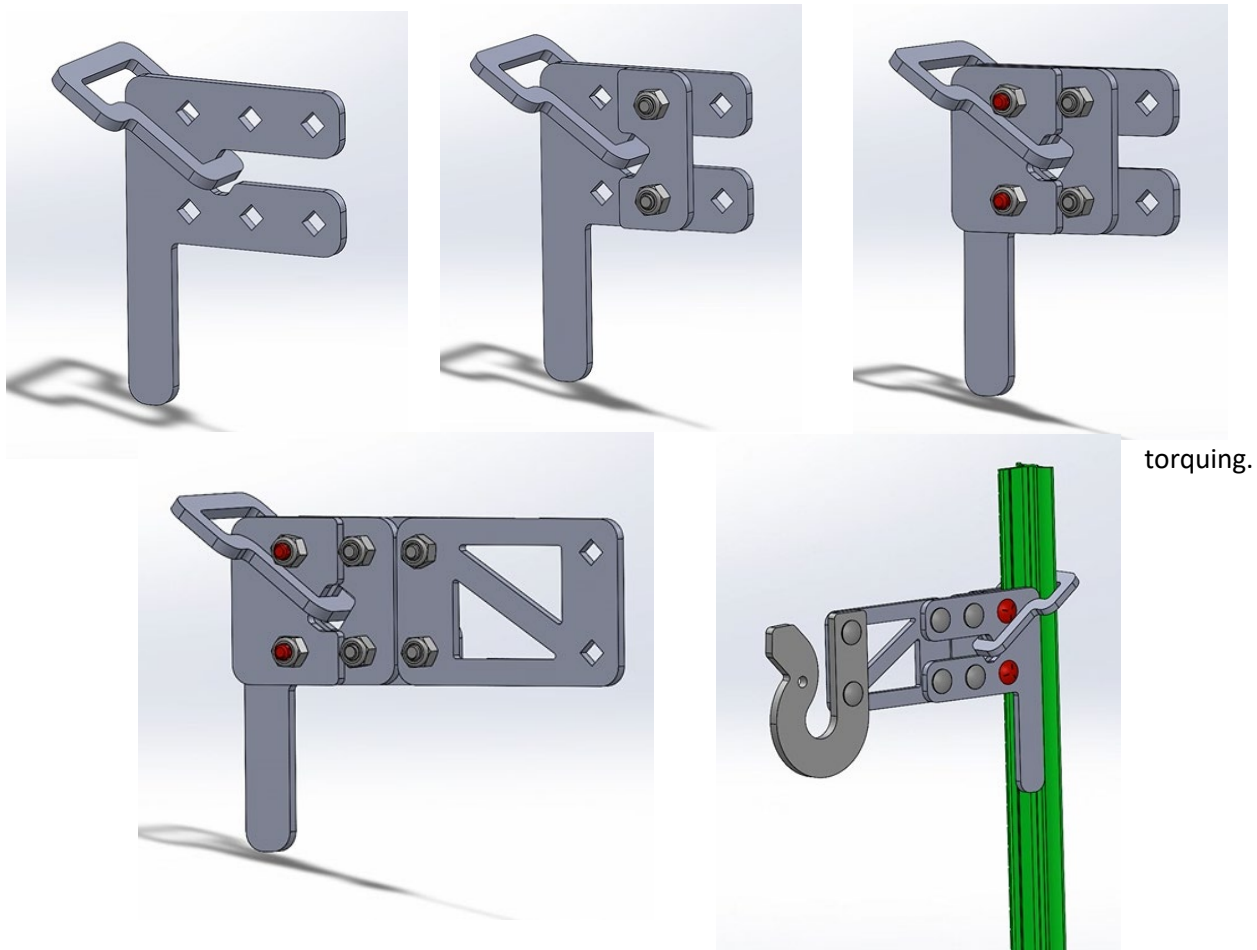




Thank you for your purchase of the MPS Premium Target System! Here you will find a set of brief assembly instructions. For more detailed information, please visit our website for downloadable pdfs, as well as in-depth assembly videos that walk you through setup and use. We've gone through great lengths to produce the most reliable match-grade target system on the market. If assembled correctly, and placed on solid ground, you should experience zero target failures for many matches to come. Enjoy your new targets, and we hope your next match is a success!

Assemble per the images below. All carriage bolts shown in gray are .75" length, and bolts shown in **red** are 1". Hardware can be installed from either direction. Tighten nuts to 1/16 turn past snug. Using an impact to tighten nuts is not recommended, may cause premature hardware failure due to over-

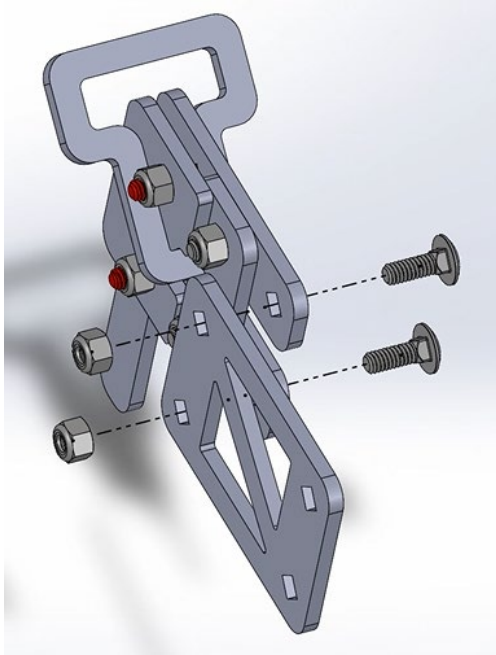


Replacement hardware - If replacement hardware is needed, see the following list of parts to source:

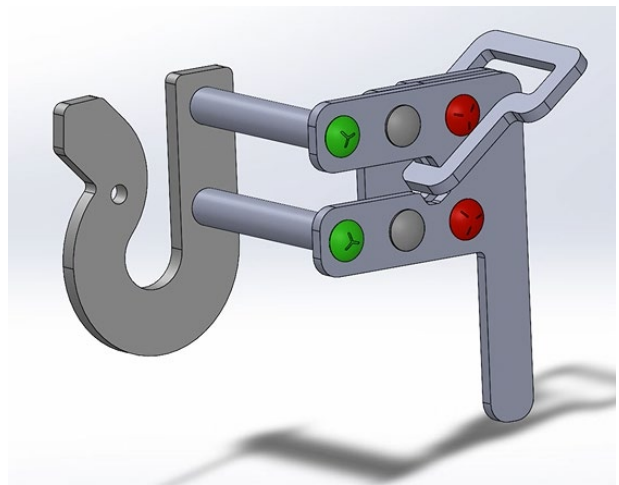
- 1/4-20 Carriage Bolt, Grade 5 or 8, **1" Length** (qty 2)
- 1/4-20 Carriage Bolt, Grade 5 or 8, 3/4" Length (qty 6)
- 1/4-20 Nylon Lock Nut, Grade 5 or 8 (qty 8)

Side Mount Configuration

For targets smaller than 3", we recommend using the side mount kit. This will hang the target off to the side, which will eliminate potential post hits. For the side mount configuration, you may remove the extension piece, as shown below.



Next, install the side mount sleeves and hook using the provided 4" carriage bolts, as shown. 4" bolts shown in green.



Side Mount Replacement hardware - If replacement hardware is needed for your side mount kit, see the following list of parts to source:

- 1/4-20 Carriage Bolt, Grade 5 or 8, 4" Length (qty 2)
- 1/4-20 Nylon Lock Nut, Grade 5 or 8 (qty 2)
- 1/2" DOM or Schedule 40 tubing, cut to 3.1" (qty 2)