

The new solution to vibration isolation problems

Increase productivity and reduce downtime with Marsh Mellow fabric & rubber springs.

Long life, simple mounting, fast replacement time, and virtually maintenance-free operation boost machine availability for greater productivity.

Marsh Mellow springs cannot break, trap particles, corrode, or bottom-out.

Each spring features a bias-ply fabric wrap for dependability and uniform performance.

The variable rate/ constant frequency of the spring allows each spring size to accommodate a wide load range and perform consis-

tently, whatever the load. Tough, quiet Marsh Mellow springs are a great new solution to those same old isolation problems.

Replace old-fashioned metal springs with fabric and rubber springs for longlasting, low-cost isolation performance. Specify Marsh Mellow springs by Firestone.

Firestone

Firestone Marsh Mellow® spring Selection Guide

	Maximum Allowable	UNLOADED SIZE			MINIMUM LOADING			MAXIMUM LOADING		
Marsh Mellow spring	Stroke @ 800 1200 CPM in/mm	Outside Diameter in/mm	Inside Diameter in/mm	Free Height in/mm	Minimum Loading lbs/kN	Compressed Height in/mm	Natural Frequency CPM/Hz	Maximum Loading lbs/kN	Compressed Height in/mm	Natural Frequency CPM/Hz
W22-358-0216	0.13	15% 41	⁵ / ₈	13/4	145	1.50	414 6.9	315 1.4	1.27	304 5.1
W22-358-0222	0.26	15/8 41	⁵ / ₈	3½ 89	140 .62	2.98	279 4.7	320 1.4	2.54	253 4.2
W22-358-0031	0.38	31/4	1 1/4 32	5 127	400	4.25	251 4.2	900	3.63	186
W22-358-0183	0.30	3 76	1 25	4 102	410 1.82	3.25	197	680	2.90	242
W22-358-0047	0.30	3 76	1 25	4 102	420 1.87	3.40	174 2.9	910 4.0	2.90	161
W22-358-0030	0.23	3 76	1 25	3 76	475 2.11	2.55	293	925 4.1	2.18	216
W22-358-0180	0.45	4 102	2 51	6 152	530 2.36	5.10 130	218	1100	4.35	162
W22-358-0123	0.45	31/2	1 25	6 152	570 2.53	5.10 130	223	1225 5.4	4.35	165
W22-358-0178	0.45	4½ 114	2 51	6 152	720 3.20	5.10	235	1690 7.5	4.35	173
W22-358-0091	0.53	4½ 114	1 25	7 178	1120 4.98	5.95 151	213	2550 11.3	5.08	158
W22-358-0064	0.53	5 127	1 25	7 178	1400 6.22	5.95 151	210	2860	5.08	165
W22-358-0172	0.45	6 152	3 76	6 152	1400 6.22	5.10 130	208	3080	4.35	192
W22-358-0186	0.60	6½ 165	3 76	8 203	1530 6.8	6.80	195 3.3	3350 14.9	5.80	144
W22-358-0187	0.53	5½ 140	2 51	7 178	1540 6.84	5.95 151	182	3280 14.6	5.08	181
W22-358-0200	0.45	6 152	1 25	6 152	1765 7.84	5.10 130	232	4050	4.35	171
W22-358-0042	0.75	6 152	1 25	10 254	1980	8.50 216	175 2.9	4340 19.3	7.25 184	129
W22-358-0190	0.60	6½ 165	2 51	8 203	1990 8.84	6.80	186 3.1	4400 19.6	5.80	160
W22-356-0122	0.60	6 152	1 25	8 203	2180 9.69	6.80	192	4670 20.8	5.80	142
W22-358-0179	0.60	7½ 191	3½ 89	8 203	2300	6.80	180	5150 22.9	5.80	164
W22-358-0176	0.75	7½ 191	3½ 89	10 254	2300	8.50 216	175 2.9	5300 23.6	7.25 184	144 2.4
W22-358-0228	0.90	8 203	3½ 89	12 305	2700	10.20	158 2.6	5870 26.1	8.70	116
W22-358-0232	0.60	8 203	2 51	8 203	3300 14.67	6.80	188 3.1	7900 35.1	5.80	178 3.0
W22-358-0230	0.60	9 229	2 51	8 203	5200 23.11	6.80	182	11400 50.7	5.80	151 2.5
W22-358-0108	1.05	10 254	2 51	14 356	5500 24.44	11.90	148	12250 54.4	10.15	110
W22-358-0254	0.60	10 254	2 51	8 203	6600	6.80	199	15000 66.7	5.80	159 2.7
W22-358-0143	0.45	11 279	2 51	6 152	8200 36.44	5.10 130	220	20000	4.35	204
W22-358-0243	0.60	11 279	2 51	8 203	8300	6.80	195	18000	5.80	144

Advantages with Marsh Mellow springs

Constant Vibration isolation with Changing Loads

The variable spring rate allows for a nearly constant natural frequency with changing loads. This results in consistent vibration isolation with variable loading.

High Load Carrying Capacity

Due to the Marsh Mellow® spring's greater deflection capabilities and load carrying influences of the fabric reinforcement, it can carry a greater load when compared to an all rubber part of the same modulus and dimensions.

Excellent Vibration Isolation

Low natural frequencies provide excellent isolation of forced frequencies in the range of 800-1200 cycles per minute (13-20Hz).

Lateral Vibration Isolation

The lateral spring rate of a Marsh Mellow® spring can be less than the vertical spring rate, resulting in a lower lateral natural frequency. Marsh Mellow springs provide better vibration isolation in all degrees of freedom.

Compact Overall Size

The ability to support greater loads and maintain cylindrical shape results in a smaller overall size of the Marsh Mellow spring compared to an all rubber spring with identical load capacity. This is important when considering an application with a small design envelope.

Corrosion Resistant for a Durable, Long Life

Due to its rubber and fabric reinforced construction, the Marsh Mellow spring has been proven in the damp and corrosive environments of mines and mills where a standard coil spring will fail.

Does Not Bottom-Out

Due to the rubber construction, Marsh Mellow springs do not bottom-out like coil springs. Bottoming-out under overload or surge load sends a large amount of stress to all of the machine's components.

Eliminates Downtime and Potential Damage to Machinery

When a coil spring fails, it will often crack, allowing fragments of the coil to damage equipment. This problem is eliminated with the rubber construction of Marsh Mellow springs. Additionally, Marsh Mellow springs exhibit exceptionally high overload characteristics and usually do not fail catastrophically, offering some support even during failure.

Increased Stability at Higher Percentages of Compression

Rubber is an incompressible fluid which will flow to the path of least resistance. In a Marsh Mellow spring, as the height compresses, the fabric reinforced rubber plies pantograph and the diameter grows. This supports the rubber core laterally, even at 30-40% compression.

Effective Noise Reduction

Marsh Mellow springs reduce structurally transmitted noise caused by vibration. Marsh Mellow springs are quiet, unlike steel springs which often suffer coil chatter and readily transmit high frequency structural noise.

Low Cost

The Marsh Mellow spring's high load capability means fewer springs may be needed in an application, resulting in less overall cost.

Maintenance Free

Marsh Mellow springs have no moving parts. No maintenance or lubrication is required.

Precautions with Marsh Mellow® springs

Temperature

Our standard industrial Marsh Mellow springs have an operating range of -40°F to 135°F (-40°C to 57°C). The upper limit is defined by the actual rubber temperature during operation. High frequency inputs or large deflections will cause the rubber temperature to increase.

Design Envelope

Adequate clearance should be provided around the Marsh Mellow sprIng to prevent rubbing of the outer cover. The outside diameter of the spring at various heights is listed in the table of dynamic characteristics on each individual data page.

Contaminates

Shielding should be used to protect the rubber from exposure to hot metal, petroleum base fluids, acids, etc. Please consult Firestone if you wish to know how the spring will withstand a specific contaminate. For liquids such as acids, it is important to know both concentration and temperature.

Storage

The best storage environment Is a dark, dry area at normal room temperature.

Percent Compression

The general compression range of a Marsh Mellow spring is 15% to 27%, however, this value may vary somewhat among springs and applications. Always follow the load ranges and their corresponding compression percentages as shown in the selection guide.

Allowable Stroke

When applying a Marsh Mellow spring, the stroke throughout the range of motion of the machine being isolated must be considered. Delta strain, defined as the ratio of the stroke to the free length, is restricted to less than 7.5%.

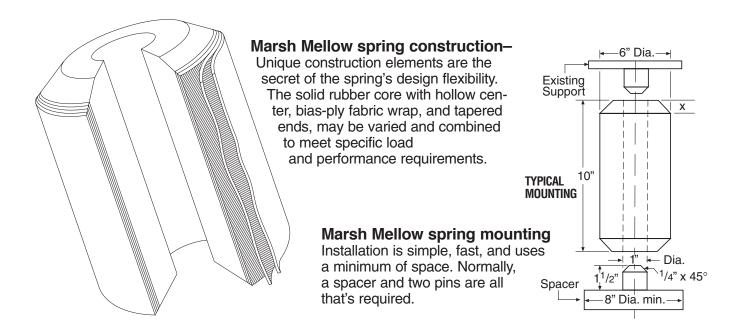
Note that a given stroke is typical of vibrating screen types of applications, where the stroke is designed into the system. In other isolation applications, this stroke may not be known. The stroke is typically not excessive in standard isolation applications but should be considered. Consult Firestone for assistance.

Disturbing Frequency Range

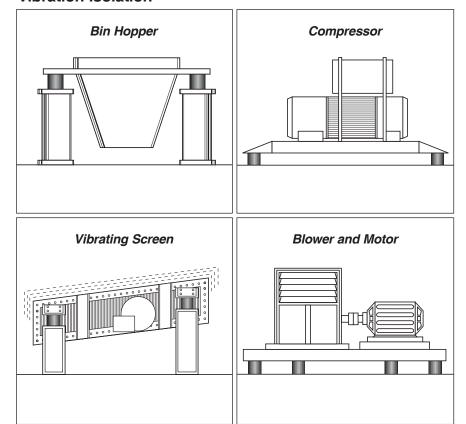
Marsh Mellow springs are suitable for disturbing frequencies in the 800-1200 CPM (13-20HZ) range for medium stroke applications. High frequency high stroke applications may lead to overheating the Marsh Mellow spring. Low stroke applications, however, are capable of handling higher disturbing frequencies. Please consult Firestone with specific applications.

Lateral Stability

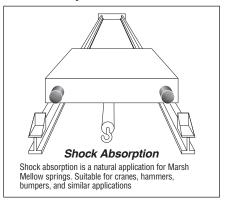
The lateral spring rate to load ratio for a Marsh Mellow spring decreases as deflection increases. This is one reason it is important not to exceed the given load capabilities.



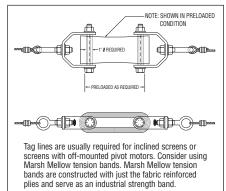
Vibration Isolation



Shock Impact



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