

# **RIGGING & MATERIAL HANDLING**

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### **Purpose**

The purpose of this program is to ensure a safe and incident free lifting operation.

#### Scope

When work is performed on a non-owned or operated site, the operator's program shall take precedence, however, this document covers Veracity Field Services employees and contractors and shall be used on owned premises, or when an operator's program doesn't exist or is less stringent.

## **Key Responsibilities**

Management shall determine if this program is required for regulatory compliance within his/her region. Management shall select a training facility or use an in-house qualified trainer to supply and document the training.

Supervisors shall assist the managers in the tasks described above. The supervisor shall verify that each of their employees have the proper training before being involved in rigging operations.

Only qualified and trained personnel can attach or detach lifting equipment to loads or lifting loads.

### **Procedure**

#### General

Only "qualified riggers" are allowed to attach any loads to a lifting hook and only "qualified operators" are allowed to operate a crane while engaged in lifting operations.

### **Material Handling**

- Rigging equipment shall be inspected to ensure it is safe. Rigging equipment for material handling shall be inspected prior to use and on each shift and as necessary during its use to ensure that equipment is safe.
- Defective rigging shall be removed from service. Defective equipment shall not be used and removed from service immediately.
- Rigging equipment shall not be loaded in excess of its recommended safe working load. Rigging
  equipment shall not be loaded beyond its recommended safe working load and load identification shall be
  attached to the rigging.
- Rigging equipment, when not in use, shall be removed from the immediate work area. Rigging equipment not in use shall be removed from the immediate work area so as not to present a hazard to employees.
- Tag lines shall be used unless their use creates an unsafe condition.
- Latches will be in place on all hooks, eliminating the hook throat opening. Hooks on overhaul ball
  assemblies, lower load blocks, or other attachment assemblies shall be a type that can be closed and
  locked, eliminating the hook throat opening. Alternatively, an alloy anchor type shackle with a bolt, nut
  and retaining pin may be used.

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• All employees shall be kept clear of loads about to be lifted and of suspended loads. No employee shall be allowed under a suspended load.

### **Training and Education**

Veracity Field Services employees shall display their competency in the following topics:

- The selection of proper hardware (eye bolts, shackles, hooks, wire rope products, synthetic slings, chain slings, etc.) for the correct application (weight, hitches, angles, temperatures, center of gravity, etc.).
- The inspection of the selected hardware before, during and after the lift.
- The proper methods of securing the load, attaching the load to the hook, lifting the load, handling of the load during the movement of the load and lowering and placement of load.

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- The proper storage of the rigging equipment.
- All Veracity Field Services employees shall re-certify their training on a four (4) year basis.