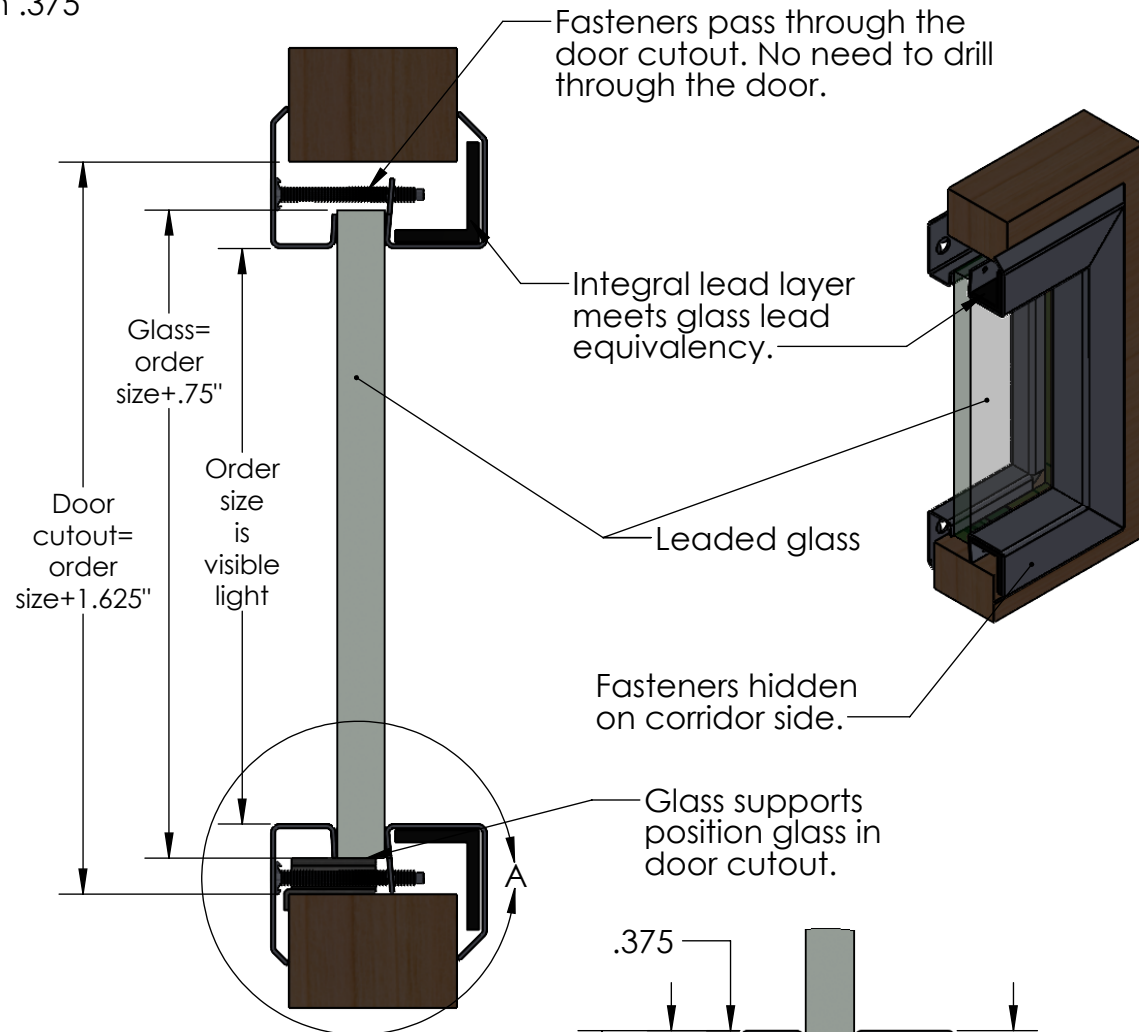
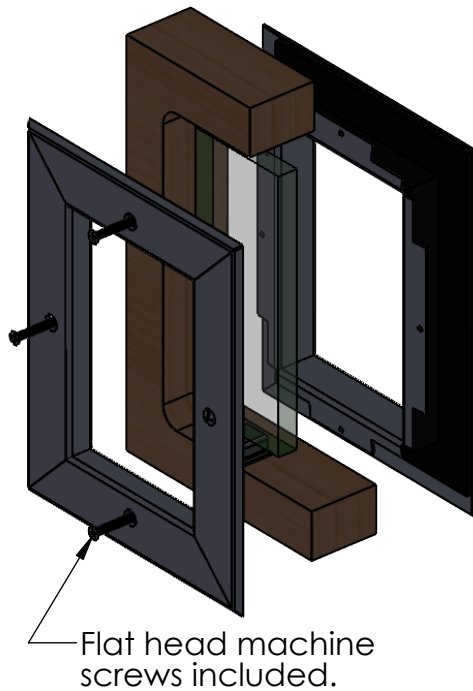


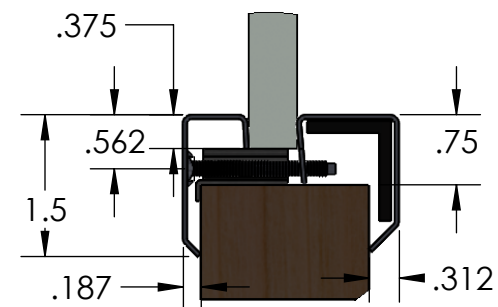
# Model 105M-L2

- Fire-rated when the glass meets appropriate fire ratings.
- Lead-lined to hold leaded glass.
- Use when pocket must be greater than .375"



## Materials & Finish

- 18 ga mild steel standard.
- Galvanized or stainless steel available.
- Extremely durable powder coating.
- Beige, gray & dark bronze standard.
- RAL & custom colors available.
- Real wood veneer.



DETAIL A

# #105M-L2 for LEAD LINED DOORS (XRAY)

For  $\frac{1}{16}$ " or  $\frac{1}{8}$ " Lead

**Caution!**

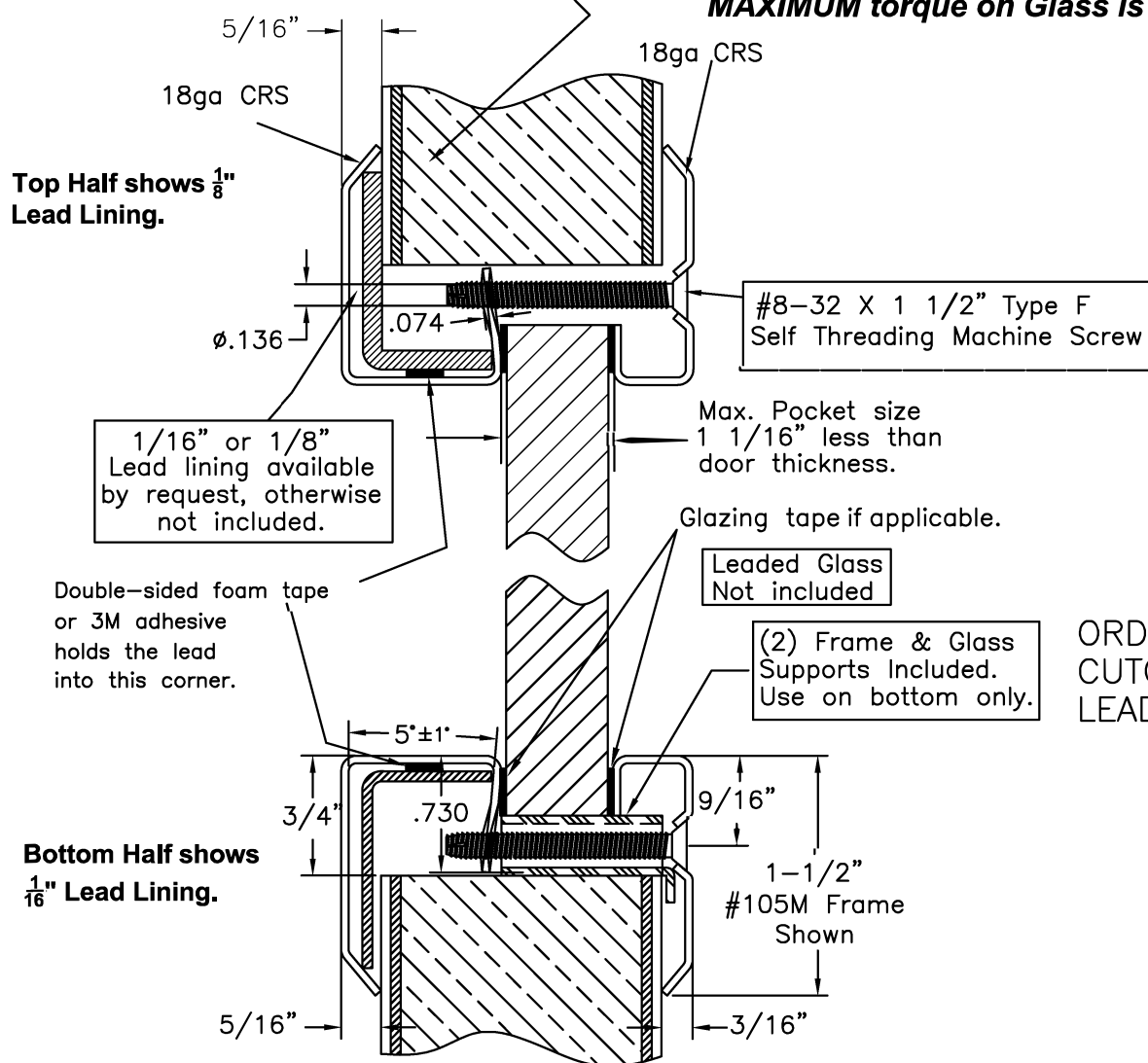
*DO NOT over tighten screws!*

For Doors Leaded under the skins  
**ONLY (as shown).**

*Laminated Leaded Glass stress cracks very easily.*

*Initial screw thread cutting requires approx. 20 in.#'s of torque.*

*MAXIMUM torque on Glass is 5 to 6 inch pounds for final tensioning.*



## INSTALLATION INSTRUCTIONS

1. Make door cutout 1-5/8" larger than order size. (Visible glass dimensions)
2. Place 2 modified Frame & Glass Supports on bottom of cutout equally spaced from sides.
3. Set unleaded side of frame unit in place, inside lip of frame will sit on the Frame & Glass Supports.
4. Set leaded glass in place so that glass sits on modified Frame & Glass Support.
5. Set leaded half of frame unit in place.
6. Install screws PER CAUTION NOTE.

ORDER SIZE = INSIDE DIMENSION OF FRAME  
CUTOUT SIZE = ORDER SIZE + 1 5/8"  
LEADED GLASS SIZE = ORDER SIZE + 3/4"

ALL METAL STAMPING

Abbotsford, WI 54405 ; 715-223-6324

PART NUMBER

**105M-L2 for  $\frac{1}{16}$ " or  $\frac{1}{8}$ " Lead**

NAME

LEAD LINED VISION PANEL

MATL

C.R.S. (18ga)

FINISH

Biege Powder Paint

UPDATED

TW 4/9/14

DRAWN

KW 3/10

APRV.

JL 4/4/10

SCALE

Full