

3D Tool Setting Probe TC53-20



Extremely precise & modular IR probe customizable system with revolutionary shark360 measuring mechanism

- Tool breakage detection
- Tool length measurement
- Tool radius Measurement
- Axes compensation

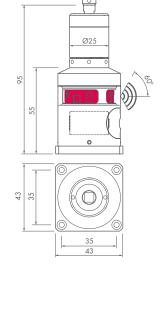
Your benefit:

- · Customized adaptions are easily developed
- Superior precision due to patented shark360 measuring mechanism
- No subsequent damage due to tool breakage
- No-wear, optoelectronic measuring mechanism
- Use of two measuring systems with one IR receiver
- Extended battery life
- · Compact and robust design

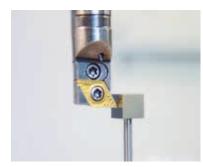


DUO-Mode

Sequential use of two measuring systems with one infrared receiver.







Measurement of turning tool



Tool radius measurement with special probe configuration



Various accessories available



shark360 measuring mechanism

Technical data

Protection class	IP68
Approach direction	±X, ±Y, -Z
Measuring force in XY Z	2.3 N 5.9 N
Max. deflection in XY Z	±15° 5 mm
Repeatability	0.4 μm 2σ
Max. probing speed	2 m/min
Min. tool diameter	1 mm *
Signal transmission Range	Infrared $\pm 60^{\circ}$ in Z, 360° in X/Y
Mass	325 g (Without accessories, e.g. extension, angle)
Battery (2 pieces)	Saft Lithium LS14250 (½ AA, 3.6 V) 1200 mAh

^{*} Depending on geometry and material of tool. Probing force must not result in damage of tool



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www.blum-novotest.com

Blum-Novotest Ltd.

Unit 15 Granary Wharf Business Park Wetmore Road, Burton upon Trent Staffordshire , DE14 1DU United Kingdom

Phone: +44 1283 569691 Fax: +44 1283 563687 info@blum-novotest.co.uk

Blum-Novotest, Inc.

4144 Olympic Boulevard Erlanger, KY 41018 USA

Phone: +1 (859) 344 6789 Fax: +1 (859) 344 6799 solutions@blum-novotest.us