



## Master Trac Hang Mount System Parts and Installation



Call us at **1-855-854-7465**

or visit us at

**[www.sauder-closets.com](http://www.sauder-closets.com)**

**NOTE:** THIS INSTRUCTION BOOKLET CONTAINS  
**IMPORTANT** SAFETY INFORMATION.

*PLEASE READ AND KEEP FOR FUTURE REFERENCE.*



**Made in USA**  
with U.S. and imported materials

**Lot #: 573359**

**03/21/22**

**Date Purchased:** \_\_\_\_\_

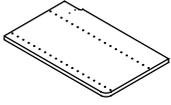
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## Part Identification

24" Left End Upright

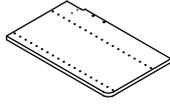
432132 White  
430324 Slate Rift  
432739 Spice Mahogany



(Actual 23½" x 14½")

24" Center Upright

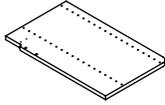
432515 White  
430796 Slate Rift  
432745 Spice Mahogany



(Actual 23½" x 14 ½")

24" Right End Upright

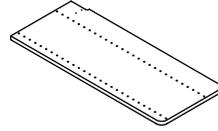
432521 White  
430803 Slate Rift  
432751 Spice Mahogany



(Actual 23½" x 14½")

36" Left End Upright

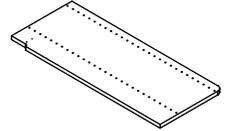
432133 White  
430789 Slate Rift  
432740 Spice Mahogany



(Actual 35" x 14½")

36" Center Upright

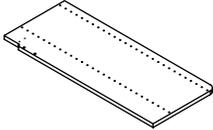
432516 White  
430797 Slate Rift  
432746 Spice Mahogany



(Actual 35½" x 14 ½")

36" Right End Upright

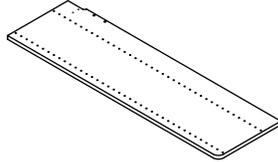
432522 White  
430804 Slate Rift  
432752 Spice Mahogany



(Actual 35" x 14½")

48" Left End Upright

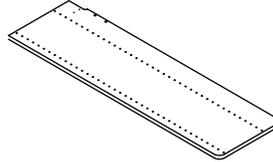
432134 White  
430791 Slate Rift  
432741 Spice Mahogany



(Actual 48¾" x 14½")

48" Center Upright

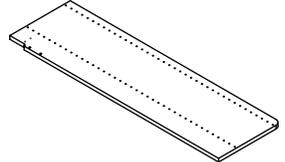
432517 White  
430798 Slate Rift  
432747 Spice Mahogany



(Actual 48¾" x 14½")

48" Right End Upright

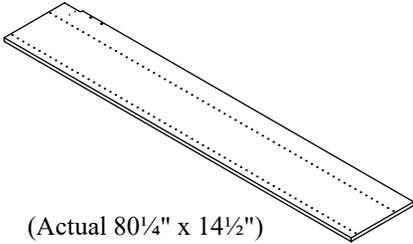
432523 White  
430805 Slate Rift  
432753 Spice Mahogany



(Actual 48¾" x 14½")

80" Left End Upright

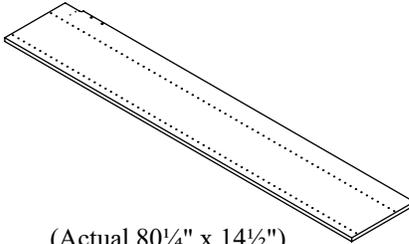
432135 White  
430792 Slate Rift  
432742 Spice Mahogany



(Actual 80¼" x 14½")

80" Center Upright

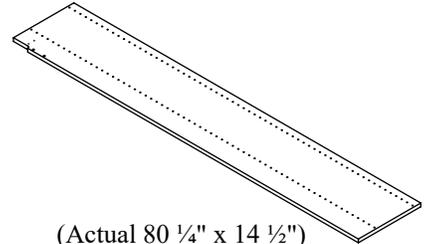
432518 White  
430799 Slate Rift  
432748 Spice Mahogany



(Actual 80¼" x 14½")

80" Right End Upright

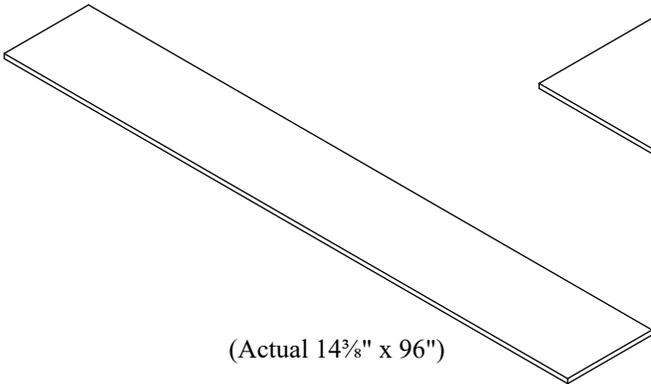
432524 White  
430806 Slate Rift  
432754 Spice Mahogany



(Actual 80 ¼" x 14 ½")

14½" x 96" Utility Shelf

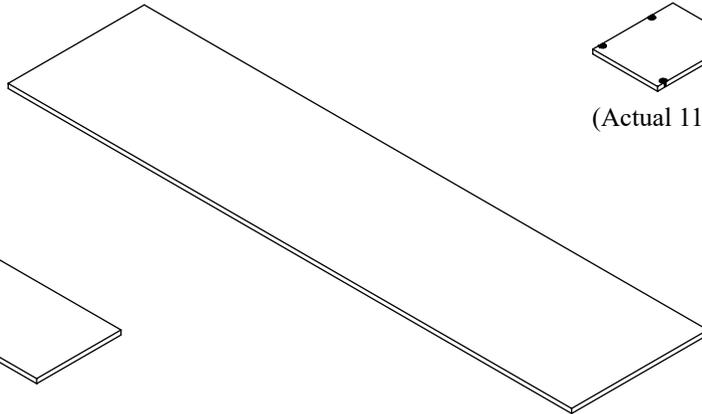
432614 White  
432037 Slate Rift  
432844 Spice Mahogany



(Actual 14¾" x 96")

24" x 96" Utility Shelf

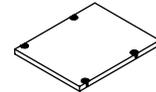
432615 White  
432038 Slate Rift  
432845 Spice Mahogany



(Actual 23¼" x 96")

12" Fixed Shelf

432527 White  
431988 Slate Rift  
432757 Spice Mahogany

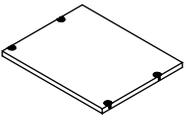


(Actual 11⅝" x 14⅜")

## Part Identification

18" Fixed Shelf

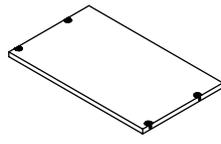
432528 White  
430819 Slate Rift  
432758 Spice Mahogany



(Actual 18" x 14<sup>3</sup>/<sub>8</sub>" )

24" Fixed Shelf

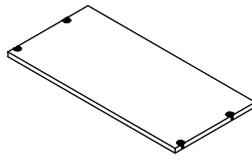
432529 White  
430820 Slate Rift  
432759 Spice Mahogany



(Actual 24 x 14<sup>3</sup>/<sub>8</sub>" )

30" Fixed Shelf

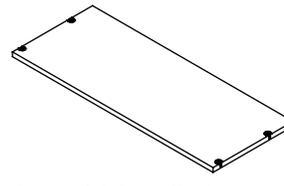
432530 White  
430821 Slate Rift  
432760 Spice Mahogany



(Actual 30 x 14<sup>3</sup>/<sub>8</sub>" )

36" Fixed Shelf

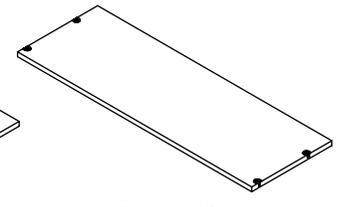
432531 White  
430822 Slate Rift  
432761 Spice Mahogany



(Actual 36 x 14<sup>3</sup>/<sub>8</sub>" )

42" Fixed Shelf

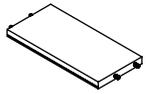
432532 White  
430823 Slate Rift  
432762 Spice Mahogany



(Actual 42 x 14<sup>3</sup>/<sub>8</sub>" )

12" Cleat

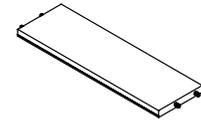
432606 White  
431992 Slate Rift  
432836 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 11<sup>5</sup>/<sub>8</sub>" )

18" Cleat

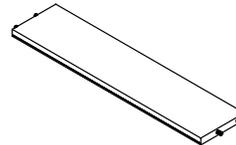
432607 White  
430860 Slate Rift  
432837 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 18" )

24" Cleat

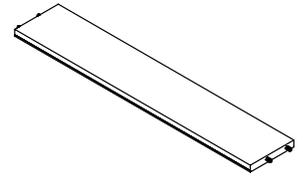
432608 White  
431613 Slate Rift  
432838 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 24" )

30" Cleat

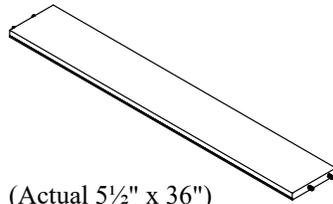
432609 White  
430816 Slate Rift  
432839 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 30" )

36" Cleat

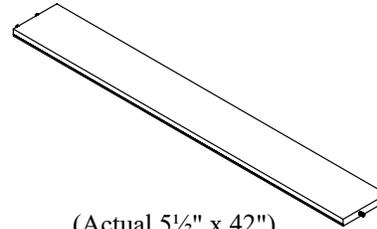
432610 White  
430817 Slate Rift  
432840 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 36" )

42" Cleat

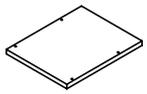
432611 White  
430818 Slate Rift  
432841 Spice Mahogany



(Actual 5<sup>1</sup>/<sub>2</sub>" x 42" )

12" Adjustable Shelf

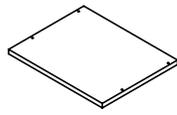
432533 White  
431989 Slate Rift  
432763 Spice Mahogany



(Actual 11<sup>5</sup>/<sub>8</sub>" x 14<sup>3</sup>/<sub>8</sub>" )

18" Adjustable Shelf

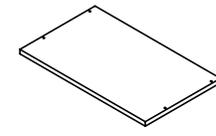
432534 White  
430828 Slate Rift  
432764 Spice Mahogany



(Actual 18" x 14<sup>3</sup>/<sub>8</sub>" )

24" Adjustable Shelf

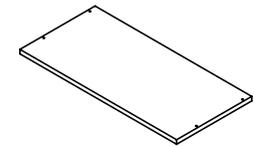
432535 White  
430829 Slate Rift  
432765 Spice Mahogany



(Actual 24" x 14<sup>3</sup>/<sub>8</sub>" )

30" Adjustable Shelf

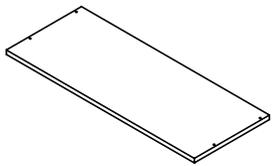
432536 White  
430830 Slate Rift  
432766 Spice Mahogany



(Actual 30" x 14<sup>3</sup>/<sub>8</sub>" )

36" Adjustable Shelf

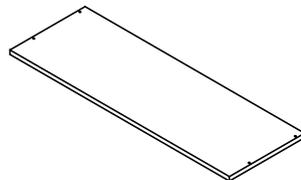
432537 White  
430831 Slate Rift  
432767 Spice Mahogany



(Actual 36" x 14<sup>3</sup>/<sub>8</sub>" )

42" Adjustable Shelf

432538 White  
430832 Slate Rift  
432768 Spice Mahogany

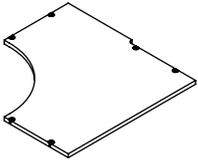


(Actual 42" x 14<sup>3</sup>/<sub>8</sub>" )

## Part Identification

Fixed Corner Shelf

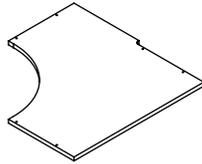
432556 White  
430833 Slate Rift  
432786 Spice Mahogany



(Actual 29¼" x 29¼")

Adjustable Corner Shelf

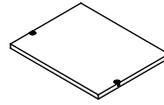
432557 White  
430834 Slate Rift  
432787 Spice Mahogany



(Actual 29¼" x 29¼")

18" Shoe Shelf

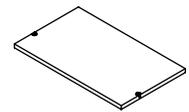
432558 White  
430870 Slate Rift  
432788 Spice Mahogany



(Actual 18" x 14⅜")

24" Shoe Shelf (1)

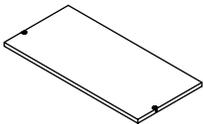
432559 White  
430871 Slate Rift  
432789 Spice Mahogany



(Actual 24" x 14⅜")

30" Shoe Shelf

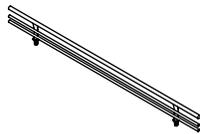
432560 White  
430872 Slate Rift  
432790 Spice Mahogany



(Actual 30" x 14⅜")

18" Shoe Fence

432926 Matt Nickel  
432925 Polished Chrome



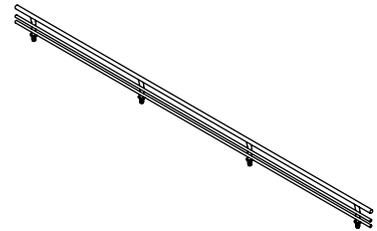
24" Shoe Fence

432927 Matt Nickel  
432928 Polished Chrome



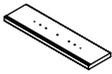
30" Shoe Fence Matt

432929 Matt Nickel  
432930 Chrome



18" Small Drawer Front

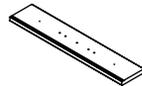
432567 White  
430847 Slate Rift  
432797 Spice Mahogany



(Actual 18½" x 4⅞")

24" Small Drawer Front

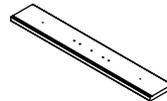
432568 White  
430848 Slate Rift  
432798 Spice Mahogany



(Actual 24⅝" x 4⅞")

30" Small Drawer Front

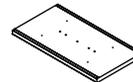
432569 White  
430849 Slate Rift  
432799 Spice Mahogany



(Actual 30½" x 4⅞")

18" Large Drawer Front Slab

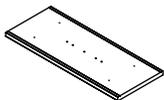
432570 White  
430853 Slate Rift  
432800 Spice Mahogany



(Actual 18½" x 9⅞")

24" Large Drawer Front Slab

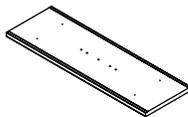
432571 White  
430854 Slate Rift  
432801 Spice Mahogany



(Actual 24⅝" x 9⅞")

30" Large Drawer Front Slab

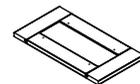
432572 White  
430855 Slate Rift  
432802 Spice Mahogany



(Actual 30½" x 9⅞")

18" Large Drawer Front Shaker

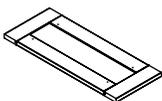
432573 White  
430856 Slate Rift  
432803 Spice Mahogany



(Actual 18½" x 9⅞")

24" Large Drawer Front Shaker

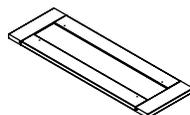
432574 White  
430857 Slate Rift  
432804 Spice Mahogany



(Actual 24⅝" x 9⅞")

30" Large Drawer Front Shaker

432575 White  
430858 Slate Rift  
432805 Spice Mahogany

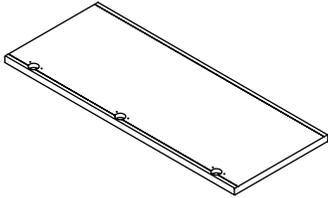


(Actual 30½" x 9⅞")

## Parts Identification

### 24" x 30" Slab Door

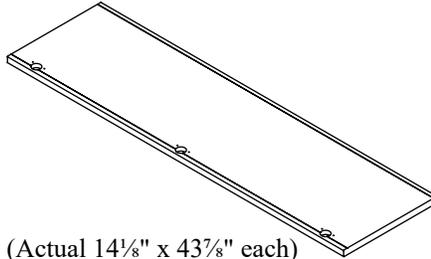
- 432731 White Kit
- 432730 White Doors only (2)
- 432617 Slate Rift Kit
- 432616 Slate Rift Doors only (2)
- 432847 SP Mahog Kit
- 432846 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 12¼" x 30⅞" each)

### 24" x 44" Slab Door

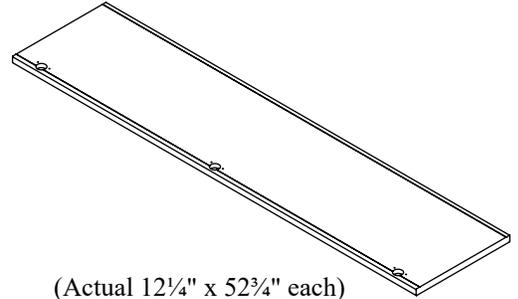
- 432576 White Kit
- 432577 White Doors only (2)
- 432398 Slate Rift Kit
- 430859 Slate Rift Door only (2)
- 432806 SP Mahog Kit
- 432807 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 14⅞" x 43⅞" each)

### 24" x 52" Slab Door

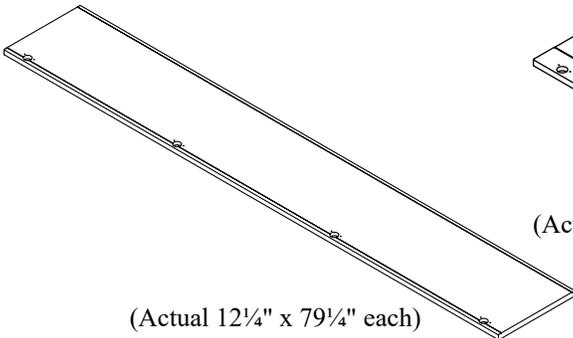
- 432580 White Kit
- 432581 White Doors only (2)
- 432400 Slate Rift Kit
- 430850 Slate Rift Doors only (2)
- 432810 SP Mahog Kit
- 432811 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 12¼" x 52¾" each)

### 24" x 80" Slab Door

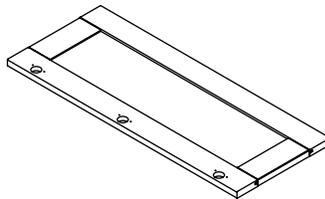
- 432592 White Kit
- 432593 White Doors only (2)
- 432406 Slate Rift Kit
- 430863 Slate Rift Doors only (2)
- 432822 SP Mahog Kit
- 432823 SP Mahog Doors only (2)
- 432397 Hardware



(Actual 12¼" x 79¼" each)

### 24" x 30" Shaker Door Assembly

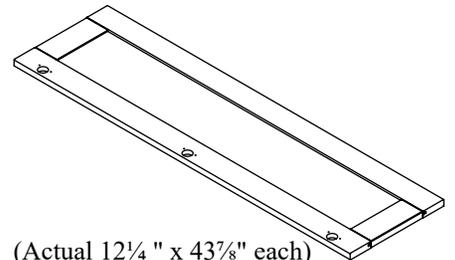
- 432733 White Kit
- 432732 White Doors only (2)
- 432619 Slate Rift Kit
- 432618 Slate Rift Doors only (2)
- 432849 SP Mahog Kit
- 432848 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 12¼" x 30⅞" each)

### 24" x 44" Shaker Door Assembly

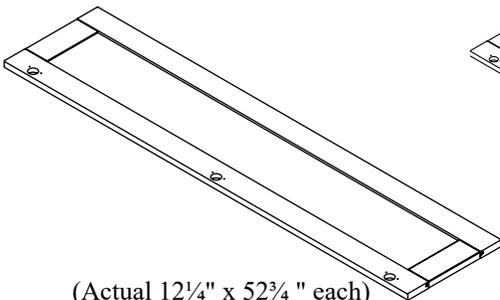
- 432578 White Kit
- 432579 White Doors only (2)
- 432399 Slate Rift Kit
- 430861 Slate Rift Doors only (2)
- 432808 SP Mahog Kit
- 432809 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 12¼" x 43⅞" each)

### 24" x 52" Shaker Door Assembly

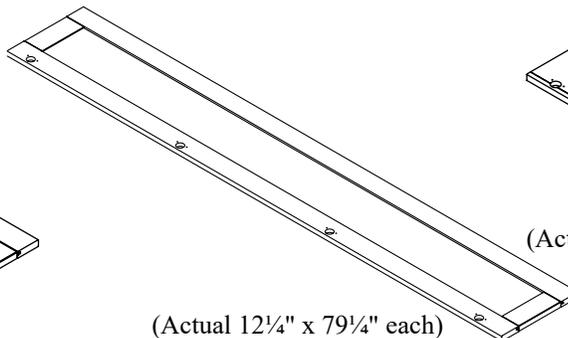
- 432582 White Kit
- 432583 White Doors only (2)
- 432401 Slate Rift Kit
- 430851 Slate Rift Doors only (2)
- 432812 SP Mahog Kit
- 432813 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 12¼" x 52¾" each)

### 24" x 80" Shaker Door Assembly

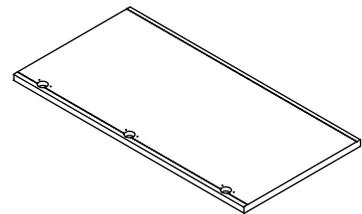
- 432594 White Kit
- 432595 White Doors only (2)
- 432407 Slate Rift Kit
- 430864 Slate Rift Doors only (2)
- 432824 SP Mahog Kit
- 432825 SP Mahog Doors only (2)
- 432397 Hardware



(Actual 12¼" x 79¼" each)

### 30" x 30" Slab Door

- 432735 White Kit
- 432734 White Doors only (2)
- 432621 Slate Rift Kit
- 432620 Slate Rift Doors only (2)
- 432851 SP Mahog Kit
- 432850 SP Mahog Doors only (2)
- 432396 Hardware

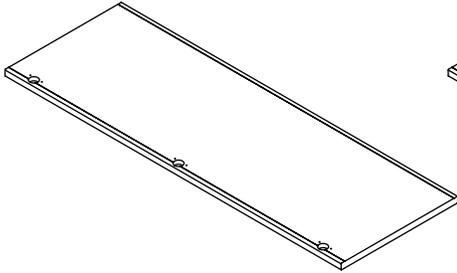


(Actual 15¼" x 30⅞" each)

## Part Identification

30" x 44" Slab Door

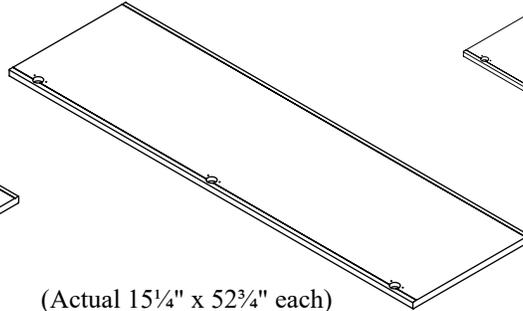
- 432584 White Kit
- 432585 White Doors only (2)
- 432402 Slate Rift Kit
- 431883 Slate Rift Doors only (2)
- 432814 SP Mahog Kit
- 432815 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 15 1/4" x 43 7/8" each)

30" x 52" Slab Door

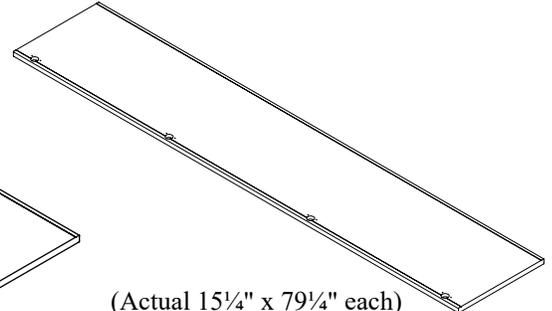
- 432588 White Kit
- 432589 White Doors only (2)
- 432404 Slate Rift Kit
- 431885 Slate Rift Doors only (2)
- 432818 SP Mahog Kit
- 432819 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 15 1/4" x 52 3/4" each)

30" x 80" Slab Door

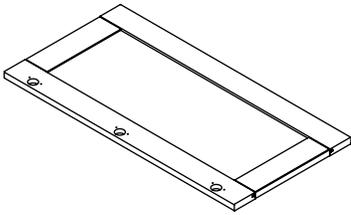
- 432596 White Kit
- 432597 White Doors only (2)
- 432408 Slate Rift Kit
- 431887 Slate Rift Doors only (2)
- 432826 SP Mahog Kit
- 432827 SP Mahog Doors only (2)
- 432397 Hardware



(Actual 15 1/4" x 79 1/4" each)

30" x 30" Shaker Door Assembly

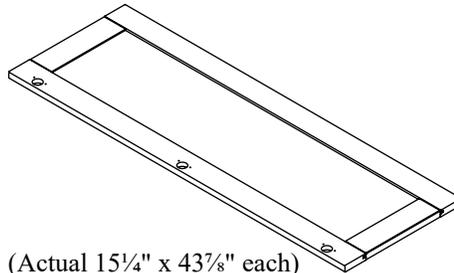
- 432737 White Kit
- 432736 White Doors only (2)
- 432623 Slate Rift Kit
- 432622 Slate Rift Doors only (2)
- 432853 SP Mahog Kit
- 432852 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 15 1/4" x 30 1/8" each)

30" x 44" Shaker Door Assembly

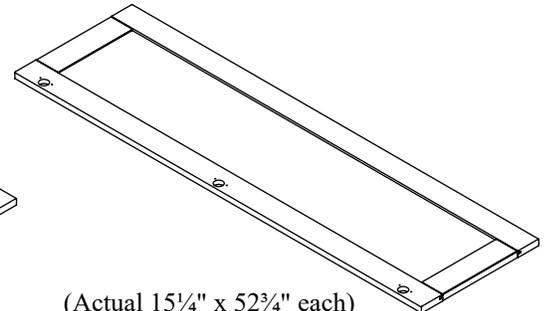
- 432586 White Kit
- 432587 White Doors only (2)
- 432403 Slate Rift Kit
- 431884 Slate Rift Doors only (2)
- 432816 SP Mahog Kit
- 432817 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 15 1/4" x 43 7/8" each)

30" x 52" Shaker Door Assembly

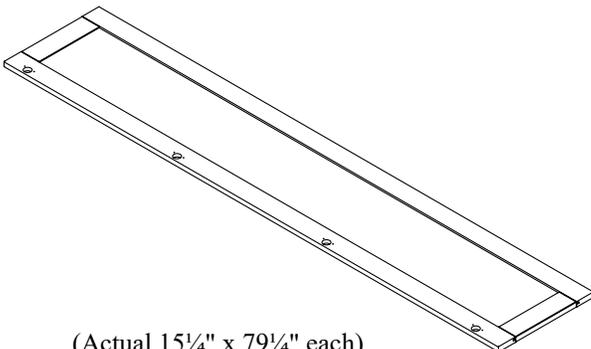
- 432590 White Kit
- 432591 White Doors only (2)
- 432405 Slate Rift Kit
- 431886 Slate Rift Doors only (2)
- 432820 SP Mahog Kit
- 432821 SP Mahog Doors only (2)
- 432396 Hardware



(Actual 15 1/4" x 52 3/4" each)

30" x 80" Shaker Door Assembly

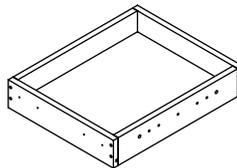
- 432598 White Kit
- 432599 White Doors only (2)
- 432409 Slate Rift Kit
- 431888 Slate Rift Doors only (2)
- 432828 SP Mahog Kit
- 432829 SP Mahog Door (2)
- 432397 Hardware



(Actual 15 1/4" x 79 1/4" each)

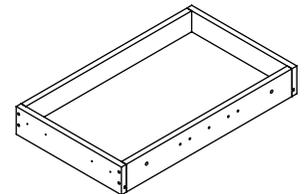
432383-18" Small  
Drawer Assembly

- 430841 Drawer box only
- 432384 Hardware only



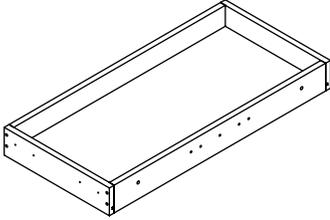
432385-24" Small  
Drawer Assembly

- 430842 Drawer box only
- 432384 Hardware only

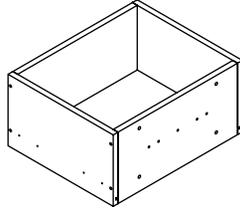


## Parts Identification

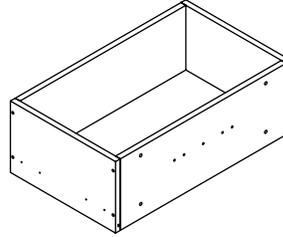
432386-30" Small  
Drawer Assembly  
430843 Drawer box only  
432384 Hardware only



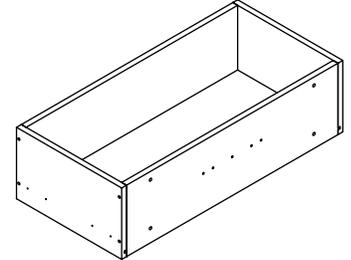
432387-18" Large  
Drawer Assembly  
430844 Drawer box only  
432384 Hardware only



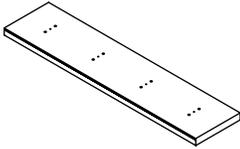
432389-24" Large  
Drawer Assembly  
430845 Drawer box only  
432384 Hardware only



432390-30" Large  
Drawer Assembly  
430846 Drawer box only  
432384 Hardware only

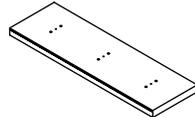


24" Coat Hook Board  
432613 White  
432035 Slate Rift  
432843 Spice Mahogany



(Actual 5½" x 23¾")

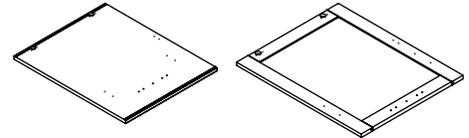
18" Coat Hook Board  
432612 White  
432034 Slate Rift  
432842 Spice Mahogany



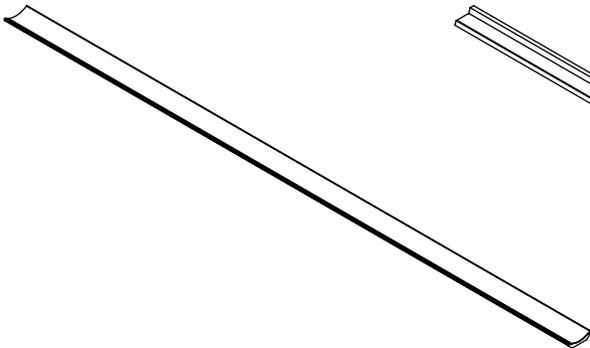
(Actual 5½" x 17¾")

### Hamper Kits

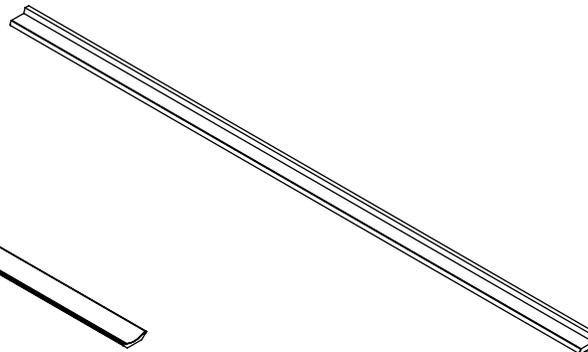
432604 White 24" Slab Door  
432602 White 24" Shaker Door  
432605 White 30" Slab Door  
432603 White 30" Shaker Door  
431874 Slate Rift 24" Slab Door  
430875 Slate Rift 24" Shaker Door  
431875 Slate Rift 30" Slab Door  
430876 Slate Rift 30" Shaker Door  
432834 Spice Mahogany 24" Slab Door  
432832 Spice Mahogany 24" Shaker Door  
432835 Spice Mahogany 30" Slab Door  
432833 Spice Mahogany 30" Shaker Door



Crown Molding (classic)  
432601 White  
430874 Slate Rift  
432831 Spice Mahogany



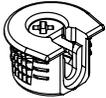
Crown Molding (shaker)  
432600 White  
430873 Slate Rift  
432830 Spice Mahogany



## Parts Identification and Hardware Identification

### Shelf Cam

- 433145 White (2500)
- 433148 White (250)
- 433151 White (25)
- 433146\_Bronze (2500)
- 433149 Bronze (250)
- 433152 Bronze (25)
- 433147\_Brown (2500)
- 433150 Brown (250)
- 433153 Brown (25)



### Push-In Dowel

- 433154 (5000)
- 433155 (250)
- 433156 (25)



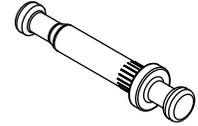
### Screw-In Dowel

- 433157 Steel (4500)
- 433158 Steel (250)
- 433159 Steel (25)



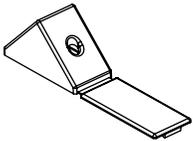
### Double Dowel

- 433163 Steel (3000)
- 433164 Steel (250)
- 433165 Steel (25)



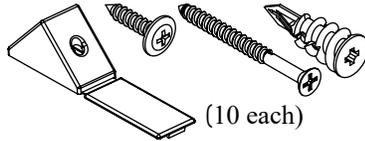
### Bracket only

- 433200 White (250)
- 433201 Brown (250)
- 433202 Black (250)



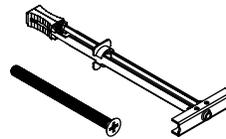
### Bracket Kit

- 433203 White (10)
- 433204 Brown (10)
- 433205 Black (10)



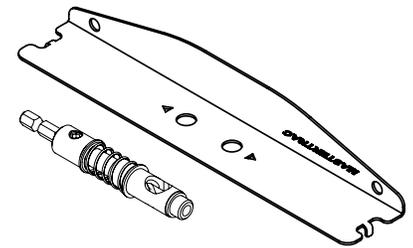
### Toggle Anchor

- 431220



### Extension Rail Template Kit

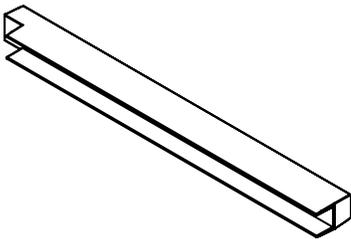
- 433169



### Corner Shelf

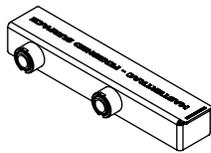
#### H-Joint Channel

- 433171 White (100)
- 433172 White (1)
- 433173 Bronze (100)
- 433174 Bronze (1)
- 433175 Brown (100)
- 433176 Brown (1)



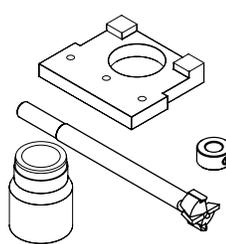
### Cleat Dowel Boring Jig

- 433713



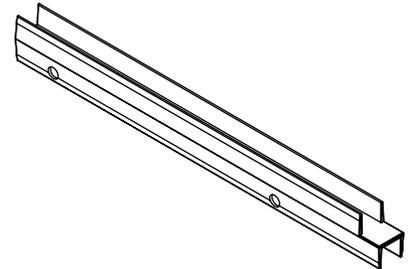
### Cam Jig Install Kit

- 433170 Zinc



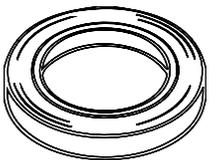
### Adjustable Shelf Template

- 433926 White



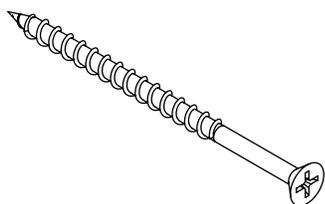
### Rolled Edge Banding

- 429614 White
- 432854 Slate Rift
- 432855 Spice Mahogany



### 2-3/4" Flat Head Screw

- 433179\_(250)
- 433180 (25)



### 5/16" Euro Screw

- 433182 (250)
- 433183 (25)



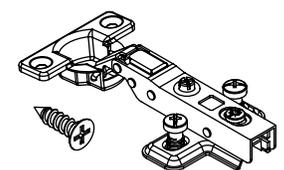
### 5/8" Flat Head Screw

- 433378 (250)
- 433377 (25)



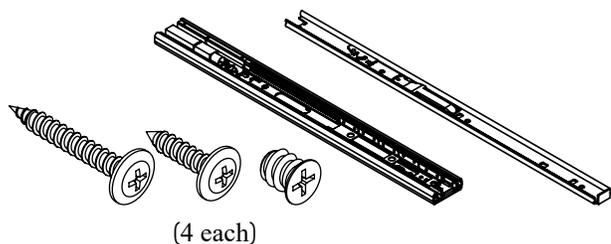
### Hinge Kit

- 432396 (6 hinge pack)
- 432397 (8 hinge pack)



## Hardware Identification

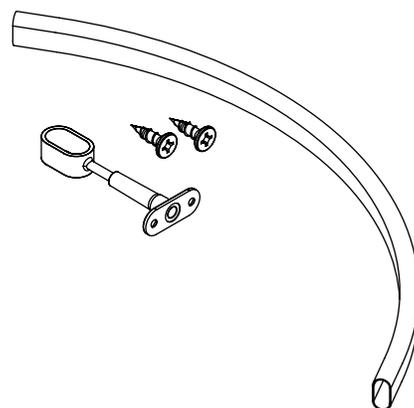
14" Extension Rail Kit  
432384



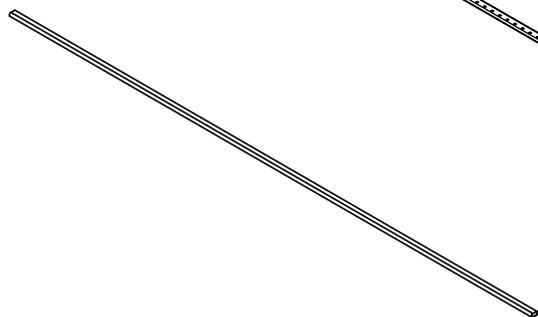
Rod Cup  
432933 Matt Nickel (200)  
432934 Matt Nickel (10)  
433224 Chrome (200)  
433225 Chrome (10)



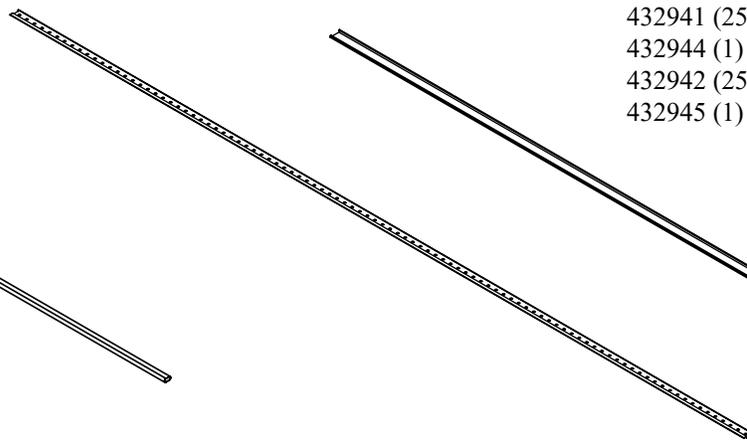
Curved Oval Rod Kit  
433701 Steel (1)



8' Rod  
419786 Chrome (10)  
433223 Chrome (1)  
432931 Matt Nickel (12)  
432932 Matt Nickel (1)



Wall Rail  
432938 (25)  
432939 (1)

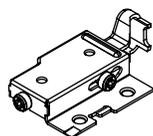


Wall Rail Cover  
432940 (25) White  
432943 (1) White  
432941 (25) Black  
432944 (1) Black  
432942 (25) Brown  
432945 (1) Brown

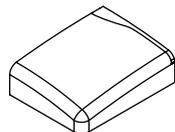
Shelf Support  
432935 (500)  
432937 Nickel (50)



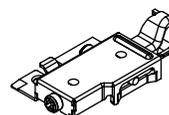
Left Cabinet Hanger  
433129 (200) Zinc  
433131 (1) Zinc



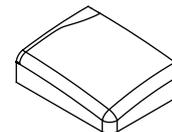
Left Cabinet Hanger Cover  
433133 (50) White  
433139(1) White  
433135 (50) Black  
433141(1) Black  
433137 (50) Brown  
433143(1) Brown



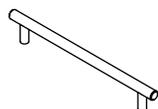
Right Cabinet Hanger  
433130 (200) Zinc  
433132 (1) Zinc



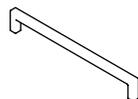
Right Cabinet Hanger Cover  
433134 (50) White  
433140(1) White  
433136 (50) Black  
433142(1) Black  
433138 (50) Brown  
433144(1) Brown



Contemporary Pull  
433189 Brushed Nickel  
433190 Polished Chrome  
433191 Matt Gold  
433192 Matt Black  
433193 Matt Chrome



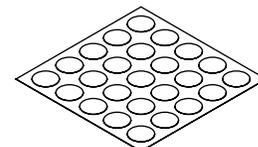
Pull  
433194 Polished Chrome  
433195 Matt Black  
433196 Brushed Brass  
433197 Stainless Steel



Knob  
433184 Matt Nickel  
433185 Slate  
433186 Polished Chrome  
433187 Matt Gold  
433188 Matt Aluminum

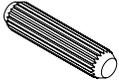


Applique 5 Pack  
432856 White  
432857 Slate Rift  
432858 Spice Mahogany

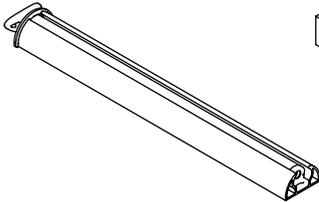


## Hardware Identification

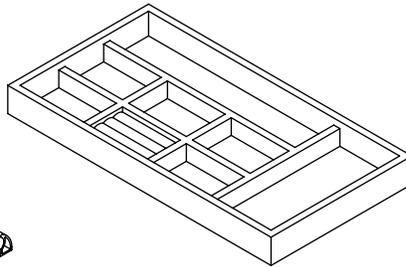
Wood Dowel  
433700 (250)  
433699 (25)



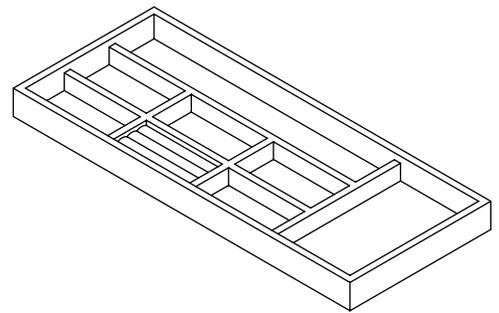
Valet Rod  
432914 White  
432915 Polished Chrome  
432916 Matt Aluminum



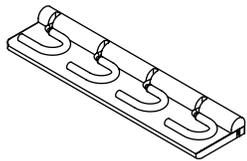
24" Jewelry Liner  
429517



30" Jewelry Liner  
429519



Broom Holder  
432910 White  
432911 Grey



Coat Hook  
432906 Matt Aluminum  
432907 Polished Chrome



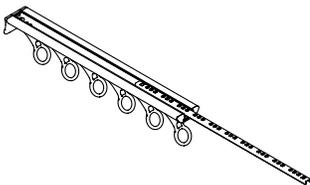
Double Hook  
432909 Matt Aluminum  
432908 Polished Chrome



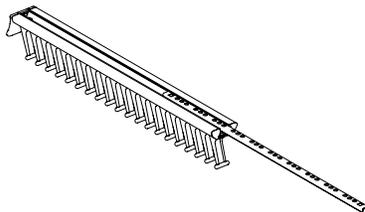
Waterfall Hook  
432912 Polished Chrome  
432913 Matt Aluminum



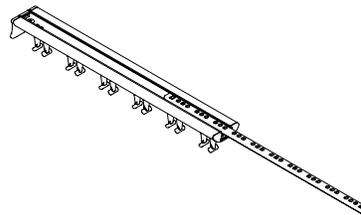
Sliding Scarf Rack  
432923 Polished Chrome  
432924 Matt Aluminum



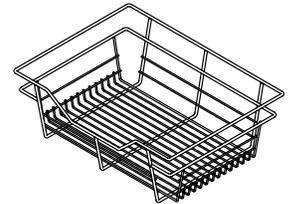
Sliding Tie Rack  
432917 White  
432918 Polished Chrome  
432919 Matt Aluminum



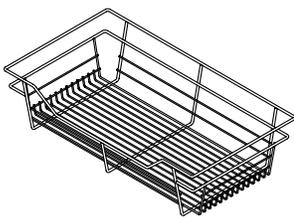
Sliding Belt Rack  
432920 White  
432921 Polished Chrome  
432922 Matt Aluminum



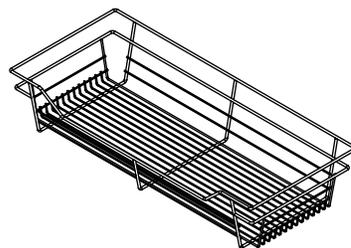
6" x 18" Basket  
432897



6" x 24" Basket  
432900



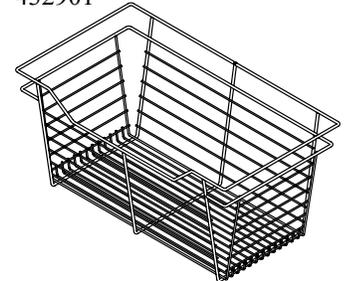
6" x 30" Basket  
432903



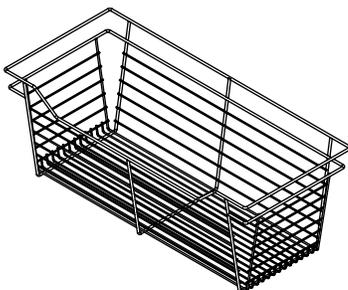
11" x 18" Basket  
432898



11" x 24" Basket  
432901



11" x 30" Basket  
432904



17" x 18" Basket  
432899



17" x 24" Basket  
432902



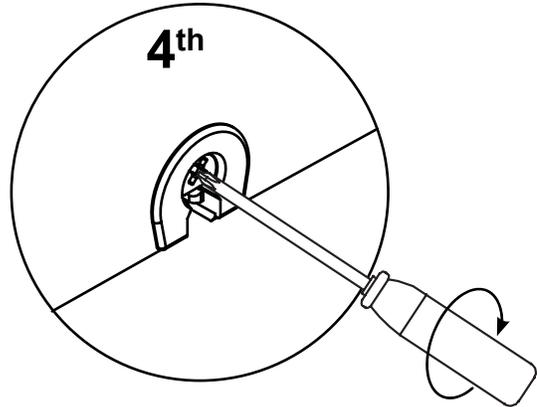
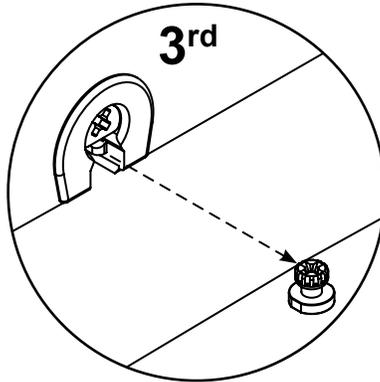
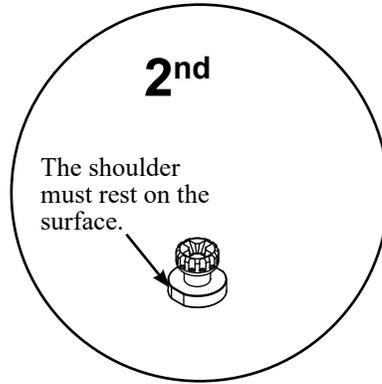
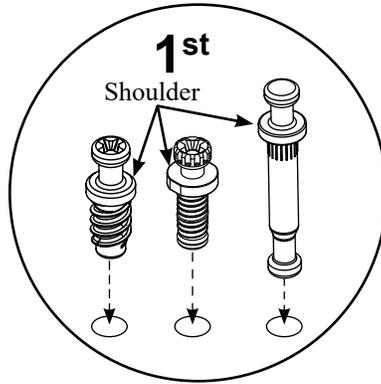
17" x 30" Basket  
432905



# Hardware Usage Guide

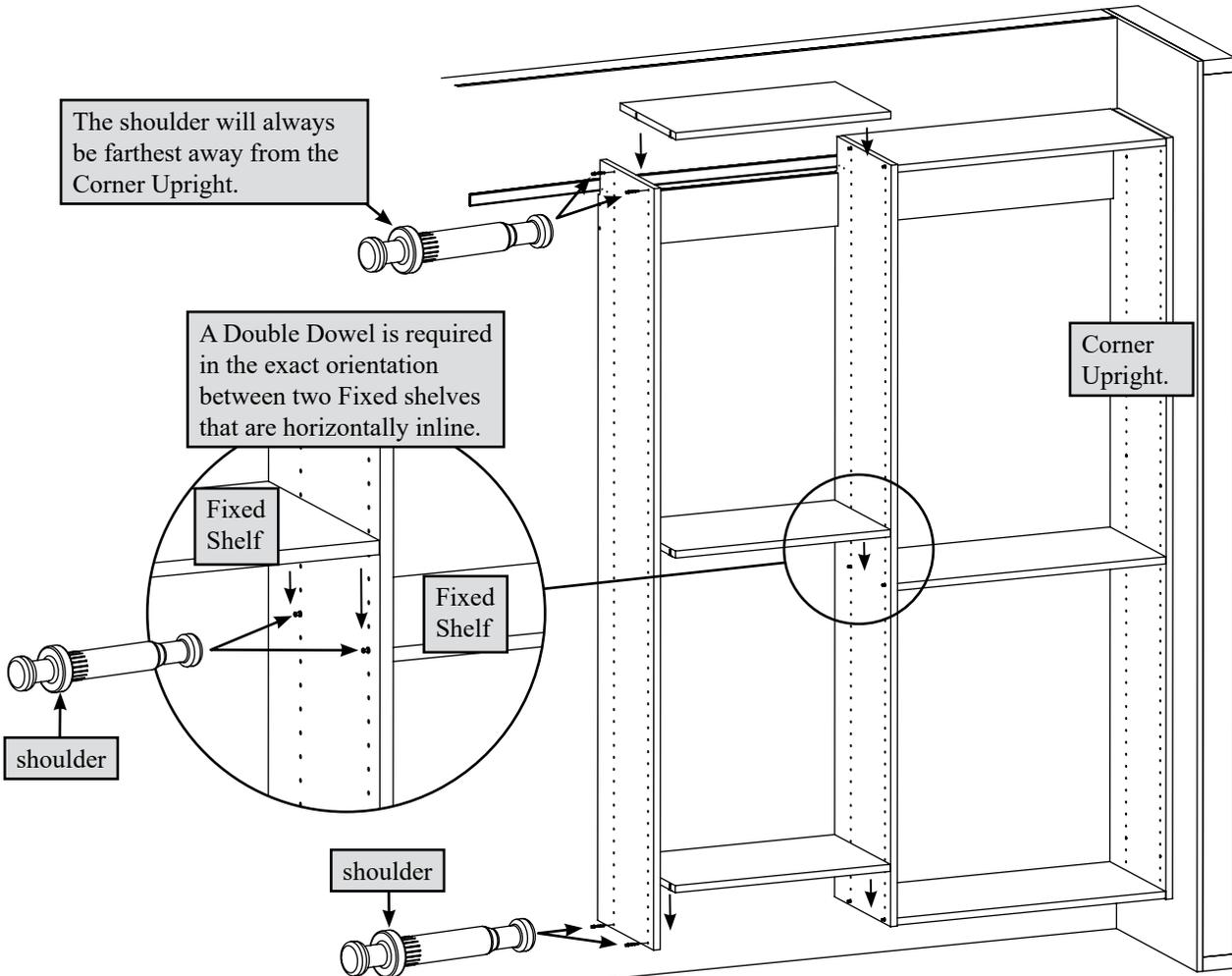
## ⚠ Caution

Risk of damage or injury. CONNECTORS must be completely tightened. CONNECTORS that are not completely tightened may loosen, and parts may separate.



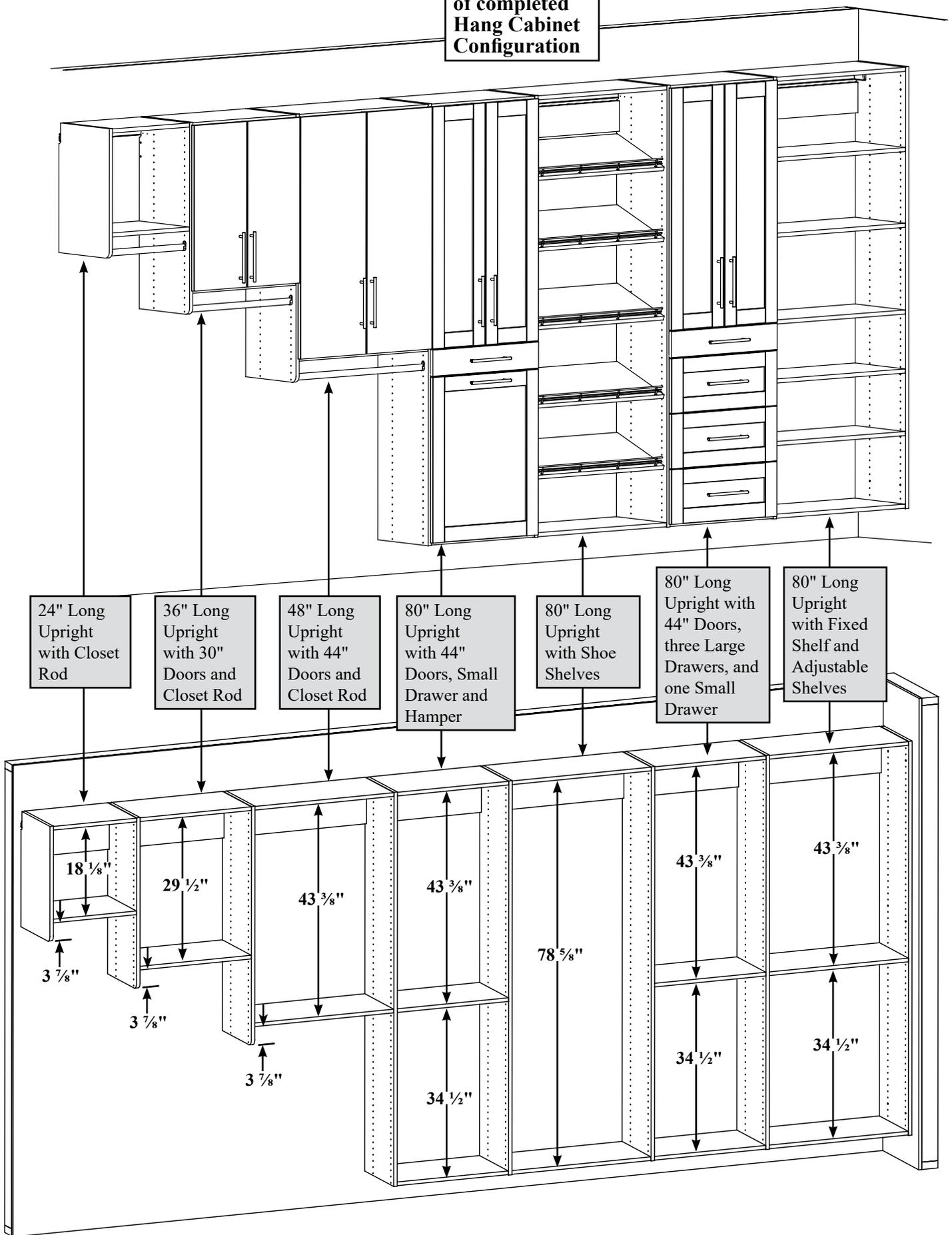
The shoulder will always be farthest away from the Corner Upright.

A Double Dowel is required in the exact orientation between two Fixed shelves that are horizontally inline.

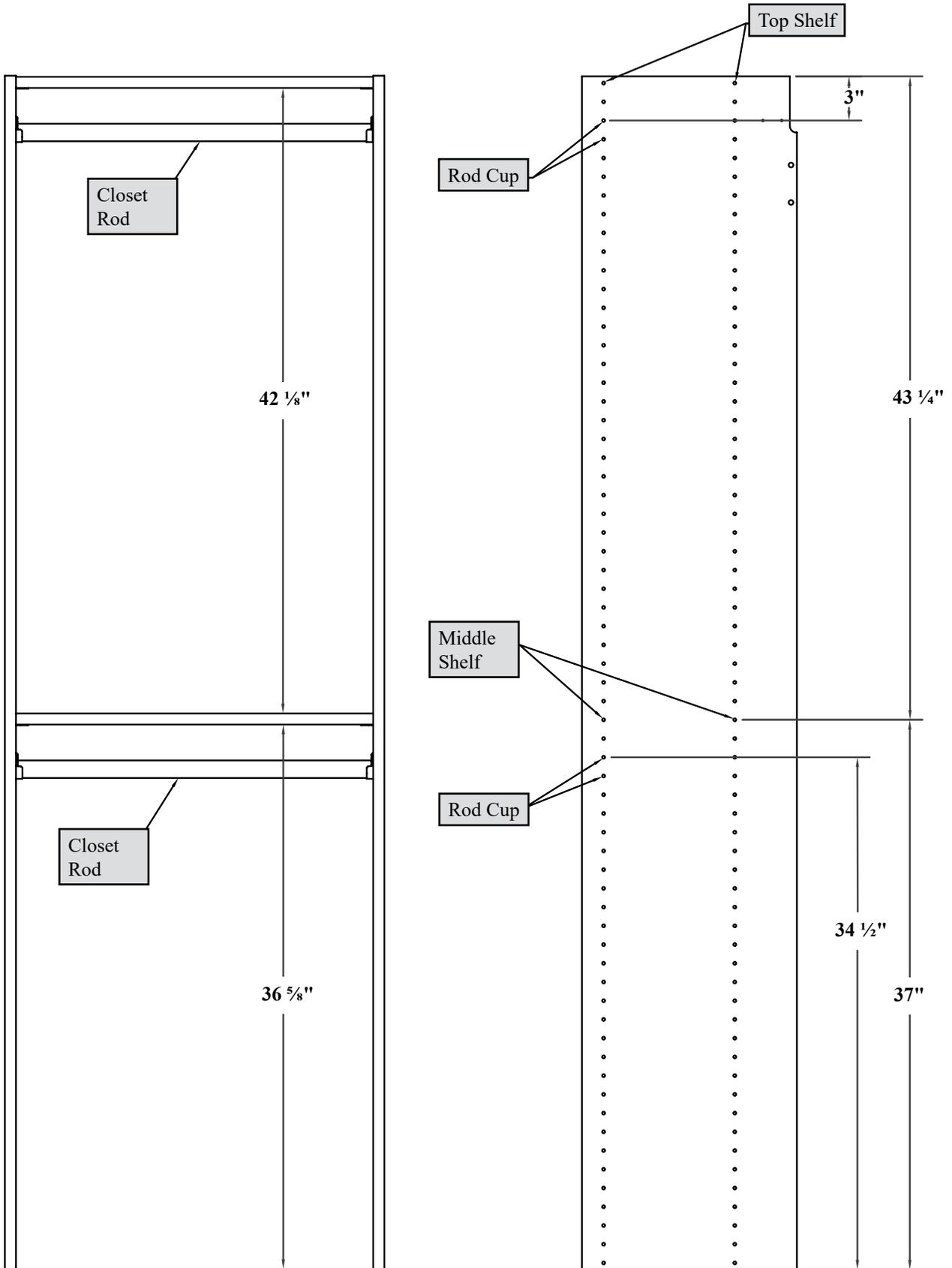


# Hang Cabinet Installation

Sample view of completed Hang Cabinet Configuration

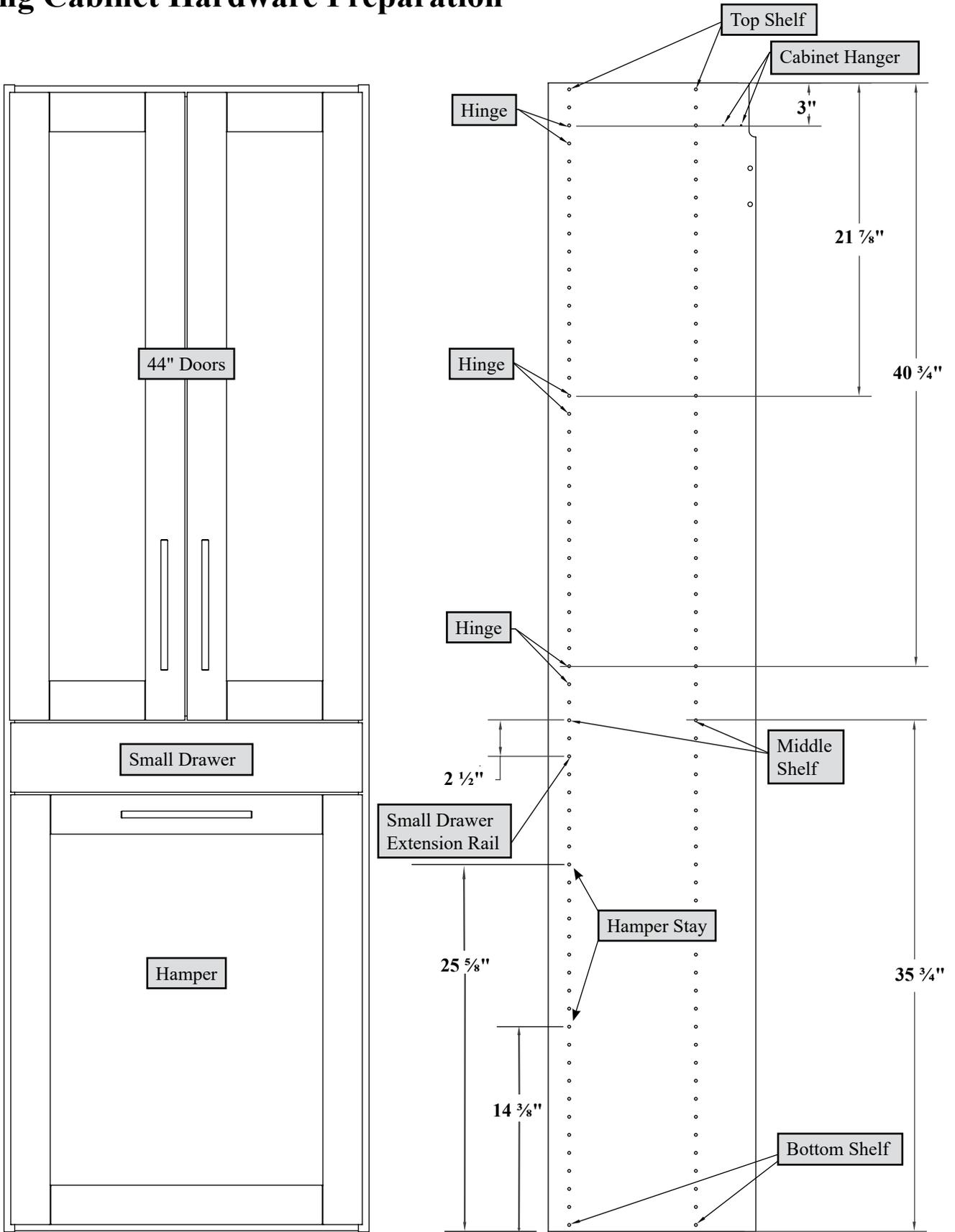


# Hang Cabinet Hardware Preparation

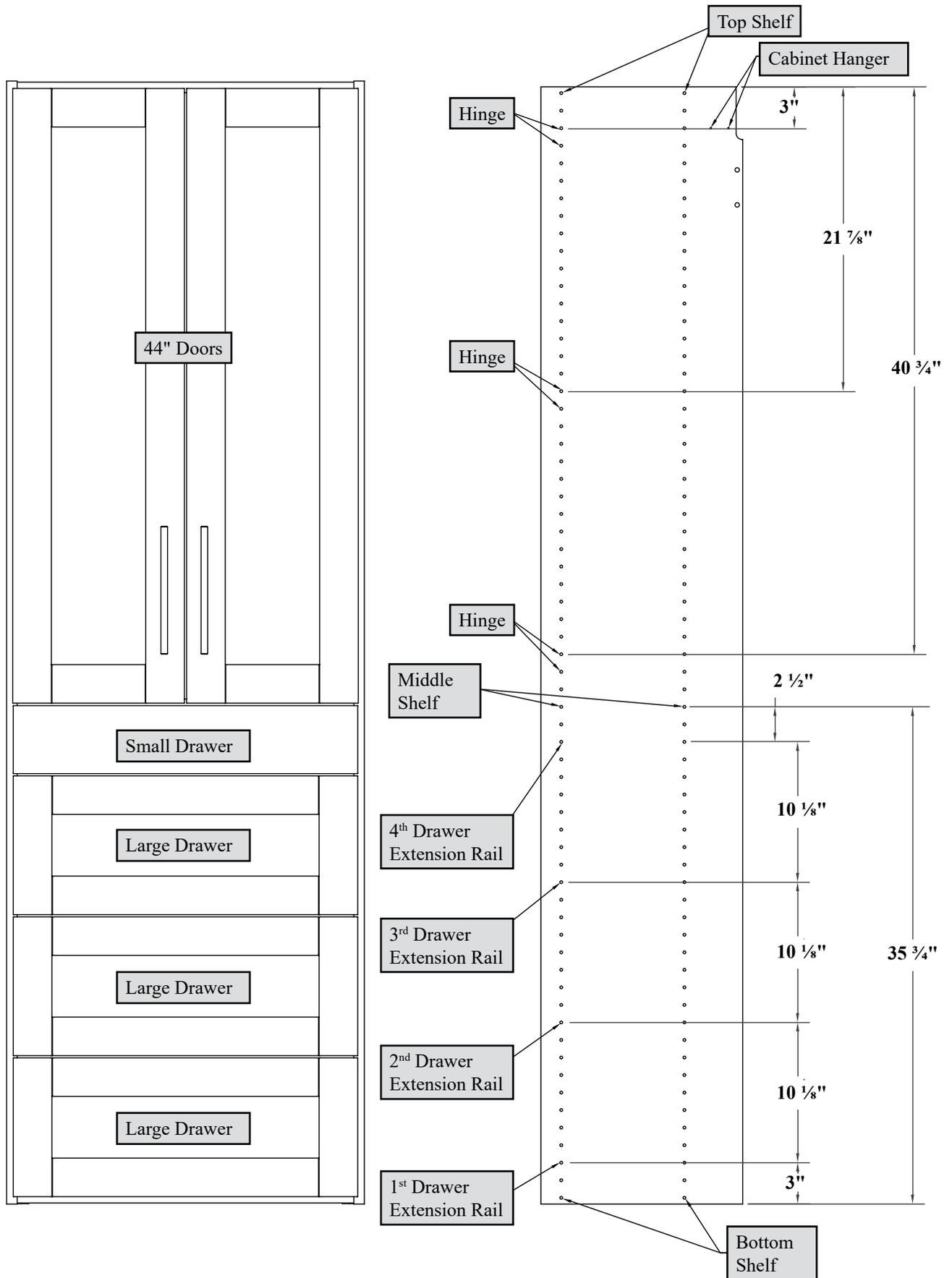


In pages 14-29 we will be building the carcass of the Sample view configuration. Refer to the Table of contents for specific applications necessary to complete your installation of Hardware, Doors, Drawers, Closet Rods, Adjustable Shelves, modifying Fixed Shelves and Cleats.

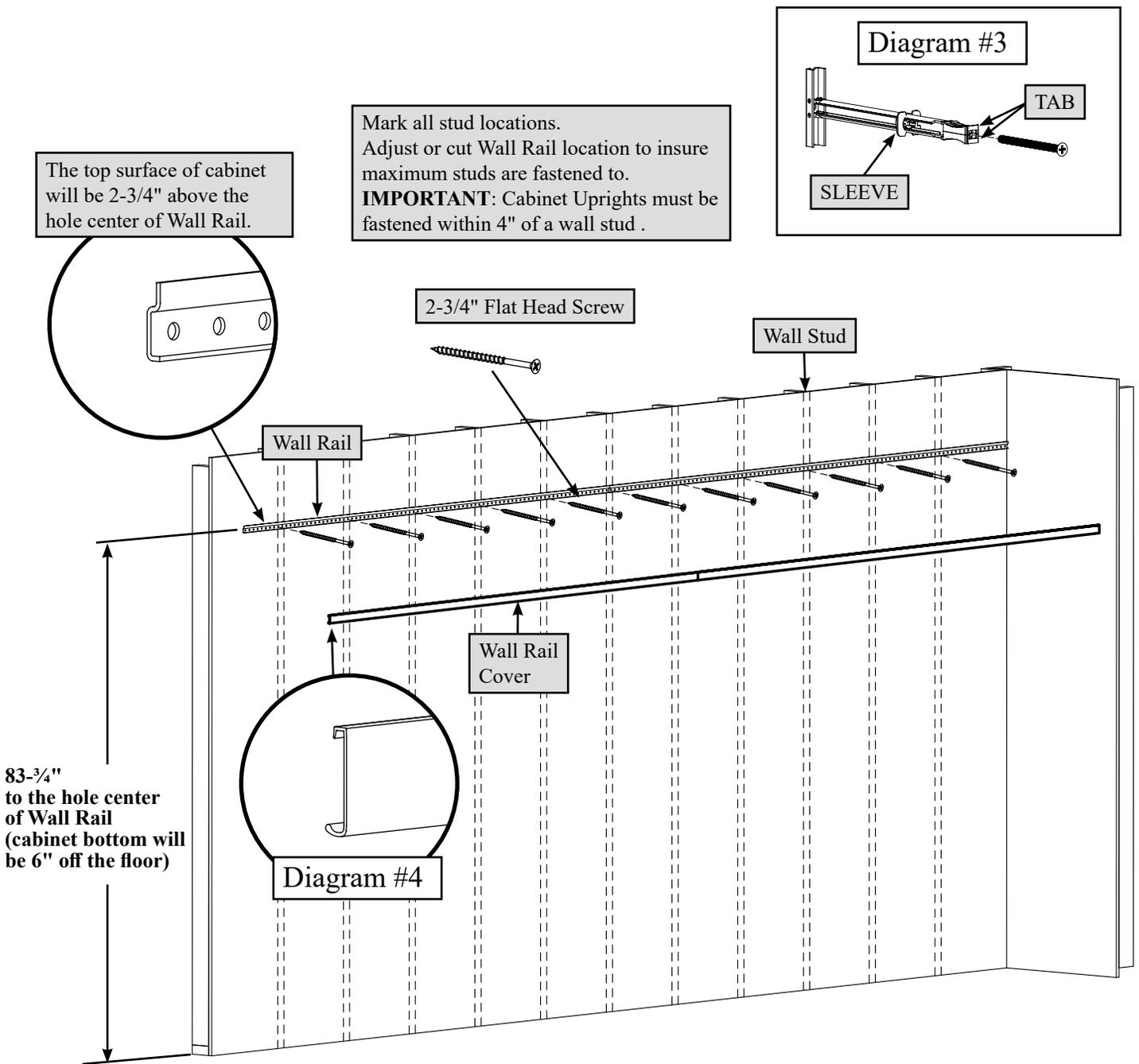
# Hang Cabinet Hardware Preparation



# Hang Cabinet Hardware Preparation



# Hang Cabinet Installation



Cut a Wall Rail and Wall Rail Cover to size

**NOTE:** Use a 2-3/4" Flat Head Screw in every stud.

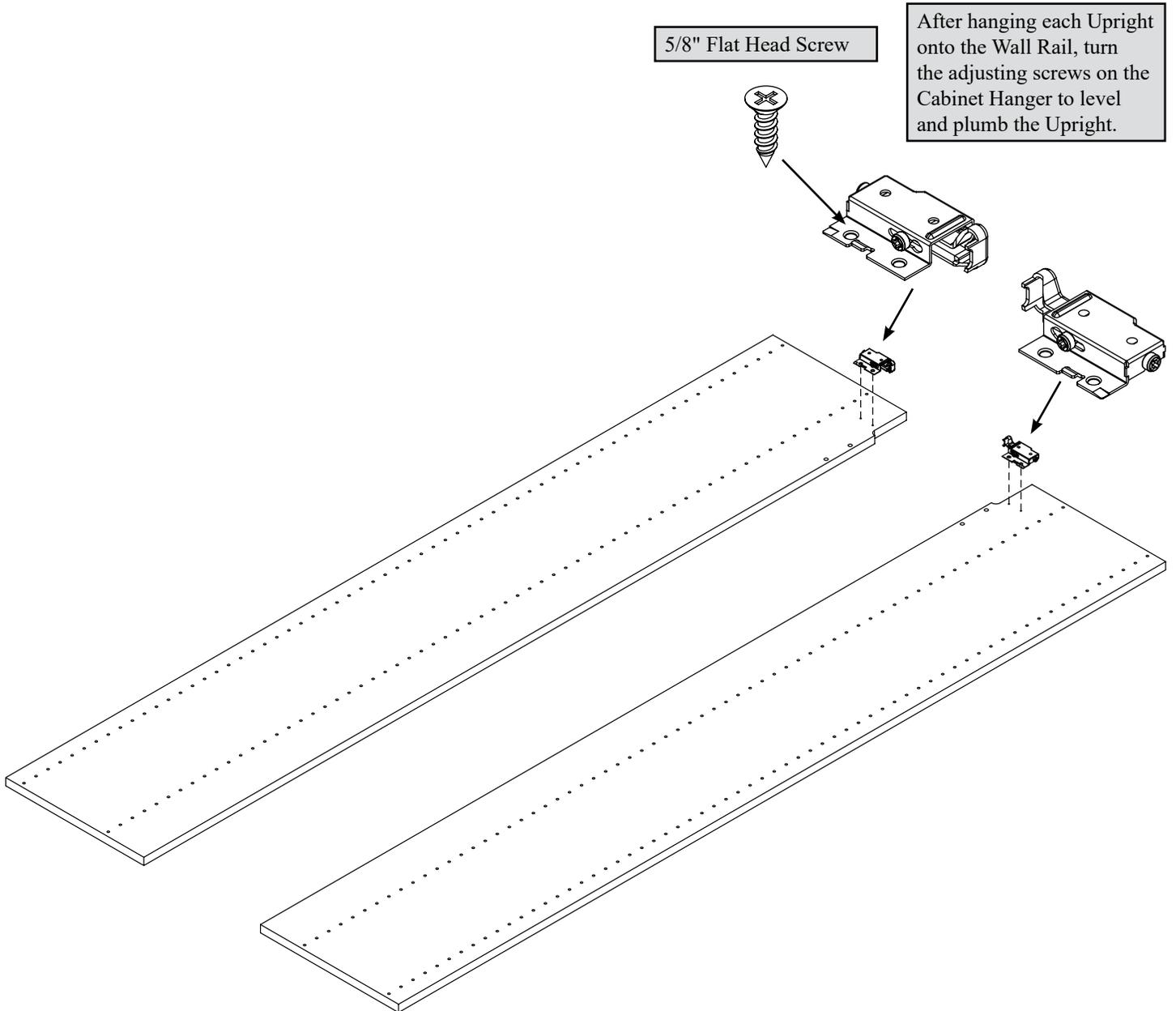
**IMPORTANT:** Every Cabinet Upright must be fastened within 4" of a wall stud or add a Toggle Anchor if needed.

Diagram #3

The Toggle Anchor requires 1/2" hole in the drywall. Push the Toggle Anchor into the hole, slide the SLEEVE to the drywall and break off the Tabs of the Toggle Anchor. Use the screw supplied with Toggle Anchor to secure the Wall Rail where needed.

After the Wall Rail is secured to the Wall, place a Wall Rail Cover over it. See Diagram #4 for orientation.

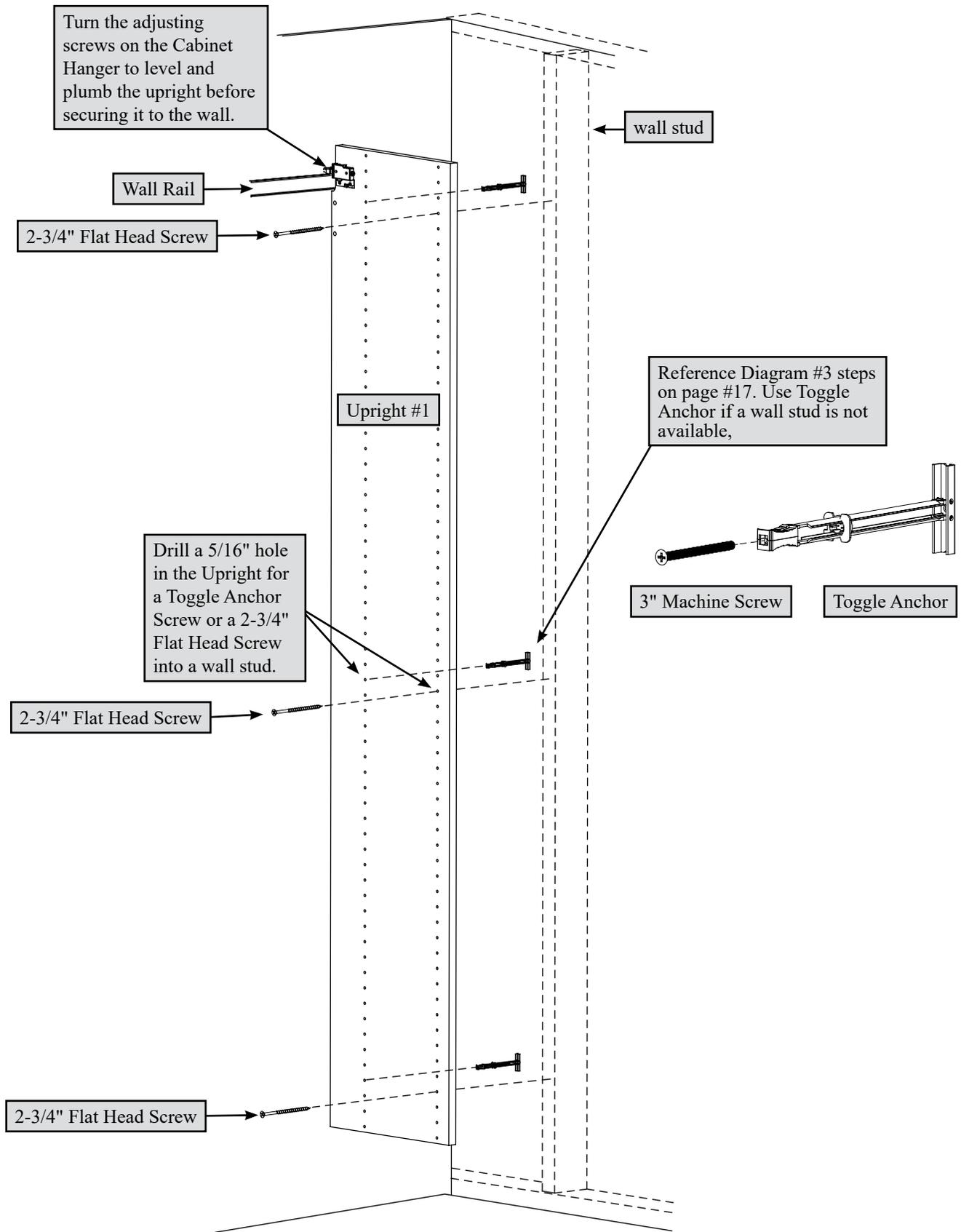
# Hang Cabinet Installation



All Uprights require a Left or Right Cabinet Hanger.

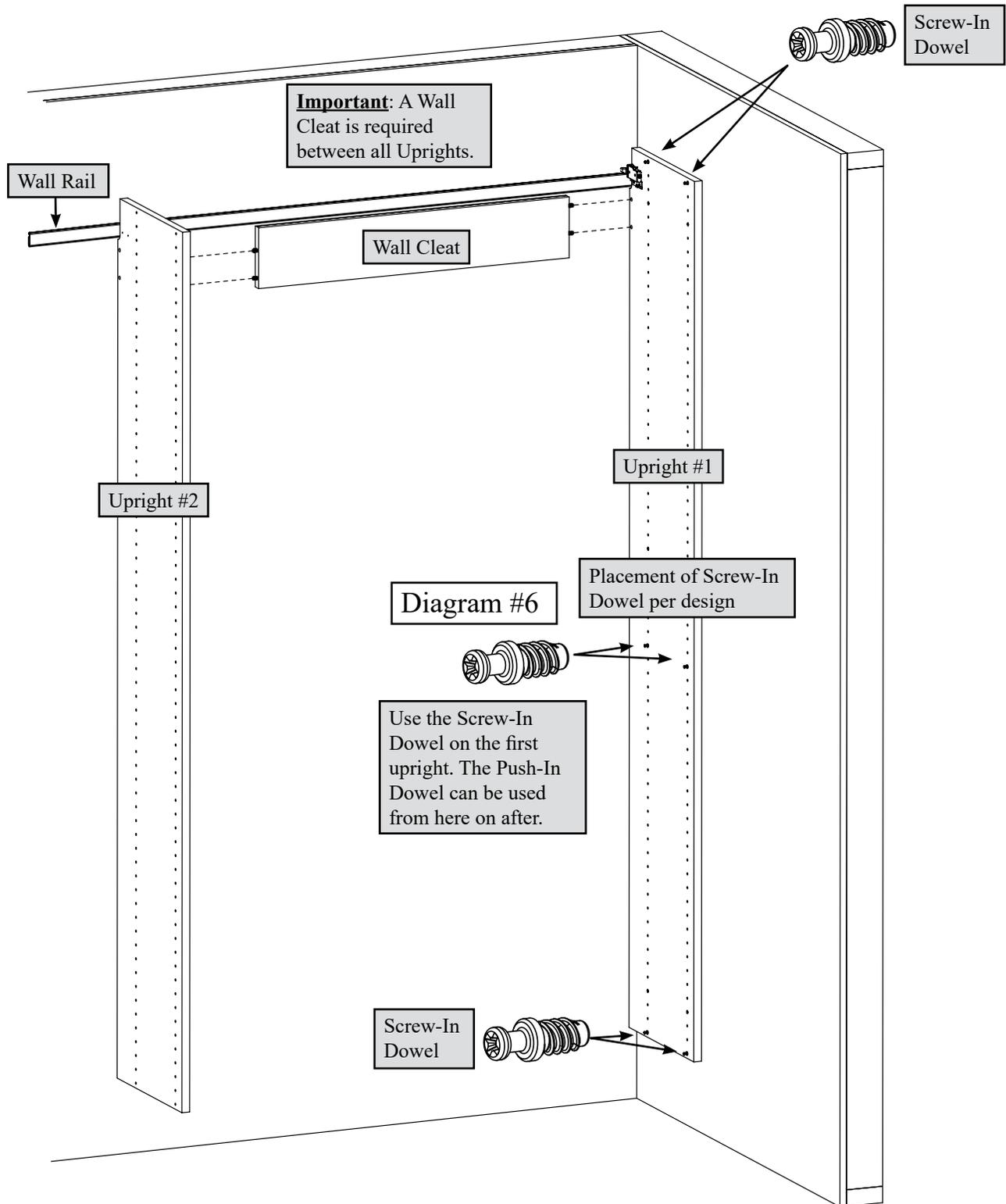
Fasten Cabinet Hangers to all Uprights using a 5/8" Flat Head Screw. Use a Left or Right Cabinet Hanger in the least conspicuous location depending on your Design.

# Hang Cabinet Installation



Hang Upright #1 onto the Wall Rail and fasten it to the side wall using three 2-3/4" Flat Head Screws into wall studs. Use three Toggle Anchors with the 3" Machine Screw, if a wall stud is not available. Reference Diagram #3 steps on page 17 showing how to use the Toggle Anchor.

# Hang Cabinet Installation



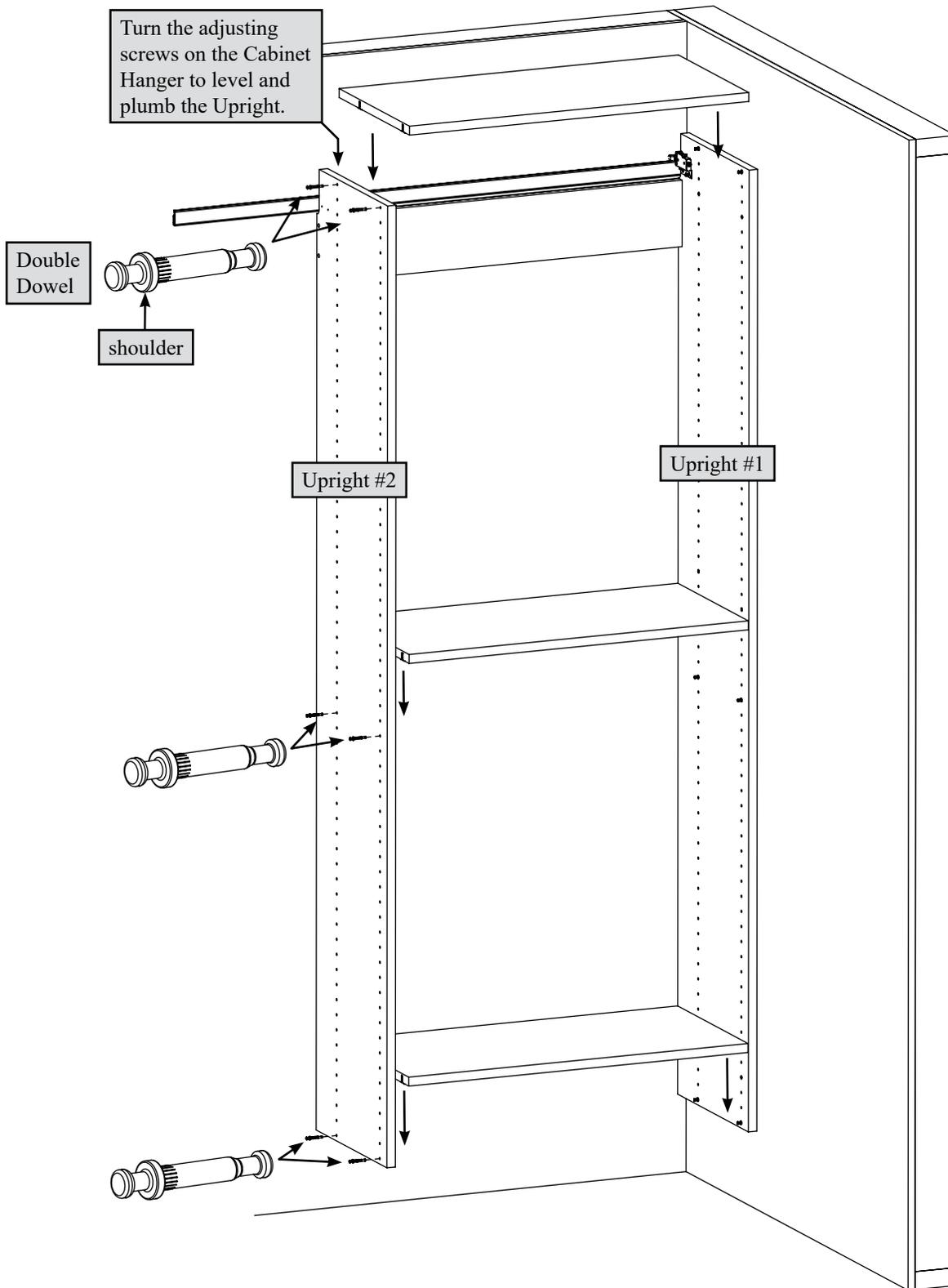
Hang the Upright #2 onto the Wall Rail. Wall Cleats come with pre-glued dowels installed. Fasten a Wall Cleat to the Uprights by pushing the wood dowels in the Wall Cleat into the Uprights.

**Important:** A Wall Cleat is required between all Uprights taller than 48".

**Note:** Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

Turn four Screw-in Dowels into the top holes and bottom holes of the corner Upright #1. Turn additional Screw-In Dowels into the holes as shown in Diagram #6 for placement of the Fixed Shelves.

# Hang Cabinet Installation

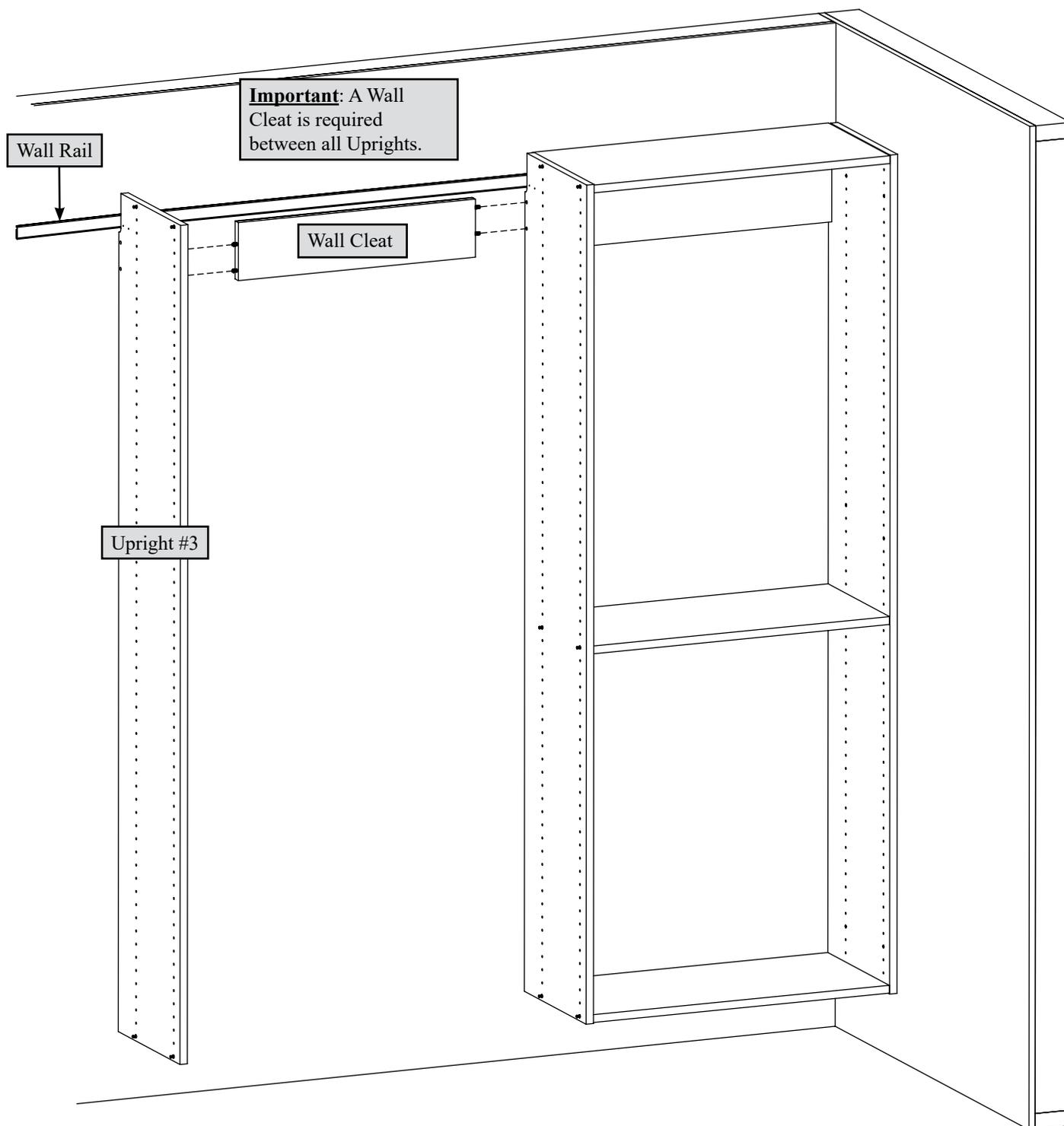


Insert six Double Dowels completely into the holes in Upright #2 per the Design.

Fasten three Fixed Shelves to the Uprights #1 and #2. Tighten twelve Connectors.

Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

# Hang Cabinet Installation

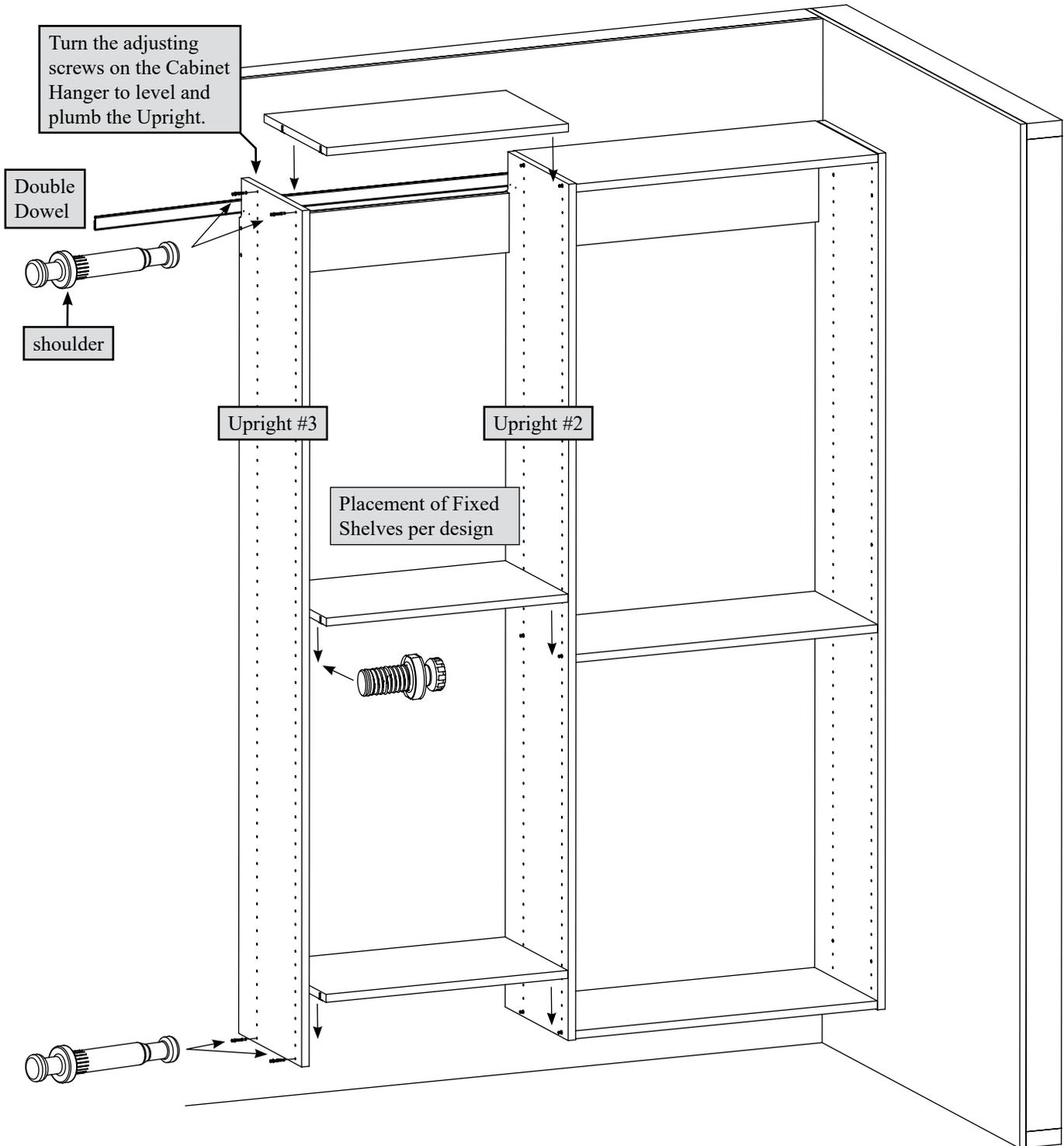


Hang Upright #3 onto the Wall Rail. Wall Cleats come with pre-glued dowels in them. Fasten a Wall Cleat to the Uprights by pushing the wood dowels in the Wall Cleat into the Uprights.

Important: A Wall Cleat is required between all Uprights taller than 48".

Note: Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

# Hang Cabinet Installation

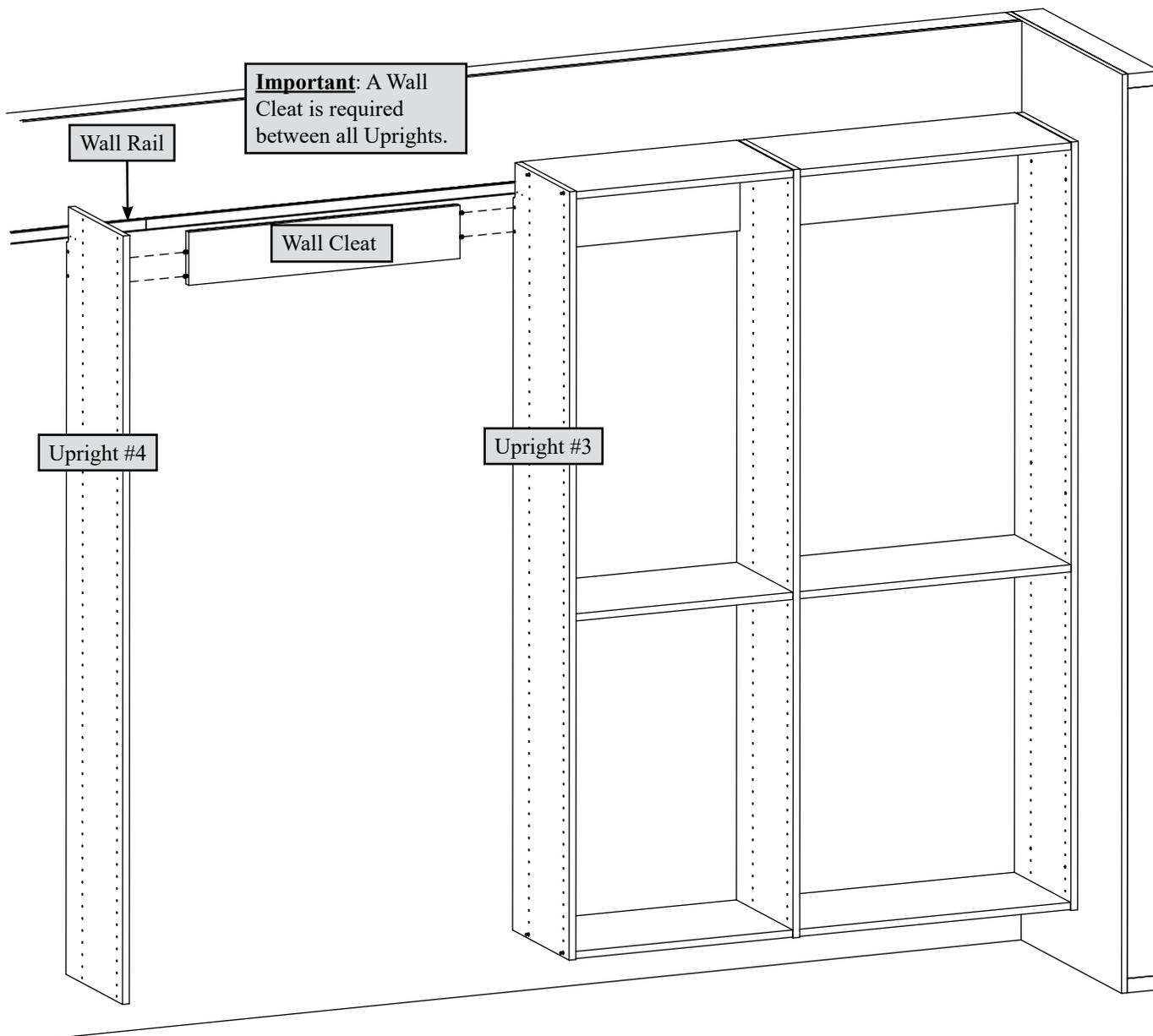


Insert four Double Dowels completely into the holes in Upright #3.

Insert two Push-In Dowels into the left most Upright. Fasten the Fixed Shelves to Uprights #2 and #3 Tighten twelve Connectors.

Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

# Hang Cabinet Installation

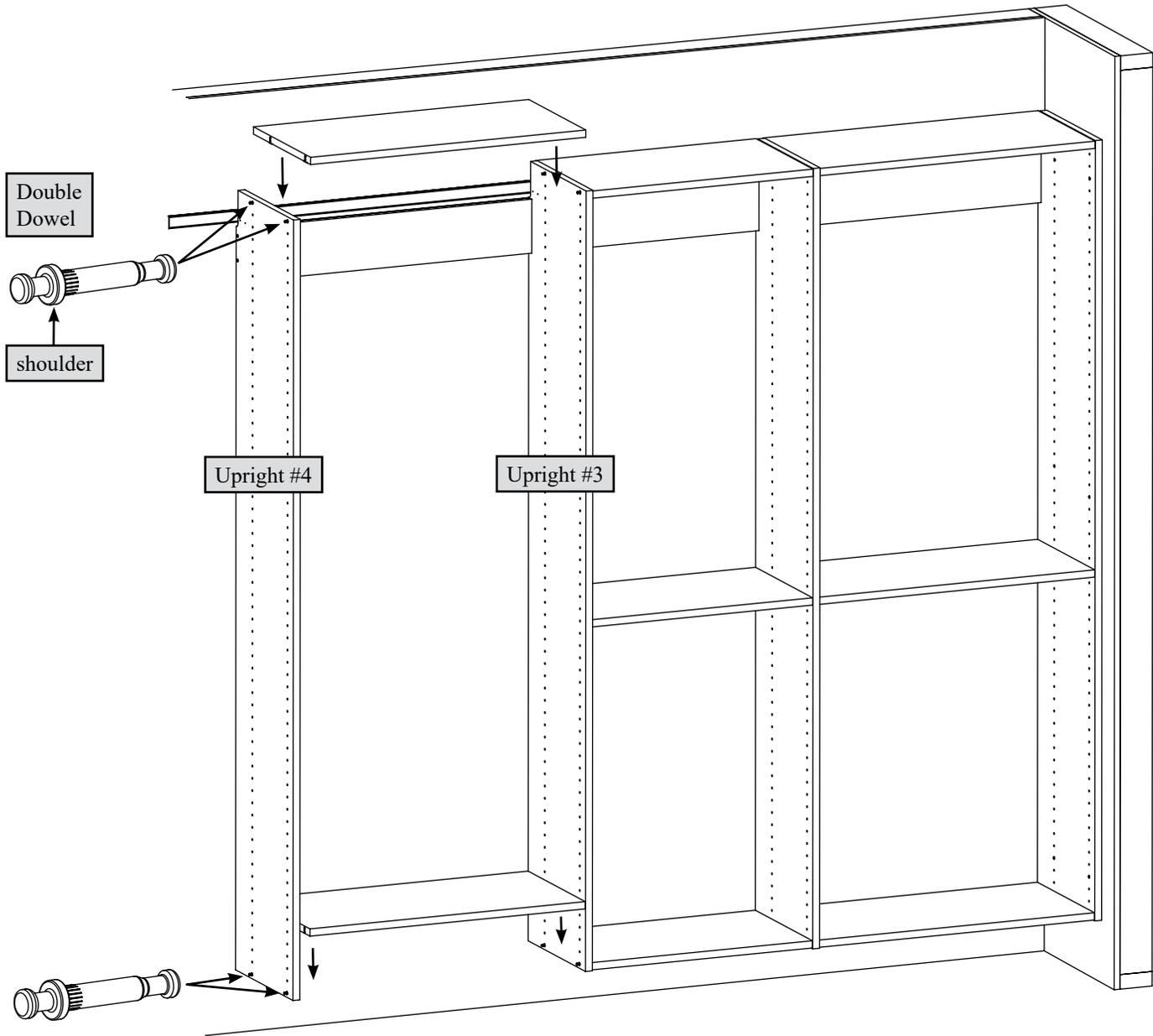


Hang Upright #4 onto the Wall Rail. Wall Cleats come with pre-glued dowels in them. Fasten a Wall Cleat to Uprights #3 and #4 by pushing the wood dowels in the Wall Cleat into the Uprights.

Important: A Wall Cleat is required between all Uprights taller than 48".

Note: Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

# Hang Cabinet Installation

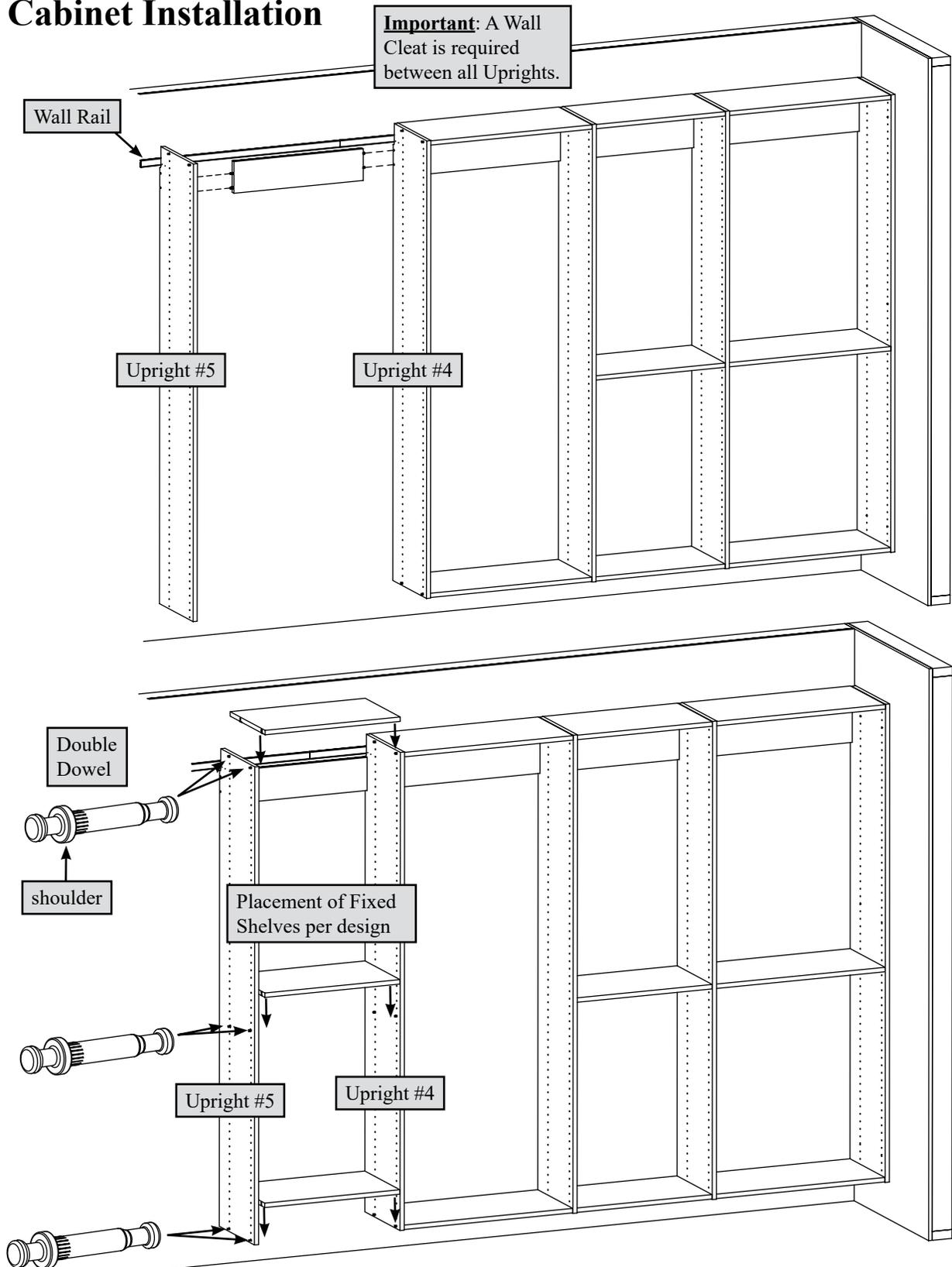


Insert four Double Dowels completely into the holes in Upright #4.

Fasten the Fixed Shelves to Uprights #3 and #4. Tighten eight Connectors.

Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

# Hang Cabinet Installation

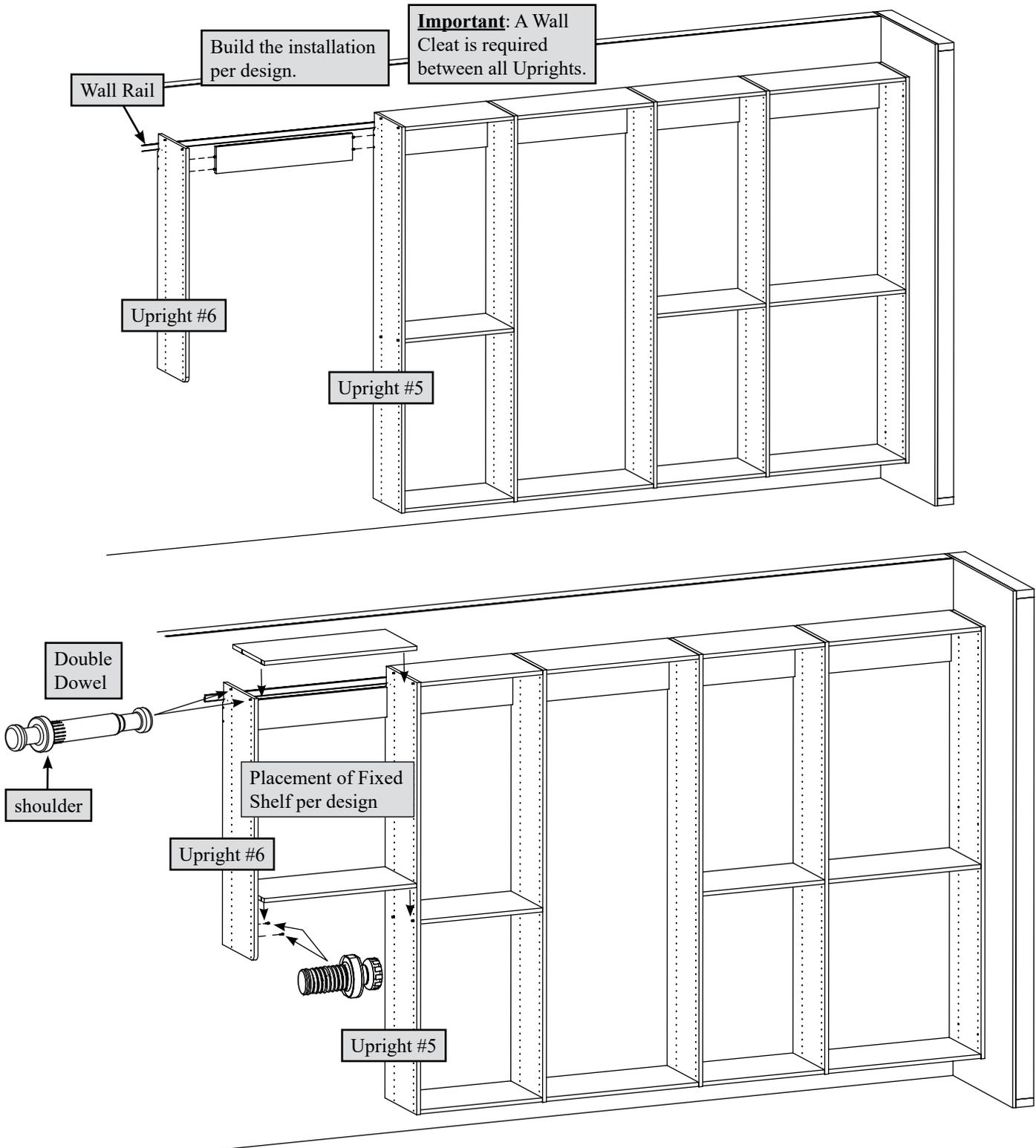


Hang Upright #5 onto the Wall Rail.  
Insert six Double Dowels completely into the holes in Upright #5.  
Fasten the Fixed Shelves to Uprights #4 and #5. Tighten twelve Connectors.  
Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

**Important:** A Wall Cleat is required between all Uprights taller than 48".

**Note:** Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

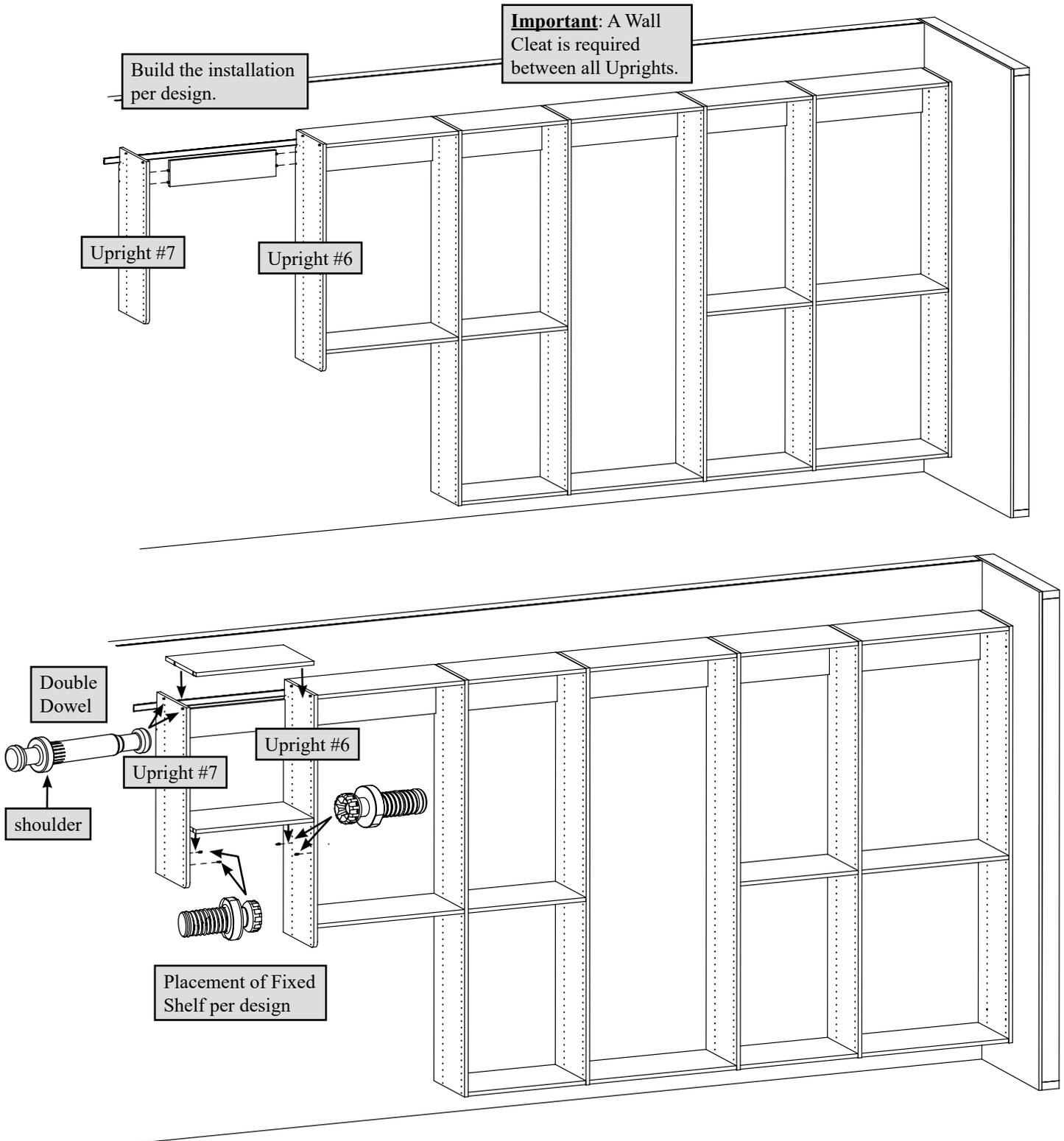
# Hang Cabinet Installation



Hang Upright #6 onto the Wall Rail.  
Insert two Double Dowels completely into the holes in Upright #6.  
Insert two Push-In Dowels into Upright #6. Fasten the Fixed Shelves to the Uprights #5 and #6. Tighten eight Connectors.  
**NOTE:** To allow for Rod Cups and Rods, Dowels must be in the fourth hole up from the bottom.  
Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

**Important:** A Wall Cleat is required between all Uprights taller than 48".  
**Note:** Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

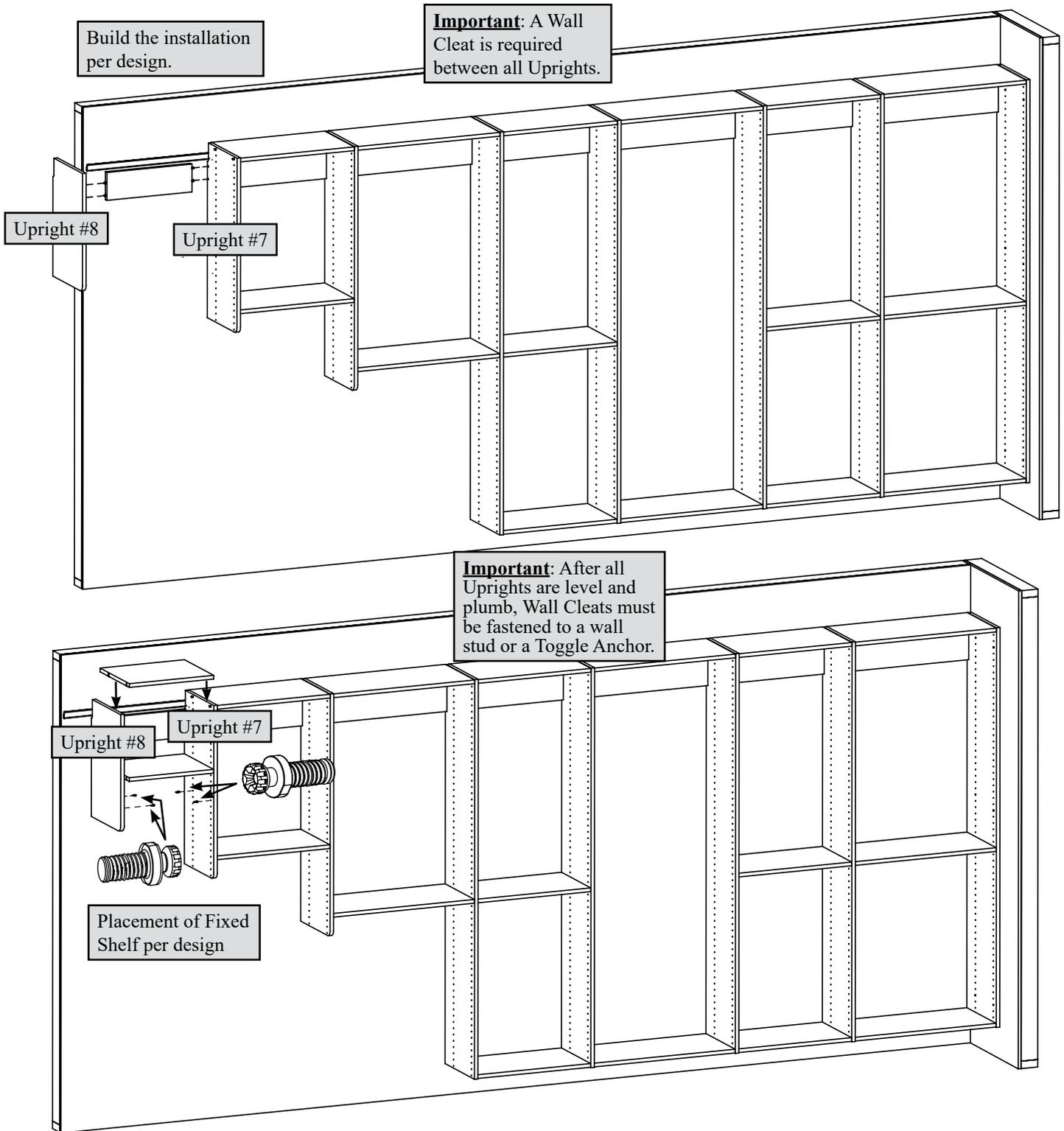
# Hang Cabinet Installation



Hang Upright #7 onto the Wall Rail.  
Insert two Double Dowels completely into the holes in the left Upright #7.  
Insert four Push-In Dowels into Uprights #6 and #7. Fasten the Fixed Shelves to the Uprights. Tighten eight Connectors.  
**NOTE:** To allow for Rod Cups and Rods, Dowels must be in the fourth hole up from the bottom.  
Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

**Important:** A Wall Cleat is required between all Uprights taller than 48".  
**Note:** Wall Cleats will be anchored to the wall after all Uprights and Fixed Shelves are hung on page 29.

# Hang Cabinet Installation



Hang Upright #8 onto the Wall Rail.

Insert four Push-In Dowels into Uprights #7 and #8. Fasten the Fixed Shelves to the Uprights. Tighten eight Connectors.

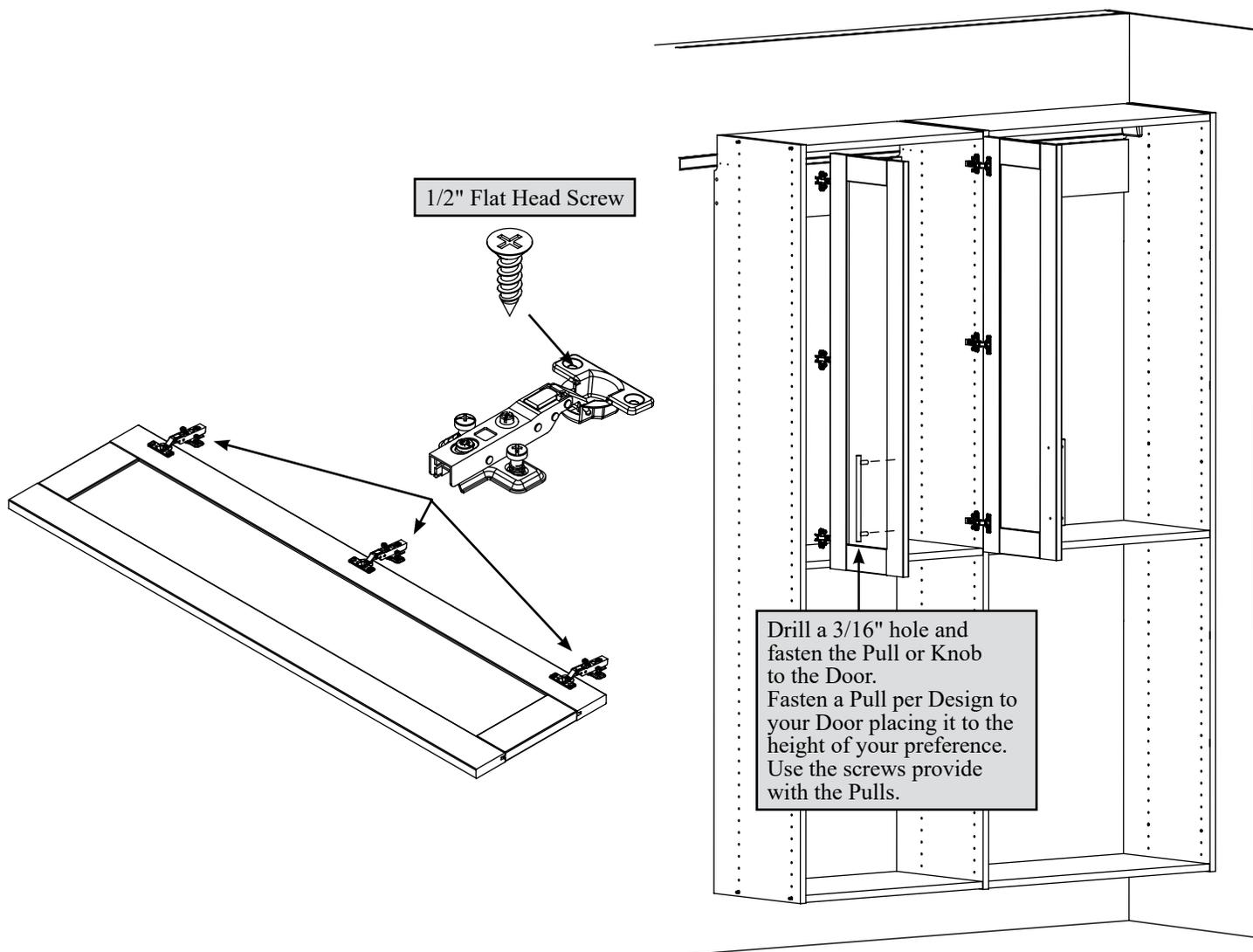
Turn the adjusting screws on the Cabinet Hanger to level and plumb the Upright.

**IMPORTANT:** After all Uprights are level and plumb, Wall Cleats must be fastened to a wall stud or a Toggle Anchor.

**NOTE:** To allow for Rod Cups and Rods, Push-in Dowels must be in the fourth hole up from the bottom.

To add Rods, Doors, and Drawers, refer to the applicable pages listed in the Table of Contents.

# Door Installation



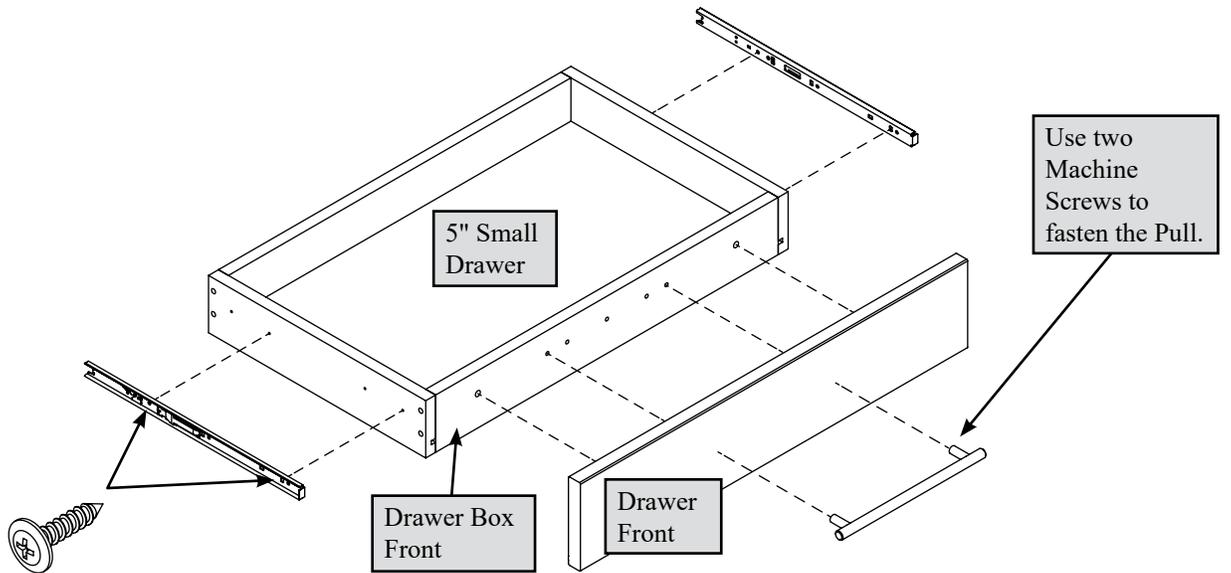
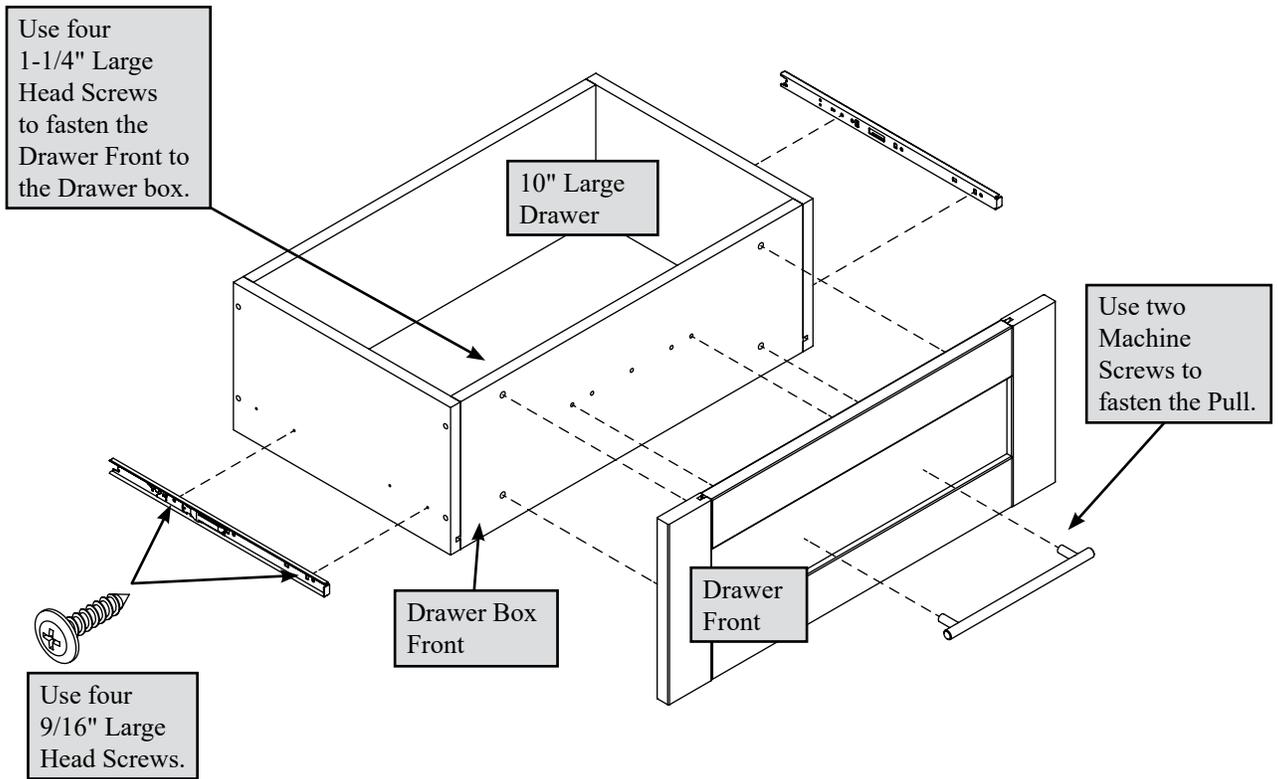
Fasten the Hinges to the Door. Use the Black 1/2" Flat Head Screws.

Fasten the Doors to the Uprights. Use the screws in the hinges.

Drill a 3/16" hole and fasten the Pull or Knob to the Door. Fasten a Pull per Design to your Door placing them to the height of your preference.

Use the screws provide with the Knob or Pull.

# Drawer Installation



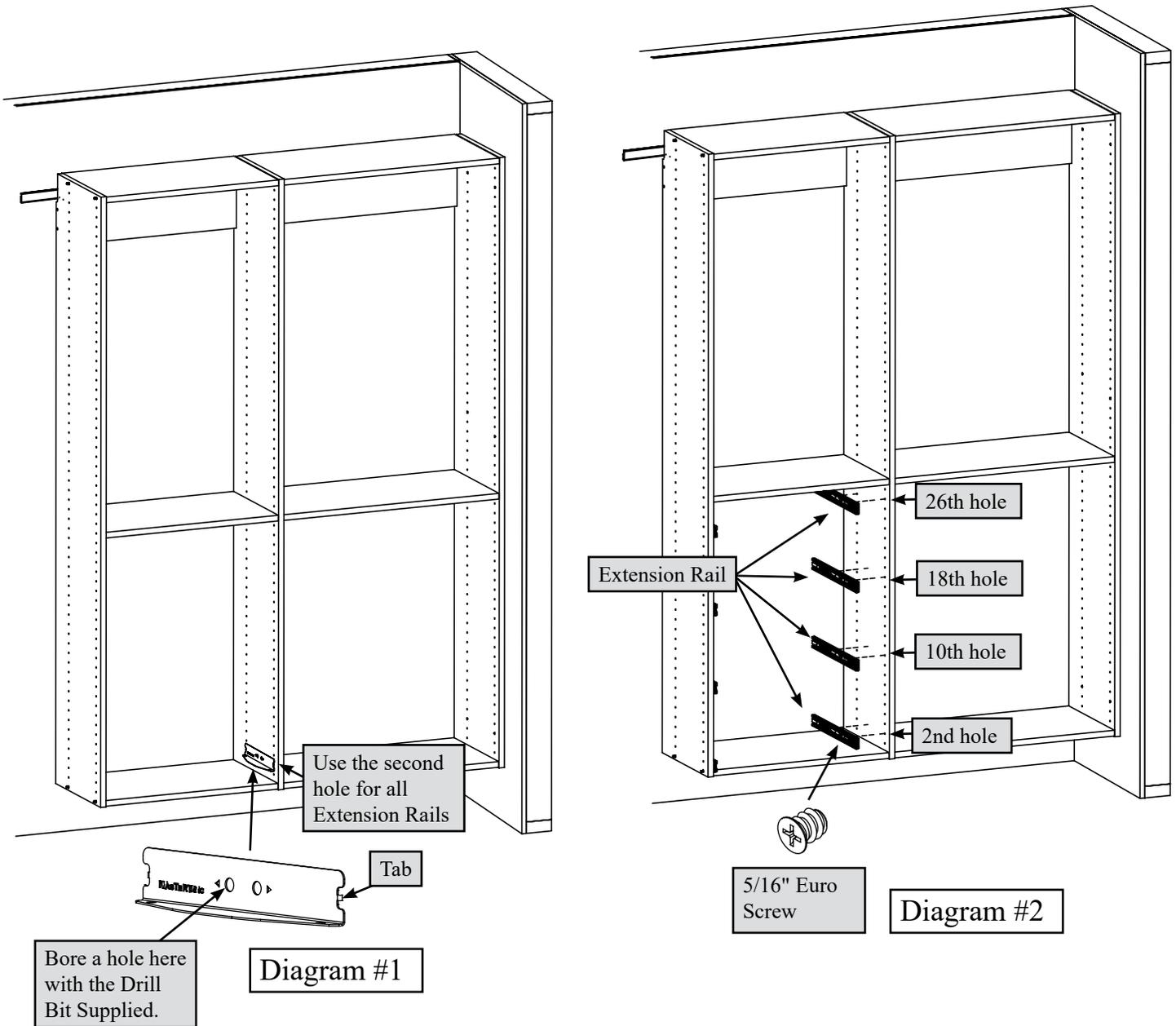
Fasten the Extension Slides to your Drawer box Sides using the 9/16" Large Head screw as shown.

**NOTE:** Drawer Fronts are not bored for hole placement of Pulls and Knobs. Place the Drawer front face down onto a spoil board and drill 3/16" holes in your Drawer front specific to the Pull or Knob boring.

Fasten the Drawer Front to the Drawer Front Box using the 1-1/4" Large Head Screw supplied with the drawer slide. Do not tighten the Screws at this time. Drawer fronts will be adjusted after you insert them into your cabinet.

Fasten the Pull to the Drawer Front and Drawer box front using the Machine Screws supplied with the Pull.

# Drawer Installation



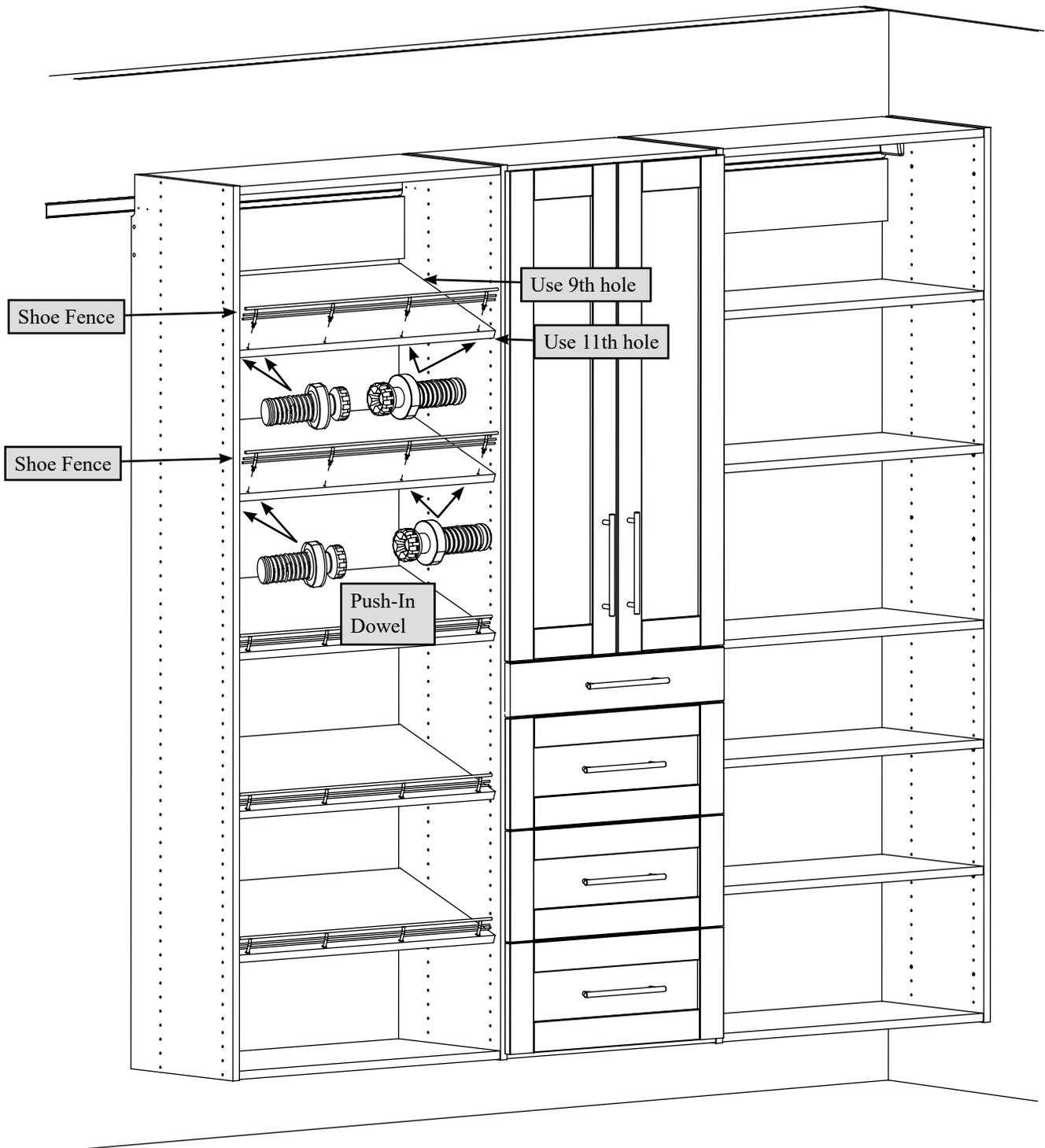
The rear hole for the 350mm Extension Rail requires boring. To do this, insert the tabs on the Rail Template Kit into the proper holes of the Upright. Use the Drill Bit supplied to drill the rear hole in the Template as shown in Diagram #1.

**NOTE:** The Lower Drawer Extension Rails will always use the 2nd hole up from the bottom. For 10" Large Drawers, use every 8th hole up as shown in Diagram #2. For 5" Small Drawers, use every 4th hole up. For every 10" Drawer, two 5" Drawers can be substituted.

Fasten the Extension Rails to the Upright. Use the 5/16" Flat Head Screws.

**NOTE:** The template is not needed if you are installing 450mm Extension Rails in your Closet Cabinets. Use the holes provided in the Uprights to fasten the 450mm Extension Rails to your Cabinet.

# Shoe Shelf Installation



When locating a Shoe shelf in a Hang Cabinet, insert two Push-In Dowels into the 9th Upright holes below the top Fixed Shelf along the back edge.

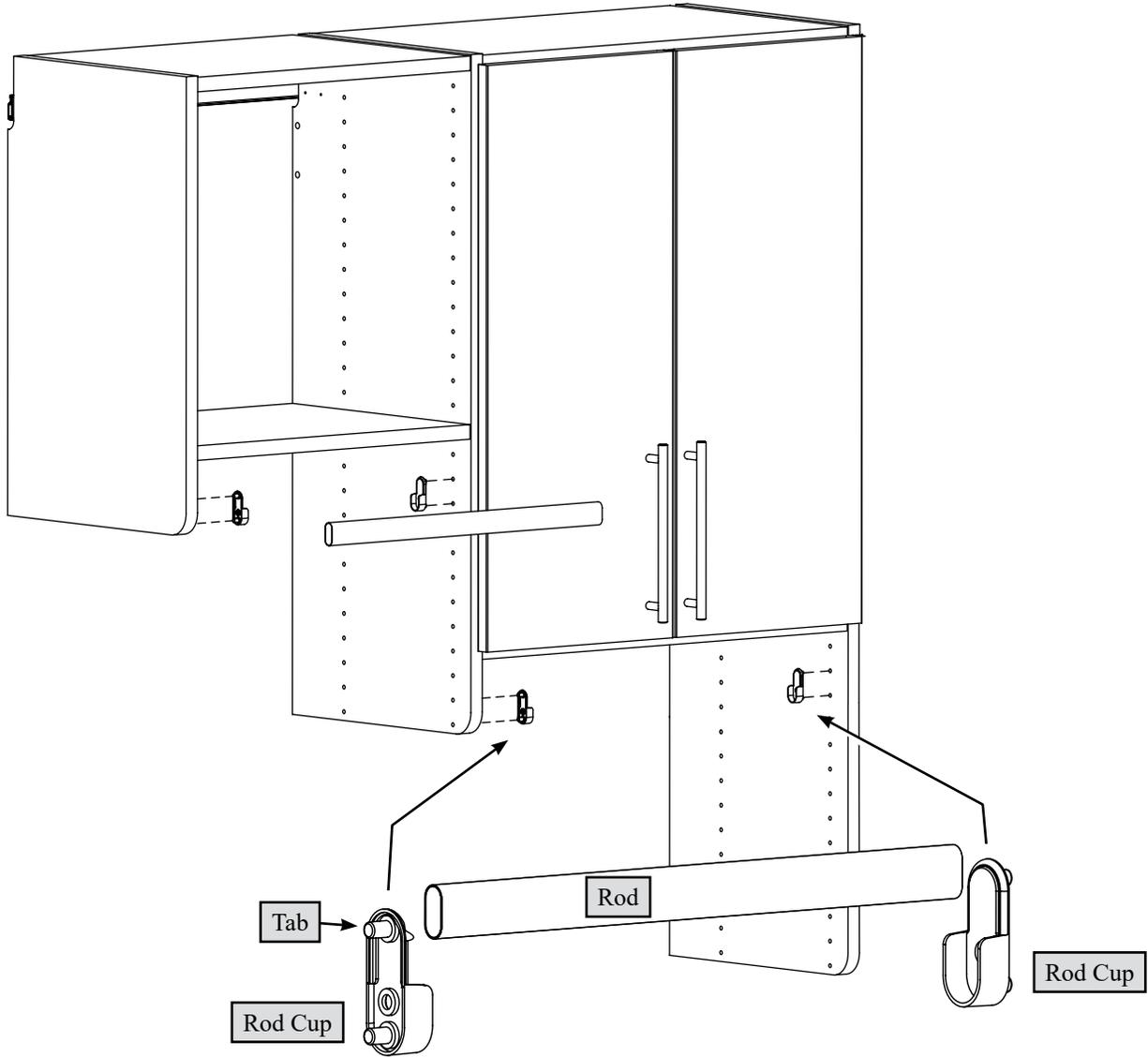
Tighten the rear Connectors in the Shoe Shelf.

Next, insert two Push-In Dowels into the 11th Upright holes below the top Fixed Shelf along the front edge. The Shoe Shelf will rest on the front Push-In Dowels.

Then, insert the Shoe Fence into the holes along the front edge of the Shoe Shelf.

**NOTE:** For Shoe Shelf cabinets that hang side by side, a Double Dowel will be used to support the Shoe Shelves.

# Rod Installation

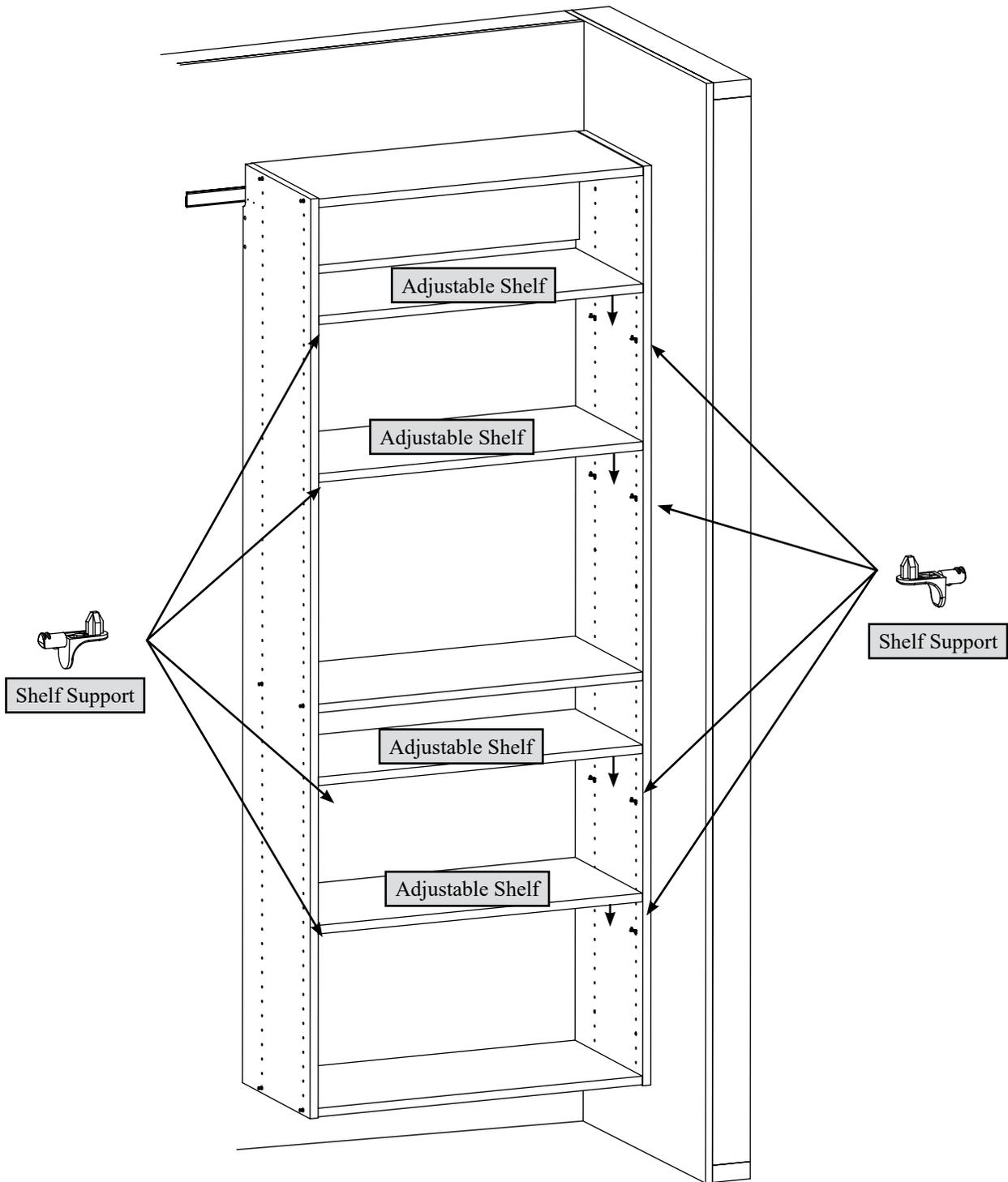


Insert the tabs of the Rod Cups into the exact holes shown.

**NOTE:** There should be one hole exposed above the Rod Cups.

Cut a Rod to length and place it in the Rod Cups.

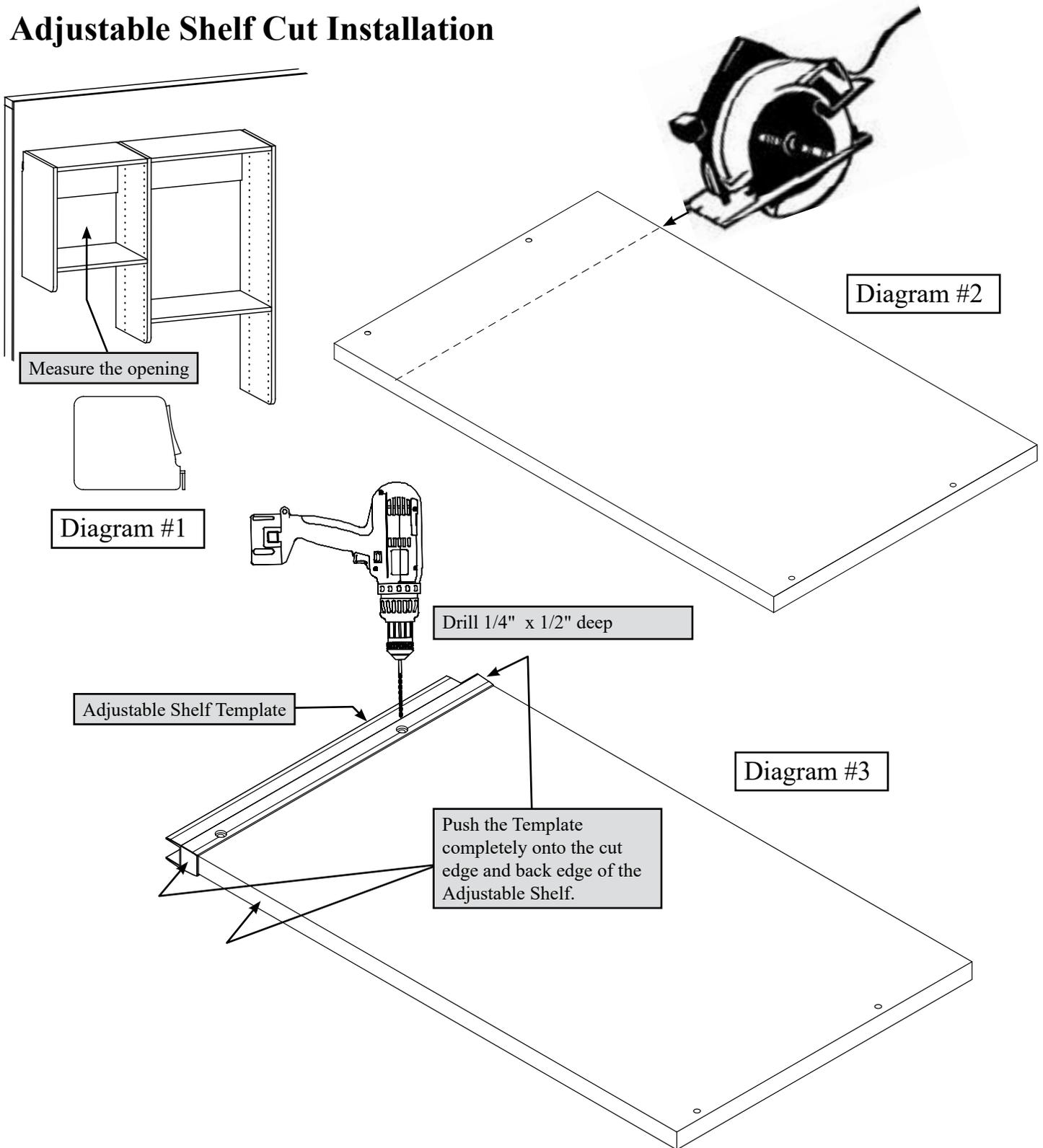
# Adjustable Shelf Installation



Insert the Shelf Supports into the hole locations of your choice.

Place the Adjustable Shelves onto the Shelf Supports.

# Adjustable Shelf Cut Installation



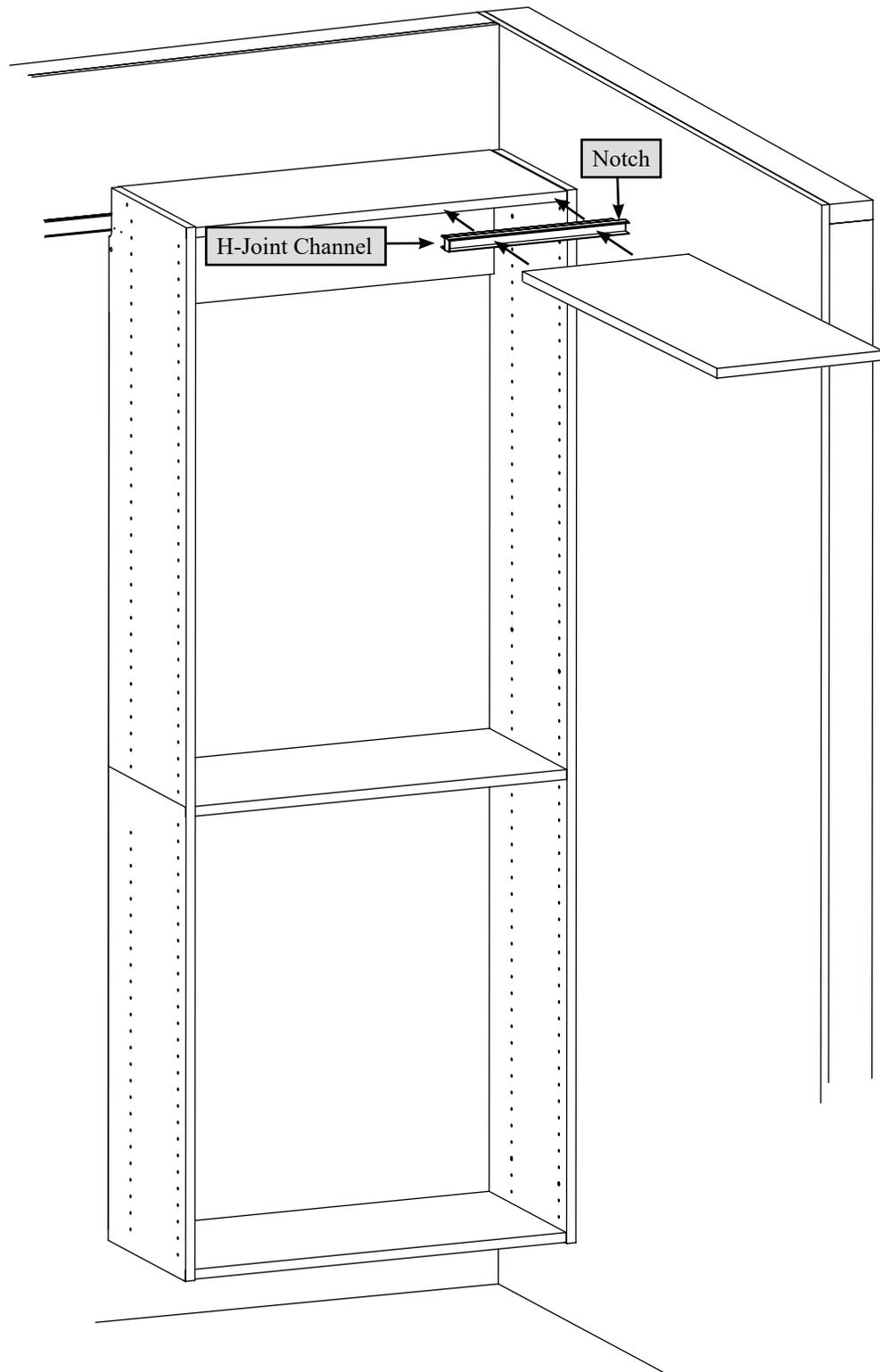
In some designs, you may need to cut an Adjustable Shelf to length to fit between two Uprights. Follow the diagrams and steps below for instructions.

Measure the opening between the Uprights for the finished cut length of the Adjustable Shelf as shown in Diagram #1.

With a hand saw or table saw, cut the Adjustable shelf to its finished length as shown in Diagram #2.

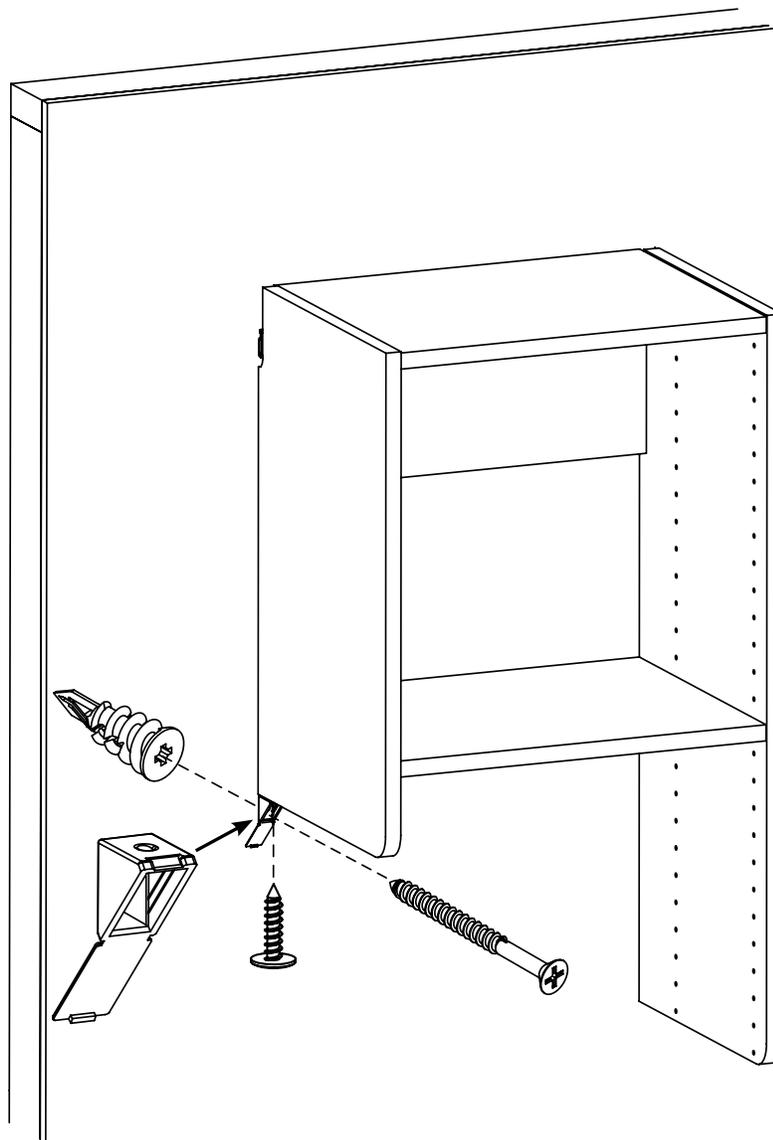
Push the template completely onto the cut edge and back edge of the Adjustable shelf as shown in Diagram #3. Drill through the template holes 1/2" deep using a 1/4" drill bit as shown in Diagram #3.

# H-Joint Channel Installation



In some designs, you may have two Fixed Shelves that butt up to each other. For support between Fixed Shelves use the Corner Shelf H-Joint Channel as shown.

# Bracket Kit Installation



Use a Bracket Kit for additional support for all 24"- 48" Hanging Cabinets.

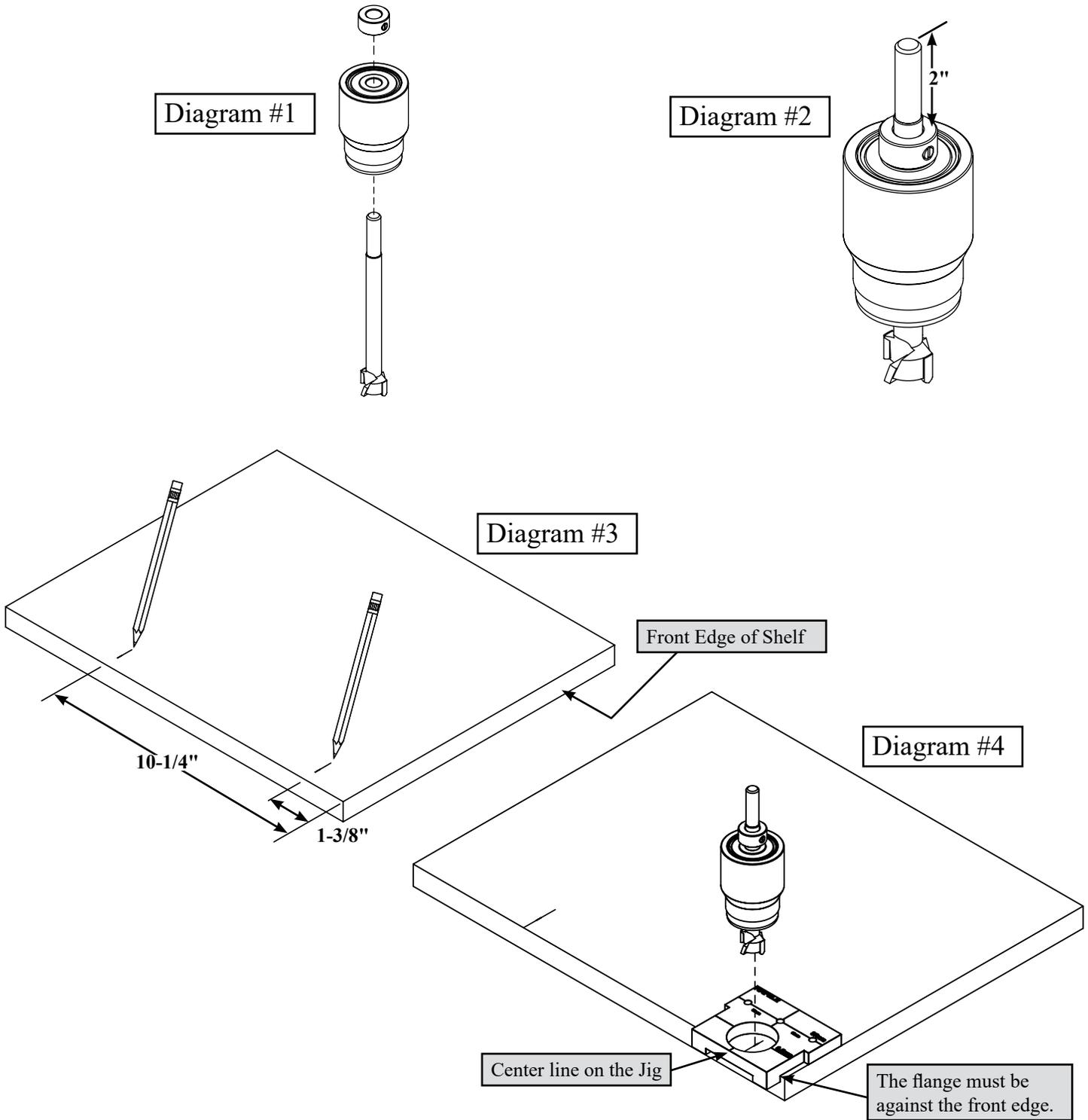
To install the Bracket Kit, hold the bracket underneath the upright and strike a mark on the wall for the Wall Anchor.

Drill a 1/4" hole in the wall for the Wall Anchor. Turn the Wall Anchor into the hole until it is flush with the front surface of the wall.

Fasten the Bracket to the wall. Use the long Flat Head Screw.

Fasten the Bracket to the bottom edge of the Upright. Use the short Large Head Screw.

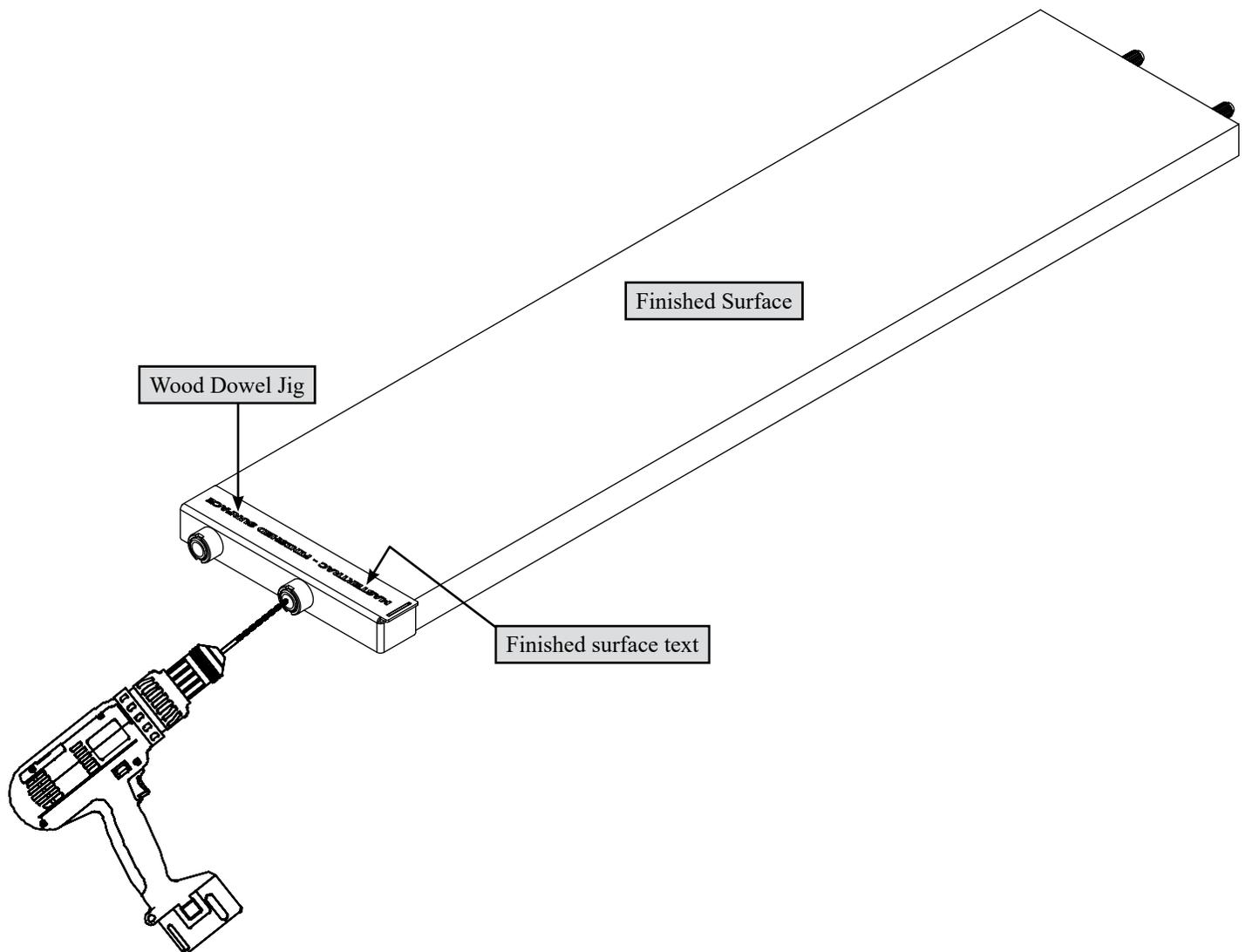
# Hole Boring and Jig Installation



In some Designs, you may need to cut a Fixed Shelf to length and rebores holes to replace the connector holes in the Fixed Shelf.

1. Insert the shaft of the bit through the plastic sleeve as shown in Diagram #1.
2. Place the stop over the shaft of the bit 2" from the end and tighten the set screw as shown in Diagram #2
3. Cut the Fixed Shelf to length.
4. Mark lines on the shelf as shown in Diagram #3.
5. Line up the center line on the jig with the line on the Fixed Shelf as shown in Diagram #4.
6. Drill the holes in your shelf as shown in Diagram #4.

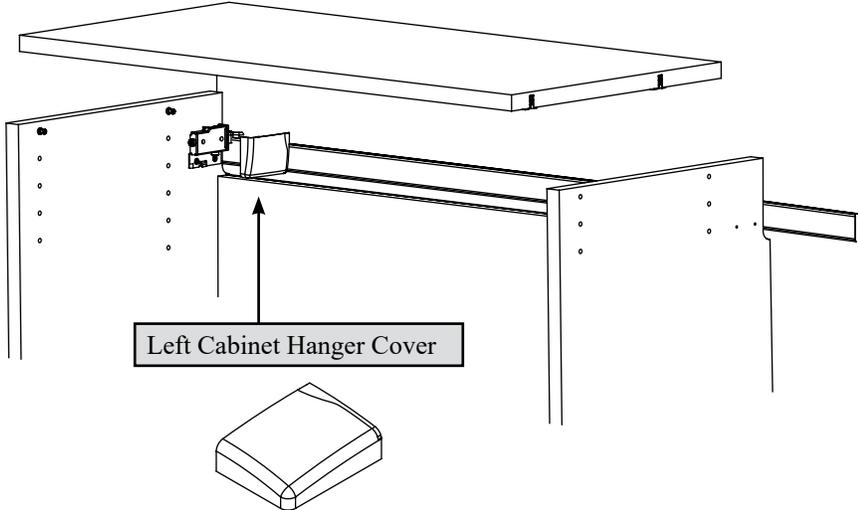
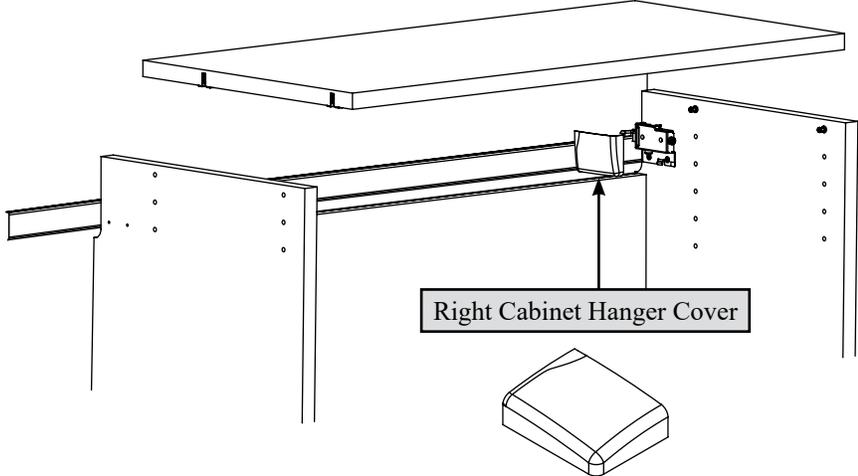
# Cleat Dowel Boring Jig Installation



In some Designs, you may need to cut a Cleat to length and rebores holes to replace the Wood Dowels in a Cleat. Follow the diagram and steps below for instructions.

1. Cut a Cleat to length.
2. Place the template on the corner as shown with the finished surface text in the template on the finished surface of the Cleat.
3. Drill two 5/16" diameter holes 1-1/16" deep through the template holes.
4. Push two Wood Dowels into the holes.

# Cabinet Hanger Cover Installation



Place the Cabinet Hanger Cover onto the Cabinet Hanger as shown.



## ⚠ WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. *Carefully read the following chart.*

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none"> <li>• Loose or unstable closet components.</li> <li>• Tall closet component structures.</li> <li>• Closet component structures that are over five feet tall and placed in an open area or a walk-in closet.</li> </ul>	<ul style="list-style-type: none"> <li>• Risk of injury</li> <li>• Closet components that are not properly connected can easily slide against each other and cause the structure to be unstable and tip over.</li> <li>• A tall closet structure can tip unless it is properly secured.</li> </ul>	<ul style="list-style-type: none"> <li>• Closet components must be securely attached to each other from side to side, and top to bottom.</li> <li>• Secure the closet structure to a wall stud whenever possible. If you cannot use a wall stud, use the supplied wall anchors into your drywall.</li> </ul> <p>(If attaching the product to a wall made of concrete, plaster, or other material, purchase and use the appropriate mounting hardware. The attachment hardware must be rated to provide a minimum of 100 pounds of pull strength.)</p>
<ul style="list-style-type: none"> <li>• Overloaded drawers and shelves.</li> </ul>	<ul style="list-style-type: none"> <li>• Risk of injury.</li> <li>• Top-heavy furniture can tip over.</li> <li>• Overloaded drawers or shelves can break.</li> </ul>	<ul style="list-style-type: none"> <li>• Never exceed the weight limits shown in the instructions.</li> <li>• Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.</li> </ul>
<ul style="list-style-type: none"> <li>• Improper use of furniture to support TVs.</li> <li>• Setting TVs on furniture items not intended to support them is hazardous.</li> </ul>	<ul style="list-style-type: none"> <li>• Risk of injury.</li> <li>• TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.</li> </ul>	<ul style="list-style-type: none"> <li>• This product is not designed to support a television.</li> </ul>
<ul style="list-style-type: none"> <li>• Children climbing or hanging on the shelves or clothing bars.</li> </ul>	<ul style="list-style-type: none"> <li>• Risk of injury or death.</li> </ul>	<ul style="list-style-type: none"> <li>• Do not allow children to climb or hang on the shelves or clothing bars. Avoid placing items like toys or candy on shelves.</li> </ul>

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Sauder™ Closets provides limited lifetime warranty coverage on Sauder™ Closets Products (the "Products") to the original first use retail consumer ("Consumer") as set forth in this limited warranty statement. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Limited Lifetime Warranty Coverage:** Sauder™ Closets warrants that the Products will be free from defects in material and workmanship under conditions of normal, residential use, for the lifetime of the Products. This limited warranty extends only to the original, first-use retail Consumer, and is not transferable.

**Limitations on Warranty Coverage:** Sauder™ Closets Limited Lifetime Warranty (described above) is the only warranty coverage provided by Sauder™ Closets for the Products, and is in lieu of all other warranties. Under the laws of certain states, there may be no implied warranties from Sauder™ Closets, and **ALL IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED AND EXCLUDED TO THE FULLEST EXTENT ALLOWED BY LAW.**

**Exclusions from Coverage:** This limited warranty does not cover defects arising from (1) the improper installation or use of the Products; (2) abuse or neglect; (3) any commercial, rental or non-residential use of the Products (including the installation and use of the Products in a commercial or rental structure); or (4) normal wear and tear.

**Exclusive Remedy:** Sauder™ Closets will (at its option) repair or replace any defective Products (or components) at no charge, subject to confirmation of the defect and proof of purchase, as the sole and exclusive remedy under this limited warranty. This limited warranty does not cover costs for installation, returning any defective Products to Sauder™ Closets, for removal or other labor costs in connection with the repair or replacement of the Products, all of which shall be the responsibility of the Consumer. Sauder™ Closets liability under this limited warranty shall not exceed the purchase price of the Products. Sauder™ Closets shall have **NO LIABILITY FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND**, and all such claims and damages are **DISCLAIMED AND EXCLUDED FROM THIS LIMITED WARRANTY.** You must notify Sauder™ Closets, in writing, within 90 days after discovering any defect in order to receive limited warranty coverage.

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2. This certificate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).
3. This product is manufactured by:  
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Archbold, Ohio 43502  
(419) 446-2711
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