

# FMI

#### EPS & EPS ARCHITECTURAL SHAPES

FMI-EPS manufactures Expanded Polystyrene (EPS) for Insulation and Architectural Shapes which is preferred by most Exterior Insulation and Finish Systems (EIFS). EPS can be cut into insulation board stock, readily fabricated or sculptured into a stunning exterior façade, offering more creative choices in the architectural design, on your next residential or commercial project.



#### **Features**

- → EPS is the insulation choice, when energy efficiency is an important design consideration.
- → EPS Insulation offers the Best Insulating Value Per Dollar, than any other insulation product used in EIFS. EPS contains no CFC, HCFC or HFC blowing agents. The insulating R-Value of EPS stays consistent for the life of EIFS wall. (3.85 / in at 75°F)
- → EPS breathes, moisture as water vapor can pass through EPS insulation.
- → EPS can be engineered with grooves cut into the back of the insulation board for a drainage plane of the EIFS, when water management is an important design consideration.
- → EPS Insulation, as part of an exterior wall in an EIFS, withstands constant outdoor temperature changes. EPS's flexibility and resiliency helps absorb building movement without cracking the outer finish laminate.
- + EPS is compatible and approved for the majority of the EIFS currently on the market.
- → EPS has been used in EIFS for over 35 years. EPS's etched texture allows the exterior finish to adhere tenaciously to EPS. Maximum surface bonding is critical to the integrity and longevity of an EIFS. EPS has stood up to all industry tests, no other insulation product can say that.
- → Random control testing by an independent laboratory, assures consistent quality in ALL of our EPS Board Stock and Architectural Shapes.



## **FMI-EPS** can help make your next project run efficiently.

- → If your next project calls for grooved EPS Insulation, for a drainage plane for the EIFS. No problem, we can provide grooved EPS Insulation Board Stock.
- → If your next project calls for pre-sanded EPS Insulation, for a smoother exterior finish appearance. No problem, we can provide pre-sanded EPS Insulation Board.
- → If the specification calls for, "a third party certification" for the EPS used on your EIFS project. No problem, our in house Random QC testing is monitored by an independent laboratory.
- → If your next project is located in a busy and difficult location.

  No problem, our trucks will deliver on your schedule, not ours.
- → If you have a former client who wants to match or duplicate
  an EIFS Shape on a job your company did years ago. No
  problem, our shop drawings are saved & stored
  electronically. We can produce the exact Special Shape for
  your customer, months or even years after the original
  shape was installed.
- If you think that a Special Shape is too small or complex to produce. No problem, our philosophy is: "No Special Shape is too small or complex to produce." As creative innovators, we enjoy the challenge of producing new and unique Special Shapes for our clients.













#### **EPS Insulation**

EPS (Expanded Polystyrene) Insulation is a moisture
 resistant closed cell foam which contains no ozone depleting CFC's, HCFC's or HFC blowing agents and is 100% recyclable.

EPS offers outstanding flexibility in design and is ideal for → most construction needs, offering the best insulating value per dollar spent of any material available today. Additionally, its long-term insulation value is assured since aging has absolutely no effect upon performance.

EPS Insulation meets or exceeds physical and thermal property standards as established in ASTM C 578

**Technical Data** 

| Physical Properties  | Units                        | ASTM Test          | Туре І                       |
|--|------------------------------|--------------------|------------------------------|
| Compressive Resistance at 10%<br>Strain Deformation (2" cube)                | Min psi (kPa)                | D 1621, C 165      | 10.0 (69)                    |
| Flexural Strength  | Min psi (kPa)                | C 203              | 25.0 (173)                   |
| Thermal Resistance (R-Value)* 75 ± 2° F (24 ± 1° C) 40 + 2° F (4.4 + 1° C)   | Min R* for<br>1" thickness   | C 177, C518        | 3.85 (0.67)<br>4.17 (0.0)    |
| Thermal Conductivity (K-Value)* 75 ± 2° F (24 ± 1° C) 40 ± 2° F (4.4 + 1° C) | BTU/(hr)(Sg.Ft.)(F/in.)      | C 177, C518        | 0.260 (1.48)<br>0.240 (1.37) |
| Coefficient of Thermal Expansion   | In./(In.)(F)                 | D 696              | 0.000035                     |
| Moisture Resistance<br>Water Absorption by total immersion                   | % by volume Max              | C 272              | < 4.0                        |
| Water Vapor Permeability of 1" (25.4 mm) thickness max perm                  | Max perm/in<br>(ng/PA*s*m²)  | E 96               | 5.0 (287)                    |
| Oxygen Index   | Min Volume %                 | D 2863             | 24.0                         |
| Dimensional Stability<br>(Change in dimensions)                              | Max %                        | D 2126             | 2.0                          |
| Max. Service Temperature<br>Long Term / Intermittent                         | F                            |                    | 167 / 180                    |
| Flame Spread<br>Smoke Developed  |                              | E84-81A<br>E84-81A | 15 @ 6"<br>95-125            |
| Density, minimum<br>Density, nominal   | Min lb/ft³ (kg/m³)<br>lb/ft³ | C 303              | 0.90 (15)<br>1.00            |

\*R means resistance to heat flow. The higher the R-value, the greater the insulating power. Federal Trade Commission requires; using the R-Value publication at 75°F temperature when calculating R-Values of all insulations.

> The information in this bulletin is presented in good faith, and is believed to be accurate. All statements are made without warranty expressed or implied.

FMI-EPS recommends that you consult with the EIFS Distributor & EIFS Mfg. on ALL installation applications using EPS Insulation and EPS Special Shapes.

Ph: 208-777-8485 8 Ph: 208-324-5998 w

888-777-8485 www.fmi-eps.com

#### **LETTERS AND NUMBERS**



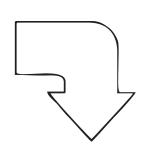


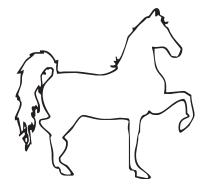
ORDER INDIVIDUAL LETTERS OR A SHEET WITH THE LETTER OUTLINES CUT OUT. LETTERS CAN BE 3" TO 48" TALL IN ANY THICKNESS. WE CAN MATCH ANY PUBLISHED OR CUSTOM FONT AS REQUIRED.

(NOTE: BOLD FONTS ARE BETTER FOR CUTTING, ESPECIALLY FOR SMALLER SIZED LETTERS.)

WE ALSO CUT SILHOUETTE SHAPES FROM MANY OF THE COREL DRAW CLIPART FILES.







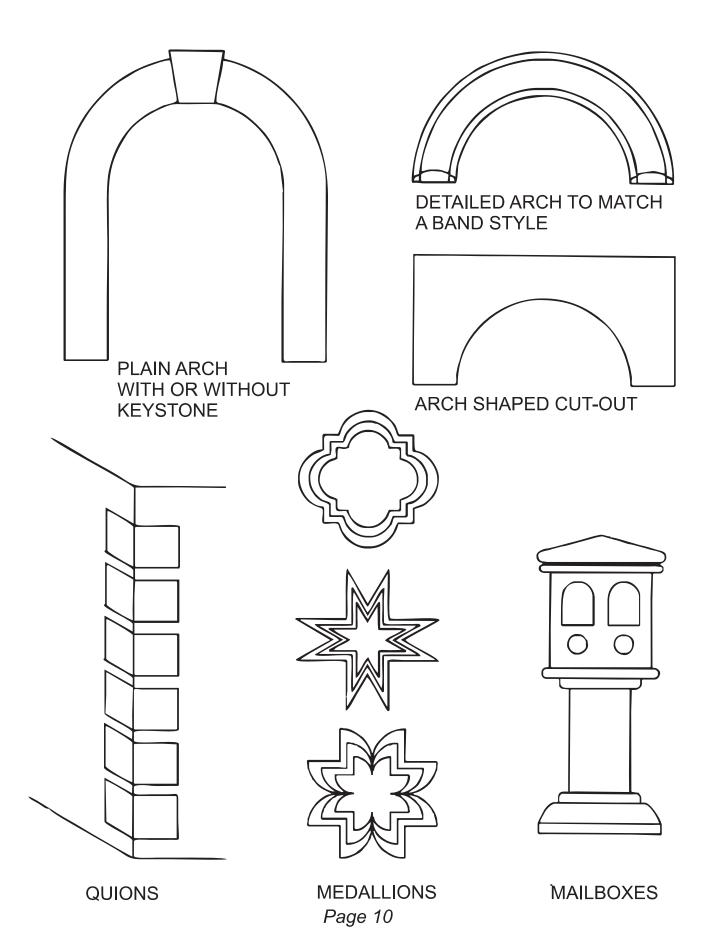
Radius Archers or Cornices, Columns with or without bases, Balusters, Pediments, Murals and Replicas of Company logos are but a few of the endless, two or three dimensional Special Shapes that we can produce for your next project.



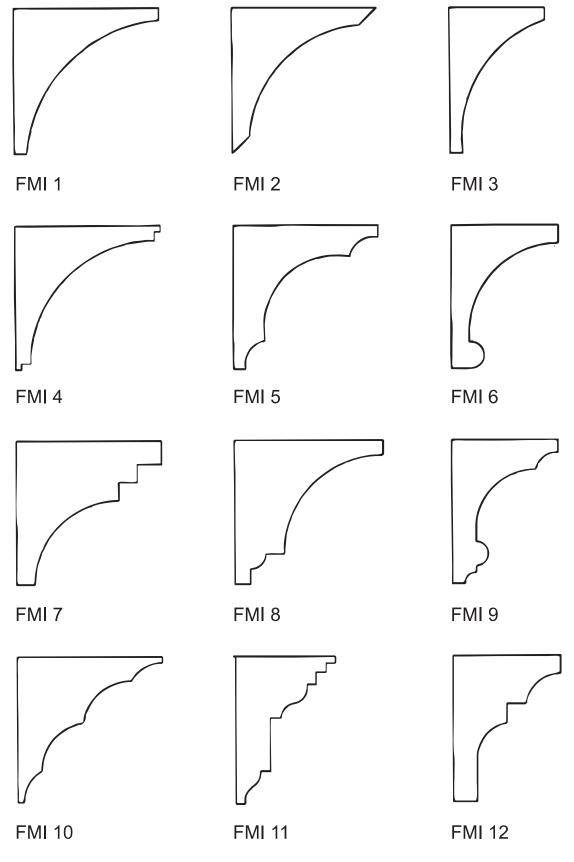


**FMI-EPS's** production staff has over 50 years of combined experience in the industry. That experience, plus our state of the art fabricating technology, allow us to produce Architectural Shapes economically and quickly.

#### **OTHERS**

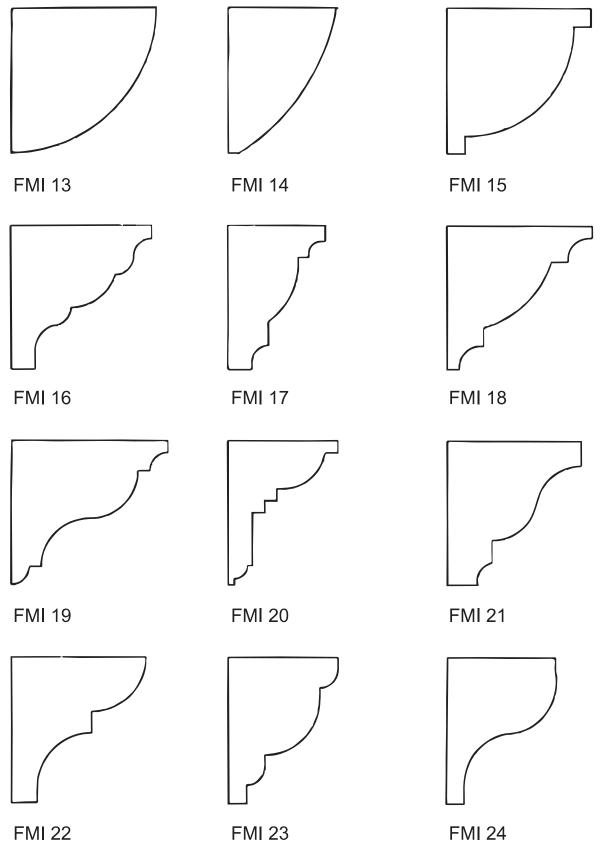


#### ARCHITECTURAL SHAPES



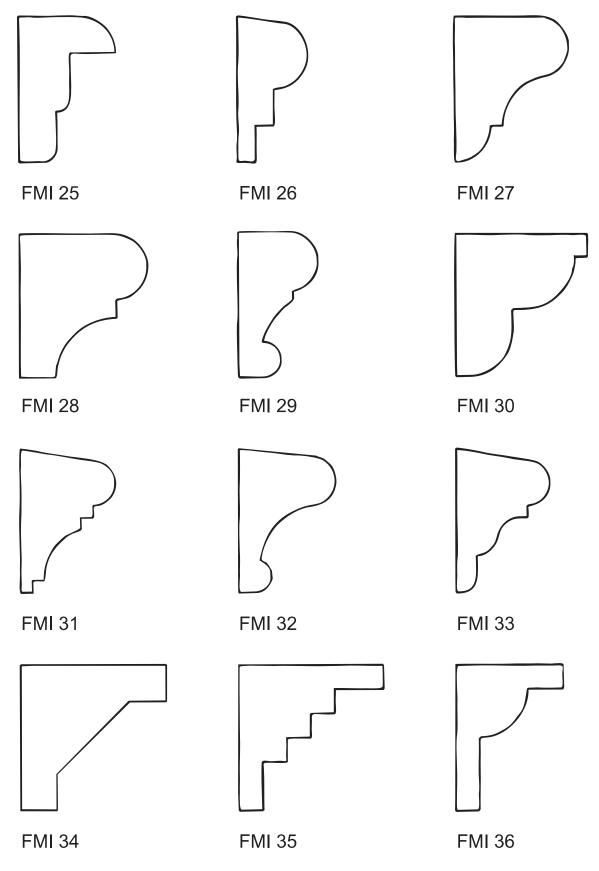
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#### **CORNICES**



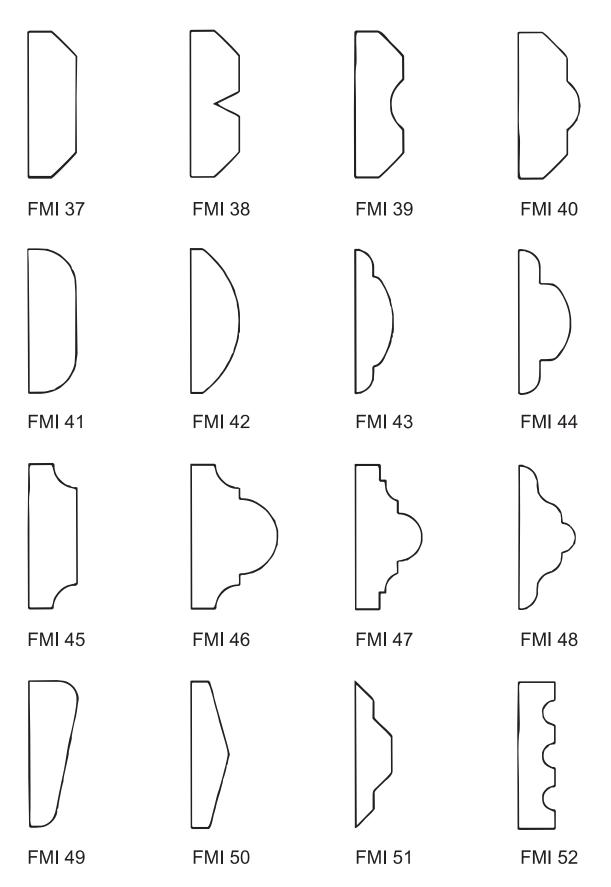
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#### **CORNICES**



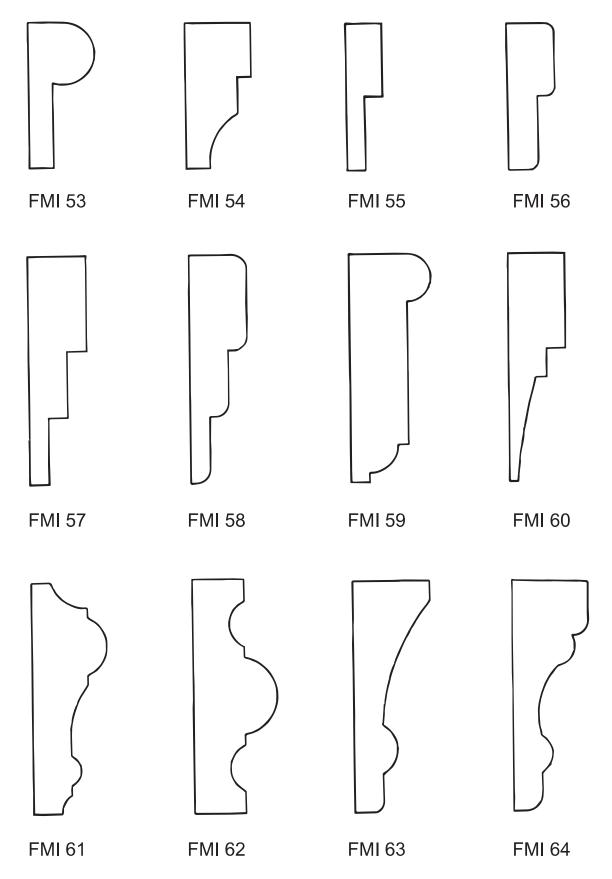
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#### **BANDS**



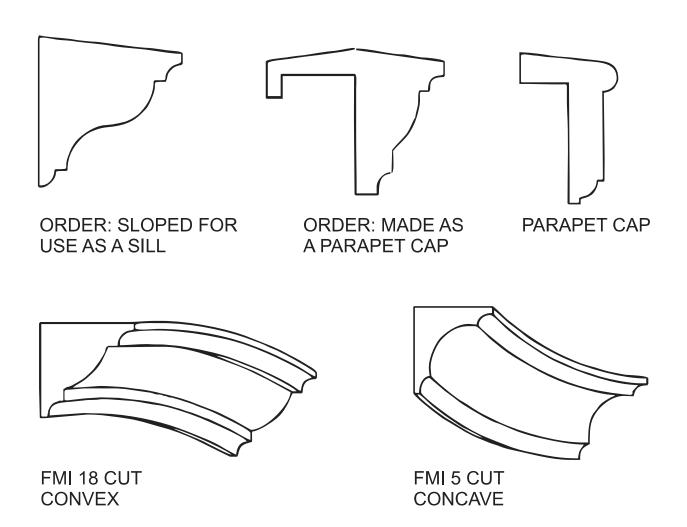
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## **B**ANDS

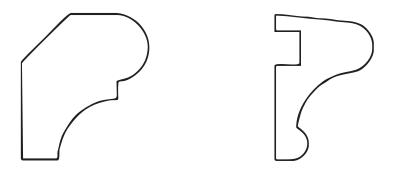


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#### **CUSTOMIZING**

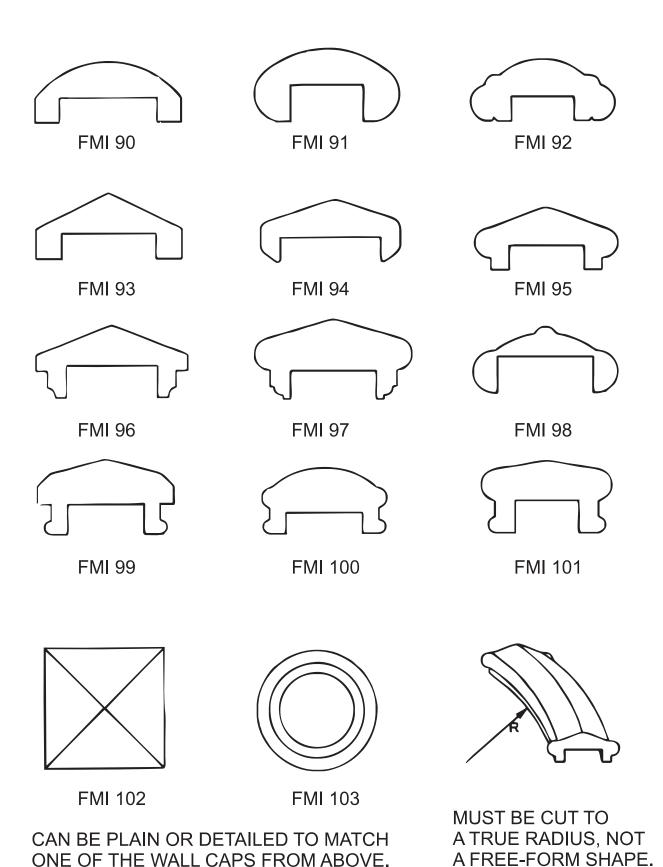


SHAPES CAN BE CUT TO CONCAVE OR CONVEX RADIUS CURVES. THE RADIUS CAN BE SMALL OR LARGE, BUT IT MUST BE A TRUE RADIUS.

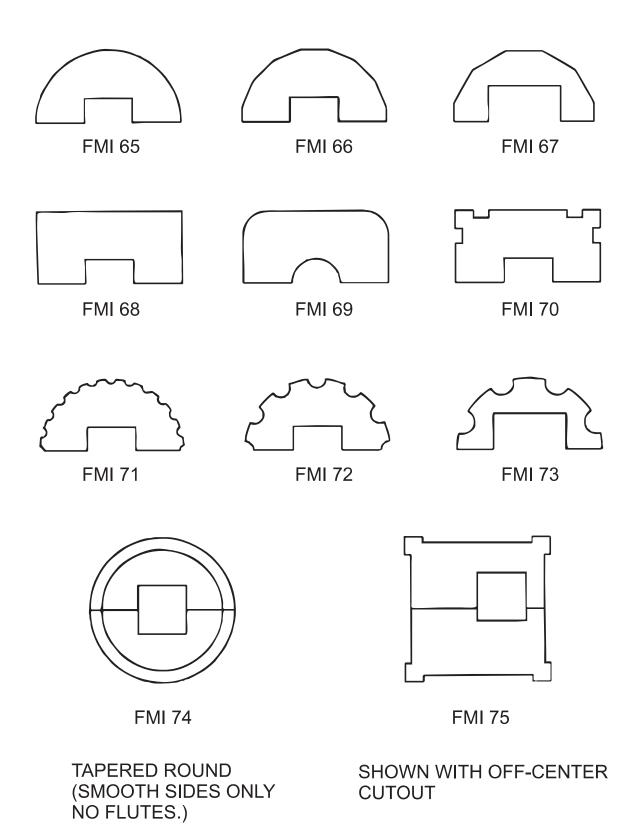


THE BACK OF THE SHAPES CAN BE CUT TO FIT AROUND EXISTING OBSTRUCTIONS (ELECTRICAL/PLUMBING, ETC.)

#### WALL CAPS



#### **Columns**



COLUMNS CAN BE CUT WITH ANY SIZE CUTOUT. PLEASE SPECIFY WHEN ORDERING.

### **Column Bases and Rings**

