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COMPANY INTRODUCTION

Hangzhou BES Technology Co., Ltd. is a professional trading company of EPS field, our shareholders and partner are 1984 EPS machinery factory and ABP EPS mould factory.

We also have branches in Turkey, Jordan, Mexico, Vietnam, in order to provide professional EPS service to our overseas customer easily.

Based on years of EPS industry experience, We focus on a full range of EPS industry services, including EPS production line manufacturing, selling & after-sales service, supplying EPS raw materials and EPS downstream equipment, such as 3D board production line, XPS production line, sandwich production line, forming machines for heating board lamination.

BES machinery have passed CE certificate under highly quality, high accuracy, energy-saving, high efficiency, which have been exported and has been well received abroad.

BES has always been adhering to the trust of customers, innovation and development, to provide customers with the best service.

BES , Best EPS Solution !

Our Service

1. Design of Turn-key Production line, make the layout and choose the Best suitable EPS machinery and auxiliary equipment.
2. Field Installation, Start-up, Staff Training
3. Optimize production efficiency, Reduce production costs, Decrease energy Costs.
4. Supply on-line technical support and door to door technical service.

Welcome to contact us !



CATALOGUE

03 3D Model EPS Foam Factory

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3D Model EPS Foam Factory

Offer Turn-Key
EPS Plant



1 Cutting



2 Welding



3 Heat
Treatment



4 Sand Blasting
Treatment



5 CNC
Process



6 Painting



7 Assembling



8 Testing

BES-PZT-1000-2000

Automatic Shape Moulding Machine
with Vacuum Typical Type



Main Features:

Machine Structure:

● All frame are welded by 1000mm steel plate with high tensile strength. This greatly enhances machine strength.

High machine legs are made by "H" type steel profile, it is easy for client to install the machine on any concrete foundation.

Filling System: Adopt normal pressure, vacuum & high-pressure filling. Material filling is controlled by level sensor with double rotation chamber storage and has 40 filling outlets.

Blow System: Adopt ballcock PID valve with blow design. This greatly ensures blow accuracy.

Cooling System: Big vacuum pump with vertical tank, equipped with vertical vacuum casting water spray in the top. The vacuum pump outlet has an & water separator. All these parts are high efficiency, so that vacuum casting will be used as more cooling method of water cooling. Generally water cooling will be set up only 8-12% which keeps the water content of product less than 10%.

Drainage System: Increased large for inlet and outlet of mould, adopt 8-12" inlet for steam, adopting fast cycle line, 8/8-2" inlet for drainage system. Big drainage pipe is controlled by butterfly valve, which greatly increases filling and drainage speed.

Control System:

● Adopt PLC (Siemens) and touch screen (Schneider) for operator easy.

● All electronic components are from famous brand, which greatly ensure the machine stability.

● The air cooling, steam, de-mould, pressure of filling are controlled by long-distance remote valve.



Item	Unit	BES-PZT-1000	BES-PZT-1200	BES-PZT-1600	BES-PZT-1800	BES-PZT-1134	BES-PZT-1616	BES-PZT-2000
Model Number	mm	1000x1000	1200x1200	1600x1600	1800x1800	1134x1134	1616x1616	2000x2000
Max Product Dimension	mm	200x100x1.00	300x150x1.00	400x200x1.00	500x250x1.00	400x150x1.00	500x200x1.00	600x300x1.00
Max Working Size	mm	800x400	1000x500	1200x600	1400x700	900x450	1200x550	1500x700
Stroke	mm	60-1500	60-1500	120-1500	120-1500	60-1500	120-1500	120-1500
Blow Time	mm	30-600	30-600	30-600	30-600	30-600	30-600	30-600
Water Consumption	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100
Water Price	mm	10000	10000	10000	10000	10000	10000	10000
Cooling Water Consumption	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100
Consumption of Steam	mm	10000	10000	10000	10000	10000	10000	10000
Consumption of Electricity	mm	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Maximum Filling Capacity	mm	100	100	100	100	100	100	100
Maximum Load	mm	10	10	10	10	10	10	10
Machine Dimension	mm	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000
Machine Weight	kg	10000	10000	10000	10000	10000	10000	10000
Power Price	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100

BES-PZE-1000-2000

Automatic Shape Moulding Machine
with Vacuum Energy-Saving Type



Main Features:

Machine Structure:

● **High-strength frame:** The bottom anti-rust tank frame and moving frame adopts machine 12 heavy and light as whole, and reduce the frame and machine feet, integrated, which greatly increases the frame strength and sturdy.

● **Zero Sparging Treatment:** The machine is treated with zero sparging after manufacturing, which improves the life of the machine.

● **Adopts opposite direction type for low for easy maintenance and wear resistance.** The self-lubricating copper tube which saves original for bearing's problem and improves the lubrication effectiveness.

● **Preventing plate and back must plate are all stainless steel,** which reduces of the wear and tear of the mould process.

Hydraulic Pressure System (KSCycle)

● Compared to the typical type, K type with hydraulic system achieves faster operation for 250mm from 100mm/s.

● Hydraulic cylinders for the machine frame movement has safety locking of the mould during the steam process, and avoids the leakage of steam stainless.

● **Normal hydraulic pressure design the filling cylinder and de-mould cylinder can run simultaneously,** which saves the de-mould gas blowing and product ejection synchronization, effectively, reducing running time and improves its mould capability.

Steam System (more stable and less steam consumption)

● PID system made by DMS achieves make the steam steam pressure control between 0.1-0.5MPa, ± 0.005 MPa tolerance reducing heating time and saving about 20%-30% of energy consumption. K type with hydraulic system achieves faster operation for 250mm from 100mm/s.

● It controls the steam pressure by balance valve and pressure sensor instead of electronic connector pressure gauge. The mould pressure can be set by touch screen to make easy and accurate control.

Pipe System: For the complete inlet and outlet of water, air and steam, we use big pipe line and valves which are very close to the mould, reducing the energy consumption, while improving filling speed.

Vacuum System: Adopt vertical vacuum system, with 8-12" large drain pipe line and long length of circulation drain pipe. The vacuum tank is equipped with big spraying system, which covers the filling hot steam directly and increases condensation rate. Thus, improving vacuum suction efficiency and achieves vacuum to zero cooling instead of main water cooling. Generally water cooling will be set only 8-12%. This enables the products of water content percentage 10%. In addition, the same factor of the replacement and maintenance is very convenient.

Control System:

● All pressure adjustments are remote controlled by the control box, such as filling, blowing, steam blowing, filling, vacuum, de-moulding and air cooling pressure. It is easily operated. In addition, the hydraulic pressure can be also adjusted in touch screen according to different working area. The program also have many anti-protection and alarm system.

● Adopting remote control system for all control pressure parts, electric parts, valves, gauges and hydraulic parts located from farthest. International brands with high quality to ensure stable and safe working.



Item	Unit	BES-PZE-1000	BES-PZE-1200	BES-PZE-1600	BES-PZE-1800	BES-PZE-1134	BES-PZE-1616	BES-PZE-2000
Model Number	mm	1000x1000	1200x1200	1600x1600	1800x1800	1134x1134	1616x1616	2000x2000
Max Product Dimension	mm	200x100x1.00	300x150x1.00	400x200x1.00	500x250x1.00	400x150x1.00	500x200x1.00	600x300x1.00
Max Working Size	mm	800x400	1000x500	1200x600	1400x700	900x450	1200x550	1500x700
Stroke	mm	60-1500	60-1500	120-1500	120-1500	60-1500	120-1500	120-1500
Blow Time	mm	30-600	30-600	30-600	30-600	30-600	30-600	30-600
Water Consumption	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100
Water Price	mm	10000	10000	10000	10000	10000	10000	10000
Cooling Water Consumption	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100
Consumption of Steam	mm	10000	10000	10000	10000	10000	10000	10000
Consumption of Electricity	mm	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Maximum Filling Capacity	mm	100	100	100	100	100	100	100
Maximum Load	mm	10	10	10	10	10	10	10
Machine Dimension	mm	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000	2000x1000x1000
Machine Weight	kg	10000	10000	10000	10000	10000	10000	10000
Power Price	mm	10-100	10-100	10-100	10-100	10-100	10-100	10-100

BES-PBF/PBZ-2000-6000

Automatic Block Moulding Machine Air Cooling
Type /With Vacuum Type(Adjustable Type)



Item		BES-PBF-2000	BES-PBF-3000	BES-PBF-4000	BES-PBF-5000	BES-PBF-6000
Mould Size		3300×1300×600mm	3300×1300×600mm	4000×1300×600mm	5000×1300×600mm	6000×1300×600mm
Block Size		2000×1000×600mm	3000×1000×600mm	4000×1000×600mm	5000×1000×600mm	6000×1000×600mm
Block	Qty	20/100	20/100	20/100	20/100	20/100
	Compression Pressure	20~30MPa	30~40MPa	40~50MPa	50~60MPa	60~70MPa
	Qty	20/100	20/100	20/100	20/100	20/100
Compressed Air	Pressure	1~1.5MPa	1.5~2MPa	2~2.5MPa	2.5~3MPa	3~3.5MPa
	Qty	1/100	1/100	1/100	1/100	1/100
Grasp	Block Size	1000mm	1000mm	1000mm	1000mm	1000mm
	Block Size	1000mm	1000mm	1000mm	1000mm	1000mm
Throughput	Block	1~10000	1~10000	1~10000	1~10000	1~10000
Compressed Load		1000	1000	1000	1000	1000
Overall Dimension		3300×1300×600mm	3300×1300×600mm	4000×1300×600mm	5000×1300×600mm	6000×1300×600mm
Weight		4000kg	6000kg	8000kg	10000kg	12000kg
Block Height		600mm	600mm	600mm	600mm	600mm



Main Feature:

Machine Structure:

- The machine body is welded by strong rectangular tube and steel plate which ensure high strength for safety of the machine.
- All block mould frames are heat-treated to release the welding stress, so that the frame will not deform.
- After heat treatment, all mould frames are processed through sand blasting treatment to keep the rust away after that the under coating and finishing coat are greatly improved, for anticorrosion performance and long life.
- Adopt three-stroke gears and safety valve for high safety protection. The machine will be tested for water pressure and steam, to ensure machine is more stable and safe.

Steam System:

- Three ball valves and butterfly valves, greatly increase stability and increase machine life which is compared to one big steam valve control system. Also 20% steam.

Control System:

- Adopt PLCOM (touch) and touch screen (Schneider) for an easy operation.
- Equipped with level sensor to control the filling. The block cooling is controlled by three pressure sensor, the whole pressure for filling, heating, cooling will be controlled automatically by PLC.

Note:

The automatic type can be provided just for one gear, for steam pressure sensor, butterfly, three valves steam system are exclusive.

Item		BES-PBF-2000	BES-PBF-3000	BES-PBF-4000	BES-PBF-5000	BES-PBF-6000
Mould Size	Size	3300×1300×600mm	3300×1300×600mm	4000×1300×600mm	5000×1300×600mm	6000×1300×600mm
Block Size		2000×1000×600mm	3000×1000×600mm	4000×1000×600mm	5000×1000×600mm	6000×1000×600mm
Block	Qty	20/100	20/100	20/100	20/100	20/100
	Compression Pressure	20~30MPa	30~40MPa	40~50MPa	50~60MPa	60~70MPa
	Qty	20/100	20/100	20/100	20/100	20/100
Compressed Air	Pressure	1.5~2MPa	1.5~2MPa	2~2.5MPa	2.5~3MPa	3~3.5MPa
	Qty	1/100	1/100	1/100	1/100	1/100
Grasp	Block Size	1000mm	1000mm	1000mm	1000mm	1000mm
	Block Size	1000mm	1000mm	1000mm	1000mm	1000mm
Throughput	Block	1~10000	1~10000	1~10000	1~10000	1~10000
Compressed Load		1000	1000	1000	1000	1000
Overall Dimension		3300×1300×600mm	3300×1300×600mm	4000×1300×600mm	5000×1300×600mm	6000×1300×600mm
Weight		4000kg	6000kg	8000kg	10000kg	12000kg
Block Height		600mm	600mm	600mm	600mm	600mm

Note: The table adjustable type and automatic machine according to customer's requirement.

BES-PBLF/LZ-2000-6000

Vertical Automatic Block Moulding Machine
Air Cooling Type / Vacuum Type (Adjustable Type)



Main Features:

Machine Structure:

- The machine mold is made by using rectangular tube and steel plate which is made high strength and safety of the machine.
- All block mould frames are heat-treated to remove the welding stress, so that the frame will not deform.
- After heat treatment, all mould frames are processed for sand blasting treatment to get rust prevention, so that the surface coating and feeding coat are greatly improved, for long-term performance and long life.
- Adopts three safety gauges and safety rope, for multi-safety protection. The machine will be locked by water pressure self-lock, to ensure machine is more stable and safety.

Shake System:

- Three ball valves and butterfly valves, greatly improves stability and increases machine life, which is compared to one big valve needs of system valve 20% more.

Control System:

- Adopts PLC (Siemens) and touch screen for easy operation.
- Equipped control level sensor to control the filling. The block moulding is controlled by foam pressure sensor, which senses the filling, heating, cooling and opening the block mould. The whole process is automatic.

Vertical Frame Type:

Less space occupied, with good drainage performance, reducing moisture content of blocks.

Item	BES-PBLF-2000	BES-PBLF-3000	BES-PBLF-4000	BES-PBLF-6000
Mould Length (mm)	2000 ± 10mm (standard)	3000 ± 10mm (standard)	4000 ± 10mm (standard)	6000 ± 10mm (standard)
Mould size	2000 × 1500 × 1500mm	3000 × 1500 × 1500mm	4000 × 1500 × 1500mm	6000 × 1500 × 1500mm
Steel	Size	20#	20#	20#
	Corrosion-resistant Process	30-40μm	30-40μm	30-40μm
Horizontal size	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Vertical size	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Temper	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Overall size	Size	2000	3000	4000
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Overall Dimension	Size	2000 × 1500 × 1500mm	3000 × 1500 × 1500mm	4000 × 1500 × 1500mm
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Weight	Size	2000	3000	4000
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate

Item	BES-PBLF-2000	BES-PBLF-3000	BES-PBLF-4000	BES-PBLF-6000
Mould Length (mm)	2000 ± 10mm (standard)	3000 ± 10mm (standard)	4000 ± 10mm (standard)	6000 ± 10mm (standard)
Mould size	2000 × 1500 × 1500mm	3000 × 1500 × 1500mm	4000 × 1500 × 1500mm	6000 × 1500 × 1500mm
Steel	Size	20#	20#	20#
	Corrosion-resistant Process	30-40μm	30-40μm	30-40μm
Horizontal size	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Vertical size	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Temper	Size	1500	1500	1500
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Overall size	Size	2000	3000	4000
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Overall Dimension	Size	2000 × 1500 × 1500mm	3000 × 1500 × 1500mm	4000 × 1500 × 1500mm
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate
Weight	Size	2000	3000	4000
	Material	1.5 × 1.5mm plate	1.5 × 1.5mm plate	1.5 × 1.5mm plate

Note: The machine structure and system multiple according to customer's requirement.

BES-CC-2000-6000

5 Table Continuous Block Cutting Machine



Main Features:

- For horizontal cutting part, the wire adjustment is automatically realized by the manipulator, which is efficient and accurate.
- High frequency vibration cutting, preventing fast cutting speed and reduced foam loss.
- Cutting part economy of feed-back flow control.
- Cutting machine segment continuous cutting (cutting) section with water directed, forcing function, improve efficiency.
- Full-automatic computer monitoring of the entire line.
- Site installation according to customer requirements, which can be precise layout.

Item	Unit	Parameters
Cutting Maximum Size	mm	1500x1500x1500
Horizontal Cutting Electric Heating Wire	mm	30
Vertical Cutting Electric Heating Wire	mm	30
Grate Cutting Electric Heating Wire	mm	30
Motor Frequency Conversion Range	Hz	40-50
Range of Cutting Speed	mm/min	100-150
Transformer for Horizontal Cutting	KVA	50
Transformer for Vertical Cutting	KVA	10
Transformer for Grate Cutting	KVA	5
Connected Load	KW	14.5 (Cutting heating)
Overall Dimension	mm	28.72 (Length) × 10.4 (Width) × 10.4 (Height)
Weight	kg	1500



BES-CTS-1200

Tower Type Central Vacuum System

Main Features:

- Specially designed spray tank with packing inside structure to increase heat transfer and improve condensation effect. Demineralized water pump is used.
- Constant pressure control, ensure constant vacuum pressure, multi-point auxiliary pressure feedback control.
- The design of 10 meters tower structure, which total height is 18meters, effectively solves the overhead defect caused by the pumping of vacuum pump in the conventional vacuum system.
- Gravity drainage system are designed so that drainage flows smoothly back into the pool without adding valves, pipes, etc.

Item	Unit	Parameters	Remarks
Condenser Diameter	mm	4200mm	
Water Storage Barrel	m	8.4m	
Maximum vacuum degree	kg/cm ²	-0.95	
Vacuum Inlet Pipe	Pipe Connection	mm	DN400
	Working Pressure	kg/cm ²	-0.5 ~ -0.9
	Pipe Connection	mm	DN15
	Working Pressure	kg/cm ²	0 ~ 0.5
Air	Working Pressure	MPa	0.5 ~ 1.5
	Working Pressure	mm	DN100
	Working Pressure	kg/cm ²	0 ~ 0.5
	Working Pressure	mm	DN100
Single Vacuum Pump Suction Rate	Working Pressure	kg/cm ²	0 ~ 0.5
	Working Pressure	mm	DN100
	Working Pressure	mm	DN100
	Working Pressure	mm	DN100
Drainage Pipe Connection	mm	DN100	
Vacuum Pump	PC	4	
Condenser's exit	mm	4200mm	
Outside Dimensions	mm	3100x2600x10000	

Note: Can be designed according to the actual needs of customers.



BES-CVS-700

Vertical Type Vacuum System

Main Features:

- Specially designed condenser structure to improve condensation effect. High efficiency Demineralized Water vacuum pump is used.
- Constant pressure control, ensure constant vacuum pressure, multi-point auxiliary pressure feedback control.
- The vacuum system is equipped with SPECK ultra-vac pump, the unique self-suction impeller design, so that the pump has a suction head of more than 7 meters of high self-suction and 30 meters lift, to ensure that the drain vacuum tower water effective discharge, that when the water input ratio, improve vacuum efficiency.
- Vertical vacuum tower above 7.5meters, effectively solves the overhead defect caused by the pumping of vacuum pump in the conventional vacuum system.

Item	Unit	Parameters	Remarks
Condenser Diameter	mm	1700x3000mm	Special condenser for vapor-liquid separation. Other condenser can be selected according to customer's requirements.
Deminer Water Condenser Pipe	mm	DN150	
Total Inlet Power	Kw	1100W (Water Vacuum Pump)	
Single Vacuum Pump	Kw	0.50W (Ultra-Vac Pump)	The high level mode the vacuum requirements of 10-12 (Shanghai) machine
Single Vacuum Pump Suction Rate	MM	800	
Outside Dimensions	mm	900x800x1500	
Weight	kg	4800	
Water Consumption	MM	1.500	
Optimum Water Temperature	°C	15-25	Including water utilization
Water Pressure	MPa	0.2-0.25	

Note: Can be designed according to the actual needs of customers.



EPS Box Production Project With Energy Saving , High Efficiency

Auxiliary Equipment



Pressurizing Tank



Reverse Osmosis Water Treatment



Steam Boiler



Water Pump



Cooling Water Tower



Silo System



Steam Accumulator



Air Compressor



Air Tank

EPS Mould Production Process



Main Features:

1. Design drawing - Calculate the buffer thickness and buffer area of the package according to the requirements of the packaged product and the transportation conditions, etc., and communicate with the customer at the initial stage of design;
2. Hand-made samples - Hand-make EPS samples according to the shape of the product and the point of focus;
3. Use repair sample and one-sided flow environment or do drop test according to customer requirements to determine the cushioning performance of the buffer package;
4. According to the experimental results, the cushioning performance and appearance of the packaged samples are evaluated and corrected until the final setting and drawing of the product;

5. Make wood type according to the drawing or packaging sample and the characteristics of the EPS shape moulding machine to be used;
6. Clamping and welding stainless steel;
7. CNC processing, and reduce the amount of processing as much as possible in addition to the main surface;
8. Assembling the mold, mainly the filler;
9. Try the mold, determine the production process, and adjust the machine;
10. Check the product or change the mold until the customer is satisfied;
11. Clean multiple sets of samples, and mold as many as possible to improve production efficiency.

EPS Mould Items

EPS Box Mould



EPS Home appliance Package Mould



EPS Buliding Mould



EPS Decoration Mould



Special EPS Mould



EPS Mould Spare Parts



EPS Machine Spare Parts

Electronics Parts and Components



Instrument and Apparatus



Motor and Pump



Valves



Wearing Parts



Partners

