 5-1/2 (1x6) 4 (1x8) 751MP 3/4 x 7-1/4 (1x8)
Beveled Dak Sill         Fat Dak Sill           80S         1-1/4 x 7-1/8           10DS         1-1/4 x 8-7/8           12DS         1-1/4 x 11-1/4			Vood Products creates distinction.™

# High Relief Mouldings

< Flexible moulding available for all profiles >

#### CASING **BACK BANDS** FRIEZES Sec. 100 mg AOAOAOAOAOAOAOA the total 00 13/16 x 3-3/4 Small Bead Casing CA8338 1-13/16 x 1-1/2 Coin Back Band BB8110 FR8958 13/16 x 5-1/2 FR8960 13/16 x 5-1/2 Scrolled Palmette ( Pattern repeats 5) [ Pattern repeats 1" Lips 13/16" ] Shell & Fret [Pattern repeats 16] FR8920 13/16 x 3-3/4 11 11 11 11 11 11 11 Fluting [ Pattern repeats 7/8" ] CA8340 1-1/16 x 3-3/4 Running Leaf & Bead Casing REa Va Va Va Va Va Va CA8342 13/16 x 3-3/4 Rope Casing 07 2 Deal y King 76 NO 122 122 123 BB8108 1-3/4 x 2 FR8965 13/16 x 5-1/2 Lambs Tonque Back Band FR8950 13/16 x 5-1/2 Rinceau Scrolls FR8921 13/16 x 3-3/4 [Lips 13/16<sup>°</sup>] Country Flowers [Pattern repeats 26] [ Pattern repeats 11-1/2" ] Acanthus Leaf Scrolls [Pattern repeats 6-1/] CA8344 13/16 x 4 Lambs Tongue Bead Casing CA8320 1-1/4 x 4-1/2 Running Leaf w/Bead Casing CM CM [ Pattern reneats 2-1/4"] \$52 10 FR8968 13/16 x 6-3/4 the the till have the till BB8120 1-13/16 x 2 ed & Ribbon Back Band FR8954 13/16 x 5-1/2 Flutes w/ Bellflowers Vitruvian Wave [Pattern repeats 3-1/2] FR8922 13/16 x 3-3/4 [ Pattern repeats 4-3/4 Lips 13/16 ] [ Pattern repeats 2-3/8" ] Running Coin [ Pattern repeats 2" ] **CA8322** 1-1/16 x 4-1/2 Large Rope Casing 1 54 Sa. [ Pattern repeats 1-1/4"] E40 E WIN 12 FR8955 13/16 x 5-1/2 FR8967 13/16 x 6-3/4 Large Scrolled Palmette BB8122 1-13/16 x 2 FR8923 13/16 x 3-3/4 Griffin & Urns [Pattern repeats 26-1/2"] Greek Keys w/ Rosette [Pattern repeats 19"] Running Leaf Back Band CA8326 1-1/4 x 4-1/2 Reed & Ribbon w/Bead & Barrel Casing [ Pattern repeats 7-1/2" ] [ Pattern reneats 2-1/4" Lins 13/16"] [ Pattern reneats 4-3/4"] : 6 140 AL 117 1 ENTRY TO ENTRY TO ENTRY FR8971 13/16 x 6-3/4 ATT ON A LANGE OF FR8956 13/16 x 5-1/2 THEFT Acanthus Leaf & Tongue FR8940 13/16 x 3-3/4 Grapevines & Tassels I Pattern repeats 2-5/8" 1 Roses & Butterflies / Pattern repeats 12-1/2 CA8330 Large Bead w/Laurel Leaf & Ribbon Casing [ Pattern repeats 24" ] 1-7/8 x 5 BB8111 1-3/4 x 2-1/2 Petite Acanthus Leaf Back Band [ Pattern repeats 8" ] [Pattern repeats 2-7/8 Lips 13/16] NA PAN 1 May 2 april Ê 161 101 the till the self 191 FR8957 13/16 x 5-1/2 Ribbon & Bow Swag FR8970 3/4 x 8 BB8109 CA8336 1-7/8 x 5 Read & Barrel w/Reed & Ribbon Casing 2 x 2-1/2 FR8953 13/16 x 5-1/2 **Noric Friezes** Rope & Pearl Back Band [Lips 13/16"] Eternal Laurel Leaves [Pattern repeats 7-1/2] [ Pattern repeats 8" ] [ Pattern repeats 7-3/4" ] [ Pattern repeats 8 ] **CROWN MOULD** BASE CICICICICICA ET ET 26 a kia kia kia kia kia kia Small Acanthus Leaf Crown CM8820 13/16 x 2-3/4 BA8442 BA8444 3/4 x 6 BA8440 3/4 x 6-1/2 3/4 x 6-1/2 Rope Base [Pattern repeats 1-1/4] Running Leaf Base [ Pattern repeats 2-7/8" Lambs Tounge w/ Bead Base [ Pattern repeats 2-1/4" ] CM8837 Small Acanthus Leaf 7/8 x 7 w/Eoo & Dart Crown CM8857 3/4 x 2-3/4 Acanthus Grown **PANEL MOULD** CM8860 3/4 x 3 Lambs Tonque Crown 151315131533153 112 13/16 x 2 Running Leaf & Pearl PM8511 PM8532 1-1/8 x 2-3/4 Large Laurel Leaf & Ribbon PM8555 1-3/8 x 5-1/2 Acanthus w/Pearl CM8840 7/8 x 7-1/2 Egg & Dart w/Dentil Crown [ Pattern repeats 2-1/4" ] [ Pattern repeats 8" ] [ Pattern repeats 4-1/2" ] 1 x 3-3/4 Egg & Dart Crown CM8823 <u>), 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0</u> UAU AUAUAU The star way way way and and the star ............. PM8557 1-1/4 x 2-1/2 Rope & Pearl PM8520 7/8 x 2 Running Coin PM8535 3/4 x 1-1/2 Small Eoo & Dart CM8834 3/4 x 4 Large Rope Crown [ Pattern repeats 1" ] [ Pattern repeats 1-3/4" ] CM8808 Large Acanthus with Egg & 7/8 x 7-1/2 | Pattern repeats 7-1/2" 1 Dart & Dentil Crown AN TECCETTETTETTETT CM8859 13/16 x 4 Egg & Dart w/Lambs Tongue Crown 12 12 PM8558 7/8 x 1-3/4 Rope & Pearl 1916 PM8522 9/16 x 1 Small Beads [ Pattern repeats 1/4" ] PM8536 1 x 2-3/4 Large Egg & Dart [ Pattern repeats 2-5/8" ] 人思知智力智力智力智力智力的 PM8560 7/8 x 2 Acanthus the the CM8810 15/16 x 4-3/4 Medium Acanthus Leaf Crown PM8523 7/8 x 1-3/4 Large Beads 5/8 x 1 Small Rone PM8540 [ Pattern repeats 4-3/4" ] CM8825 1 x 7-1/2 Egg & Dart w/Running Leaf Crown



**Embossed** Poplar

< Flexible moulding available for all profiles >

CASING		mixed length bundles 3' thru 16'	BACK BANDS
		<u>YOYOYOYOYOY</u>	BB15 1-1/2 x 1-3/8 Coin (Lips 13/16")
			sahiabanasabahahababahahahahaha
CA33 13/16 x 3-1/4 Bead & Barrel on Thin Edge	CA31 13/16 x 4 Acanthus Leaf w/Bead & Barrel Casino	BA43 3/4 x 5-1/2 Egg & Dart & Bead & Barrel Base	<b>BB16</b> 1-3/4 x 1-1/4 Lambs Tongue <i>[Lips 13/16"]</i>
			A CACACACACACACACA
			BB17 1-3/4 x 2-1/2 Egg & Dart w/Bead & Barrel / Lip
<b>CA36</b> 13/16 x 3-1/4	<b>CA37</b> 1-1/16 x 4	<b>BA46</b> 11/16 x 5-1/2	BB18 1-5/8 x 1-1/4 Leaf [Lips 13/16"]
Bead & Barrel on Thick Edge Casing CA36-O Oak Casing	Lambs Tongue w/Rope Casing	Bead & Barrel Base BA46-0 Oak	
I A A A A A A A A A A A A A A A A A A A	INC INC INC		
			CR68 1-3/4 x 2-1/2 Rope w/Rabbit Chair Rail <i>[ Li</i>
CA39 13/16 x 3-1/2	<b>CA38</b> 1-1/4 x 4	BA42 3/4 x 7 Rope Base	Ingths available : mixed length bundles 3'
Egg & Dart w/Bead & Barrel Casing	Egg & Dart w/Rope Casing		LINEAL MOLDS
			2.186 J. D
		2	CONTRACTOR OF CONTRACTOR
CA30 13/16 x 3-3/4	Leaf & Reed w/Bead Casing CA40 1-1/4 × 4	<b>BA44</b> 3/4 x 6 Rope Base w/ <b>PM22 PL</b> = 3/4 x 7-3/4	LM90 1-1/16 x 3-1/2 Grape Leaf Lineal
Rope Casing	CA41 13/16 x 3-1/4 CA452 1-3/16 x 3 CA453 1-1/4 x 3-3/4		
[ Longithe Available	19' anto 1	PM22PL 11/16 x 1-3/4 Bead & Barrel Base Panel Cap	LM91 1-1/16 x 3-1/2 Fluting w/ Leaf Lineal
[ Lengths Available	CO ONLY 1	[Lips 1/4]	
			LM92 1-1/16 x 3-1/2 Greek Key Lineal
<b>IC234</b> 1-1/2 x 3-7/8 x 94-1/2	HC237 1-1/4 x 3 x 94-1/2		ດາດາດາດາດາດາ
Beaded Casing <i>[Handcarved]</i>	Beaded Casing <i>[Handcarved ]</i>	BA47 3/4 x 5-1/2 Leaf & Reed Base BA449 3/4 x 5 Leaf & Reed Base	
			LM93 1-1/16 x 3-1/2 Cathedral Lineal
CORNICE MO	LD	Q	Iengths available : mixed length bundles 3' thru

3/4 x 2-3/4 Egg & Dart Rope Crown

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**B**.**B**)

CM469 7/8 x 4-9/16 Rope w/Bellflower Crown

13/16 x 3-3/4 Beaded Crown

(D.D

CM88

CM77 13/16 x 4

3/4 x 2-3/4 Rope Crown

CM449 7/8 x 4-3/4 Rope w/Acanthus

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CM75 13/16 x 5-3/16 Bead w/Dentil Crown

Acanthus Leaf

Bell Crow

w/Bead & Barrel Crown

CM69

CM85

3/4 x 2-3/4 Egg & Dart Crown

13/16 x 3-3/4 Egg & Dart Crown

Davadaval

13/16 x 4-1/2 Egg & Dart

w/Lambs Tongue Crown

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REIRIRIRIALIALIALI

CM81 1-1/16 x 4-3/4 Lambs Tongue Crown

MUNUMUMUM

CM89

CM72

CM71

CM72-O Oak

CM89-O Oak

	s available: mixed length bundles 3' thru 16'
8 Rope Panel Mold	PM22 11/16 x 1-3/4 Bead & Barrel Panel Mold
Bead & Barrel Panel Mold	
Bead & Barrel Panel Mold	PM22PL 11/16 x 1-3/4 Bead & Barrel Panel Mold (1/4 Lip Panel Cap )
X	
Reed w/Ribbon Panel Mold	PM71 3/4 x 1-3/4 Leaf & Reed Panel Mold
	NY NY NY NY
Bead w/Barrel Panel Mold	
Oak	PM52 13/16 x 1-3/4 Coin Panel Mold
Egg & Dart Panel Mold	I REI REI REI REI REI R
Bead & Barrel Panel Mold	1114 - 1114 - 1114 - 1114
010101	PM20 13/16 x 2 Lambs Tongue w/Bead & Barrel Panel Mold
/8 Leaf Panel Mold	
VECCE	DEOEOEOEC
/8 Coin Panel Mold	PM23 3/4 x 2 Coin w/Rope Panel Mold
11 11 11 11 11	
/4 Rope Panel Mold	
A STATE	PM24 3/4 x 2 Bead w/Bead & Barrel Panel Mold
/4 Grape Leaf Panel Mold	ANN N N N N N N N
	PM27 3/4 x 2 Rope Panel Mold
/4 Leafy Scroll Panel Mold	
AUAUAU	PM26 1-1/16 x 2-1/8 Rope Panel Mold
/4 Egg & Dart Panel Mold Oak	N IN M IN IN IN IN IN IN
Udk	
indication	PM70 3/4 x 2-3/8 Rope Panel Mold <i>[ Lips 1/2-3/4" ]</i>
/4 Lambs Tongue Panel Mold	the second s
a way	<u></u>
-1/4 Leaf Panel Mold	PM25 1 x 2-1/2 Leaf w/Bead & Barrel Panel Mold
W M M W W M	
-1/2 Rope Panel Mold	
-5/8 Egg & Dart w/Bead	DMEDE 5/0 x 0/1 Han Davis Facing One
& Barrel Panel Mold	PM595 5/8 x 3/4 Mon Reale Freize Cap
	<b>C</b> sold in 94" pcs. only
<b>RATIVE M</b>	OULDING

PANE 11 11 11 PM11 7/16 x 5 PM74 3/8 x 1/2 LULE PM59 5/8 x 3/

PM56 1/2 x 7/

IIIT-T PM14 1/2 x 1 PM14-0 ..... PM73 5/8 x 1

PM58 5/8 x 1 10.1 PM07 5/8 x 1 PM12 5/8 x 1-

1111 PM57 5/8 x 1

A Star PM08 5/8 x 1-( tury a PM09 5/8 x 1

AUA PM10 5/8 x 1-PM10-0

nnn PM50 3/4 x 1-

PM55 13/16 x

PM54 11/16 x PM72 11/16 x

4184

4053

4040

4311

4478

DECORAT	IVE M	OULDING	

11/16 x 5/16 Decorative Barrel

3/16 x 3/8 Colonial Trim Moulding

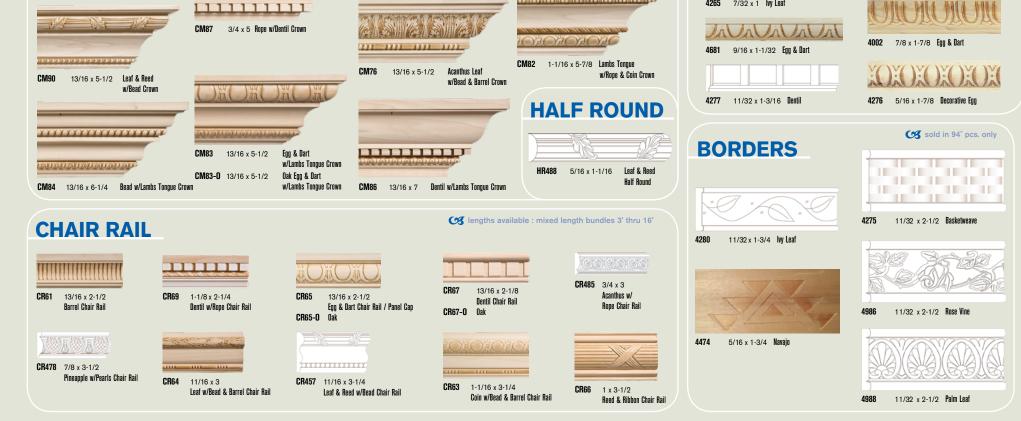
1/4 x 7/16 Colonial Moulding

7/32 x 1-1/32 Rope

7/32 x 1-1/16 Navaio

4265 7/32 x 1 lvy Leaf

4278	5/16 x 1-1/4	Floral
3		
ے 4589	3/8 x 1-1/4	Colonial Moulding
1000	0/0 x 1 1/4	ooronnar mouranny
600	0.0 x 1 1/4	
	1/2 x 1-5/16	16 R.1 FT
	<del>1 - 111 - 1</del>	16 R16 81)
	<del>1 - 111 - 1</del>	16 R16 R11



CM91 3/4 x 3 Bead Crown

**CM**70

CM80

CM473 1-1/16 x 4-5/8 Leaf & Reed w/Bead Crown

13/16 x 5-1/2 Bead w/Barrel Crown

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TERRETERISTICS.

13/16 x 4-3/8 Large & Small Barrel Crown

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