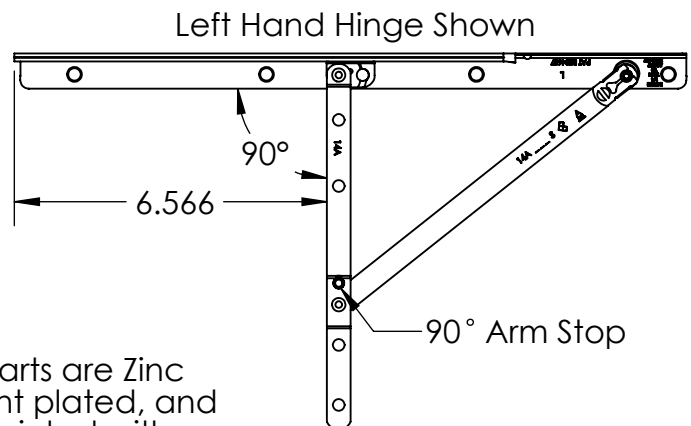
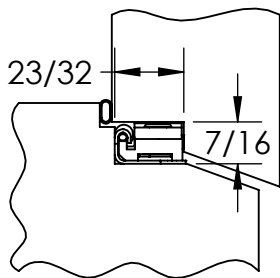
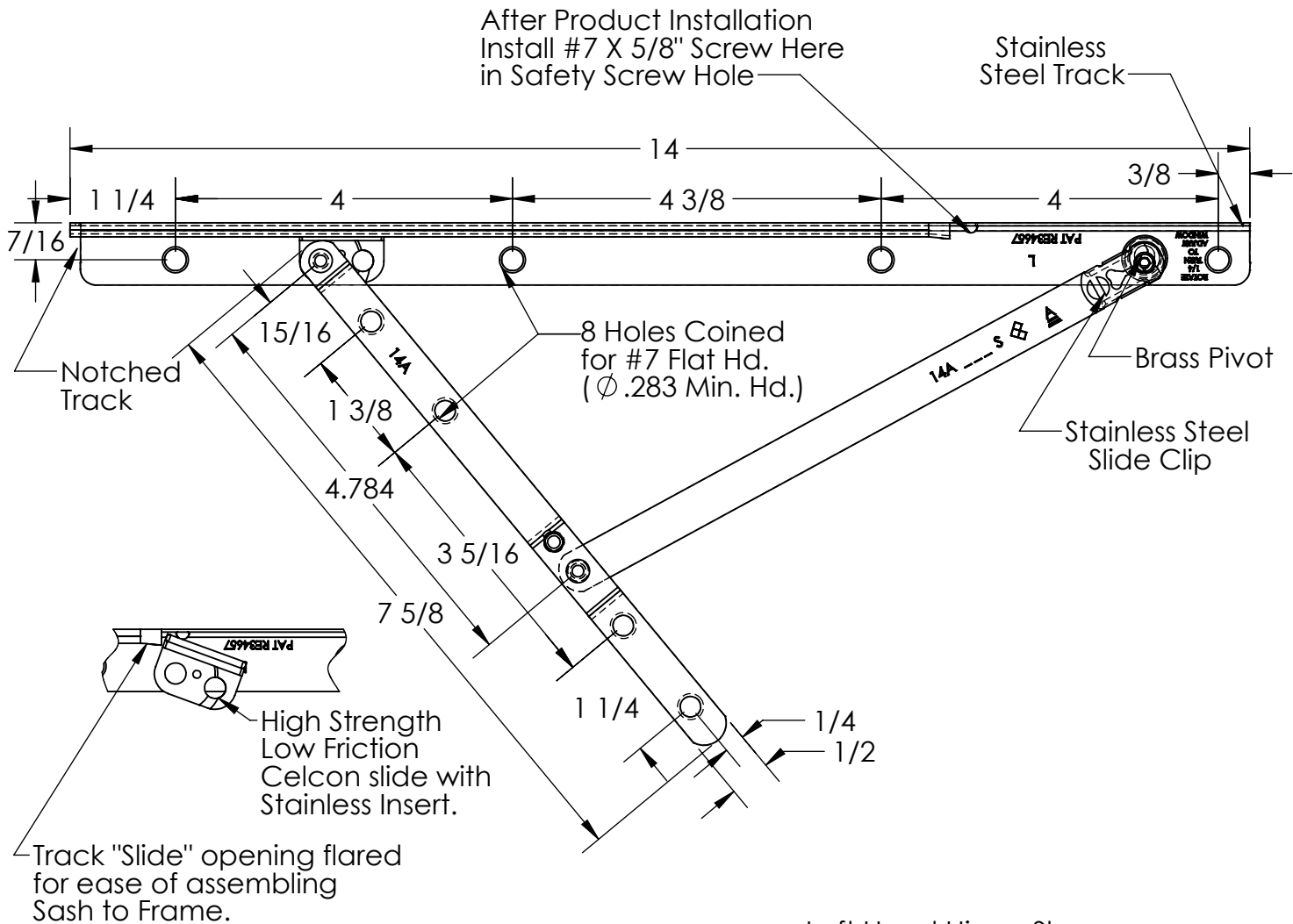


4314DCA 14" CONCEALED CASEMENT HINGE SPECIAL OPENING DIMENSION



PART NUMBERS	
TRACK	3314-L/R13
ARM ASSEMBLY	4014DCA-L/R
ASSEMBLED HINGE	4314DCA-L/R

All Steel parts are Zinc Hexavalent plated, and Powder painted with TGIC Polyester.

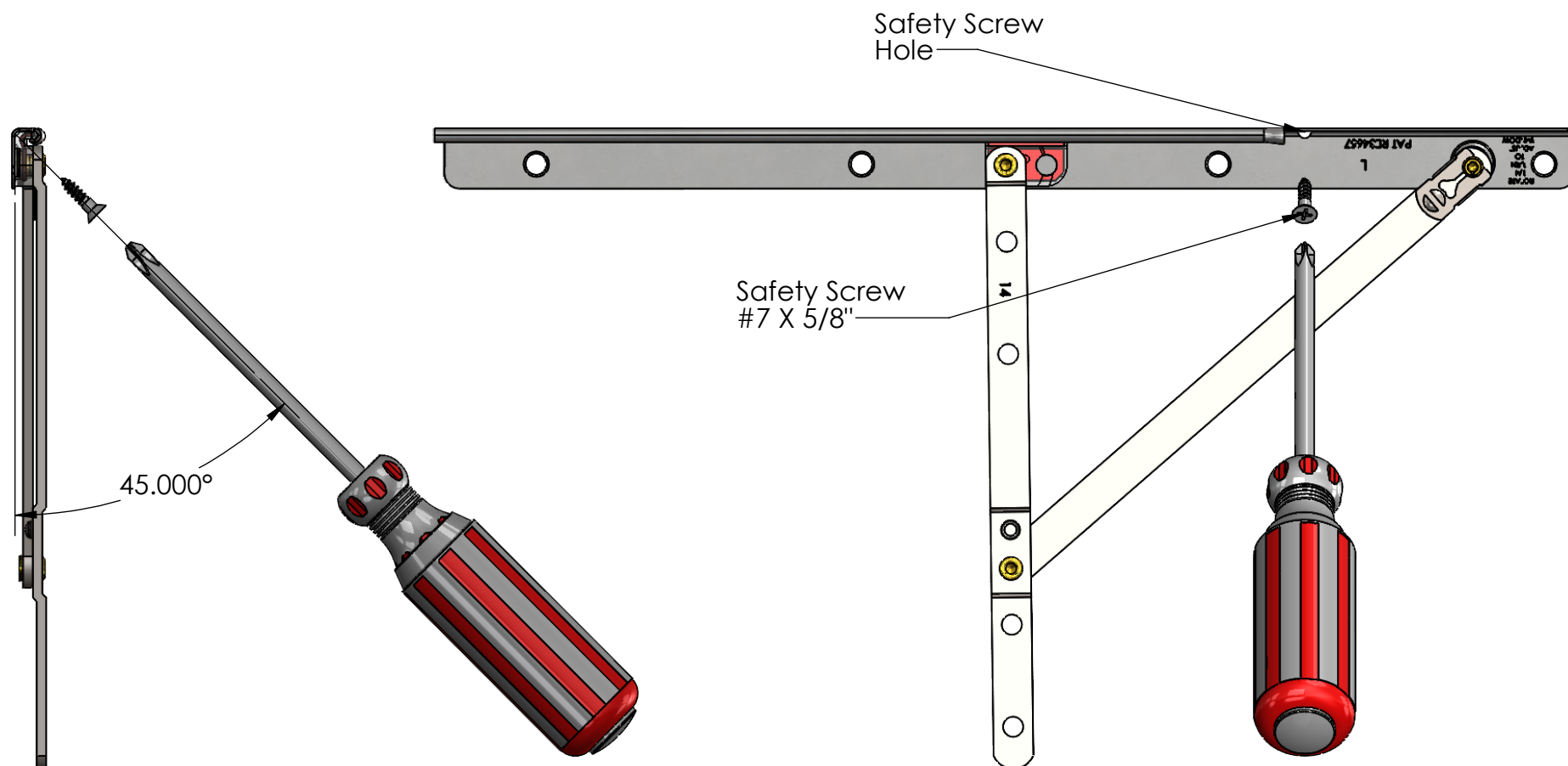


ALL METAL STAMPING, INC.

411 W. Spruce St. PO Box 485 Abbotsford, WI 54405
www.AllMetalStamping.com

Phone (715) 223-6324
Fax (715) 223-3352

Safety Screw Installation



The Safety Screw shall be installed on the top hinge only. This will prevent the sash from falling out if the hinge arm is disconnected from the track pivot. The safety screw can be installed using a #2 phillips screwdriver and a standard track screw (#7 X 5/8") driven in at a 45 degree angle without the need for a pre-drilled hole.