



LOUTHAN

GUNWORKS



GUNSMITHING SERVICES

GENERAL SERVICE CHARGES

HOURLY RATE/HAND LABOR	\$55.00/HR
HOURLY RATE/MACHINE LABOR	\$75.00/HR

CLEANING

FIELD STRIP AND CLEAN	\$55.00
DETAIL STRIP AND CLEAN	\$110.00

METAL FINISHING

OXYNATE 7 REBLUING (CAUSTIC SALTS)	STARTS AT
ABRASIVE/BEAD BLAST (MATTE FINISH)	\$95.00 **
DELUXE FINISH - SAME AS ABOVE AND FOLLOWED WITH #240 AND #400 GRIT POLISH	\$140.00 **

SLOW RUST BLUING \$125.00 **

NITRE BLUE - SMALL PARTS/ACCESSORIES (NOT INCLUDING POLISH) \$55.00 **

DRAW FILING HOURLY RATE

SIGHT WORK

SIGHT IN CUSTOMER GUN ***DOES NOT INCLUDE COST OF AMMO***	\$50.00
BORE SIGHT	\$25.00

INSTALL FRONT SIGHT RAMP (SHOTGUN/RIFLE)	
SWEAT-ON TYPES (DOES NOT INCLUDE REFINISHING)	\$60.00
INSTALL FRONT/MID-RIB SHOTGUN BEAD (PLUS COST OF BEAD)	\$40.00
INSTALL RECEIVER SIGHTS (GUN ALREADY DRILLED AND TAPPED)	\$40.00
SCOPE MOUNTING (GUN ALREADY DRILLED AND TAPPED)	\$40.00
INSTALL INSERT IN PISTOL SIGHT (TRIDIUM/NIGHT SIGHT)	\$40.00
INSTALL NEW PISTOL SIGHTS (NOT INCLUDING COST OF SIGHTS)	\$25.00

** PRICES START AT AND GO UP DEPENDING ON COMPLEXITY

RIFLE WORK	
CHECK HEADSPACE	\$40.00
REMOVE STUCK FIRED CASE FROM CHAMBER	HOURLY RATE
REMOVE LIVE ROUND FROM CHAMBER	\$75.00**
REMOVE OBSTRUCTION FROM BORE	HOURLY RATE
REMOVE FOULING FROM BARREL	HOURLY RATE
WELDING ON NEW BOLT HANDLE	\$100.00 **

SHOTGUN WORK	
LENGTHEN FORCING CONE (NON-PLATED BORES)	\$55.00
RAISING DENT IN BARREL (DOES NOT INCLUDE REFINISHING)	\$75.00
POLISH CHAMBER/BORE	\$40.00
BACK-BORING (NON-PLATED BORES)	HOURLY RATE
OPEN/MODIFY CHOKE (NON-PLATED BORES)	\$40.00 **

HANDGUN WORK	
REVOLVER ACTION JOB (NOT INCLUDING PARTS)	\$100.00 **
SEMI-AUTO PISTOL ACTION JOB (NOT INCLUDING PARTS)	\$65.00 **
FIT NEW BARREL TO 1911 AUTO (NOT INCLUDING BARREL)	
NON-RAMPED BARREL	\$100.00
RAMPED BARREL	\$125.00
FIT AND INSTALL BARRELL BUSHING ON 1911 AUTO (NOT INCLUDING BUSHING)	\$65.00
FIT NEW TRIGGER TO 1911 AUTO (NOT INCLUDING COST OF TRIGGER)	\$55.00

STOCK WORK/FINISHING	
UNFILLED OIL OR LACQUER FINISH	
ON AVERAGE STOCK	\$100.00
ON COMPLICATED STOCK	\$150.00
FILLED, RUBBED OIL FINISH	
ON AVERAGE STOCK	\$150.00
ON COMPLICATED STOCK	\$185.00
LACQUER OR POLYURETHANE SPRAY FINISH	\$120.00
INSTALL RECOIL PAD (NOT INCLUDING PAD)	\$55.00
INSTALL SLING SWIVELS - STD. AND Q/D	\$75.00
INSTALL RECOIL REDUCER (NOT INCLUDING COST OF REDUCER)	
REPLACEMENT	\$40.00
DRILL STOCK & INSTALL RECOIL REDUCER	\$80.00
INLETING AND REFINISHING OF SEMI-FINISHED STOCK (DOES NOT INCLUDE ANY PARTS)	\$400.00 **
PREFINISHED SYNTHETIC STOCK FIT AND INSTALL BARRELED ACTION	\$95.00 **

GLASS BEDDING	
HUNTING RIFLE	
ACTION ONLY	\$125.00 **
ACTION & BARREL	\$150.00 **
ADD PILLARS	\$50.00 **

** PRICES START AT AND GO UP DEPENDING ON COMPLEXITY

MINIMUM GUNSMITHING CHARGE \$25.00