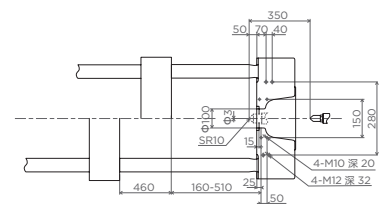
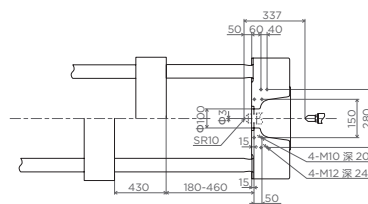


SK 系列技术参数表

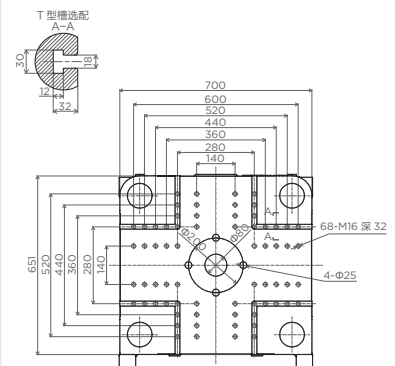
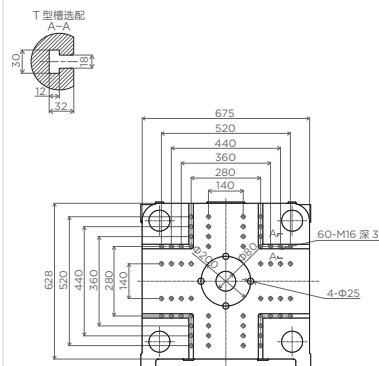
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK140/C430 | | | SK160/C650 | | |
|---|--------------------|-------------|-----|-----|--------------|-----|-----|
| 注射部分 Injection part | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | A | B | C |
| 螺杆直径 Screw diameter | mm | 36 | 40 | 45 | 40 | 45 | 50 |
| 螺杆长径比 Screw diameter ratio | L/D | 22 | 22 | 20 | 22 | 22 | 20 |
| 理论注射容积 Theoretical injection volume | cm ³ | 188 | 232 | 294 | 276 | 350 | 432 |
| 注射量 (PS) Injection volume (PS) | g | 171 | 211 | 267 | 251 | 318 | 393 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 106 | 131 | 166 | 126 | 159 | 196 |
| 注射压力 Injection pressure | MPa | 230 | 187 | 147 | 235 | 185 | 150 |
| 注射行程 Injection stroke | mm | 185 | | | 220 | | |
| 最大注射速度 Maximum injection speed | mm/s | 100 | | | 100 | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 210 | | | 210 | | |
| 锁模部分 Clamping part | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 1400 | | | 1600 | | |
| 移模行程 Toggle stroke | mm | 435 | | | 460 | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 465×418 | | | 475×426 | | |
| 最大模厚 Maximum mould height | mm | 460 | | | 510 | | |
| 最小模厚 Minimum mould height | mm | 180 | | | 160 | | |
| 顶出行程 Ejection stroke | mm | 130 | | | 130 | | |
| 顶出力 Ejector force forward | KN | 49 | | | 49 | | |
| 顶针回缩力 Ejector force backard | KN | 37 | | | 37 | | |
| 顶针数量 Amount of die thimble | Pcs | 1+4 | | | 1+4 | | |
| 其它 Others | | | | | | | |
| 电机功率 Motor power | KW | 15 | | | 18 | | |
| 电热功率 Heater power | KW | 8.2/8.85 | | | 9.95/10.95 | | |
| 温控区数量 Quantity of temperature-control zones | | 1+4 | | | 1+4 | | |
| 料斗容积 Bucket capacity | kg | 25 | | | 25 | | |
| 油箱容积 Oil tank capacity | L | 185 | | | 230 | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 4.6×1.3×1.8 | | | 5.1×1.35×1.9 | | |
| 机器重量 Machine weight | Ton | 4.5 | | | 5.2 | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

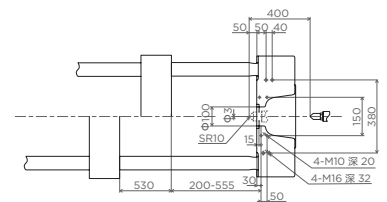
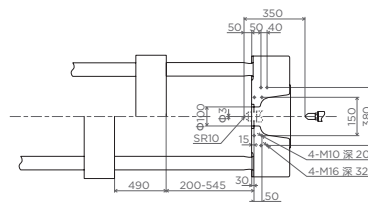


SK 系列技术参数表

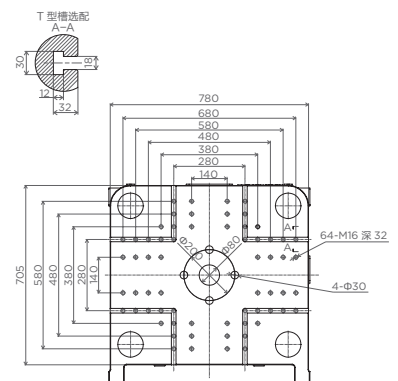
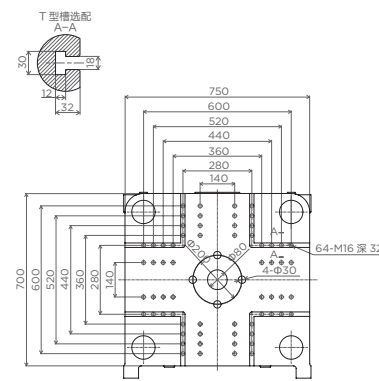
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK180/650 | | | SK200/C830 | | |
|---|--------------------|-------------|-----|-----|--------------|-----|-----|
| 注射部分 Injection part | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | A | B | C |
| 螺杆直径 Screw diameter | mm | 40 | 45 | 50 | 45 | 50 | 55 |
| 螺杆长径比 Screw diameter ratio | L/D | 22 | 22 | 20 | 22 | 22 | 20 |
| 理论注射容积 Theoretical injection volume | cm ³ | 276 | 350 | 432 | 381 | 471 | 570 |
| 注射量 (PS) Injection volume (PS) | g | 251 | 318 | 393 | 347 | 428 | 519 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 126 | 159 | 196 | 167 | 207 | 250 |
| 注射压力 Injection pressure | MPa | 235 | 185 | 150 | 218 | 176 | 146 |
| 注射行程 Injection stroke | mm | 220 | | | 240 | | |
| 最大注射速度 Maximum injection speed | mm/s | 100 | | | 106 | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 210 | | | 210 | | |
| 锁模部分 Clamping part | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 1800 | | | 2000 | | |
| 移模行程 Toggle stroke | mm | 490 | | | 530 | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 520×470 | | | 530×455 | | |
| 最大模厚 Maximum mould height | mm | 545 | | | 555 | | |
| 最小模厚 Minimum mould height | mm | 200 | | | 200 | | |
| 顶出行程 Ejection stroke | mm | 150 | | | 150 | | |
| 顶出力 Ejector force forward | KN | 49 | | | 49 | | |
| 顶针回缩力 Ejector force backard | KN | 37 | | | 37 | | |
| 顶针数量 Amount of die thimble | Pcs | 1+4 | | | 1+4 | | |
| 其它 Others | | | | | | | |
| 电机功率 Motor power | KW | 18 | | | 22 | | |
| 电热功率 Heater power | KW | 9.95/10.95 | | | 12.65/14.25 | | |
| 温控区数量 Quantity of temperature-control zones | | 1+4 | | | 1+4 | | |
| 料斗容积 Bucket capacity | kg | 25 | | | 50 | | |
| 油箱容积 Oil tank capacity | L | 230 | | | 290 | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 5.3×1.4×1.9 | | | 5.4×1.45×2.1 | | |
| 机器重量 Machine weight | Ton | 5.8 | | | 6.6 | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

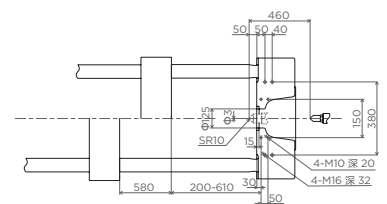
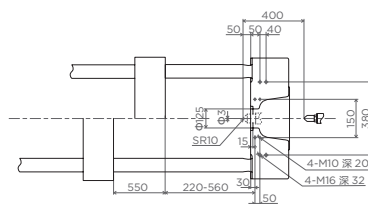


SK 系列技术参数表

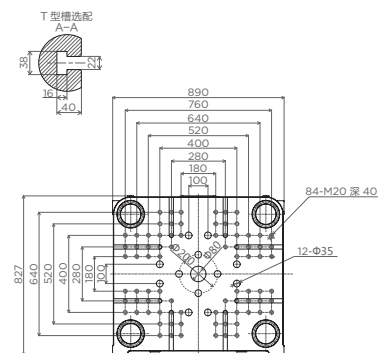
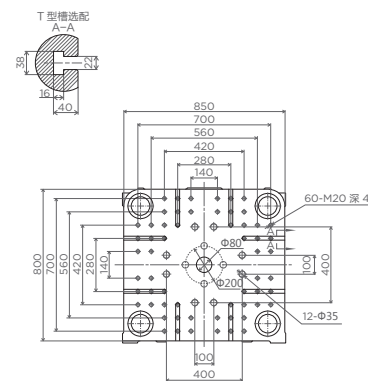
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK230/C830 | | | SK260/C1100 | | |
|---|--------------------|-------------|-----|-----|-------------|-----|------|
| 注射部分 Injection part | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | A | B | C |
| 螺杆直径 Screw diameter | mm | 45 | 50 | 55 | 50 | 55 | 60 |
| 螺杆长径比 Screw diameter ratio | L/D | 22 | 22 | 20 | 22 | 20 | 18.3 |
| 理论注射容积 Theoretical injection volume | cm ³ | 381 | 471 | 570 | 510 | 617 | 735 |
| 注射量 (PS) Injection volume (PS) | g | 347 | 428 | 519 | 464 | 560 | 668 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 167 | 207 | 250 | 219 | 265 | 315 |
| 注射压力 Injection pressure | MPa | 218 | 176 | 146 | 213 | 176 | 148 |
| 注射行程 Injection stroke | mm | 240 | | | 260 | | |
| 最大注射速度 Maximum injection speed | mm/s | 106 | | | 112 | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 210 | | | 229 | | |
| 锁模部分 Clamping part | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 2300 | | | 2600 | | |
| 移模行程 Toggle stroke | mm | 550 | | | 580 | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 580×530 | | | 607×525 | | |
| 最大模厚 Maximum mould height | mm | 560 | | | 610 | | |
| 最小模厚 Minimum mould height | mm | 220 | | | 200 | | |
| 顶出行程 Ejection stroke | mm | 160 | | | 160 | | |
| 顶出力 Ejector force forward | KN | 76 | | | 76 | | |
| 顶针回缩力 Ejector force backard | KN | 49 | | | 49 | | |
| 顶针数量 Amount of die thimble | Pcs | 1+12 | | | 1+12 | | |
| 其它 Others | | | | | | | |
| 电机功率 Motor power | KW | 22 | | | 30 | | |
| 电热功率 Heater power | KW | 12.65/14.25 | | | 14.25/16.25 | | |
| 温控区数量 Quantity of temperature-control zones | | 1+4 | | | 1+4 | | |
| 料斗容积 Bucket capacity | kg | 50 | | | 50 | | |
| 油箱容积 Oil tank capacity | L | 290 | | | 350 | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 5.5×1.5×2.1 | | | 5.9×1.5×2.1 | | |
| 机器重量 Machine weight | Ton | 7.5 | | | 8.1 | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

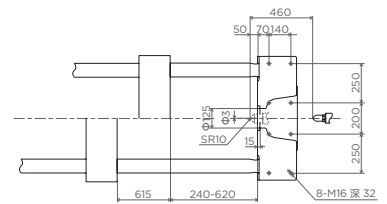
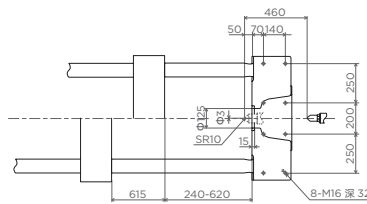


SK 系列技术参数表

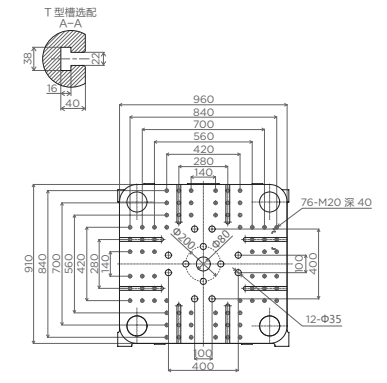
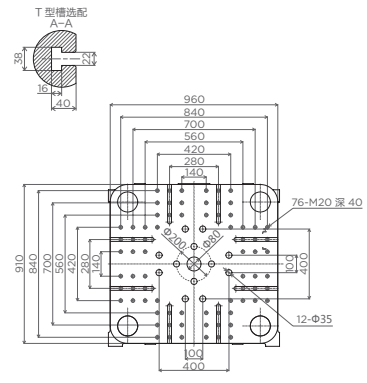
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK280/C1300 | | | | SK300/C2070 | | | |
|---|--------------------|-------------|-----|-----|-----|-------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 50 | 55 | 60 | 65 | 60 | 65 | 70 | 75 |
| 螺杆长径比 Screw diameter ratio | L/D | 23 | 21 | 22 | 20 | 22.5 | 21 | 21.5 | 20 |
| 理论注射容积 Theoretical injection volume | cm ³ | 538 | 650 | 774 | 909 | 918 | 1078 | 1250 | 1435 |
| 注射量 (PS) Injection volume (PS) | g | 490 | 592 | 704 | 827 | 835 | 981 | 1138 | 1306 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 190 | 230 | 274 | 322 | 258 | 302 | 350 | 403 |
| 注射压力 Injection pressure | MPa | 244 | 202 | 169 | 144 | 226 | 193 | 166 | 145 |
| 注射行程 Injection stroke | mm | 274 | | | | 325 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 98 | | | | 92 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 178 | | | | 182 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 2800 | | | | 3000 | | | |
| 移模行程 Toggle stroke | mm | 615 | | | | 615 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 660×610 | | | | 660×610 | | | |
| 最大模厚 Maximum mould height | mm | 620 | | | | 620 | | | |
| 最小模厚 Minimum mould height | mm | 240 | | | | 240 | | | |
| 顶出行程 Ejection stroke | mm | 180 | | | | 180 | | | |
| 顶出力 Ejector force forward | KN | 76 | | | | 76 | | | |
| 顶针回缩力 Ejector force backard | KN | 49 | | | | 49 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+12 | | | | 1+12 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 30 | | | | 37 | | | |
| 电热功率 Heater power | KW | 17.25/18.55 | | | | 23.25/26.85 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+4 | | | | 1+5 | | | |
| 料斗容积 Bucket capacity | kg | 50 | | | | 50 | | | |
| 油箱容积 Oil tank capacity | L | 350 | | | | 350 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 6.2×1.7×2.1 | | | | 6.6×1.6×2.1 | | | |
| 机器重量 Machine weight | Ton | 9.6 | | | | 10.2 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

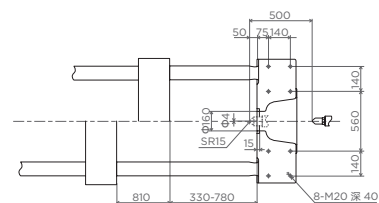
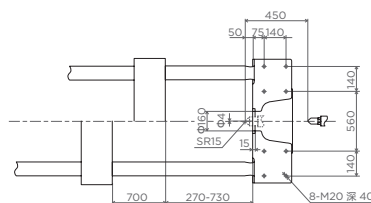


SK 系列技术参数表

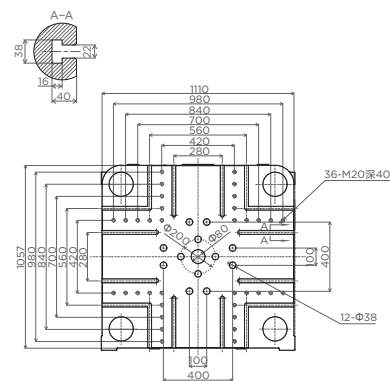
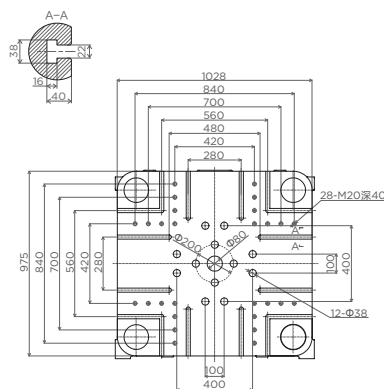
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK350 / C2070 | | | | SK470/C2600 | | | |
|---|--------------------|---------------|------|------|------|-------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 60 | 65 | 70 | 75 | 65 | 70 | 75 | 80 |
| 螺杆长径比 Screw diameter ratio | L/D | 22.5 | 21 | 21.5 | 20 | 22.5 | 21 | 21.3 | 20 |
| 理论注射容积 Theoretical injection volume | cm ³ | 918 | 1078 | 1250 | 1435 | 1211 | 1404 | 1612 | 1834 |
| 注射量 (PS) Injection volume (PS) | g | 835 | 981 | 1138 | 1306 | 1102 | 1278 | 1467 | 1669 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 258 | 302 | 350 | 403 | 338 | 392 | 450 | 512 |
| 注射压力 Injection pressure | MPa | 226 | 193 | 166 | 145 | 215 | 186 | 162 | 142 |
| 注射行程 Injection stroke | mm | 325 | | | | 365 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 92 | | | | 102 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 182 | | | | 192 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 3500 | | | | 4700 | | | |
| 移模行程 Toggle stroke | mm | 700 | | | | 810 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 713×660 | | | | 765×712 | | | |
| 最大模厚 Maximum mould height | mm | 730 | | | | 780 | | | |
| 最小模厚 Minimum mould height | mm | 270 | | | | 330 | | | |
| 顶出行程 Ejection stroke | mm | 190 | | | | 210 | | | |
| 顶出力 Ejector force forward | KN | 123 | | | | 123 | | | |
| 顶针回缩力 Ejector force backard | KN | 89 | | | | 89 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+12 | | | | 1+12 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 37 | | | | 45 | | | |
| 电热功率 Heater power | KW | 24.95/28.55 | | | | 27.05/30.65 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+5 | | | | 1+5 | | | |
| 料斗容积 Bucket capacity | kg | 50 | | | | 50 | | | |
| 油箱容积 Oil tank capacity | L | 520 | | | | 580 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 7.2×1.8×2.2 | | | | 7.8×1.8×2.3 | | | |
| 机器重量 Machine weight | Ton | 13 | | | | 16.2 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

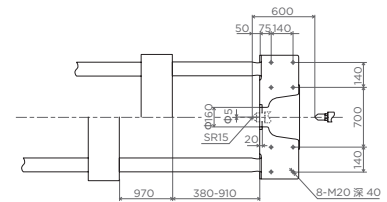
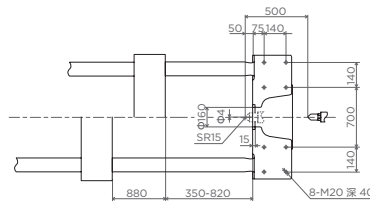


SK 系列技术参数表

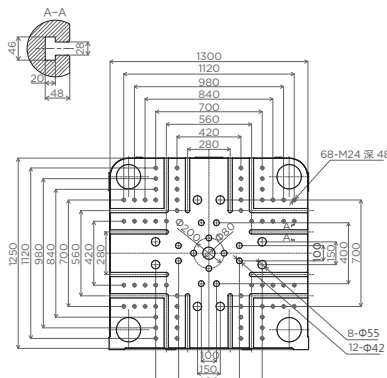
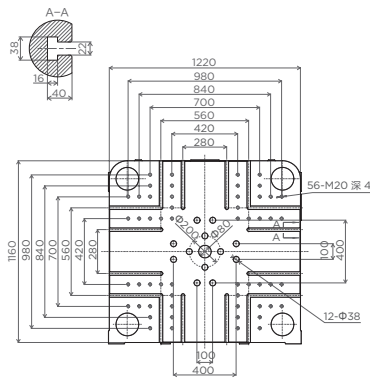
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK530/C3380 | | | | SK600/C4700 | | | |
|---|--------------------|-------------|------|------|------|-------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 70 | 75 | 80 | 85 | 80 | 85 | 90 | 100 |
| 螺杆长径比 Screw diameter ratio | L/D | 23 | 21.5 | 22.5 | 21.3 | 23 | 22 | 21 | 18.5 |
| 理论注射容积 Theoretical injection volume | cm ³ | 1596 | 1832 | 2085 | 2353 | 2285 | 2580 | 2894 | 3571 |
| 注射量 (PS) Injection volume (PS) | g | 1452 | 1667 | 1897 | 2142 | 2080 | 2348 | 2632 | 3250 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 393 | 451 | 513 | 580 | 509 | 574 | 644 | 795 |
| 注射压力 Injection pressure | MPa | 212 | 185 | 162 | 144 | 206 | 183 | 163 | 132 |
| 注射行程 Injection stroke | mm | 415 | | | | 455 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 102 | | | | 101 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 159 | | | | 150 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 5300 | | | | 6000 | | | |
| 移模行程 Toggle stroke | mm | 880 | | | | 970 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 860×800 | | | | 910×860 | | | |
| 最大模厚 Maximum mould height | mm | 820 | | | | 910 | | | |
| 最小模厚 Minimum mould height | mm | 350 | | | | 380 | | | |
| 顶出行程 Ejection stroke | mm | 210 | | | | 260 | | | |
| 顶出力 Ejector force forward | KN | 123 | | | | 181 | | | |
| 顶针回缩力 Ejector force backard | KN | 89 | | | | 126 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+12 | | | | 1+20 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 22+30 | | | | 30+37 | | | |
| 电热功率 Heater power | KW | 36.25/41.65 | | | | 48 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+5 | | | | 1+5 | | | |
| 料斗容积 Bucket capacity | kg | 100 | | | | 100 | | | |
| 油箱容积 Oil tank capacity | L | 750 | | | | 850 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 8.5×2.0×2.5 | | | | 9.3×2.2×2.5 | | | |
| 机器重量 Machine weight | Ton | 21 | | | | 24 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

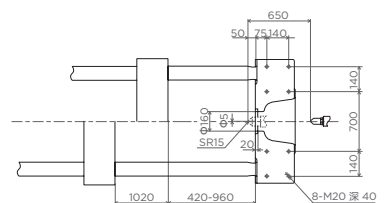
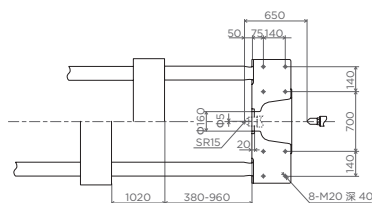


SK 系列技术参数表

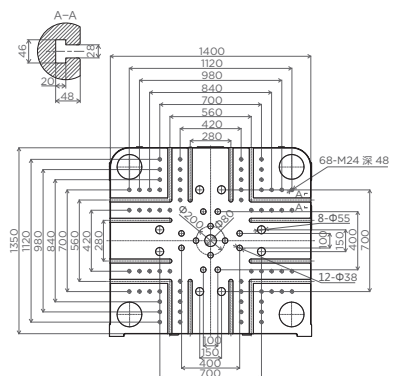
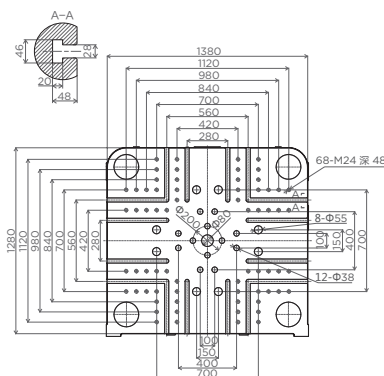
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK700/C6200 | | | | SK780/C6200 | | | |
|---|--------------------|--------------|------|------|------|---------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 85 | 90 | 100 | 110 | 85 | 90 | 100 | 110 |
| 螺杆长径比 Screw diameter ratio | L/D | 23.5 | 22.2 | 20 | 18 | 23.5 | 22.2 | 20 | 18 |
| 理论注射容积 Theoretical injection volume | cm ³ | 2864 | 3211 | 3964 | 4796 | 2864 | 3211 | 3964 | 4796 |
| 注射量 (PS) Injection volume (PS) | g | 2606 | 2922 | 3607 | 4365 | 2606 | 2922 | 3607 | 4365 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 537 | 602 | 743 | 899 | 537 | 602 | 743 | 899 |
| 注射压力 Injection pressure | MPa | 217 | 194 | 157 | 130 | 217 | 194 | 157 | 130 |
| 注射行程 Injection stroke | mm | 505 | | | | 505 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 95 | | | | 95 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 160 | | | | 160 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 7000 | | | | 7800 | | | |
| 移模行程 Toggle stroke | mm | 1020 | | | | 1020 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 960×860 | | | | 960×910 | | | |
| 最大模厚 Maximum mould height | mm | 960 | | | | 1020 | | | |
| 最小模厚 Minimum mould height | mm | 380 | | | | 420 | | | |
| 顶出行程 Ejection stroke | mm | 260 | | | | 260 | | | |
| 顶出力 Ejector force forward | KN | 181 | | | | 181 | | | |
| 顶针回缩力 Ejector force backard | KN | 126 | | | | 126 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+20 | | | | 1+20 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 37+37 | | | | 37+37 | | | |
| 电热功率 Heater power | KW | 36.1 | | | | 36.1 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+5 | | | | 1+5 | | | |
| 料斗容积 Bucket capacity | kg | 100 | | | | 100 | | | |
| 油箱容积 Oil tank capacity | L | 850 | | | | 850 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 9.8x2.35x2.5 | | | | 10.2x2.35x2.5 | | | |
| 机器重量 Machine weight | Ton | 30 | | | | 32 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

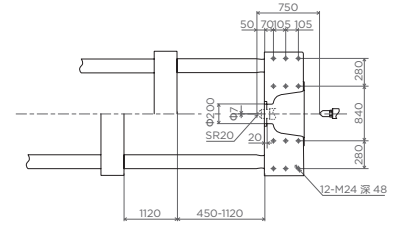
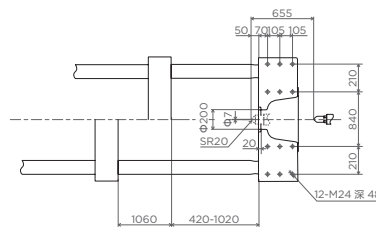


SK 系列技术参数表

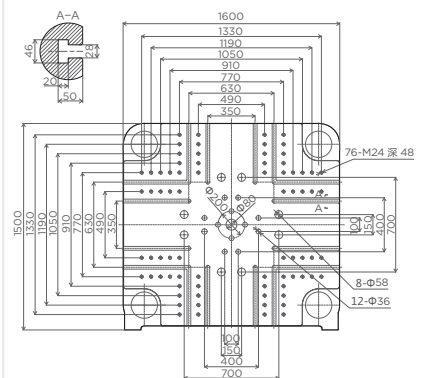
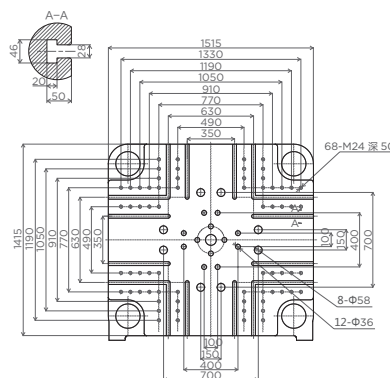
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK850/C8600 | | | | SK1000/C8600 | | | |
|---|--------------------|-------------|------|------|------|--------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 90 | 100 | 110 | 120 | 90 | 100 | 110 | 120 |
| 螺杆长径比 Screw diameter ratio | L/D | 22.2 | 23.1 | 21 | 19.3 | 22.2 | 23.1 | 21 | 19.3 |
| 理论注射容积 Theoretical injection volume | cm ³ | 3465 | 4278 | 5176 | 6161 | 3465 | 4278 | 5176 | 6161 |
| 注射量 (PS) Injection volume (PS) | g | 3153 | 3893 | 4710 | 5606 | 3153 | 3893 | 4710 | 5606 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 585 | 723 | 874 | 1040 | 585 | 723 | 874 | 1040 |
| 注射压力 Injection pressure | MPa | 249 | 202 | 167 | 140 | 249 | 202 | 167 | 140 |
| 注射行程 Injection stroke | mm | 545 | | | | 545 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 92 | | | | 92 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 159 | | | | 159 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 8500 | | | | 10000 | | | |
| 移模行程 Toggle stroke | mm | 1060 | | | | 1120 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 1060×960 | | | | 1110×1010 | | | |
| 最大模厚 Maximum mould height | mm | 1020 | | | | 1120 | | | |
| 最小模厚 Minimum mould height | mm | 420 | | | | 450 | | | |
| 顶出行程 Ejection stroke | mm | 280 | | | | 300 | | | |
| 顶出力 Ejector force forward | KN | 181 | | | | 246 | | | |
| 顶针回缩力 Ejector force backard | KN | 126 | | | | 178 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+20 | | | | 1+20 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 45+45 | | | | 45+45 | | | |
| 电热功率 Heater power | KW | 50.1 | | | | 50.1 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+5 | | | | 1+5 | | | |
| 料斗容积 Bucket capacity | kg | 100 | | | | 100 | | | |
| 油箱容积 Oil tank capacity | L | 1000 | | | | 1200 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 10.9×2.4×3 | | | | 11.2×2.6×3 | | | |
| 机器重量 Machine weight | Ton | 37 | | | | 42 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

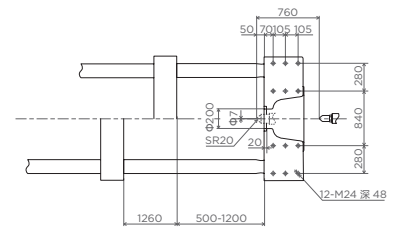
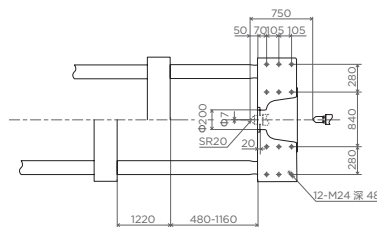


SK 系列技术参数表

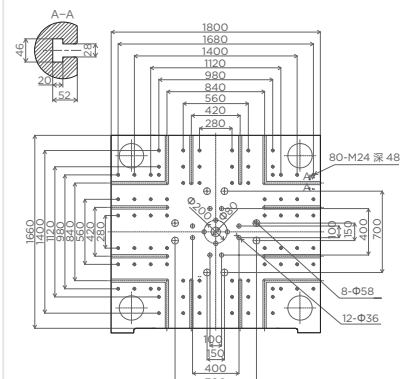
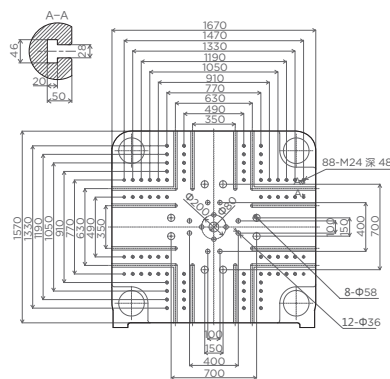
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK1100/C10500 | | | | SK1200/C10500 | | | |
|---|--------------------|---------------|------|------|------|---------------|------|------|------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 100 | 110 | 120 | 130 | 100 | 110 | 120 | 130 |
| 螺杆长径比 Screw diameter ratio | L/D | 22.2 | 23 | 21 | 19.4 | 22.2 | 23 | 21 | 19.4 |
| 理论注射容积 Theoretical injection volume | cm ³ | 4670 | 5650 | 6725 | 7894 | 4670 | 5650 | 6725 | 7894 |
| 注射量 (PS) Injection volume (PS) | g | 4250 | 5143 | 6120 | 7183 | 4250 | 5143 | 6120 | 7183 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 701 | 848 | 1009 | 1184 | 701 | 848 | 1009 | 1184 |
| 注射压力 Injection pressure | MPa | 224 | 185 | 156 | 133 | 224 | 185 | 156 | 133 |
| 注射行程 Injection stroke | mm | 595 | | | | 595 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 95 | | | | 95 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 114 | | | | 114 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 11000 | | | | 12000 | | | |
| 移模行程 Toggle stroke | mm | 1220 | | | | 1260 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 1160×1060 | | | | 1210×1055 | | | |
| 最大模厚 Maximum mould height | mm | 1160 | | | | 1200 | | | |
| 最小模厚 Minimum mould height | mm | 480 | | | | 500 | | | |
| 顶出行程 Ejection stroke | mm | 300 | | | | 320 | | | |
| 顶出力 Ejector force forward | KN | 246 | | | | 204 | | | |
| 顶针回缩力 Ejector force backard | KN | 178 | | | | 152 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+20 | | | | 1+28 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 45+55 | | | | 45+55 | | | |
| 电热功率 Heater power | KW | 56.5 | | | | 56.5 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+5 | | | | 1+6 | | | |
| 料斗容积 Bucket capacity | kg | 100 | | | | 200 | | | |
| 油箱容积 Oil tank capacity | L | 1200 | | | | 1400 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 12.5×2.7×3 | | | | 12×3×3.5 | | | |
| 机器重量 Machine weight | Ton | 47 | | | | 55 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

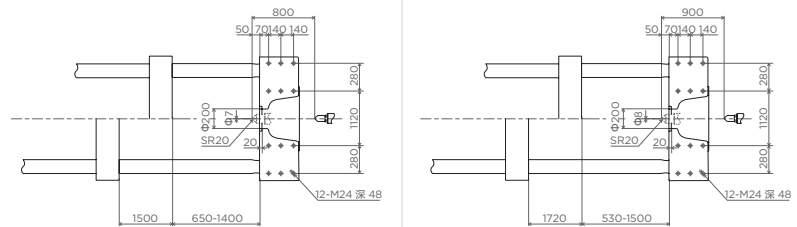


SK 系列技术参数表

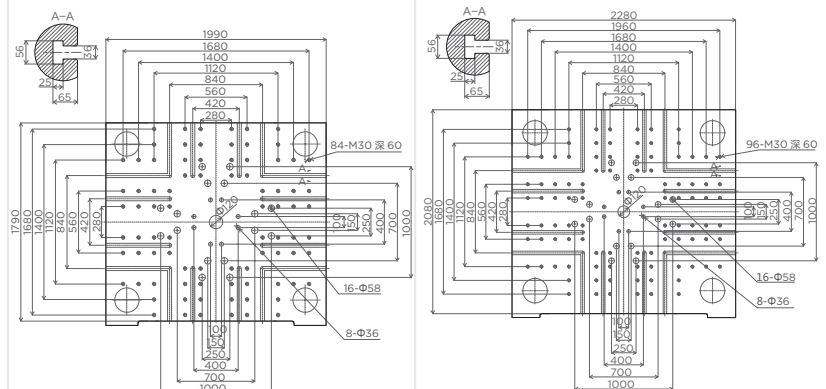
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK1500/C14000 | | | | SK1800/C18000 | | | |
|---|--------------------|---------------|------|------|------|---------------|-------|-------|-------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 110 | 120 | 130 | 140 | 130 | 140 | 150 | 160 |
| 螺杆长径比 Screw diameter ratio | L/D | 24.7 | 22.6 | 20.9 | 19.4 | 23.7 | 22 | 20.5 | 18.5 |
| 理论注射容积 Theoretical injection volume | cm ³ | 6126 | 7291 | 8556 | 9924 | 9286 | 10770 | 12363 | 14067 |
| 注射量 (PS) Injection volume (PS) | g | 5853 | 6966 | 8171 | 9482 | 8450 | 9800 | 11251 | 12800 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 818 | 1016 | 1193 | 1384 | 1171 | 1358 | 1560 | 1775 |
| 注射压力 Injection pressure | MPa | 229 | 193 | 164 | 141 | 193 | 166 | 145 | 127 |
| 注射行程 Injection stroke | mm | 645 | | | | 700 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 88 | | | | 77 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 117 | | | | 91 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 15000 | | | | 18000 | | | |
| 移模行程 Toggle stroke | mm | 1500 | | | | 1720 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 1460×1220 | | | | 1620×1460 | | | |
| 最大模厚 Maximum mould height | mm | 1400 | | | | 1500 | | | |
| 最小模厚 Minimum mould height | mm | 650 | | | | 530 | | | |
| 顶出行程 Ejection stroke | mm | 350 | | | | 400 | | | |
| 顶出力 Ejector force forward | KN | 246 | | | | 332 | | | |
| 顶针回缩力 Ejector force backard | KN | 178 | | | | 226 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+24 | | | | 1+24 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 37+45+45 | | | | 45+45+55 | | | |
| 电热功率 Heater power | KW | 74.6 | | | | 80 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+6 | | | | 1+6 | | | |
| 料斗容积 Bucket capacity | kg | 200 | | | | 200 | | | |
| 油箱容积 Oil tank capacity | L | 1650 | | | | 2200 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 14×3.2×4.15 | | | | 15.5×3.2×3.5 | | | |
| 机器重量 Machine weight | Ton | 85 | | | | 128 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

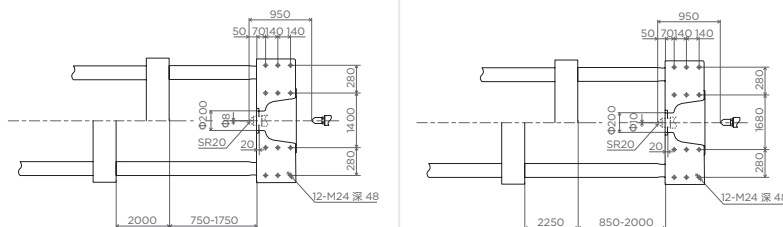


SK 系列技术参数表

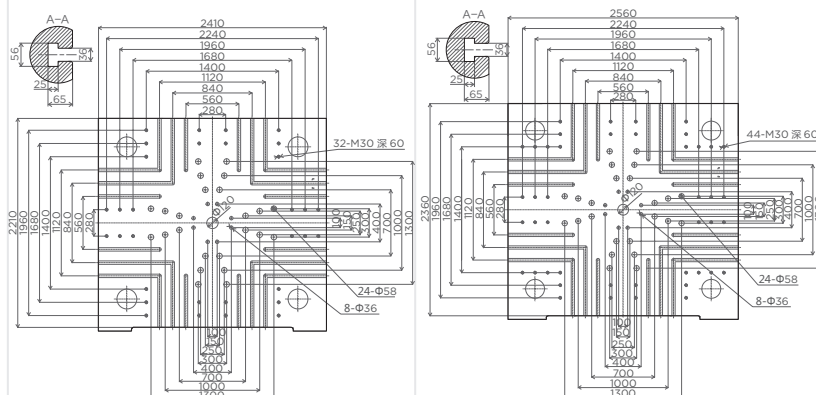
SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK2200/C28000 | | | | SK2500/C41000 | | | |
|---|--------------------|---------------|-------|-------|-------|---------------|-------|-------|-------|
| 注射部分 Injection part | | | | | | | | | |
| 螺杆型号 Screw type | | A | B | C | D | A | B | C | D |
| 螺杆直径 Screw diameter | mm | 150 | 160 | 170 | 180 | 170 | 185 | 200 | 220 |
| 螺杆长径比 Screw diameter ratio | L/D | 23 | 22 | 21 | 20 | 24 | 22 | 20 | 19 |
| 理论注射容积 Theoretical injection volume | cm ³ | 14756 | 16789 | 18953 | 21248 | 20996 | 24864 | 29060 | 35162 |
| 注射量 (PS) Injection volume (PS) | g | 13428 | 15278 | 17247 | 19336 | 19106 | 22626 | 26445 | 31997 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 1409 | 1603 | 1809 | 2028 | 1443 | 1709 | 1997 | 2416 |
| 注射压力 Injection pressure | MPa | 189 | 166 | 147 | 132 | 194 | 164 | 141 | 116 |
| 注射行程 Injection stroke | mm | 835 | | | | 925 | | | |
| 最大注射速度 Maximum injection speed | mm/s | 79.7 | | | | 63.5 | | | |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 53 | | | | 48 | | | |
| 锁模部分 Clamping part | | | | | | | | | |
| 锁模力 Clamp Tonnage | KN | 22000 | | | | 25000 | | | |
| 移模行程 Toggle stroke | mm | 2000 | | | | 2250 | | | |
| 拉杆内间距 Distance between tie bars | mm×mm | 1720×1520 | | | | 1820×1620 | | | |
| 最大模厚 Maximum mould height | mm | 1750 | | | | 2000 | | | |
| 最小模厚 Minimum mould height | mm | 750 | | | | 850 | | | |
| 顶出行程 Ejection stroke | mm | 450 | | | | 500 | | | |
| 顶出力 Ejector force forward | KN | 425 | | | | 425 | | | |
| 顶针回缩力 Ejector force backard | KN | 334 | | | | 334 | | | |
| 顶针数量 Amount of die thimble | Pcs | 1+28 | | | | 1+28 | | | |
| 其它 Others | | | | | | | | | |
| 电机功率 Motor power | KW | 37+45+45+45 | | | | 45+45+45+45 | | | |
| 电热功率 Heater power | KW | 122.9 | | | | 165.3 | | | |
| 温控区数量 Quantity of temperature-control zones | | 1+6 | | | | 1+6 | | | |
| 料斗容积 Bucket capacity | kg | 400 | | | | 400 | | | |
| 油箱容积 Oil tank capacity | L | 2500 | | | | 2700 | | | |
| 外形尺寸 Boundary dimension(L×W×H) | m | 16.1×3.75×4.5 | | | | 18.5×4.15×5.1 | | | |
| 机器重量 Machine weight | Ton | 139 | | | | 170 | | | |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

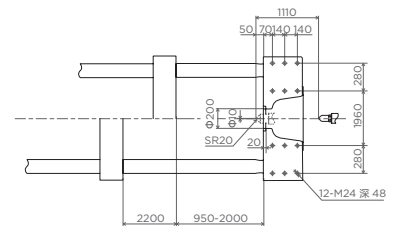
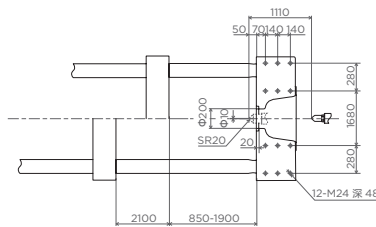


SK 系列技术参数表

SK SERIES TECHNICAL PARAMETER TABLE

| 项目 / 机型 Item/type | 单位 Unit | SK2800/54000 | SK2800/72000 | SK3300/C72000 | SK3300/C94000 |
|---|--------------------|--------------|--------------|---------------|----------------|
| 注射部分 Injection part | | | | | |
| 螺杆型号 Screw type | | A | B | A | B |
| 螺杆直径 Screw diameter | mm | 190 | 210 | 215 | 230 |
| 螺杆长径比 Screw diameter ratio | L/D | 23 | 21 | 23 | 20.5 |
| 理论注射容积 Theoretical injection volume | cm ³ | 36840 | 45004 | 49350 | 56476 |
| 注射量 (PS) Injection volume (PS) | g | 33893 | 41404 | 45402 | 51958 |
| 最大对空注射速率 Maximum rate for injection to air | cm ³ /s | 1990 | 2431 | 2377 | 2720 |
| 注射压力 Injection pressure | MPa | 146 | 120 | 147 | 128 |
| 注射行程 Injection stroke | mm | 1300 | | 1360 | 1420 |
| 最大注射速度 Maximum injection speed | mm/s | 70 | | 66 | 58 |
| 螺杆最高转速 Maximal Rotational Speed of Screw | r/min | 63 | | 63 | 63 |
| 锁模部分 Clamping part | | | | | |
| 锁模力 Clamp Tonnage | KN | 28000 | 28000 | 33000 | 33000 |
| 移模行程 Toggle stroke | mm | 2100 | 2100 | 2200 | 2200 |
| 拉杆内间距 Distance between tie bars | mm×mm | 1920×1720 | 1920×1720 | 2120×1920 | 2120×1920 |
| 最大模厚 Maximum mould height | mm | 1900 | 1900 | 2000 | 2000 |
| 最小模厚 Minimum mould height | mm | 850 | 850 | 950 | 950 |
| 顶出行程 Ejection stroke | mm | 500 | 500 | 550 | 550 |
| 顶出力 Ejector force forward | KN | 465 | 465 | 618 | 618 |
| 顶针回缩力 Ejector force backard | KN | 365 | 365 | 483 | 483 |
| 顶针数量 Amount of die thimble | Pcs | 1+32 | 1+32 | 1+28 | 1+28 |
| 其它 Others | | | | | |
| 电机功率 Motor power | KW | 55+55+55+37 | 55+55+55+55 | 55+55+55+55 | 55+55+55+55+55 |
| 电热功率 Heater power | KW | 185 | 233 | 233 | 252 |
| 温控区数量 Quantity of temperature-control zones | | 1+8 | 1+8 | 1+6 | 1+6 |
| 料斗容积 Bucket capacity | kg | 400 | 400 | 400 | 400 |
| 油箱容积 Oil tank capacity | L | 2000 | 2000 | 3500 | 3500 |
| 外形尺寸 Boundary dimension(L×W×H) | m | 19.6×4.4×4.2 | 19.6×4.4×4.2 | 22.5×4.65×6 | 22.5×4.65×6 |
| 机器重量 Machine weight | Ton | 190 | 205 | 255 | 265 |

模板侧面尺寸
Side Dimension Of
The Molding Board



SK 系列模板正面尺寸
Front Dimension Of Sk Series
Molding Board

