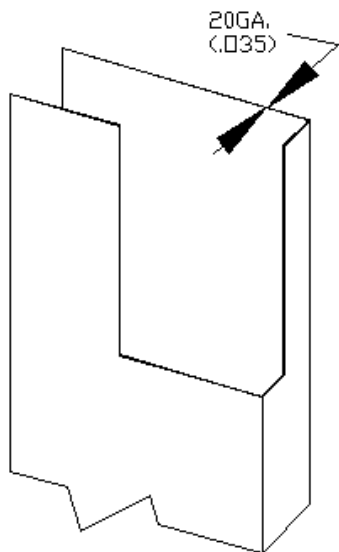# ALL METAL STAMPING, INC.

411 WEST SPRUCE, P.O. BOX 485, ABBOTSFORD, WI. 54405
PHONE: 715-223-6324   FAX: 715-223-3352
EMAIL: AllMetal@AllMetalStamping.com

When using 5″ Channels

20GA.
(.035)

1. 5″ Channels are made from 20 GA. (.035) Galvanized Steel. When sizing your doors for the opening you must take the thickness of the channel into consideration. The channel thickness at the stile edge is approximately 1/32″.

2. When we machine the channels for the Device and Trim punch outs the backset measurements are computed from the outside edge of the channel to maintain the proper alignment with the strike locations on the frame. **(See Attachment A).** Therefore when the door is machined for the device the backset calculation must be adjusted approximately 1/32″ to achieve alignment with the channel. If you desire the backset be computed from the lock stile edge of the door please note this on the 5″ channel templates you submit with your order. We also have sets of templates that reflect the backsets when they are calculated from the door edge. If you machine your doors this way please request this special packet of templates.

CONTINUED ON NEXT PAGE

3. The devices listed below have a 1-1/4″ X 8″ Adjustment Port in the lock stile edge of the door. We can provide Tabs welded to the channels for attachment of the Cover Plate upon installation. For the Tabs to seat properly against the door it must be machined differently then specified on the Manufacturer's Device Template (See below). If you have sufficient stile material to allow attachment of the Cover Plate directly to your door you can mark the appropriate template for NO Tabs. If you selected to have Tabs included you must alter your machining procedure as stated below. **Before you modify your machining procedure check with your UL/WHI Procedure to make sure the adjustments will not nullify your fire rating.**

    DORMA (F)4100, or (F)6100 & DORMA (F)5100
    Von Duprin 9847WDC(F)/9947WDC(F)
    Von Duprin 9849CVCS/9949CVCS
    Von Duprin 5547WDC(F)
    Precision 1700/FL-1700
    Sargent PP8600 & PR8600 (Lock & Strike Openings)
    Precision FL2700/2700

    ► The machining for the Cover Plate is 1-1/4″ X 8″ X 1/8″ deep. To allow for the Tabs the machining must be changed to 1-3/4″ X 11″ X 3/16″ deep. **(See Attachment B)** The VD 5547WDC(F) has an option which uses a 12" Plate, if using this option with Tabs you need to machine for Tabs as follows: 1-3/4" X 15" X 3/16" deep.

4. Top (and Bottom) Bracket(s) can be welded in the channels listed below to allow for attachment of the CVR's. Many Door Manufacturers have sufficient top (and bottom) rail to allow attachment without the bracket(s). You must specify on the templates whether to include or exclude the bracket(s). Remember, if you select to have the bracket(s) sufficient material must be removed from the door to allow room for the bracket(s). **(See Attachment C)** The 5″ Channels affected are:

#251 Von Duprin 9847/9947 Device	#264A DORMA 9600 Device
#251A Von Duprin 9849/9949 Device	#265 Precision FL 2700/2700 Device
#251B Von Duprin 9850/9950 Device	#266 DORMA 5100 Device
#252 Von Duprin 5547 Device	#267 Von Duprin 3347A/3547A Device
#253 Von Duprin 3347/3547 Device	#267A Von Duprin 3350A/3550A Device
#254 DORMA/American 4100/6100 Device	#268 Assa Abloy WD7000/MP9800 Device
#255 Sargent Device 8600 Device	#270 Stanley QED 100 Device
#257 Yale 2160/7160 Devices	#271 Hager 4500 Device
#258 Monarch (F)17/24/18/25/XX-C Devices	#272 Detex 7000 Series Devices
#261 Corbin Russwin 5860 Device	#273 Cal-Royal W77/W98CVR Device
#262 Precision 1700/FL-1700 Device	#274 Lawrence LH8850/8650 Device
#263 Sargent PP8600 & PR8600 Device	#275 Schlage LM9200 Device
#264 DORMA 9100 Device	#276 PDQ 6200CV(F) Device

Please find a complete set of templates included. Please destroy all older versions and use these new templates ONLY. Keep this set as your originals and make copies as necessary. When you have determined whether your Company needs the TABS and BRACKETS mark your original templates before they are distributed to the Order Writers. This will ensure your channels will be manufactured to meet your preferences.

If we can be of any assistance please contact us at your convenience.

Thanks,
Thomas E. Waggoner
Controller   Template Modification Date: 1/15/20   Document Modified 1/15/20

All Metal Stamping, Inc.
Abbotsford, WI. 54405

Chronology of Changes

June 8, 2016
- We have added Template #277.5 for the Corbin Russwin FE6800 Multi-Point Lock.

May 12, 2016
- We have added Template #276 for the PDQ 6200CV(F) Concealed Vertical Rod Device.

April 26, 2016
- We have added Template #275 for the Schlage LM9200 Vertical Locking Device.

January 21, 2015
- We have added Template #251B for the Von Duprin 9850/9950 Device and we added Template #267A for the Von Duprin 3350A/3550A Device. We have also included Template #264A for the DORMA 9600 Device.

February 18, 2014
- We have added Templates #269 for the Monarch/Falcon Centerslide Device. Template #270 for the Stanley QED100 (formally Black & Decker). Template #271 for the Hager 4500 Series. Template #273 for the Cal-Royal W77CVR, and lastly #274 for the Lawrence L8850/8650.

November 3, 2008
- The first channels produced were made as 2 "L" shaped pieces which were then welded together using a 16 GA. Strip to make a one piece channel. A tool was developed in 1991 to form the channels in one piece. Since applying the strip was wasteful in both material and manpower and added almost nothing but weight to the channels a decision was made to drop the strip effective for all orders received on or after 11/3/2008.

December 18, 2007- updated 5/12/16
- Model #268 for the Sargent Series WD 7000 Concealed Vertical Lock Devices has been added to the template packet. There are 2 templates, one for LHR/RHR and the other for LH/RH devices. The template includes options for the 3 approved Trims and includes options for Top and /or Bottom Latch Brackets.

June 9, 2004
- Model #266 for the DORMA Series 5100 Concealed Vertical Rod Devices has been added to the template packet. The template includes options for Top and/or Bottom Latch Brackets and Cover Plate Tabs in the stile adjustment port.

- Model #267 for the Von Duprin Series 3347A/3547A Concealed Vertical Rod Devices has been added to the template packet as well. The template includes an option for a single Top Latch Bracket.

August 15, 2003

- Model #258 for the Monarch Series (F) 17/18-C Concealed Vertical Rod Devices. Our channels are made for compatibility to the Monarch devices shown on Monarch Template No.'s W-1300 & W-1302 ONLY. There is a ¼" difference in the location of the CenterLine of Device between the W-1300 Template and the W-1302 Template therefore if is imperative that we know which device template you are using. We have revised our templates to include a selection box for the device template you are using. We have added Model #265 for the Precision FL2700/2700 Series CVR's. This is a new series introduced by Precision. The template includes an option for Top Latch Brackets and Cover Plate Tabs in the stile adjustment port.

February 19, 2003

- We have modified the templates for the Monarch Series (F) 17/18-C Concealed Vertical Rod Devices, our Model # 258 to include an option to select Top and Bottom Latch Brackets. We have developed internal brackets, similar to those available on many other channels styles. This feature allows the installer to attach the rod brackets directly to our channel brackets. There are 2 top brackets and 1 bottom bracket installed if selected. <u>Please be advised that if you select the bracket option that sufficient material must be removed from the top and bottom of the door to allow the channel to slide on over the door and allow room for the brackets.</u> We recommend that the top and bottom of the door be machined 7/16" deep to allow room for the brackets. If this option is selected we will not install the Bracket Holes which had been standard to this time. If no selection is made we will assume NONE was selected.

October 1, 2002

- The outside trim on the Von Duprin templates (#251, #252, & #253) have been modified to differentiate the 376L (Lever Trim) from the 376T (Thumbturn Trim). We have changed the options to allow the Customer to request we machine the channels for a 4" X 1-1/4" Plate rather then the former Access Hole for which Von Duprin does not provide a cover plate. The Customer can obtain the needed Cover Plate directly from Von Duprin. Their Part No. is #94-387-finish. The new template allows the Customer to choose Cover Plate Tabs for attachment of the Plate. When the Von Duprin Device #5547 (#252) is selected with the 376L (Lever Trim) Von Duprin provides a 12" X 1-1/4" Plate to cover both the Access Hole and the Adjustment Port. We can machine the channels for this plate and provide Cover Plate Tabs if requested.

- The templates for the #255 (Sargent 8600), #257 (Yale 7160), #261 (Corbin Russwin 5860), and the #264 (DORMA 9100) have been modified to allow the Customer to select NO Latch Brackets, Top Brackets ONLY, or Top & Bottom Brackets. The templates for the #263 (Sargent PP & PR 8600) have been modified to allow the Customer to select Top Latch Brackets and Cover Plate Tabs. These channels now receive 2 Brackets (See Attachment C in the main Packet).

See reverse side for painting instructions
Installation Instructions
5" Channels for Concealed Vertical Rod Devices (CVR)
(See package label for Model No. and CVR Series)

1. Install the Concealed Vertical Rod Device into the door per the Manufacturer's Installation Instructions. If the channels have top and/or bottom brackets the top and/or bottom rods will have to be installed after the channel is installed.

2. Match each channel to a door making sure door bevel and channel bevel are the same. Also visually check alignment of the machined cutouts in the channel against the machining detail on the door. They should be similar.

3. Slide a channel over the edge of the matching door. The channels are designed to fit snugly. Be careful NOT to mar or damage the finish of the channel.

THINGS TO WATCH FOR:
- Does the channel have top and/or bottom brackets welded inside the channel? These brackets are designed to allow attachment of the rod brackets on the CVR. The door must be machined to allow room for these brackets in the top and/or bottom of the door. If there is interference it will be necessary to router out clearance in the top and/or bottom of the door.

- Does the channel have a 1-1/4" X 8" cutout in the Lock Edge that has screw tabs welded into the cutout?
  Make sure the channel slides all the way back on the door. If the screw tab bracket is hitting the door and NOT allowing the channel to seat snugly against the edge of the door, it will be necessary to router out clearance where the screw tabs are hitting the door.

- Check alignment of the cutouts in the channel against the machine openings in the door. Make sure the device will function properly.

4. Some CVR Instructions require installation holes which are to be drilled upon installation. Install these holes in both the channel and door as required.

5. Mark the location for the 4 Binder Posts & Screws. Slide channel clear and drill a minimum of 3/8" holes where marked. A 3/8" hole is necessary to allow the coin of the hole in the channel to seat itself in the door. Failure to do this will cause the channel surface to appear wavy. Slide channel back in place and secure the Binder Posts & Screws.

6. Complete installation of the Concealed Vertical Rod Device per the Manufacturer's Installation Instructions.

Top Coating Instructions

STANARD FINISH: Beige polyester powder coating or Gray polyester powder coating. These coatings are tough, corrosion resistant and provide a very durable surface. Special colors are lacquer, industrial enamel, or powder coatings dependent on color.

TOP COATING FIRE DOOR HARDWARE: Many top coats have good compatibility with powder coatings. Exceptions are some enamels, many latex, and water based paints. It is necessary that the surface be thoroughly sanded prior to the application of **any** top coat. Make sure the surface is clean and dry. To ensure compatibility always **test paint a small area** on a non-visible portion of the product and check for proper adhesion **before** proceeding.

Final finish of the product is the responsibility of the purchaser. We do not warrant the suitability of the product for any particular application.

ATTACHMENT A

1/32" Difference
due to 5" Channel * 1/16 for Gap + 1/16 for Bevel = 1/8

2 3/4 + 1/8* Backset of
Strike as measured from
℄ of door frame.

2 3/4 + 1/8* Backset of
Strike as measured from
℄ of door frame.

2 3/4 Backset
Measured from edge
of Door

2 3/4 Backset
Measured from outside
edge of Channel

Standard 1/8" Gap

20 GA. Channel
(.035)

ATTACHMENT B

(A) to allow room for the top bracket the top of the door must be machined 3/8" deep rather than 1/4" as specified on the template.

(B) to allow room for the cover plate tabs the door must be machined to the dimensions shown rather than those specified on the template.

NOTE: REQUIRED DOOR UNDERCUT IS 1/4" FROM FINISHED FLOOR (PANIC & FIRE) OR 1/8" FROM THRESHOLD (PANIC ONLY)

LHR APPLICATION SHOWN. RHR APPLICATION OPPOSITE

NOTES:

1. MOUNTING HOLES TO BE PREPARED AT INSTALLATION ON DOOR.
2. TRIM OR CONTROL APPLICATION MAY REQUIRE ADDITIONAL PREPARATION, SEE TRIM OR CONTROL DIRECTION SHEET.

VON DUPRIN STD & CX98/9947WDC SERIES DEVICE (WOOD DOOR)	INGERSOLL-RAND ® ARCHITECTURAL HARDWARE	
NOTE:	TEMPLATE NUMBER: W10054_B	DATE: 10-13-98

ATTACHMENT C
5" CHANNEL BRACKETS

Below are views of how the Top/Bottom Brackets are mounted into the 5" Channels.

℄ Door

13/32

29/32

℄ of Device

27/32

1068

Von Duprin 9847/9947
Von Duprin 9849/9949
Von Duprin 3347/3547
Von Duprin 3347A/3547A
Detex F70/F71

℄ of Device

21/16

1057

Von Duprin 5547

℄ of Device

℄ of Device

29/16

29/16

1508

Monarch (F)17/24/18/25/XX–C
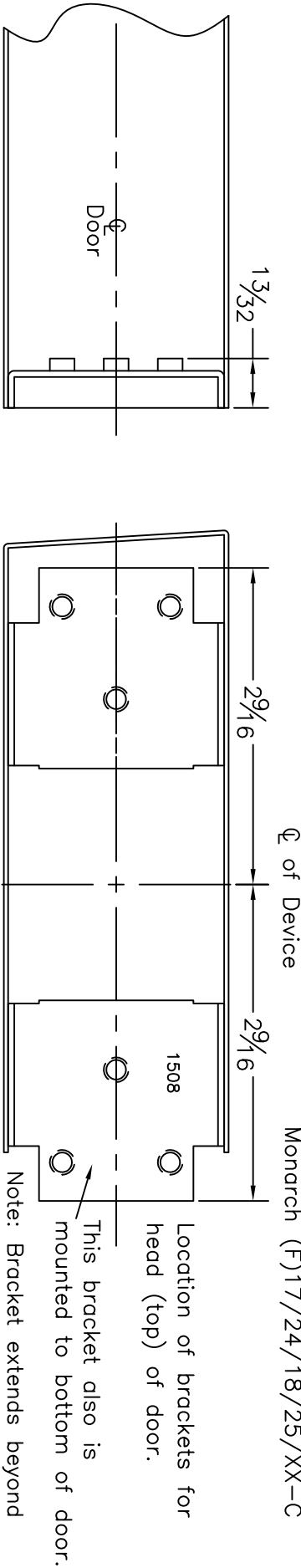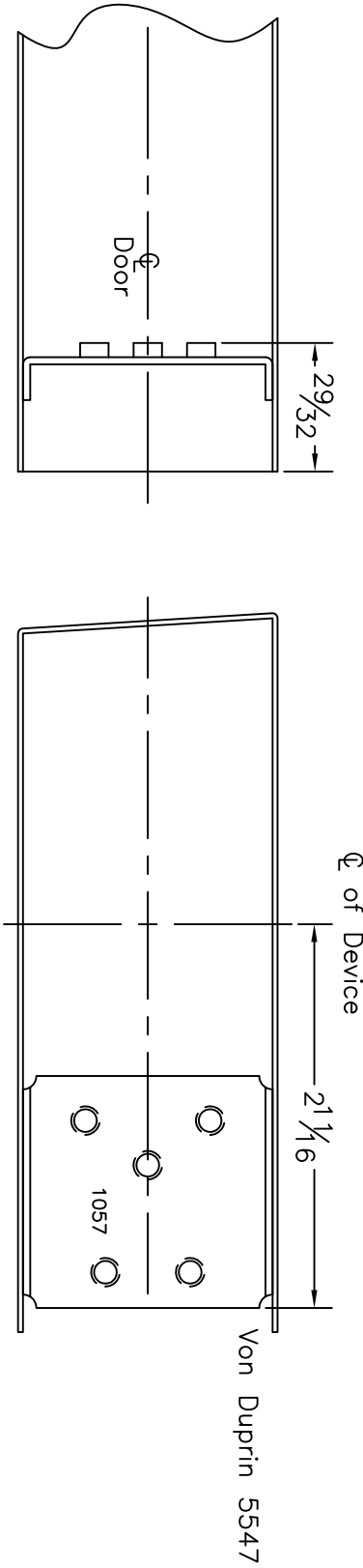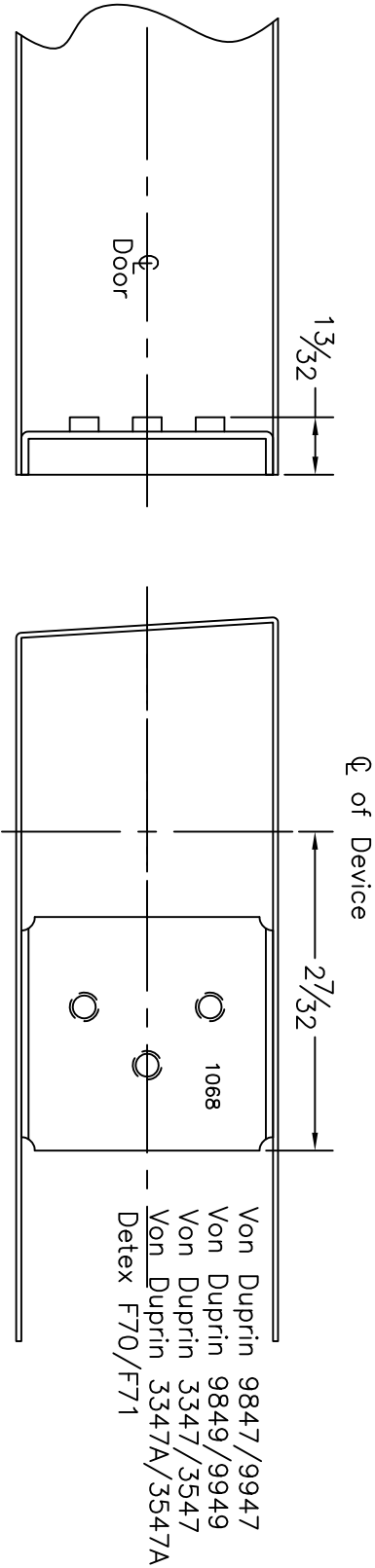
Location of brackets for head (top) of door.

This bracket also is mounted to bottom of door.

Note: Bracket extends beyond the end of the channel.

ATTACHMENT C
5" CHANNEL BRACKETS

Below are views of how the Top Brackets
are mounted into the 5" Channels.

¢ Door — 13/32

¢ Door — 19/64

¢ Door — 13/32

¢ of Device

¢ of Device

15/8 15/8

1057S

17/8 17/8

¢ of Device

¢ of Device

1100

1101A

2⅜

Precision 1700/2700
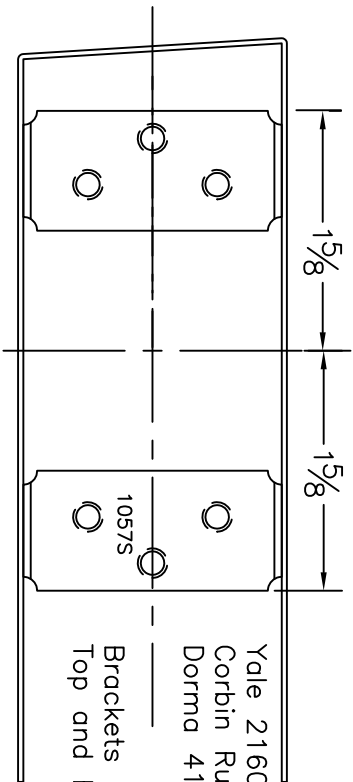
Yale 2160/7160
Corbin Russin 5860
Dorma 4100/5100/6100/9100/9600

Brackets available for both
Top and Bottom of Door.
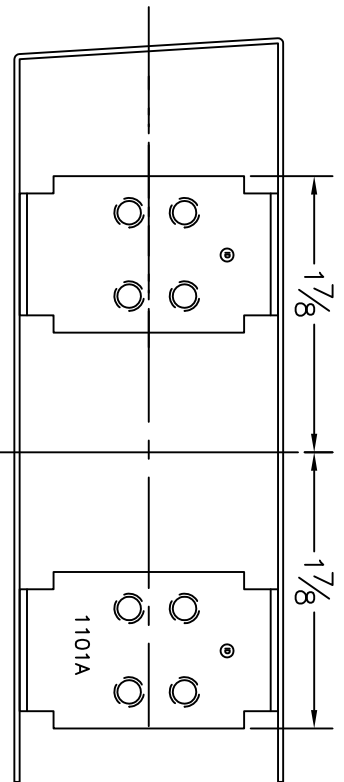
Sargent 8600
Sargent PP & PR8600
Assa Abloy WD7000/MP9800
Cal–Royal W77CVR/W98CVR

**Note: Bottom Brackets
are mounted in a slightly
different location to match
Bottom Bracket.**
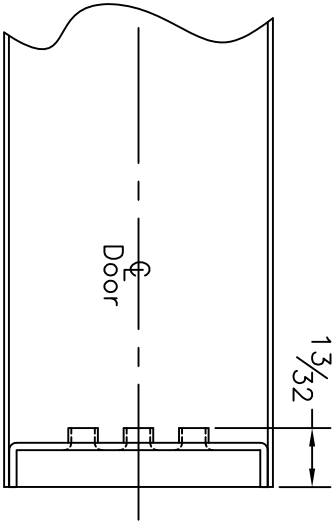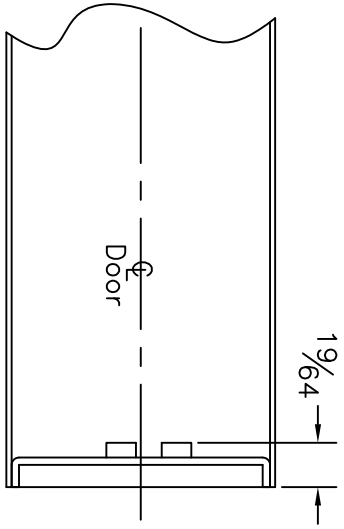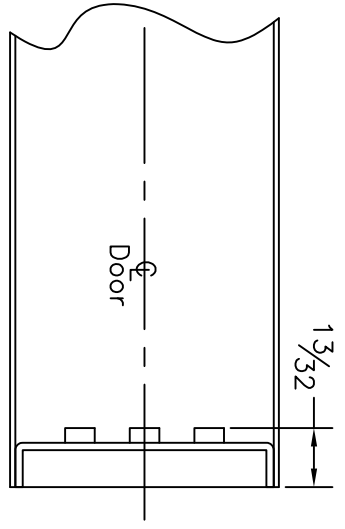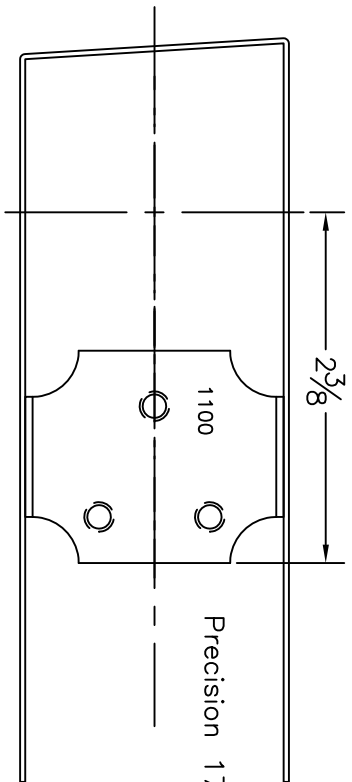
ATTACHMENT C
5" CHANNEL BRACKETS

Below are views of how the Top Brackets
are mounted into the 5" Channels.

13/32

Ȼ Door

Ȼ of Device

Varies — Varies
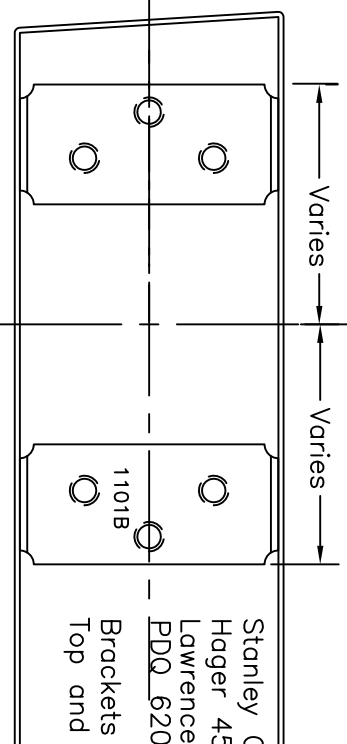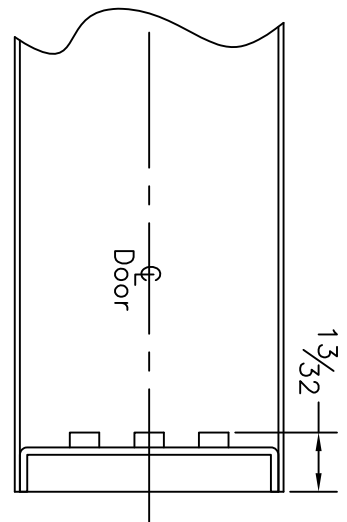
Stanley QED100
Hager 4500
Lawrence LH8850/8650
PDQ 6200CV(F)

Brackets available for both
Top and Bottom of Door.

1101B

Top Brackets ONLY.

19/64

Ȼ Door

1101C

1101C

Von Duprin 3350A/3550A WDC
Von Duprin 9850/9950 WDC
Schlage LM9200 WDC

19/64

Ȼ Door

1101D

1101D
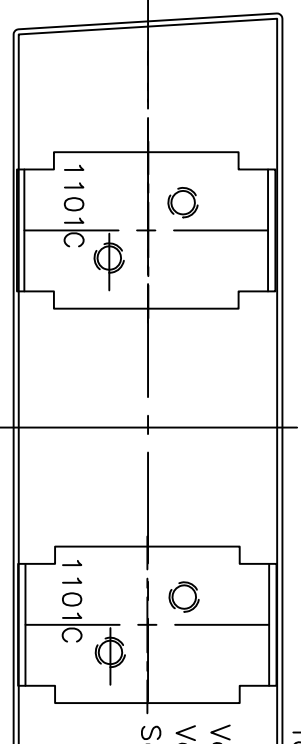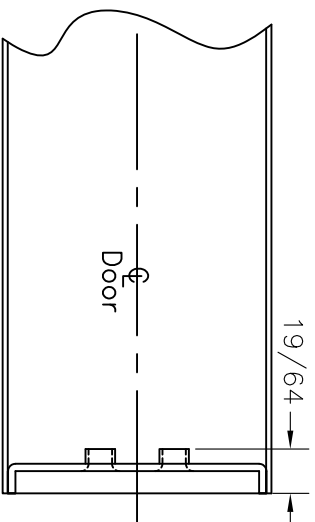
Bottom Brackets ONLY.

Von Duprin 3350A/3550A WDC
Von Duprin 9850/9950 WDC
Schlage LM9200 WDC

CONCEALED VERTICAL ROD 5" METAL CHANNELS for WOOD DOORS
MATERIAL: 20 GA. GALVANIZED STEEL POWDER PAINTED BEIGE
SPECIALS: 20 GA. SS w/#4 BRUSHED FINISH - VENEER WRAPPED

AMS Part No.	Device Manufacturer	Series
251	Von Duprin Series	9847/9947
251A	Von Duprin CVC Series	9849/9949
251B	Von Duprin CVC Series	9850/9950
252	Von Duprin Series	5547
253	Von Duprin Series	3347/3547
254	DORMA Device	4100/6100
255	Sargent Device	8600
256	Adams Rite Device	3900/8900
257	Yale Device	7100
258	Monarch/Falcon Devices	(F) 17-24-18-25-XX-C
260	Arrow Device	F3600
261	Corbin Russwin Device	5800
262	Precision Device	FL 1700/1700
263	Sargent Device	PP8600 & PR8600
264	DORMA Device	9100
264A	DORMA Device	9600
265	Precision Device	FL 2700/2700
266	DORMA Device	5100
267	Von Duprin Series	3347A/3547A
267A	Von Duprin CVC Series	3350A/3550A
268	Assa Abloy Device	WD7000/MP9800
269	Monarch/Falcon Centerslide Devices	(F) 17-24-18-25-XX-C
270	Stanley Series (Black & Decker)	QED 100
271	Hager CVR Series	4500
272	Detex CVR Series	7000
273	Cal-Royal Series	W77CVR/W98CVR
274	Lawrence Series	LH8850/8650
275	Schlage Series	LM9200
276	PDQ Series	6200CV(F)
277.5	Corbin Russwin Device	FE6800 MPL
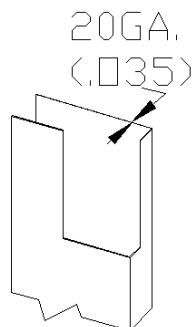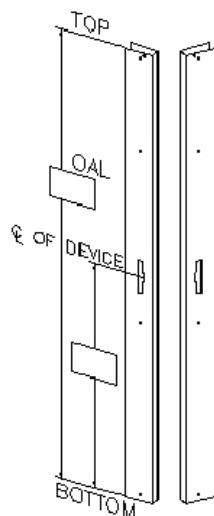
**20 GA. Galvanized Channel (.035)
Adds an additional 1/32" to the
Edge of your door.**

**A completed AMS Template must accompany your
order. Templates are available on our website
(www.AllMetalStamping.com)**

ALL METAL STAMPING, INC.
411 W. SPRUCE STREET
P.O. BOX 485, ABBOTSFORD, WI. 54405-0485
Phone 715-223-6324   FAX 715-223-3352

5" CHANNEL - VON DUPRIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____
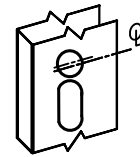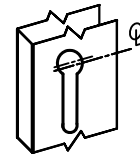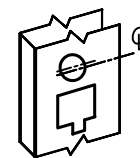☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____
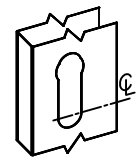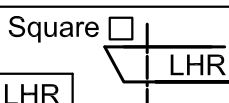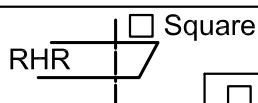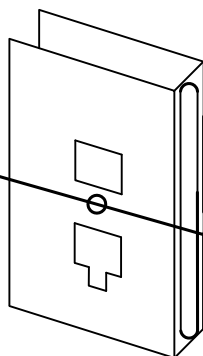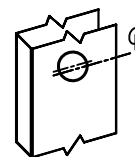

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

☐ **MODEL #251**
SERIES 9847/9947
AS SHOWN
B/S 2-1/2"
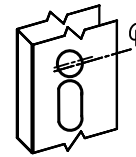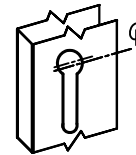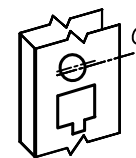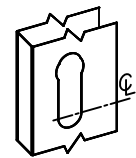
TOP

OAL

₵ OF DEVICE

Cover Plate Tabs
☐ YES ☐ NO

BOTTOM

OUTSIDE TRIM

☐ 696/697

☐ 990TP/990

☐ 991/992
994/996

☐ 376T
Thumbturn

Access Hole

☐ YES
Use VD Scalp Plate

CL to CL
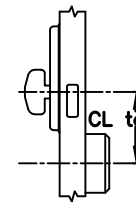
☐ **Cover Plate Tabs**
☐ NO

Complete dimension above

☐ NON-LISTED TRIM
Template must accompany Order
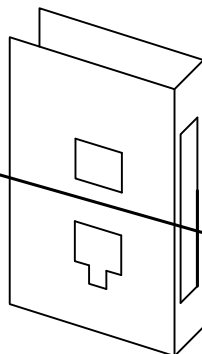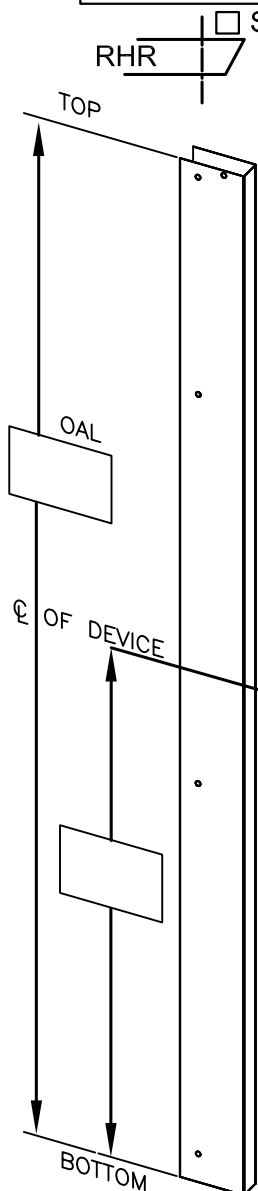
10/28/14 **ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405**

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - VON DUPRIN CVR's

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____
     ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
←   ☐ YES ☐ NO   →
1-3/4" Door ONLY

MODEL #251A
SERIES 9849/9949
Concealed Vertical Cable System
AS SHOWN
B/S 2-1/2"

TOP

OAL

℄ OF DEVICE

Cover Plate Tabs
☐ YES ☐ NO

☐ **No Bottom Adj. Hole**
Mark NO for LBR Applications

BOTTOM

OUTSIDE TRIM

☐ 696/697

☐ 990TP/990

☐ 991/992
994/996

☐ 376T
Thumbturn

Access Hole

☐ YES
Use VD Scalp Plate

CL to CL

☐ **Cover Plate Tabs**
☐ NO

Complete dimension above

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - VON DUPRIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
     ☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

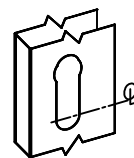☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR

Mark Outside Trim Above

OUTSIDE TRIM

☐ 110NL
☐ 696NL/697NL

☐ 696TP/697TP

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY
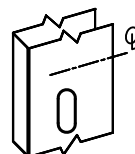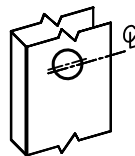
☐ 696TP-BE/697TP-BE
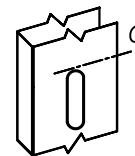
☐ 990NL   ☐ 990TP

☐ 990TP-BE   ☐ 996L

TOP

OAL

℄ OF DEVICE

☐ **MODEL #251B**
SERIES 9850/9950
AS SHOWN
B/S 2-3/8"
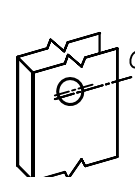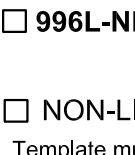
☐ **996L-NL**   ☐ **996L-BE**

☐ NON-LISTED TRIM
Template must accompany Order

BOTTOM

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324 FAX: 715-223-3352

5" CHANNEL - VON DUPRIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____
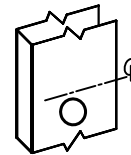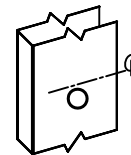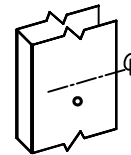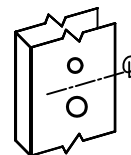
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____

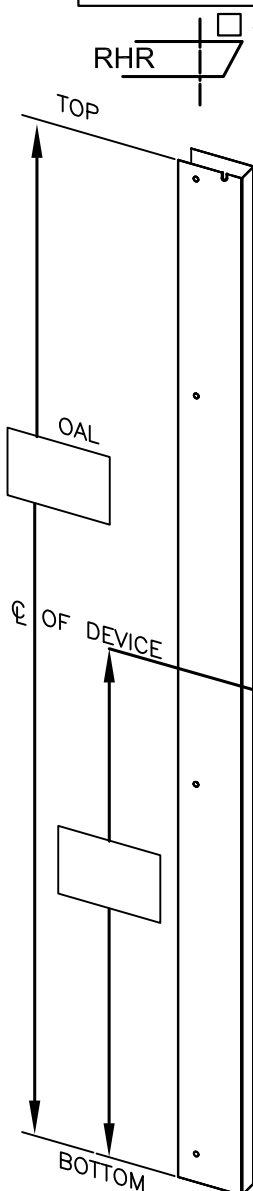   ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

☐ **MODEL #252**
SERIES 5547
AS SHOWN
B/S 2-3/8"

OAL

₵ OF DEVICE

Cover Plate Tabs
☐ YES ☐ NO

BOTTOM

OUTSIDE TRIM

556NL

☐ Temp. W40021
☐ Temp. W20041

☐ **371-L**
Control

☐ **376L**
Lever

Use VD 12" Plate

Cover Plate Tabs

☐ YES ☐ NO

☐ **376T**
Thumbturn

☐ Access Hole
Use VD Scalp Plate

Cover Plate Tabs

☐ YES ☐ NO

CL to CL

Complete dimension above for both
376L or 376T

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - VON DUPRIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

□ Std. Beige □ Special Color:_____ □ No Paint

□ 1-3/4" Door   □ 1-13/16" Door □ 2-1/4" Door | □ Veneer:_____
          □ Other _____ | □ 20 GA. Galv. (Std.)   □ Other _____

□ YES □ NO   OUTSIDE TRIM   □ YES □ NO

□ Square   Square □

RHR   LHR

TOP

□ RHR **DOUBLE EGRESS** □ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
← □ YES □ NO →
1-3/4" Door ONLY

□ **MODEL #253**
SERIES 3347/3547
AS SHOWN
B/S 1-5/16"

OAL

℄ OF DEVICE

BOTTOM

OUTSIDE TRIM
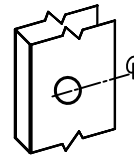
□ 337NL
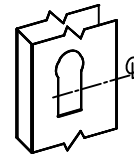
□ 372T/372L

□ 376T
Thumbturn

Access Hole
□ YES
Use VD Scalp Plate
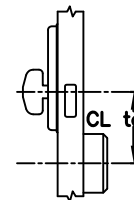
CL to CL

□ **Cover Plate Tabs**
□ NO
Complete dimension above

□ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - DORMA/American CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____
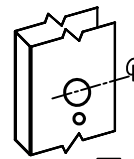
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____   ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____
      ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐
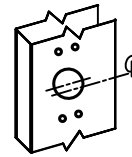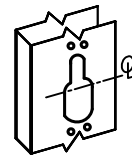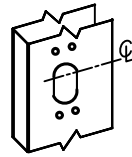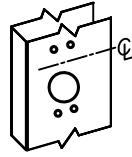
RHR   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

OUTSIDE TRIM

☐ T-1507WD

LATCH BRACKETS
☐ NONE

☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ T-1509WD

OAL

☐ **MODEL #254**
SERIES 4100/6100
AS SHOWN

☐ T-1506WD

℄ OF DEVICE

Cover Plate Tabs
☐ YES ☐ NO

☐
T-1505WD, T-1508WD
T-1511WD, T-1512WD

BACKSETS 4100/6100

☐ 2-1/8" ☐ 2-3/8" ☐ 2-3/4"

☐ OTHER _____

☐ NON-LISTED TRIM
Template must accompany Order

BOTTOM

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - SARGENT CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____

☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

OUTSIDE TRIM

☐ 700-4 ET Control

LATCH BRACKETS
☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ 106 & 113

OAL

₵ OF DEVICE

☐ **MODEL #255**
SERIES 8600
AS SHOWN
B/S 2-3/4"

BOTTOM
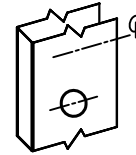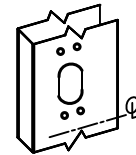
☐ NON-LISTED TRIM
Template must accompany Order

2/14/14   **ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405**
715-223-6324   **FAX: 715-223-3352**
5" CHANNEL - ADAMS RITE CVR's

AMS USE ONLY

CUSTOMER: _____   DOOR #:_____

P.O.: _____ DATE: _____   _____

M.O.:_____   _____

ACCESSORY ITEM #: _____   _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____   ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
      ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO
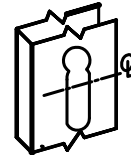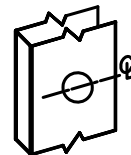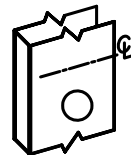
☐ Square   Square ☐

RHR   LHR

OUTSIDE TRIM

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

☐ 3081/3082/3083

OAL

☐ **MODEL #256**
SERIES 3900/8900
AS SHOWN
B/S 2-3/4"

℄ OF DEVICE

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - YALE/CORBIN RUSSWIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____
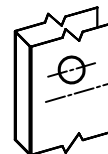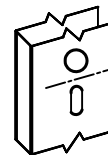
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
    ☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

LATCH BRACKETS
Yale 7160 or
Corbin Russwin 5860
☐ NONE
☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

MODEL #257
YALE DEVICES
B/S 2-3/4"
☐ SERIES 7120
☐ SERIES 7160

℄ OF DEVICE

MODEL #261
CORBIN RUSSWIN
DEVICES
B/S 2-3/4"
☐ SERIES 5860

BOTTOM

OUTSIDE TRIM		
	YALE	**CORBIN RUSSWIN**
℄	☐ 521F/621F	☐ F257/F957/P957
℄	☐ 522F/526F ☐ **603F/622F/626F**	☐ 755/759/955/959
℄	☐ 524F/528F ☐ **624F/628F**	☐ 710/910
℄	☐ 525F/529F **625F/629F**	☐ 750/950
℄	☐ 533F ☐ 633F	☐ T1355
℄	☐ 535F ☐ **635F**	☐ T1310
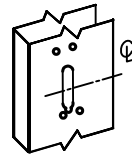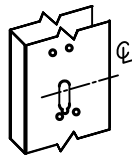
☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - MONARCH/FALCON CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____
☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____
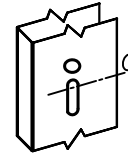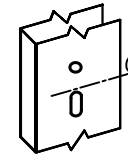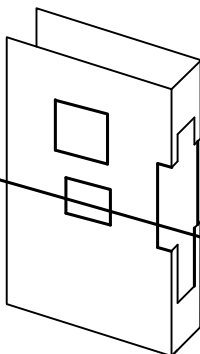

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

OUTSIDE TRIM

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

If NO Bracket Selection is made. We will assume NONE is selected.

Top/Bottom Brackets or Bracket Holes

☐ NONE
☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY
BRACKET HOLES
☐ 5/16 from Top
☐ 3/4 from Top

OAL

Please Check One
☐ Series CVR
(F)17/24-C
**Template W-1151-a
or W-1352-a**

☐ Series CVR
(F)18/25/XX-C
**Template W-1150-a
or W-1250-a
or W-1450-a**

₵ OF DEVICE

☐ **MODEL #258
SERIES**
(F)17/24/18/25/XX-C
AS SHOWN
B/S 2-13/16"

BOTTOM

OUTSIDE TRIM

☐ L-Control
W-2133-a
W-2356-a
W-2456-a

☐ Delta Trim
W-2144-a
W-2355-a
W-2455-a

☐ **25 Series Trim
W-2201-a
W-2202-a
W-2203-a**

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324 FAX: 715-223-3352

5" CHANNEL - ARROW CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer:_____

☐ Other _____ ☐ 20 GA. Galv. (Std.) ☐ Other _____

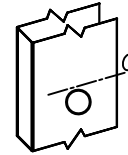☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ Square Square ☐

RHR LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

OAL

℄ OF DEVICE

BOTTOM

☐ **MODEL #260**
SERIES F-3600
AS SHOWN
B/S 2-3/4"

OUTSIDE TRIM

℄ ☐ 411 & 412
Auxiliary Control

℄ ☐ SL08
SL Auxiliary Control

☐ NON-LISTED TRIM
Template must accompany Order

715-223-6324   FAX: **715-223-3352**

AMS USE ONLY

5" CHANNEL - PRECISION CVR's

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____

NO. of SETS REQ.: _____ DATE REQ.: _____
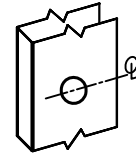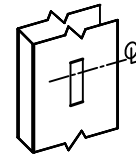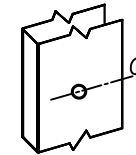

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____

☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

OUTSIDE TRIM

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

☐ 17 & 17C

TOP

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

OAL

☐ **MODEL #262**
SERIES FL-1700/1700
AS SHOWN
B/S 2-1/2"

☐ 39, 39L, V39L

℄ OF DEVICE

Cover Plate Tabs
☐ YES ☐ NO

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____
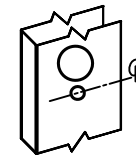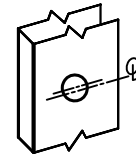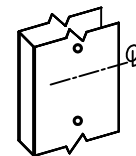
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

RHR   ☐ Square   Square ☐   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

OUTSIDE TRIM

☐   700-6
ET CONTROL

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

TOP

OAL

₵ OF DEVICE

Cover Plate Tabs
#12-24 Tapped 7-1/4" O.C.
☐ YES ☐ NO

Strike Side
PR8600
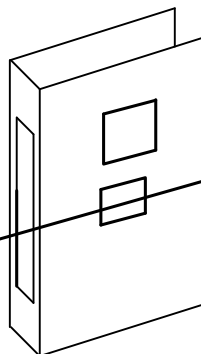
Lock Side
PP8600

☐ **MODEL #263 LHR**
SERIES #PP & PR8600
AS SHOWN
B/S 2-3/4"
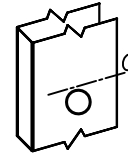
☐ NON-LISTED TRIM
Template must accompany Order

BOTTOM

10/28/14 **ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405**

715-223-6324 FAX: 715-223-3352

5" CHANNEL - SARGENT CVR's - RHR Lock Side

CUSTOMER: _____ DOOR #:_____
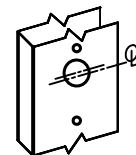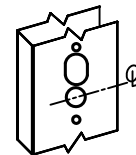
P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____
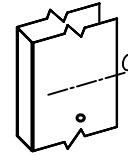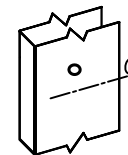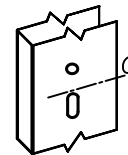
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____

　　☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

☐ YES ☐ NO　　OUTSIDE TRIM　　☐ YES ☐ NO

☐ Square　　　　　　　　Square ☐

RHR　　　　　　　　　　　　LHR

OUTSIDE TRIM

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

☐ 700-6
ET CONTROL

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

OAL

Cover Plate Tabs
#12-24 Tapped 7-1/4" O.C.
☐ YES ☐ NO

₵ OF DEVICE

Lock Side
PP8600

Strike Side
PR8600

BOTTOM

☐ **MODEL #263 RHR**
SERIES #PP & PR8600
AS SHOWN
B/S 2-3/4"

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   FAX: 715-223-3352

AMS USE ONLY

5" CHANNEL - DORMA CVR's

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____
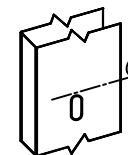
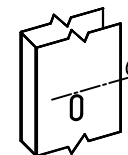NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____

☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____
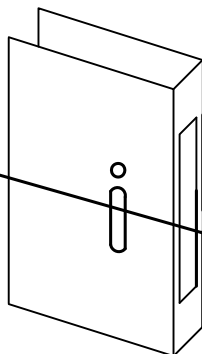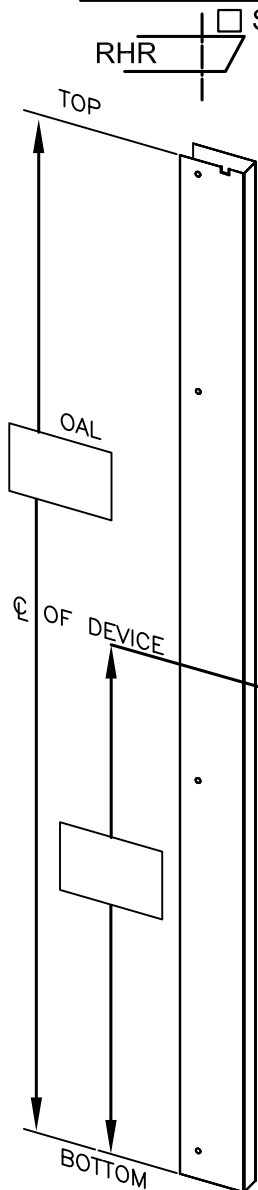

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

RHR ☐ Square   Square ☐ LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

₵ OF DEVICE

OUTSIDE TRIM

☐ T-9122WD

☐ T-9123WD

☐ T-9124WD

☐ T-9125WD

☐ **MODEL #264**
SERIES 9100
AS SHOWN
B/S 2-3/4"

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - DORMA CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

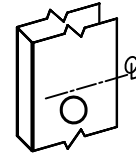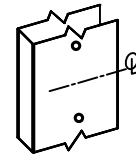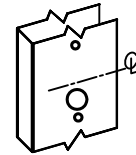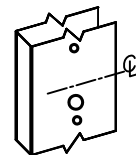NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____   ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door ☐ 2-1/4" Door   │   ☐ Veneer:_____

☐ Other _____   │   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

₵ OF DEVICE

OUTSIDE TRIM

☐ T-9030

☐ T-9031

☐ T-9032

☐ T-9034

☐ **MODEL #264A**
SERIES 9600
AS SHOWN
B/S 2-3/4"

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

5" CHANNEL - PRECISION CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____
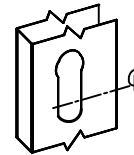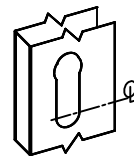

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
          ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐
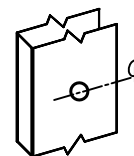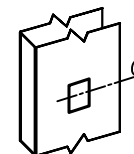
RHR   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
⟵ ☐ YES ☐ NO ⟶
1-3/4" Door ONLY

☐ **MODEL #265**
SERIES FL2700/2700
AS SHOWN
B/S 2-1/2"

Based on
Precision 2700A/2700B
Revision "C" Templates

OAL

Cover Plate Tabs
☐ YES ☐ NO

₵ OF DEVICE

BOTTOM

OUTSIDE TRIM

☐ 2001, 2002

☐ 1701, 4901
  1702, 4902
  (Not Shown)

☐ 1703, 4903

☐ 1705, 4908
    V4908
☐ 2005
  (Not Shown)

☐ 1715, 4914
☐ 2015
  (Not Shown)

☐ NON-LISTED TRIM
Template must accompany Order

715-223-6324   FAX: **715-223-3352**

AMS USE ONLY

5" CHANNEL - DORMA CVR's

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____
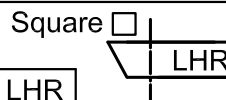
DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____

     ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS
☐ NONE

☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

℄ OF DEVICE

☐ **MODEL #266**
SERIES 5100
AS SHOWN

Cover Plate Tabs
☐ YES ☐ NO

BACKSETS 5100

☐ 2-1/8"   ☐ 2-3/8"   ☐ 2-3/4"

☐ OTHER _____

BOTTOM

OUTSIDE TRIM

☐ T-2016

☐ T-2020

☐ T-2022

☐ T-2023

☐ NON-LISTED TRIM
Template must accompany Order

5" CHANNEL - VON DUPRIN CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____
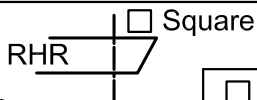
P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____
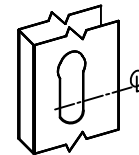
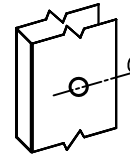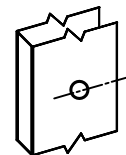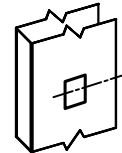NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____
☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐
RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

☐ **MODEL #267**
SERIES 3347A/3547A
AS SHOWN
B/S 1-5/16"

TOP

OAL

℄ OF DEVICE

BOTTOM

OUTSIDE TRIM

☐ 360

☐ 376T
Thumbturn

Access Hole

☐ YES

Use VD Scalp Plate

CL to CL
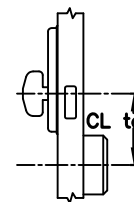
☐ **Cover Plate Tabs**
☐ NO
Complete dimension above

☐ 386NL

☐ 388NL

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - VON DUPRIN CVC's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____

     ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

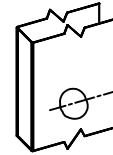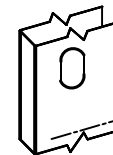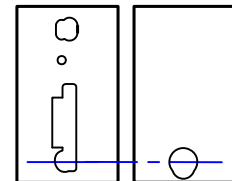RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

℄ OF DEVICE

☐ **MODEL #267A**
SERIES 3350A/3550A
AS SHOWN
B/S 1-1/2"

BOTTOM

OUTSIDE TRIM

☐ 360T/L

☐ 360T-BE

☐ 386NL

☐ 388NL

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - ASSA ABLOY CRL LHR/RHR
Concealed Rod Lock

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____

   ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____


☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

OUTSIDE TRIM

☐ RHR   ☐ LHR
DOUBLE EGRESS
Mark Double Egress Handing Here.

☐ ET Control

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ ET Control
w/ Electric Latch Retraction
Sargent Template No. 4624F

TOP

OAL

₵ OF DEVICE

DEVICE SIDE

☐ AUX Control

☐ **MODEL #268**
SERIES WD7000 - MP9800
AS SHOWN
B/S 2-1/4"

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - ASSA ABLOY CRL LH/RH
Concealed Rod Lock

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____
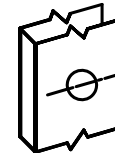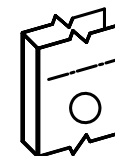
☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door   ☐ 2-1/4" Door   ☐ Veneer:_____

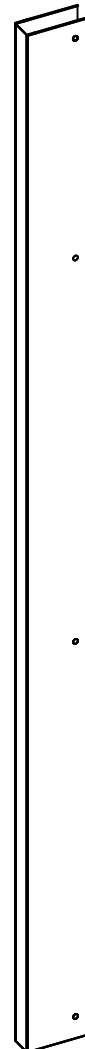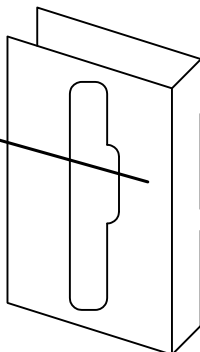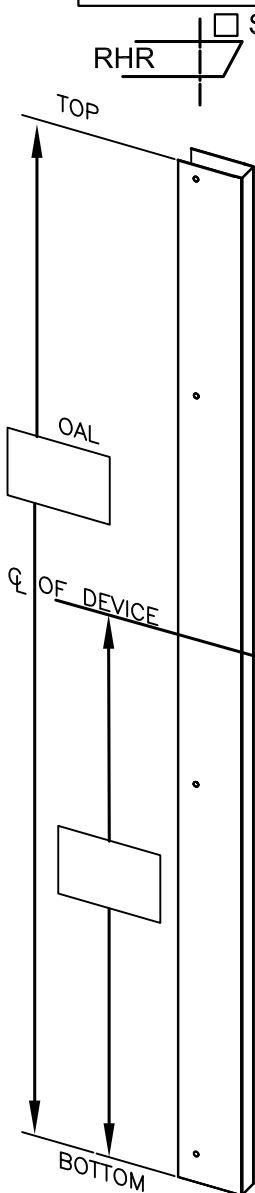   ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐
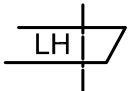
LH   ☐ LH   ☐ RH   RH

DOUBLE EGRESS

Mark Double Egress Handing Here.

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

℄ OF DEVICE
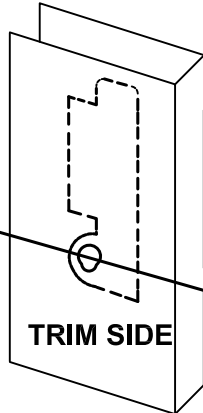
ET Control shown

TRIM SIDE

☐ **MODEL #268**
SERIES WD7000 - MP9800
AS SHOWN
B/S 2-1/4"

BOTTOM

OUTSIDE TRIM
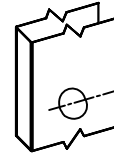
☐ ET Control

☐ ET Control
w/ Electric Latch Retraction
Sargent Template No. 4624F
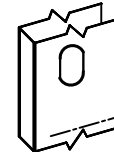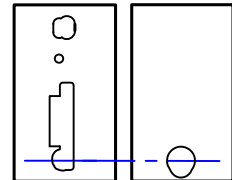
☐ AUX Control

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352

AMS USE ONLY

5" CHANNEL - MONARCH/FALCON CENTERSLIDE CVR's

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door   ☐ 2-1/4" Door   ☐ Veneer:_____
      ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP

☐ **MODEL #269**
SERIES (F)
17/24/18/25/XX-C
AS SHOWN
B/S 2-3/4"

OAL

₵ OF DEVICE

Please Check One

☐ Series F-17-24
Centerslide CVR
Template W-1153-a
or W-1380-a

☐ Series F-18-25-XX
Centerslide CVR
Template W-1154-a
or W-1281-a
or W-1481-a
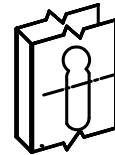
BOTTOM

OUTSIDE TRIM

☐ L-Control
W-2133-a
W-2356-a
W-2456-a

☐ Delta Trim
W-2144-a
W-2355-a
W-2455-a

☐ **25 Series Trim**
W-2201-a
W-2202-a
W-2203-a

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - STANLEY CVR'S
formally Black & Decker

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____
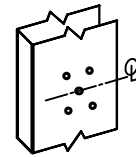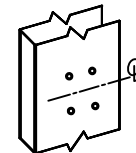
☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____
        ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

RHR ☐ Square   Square ☐   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

OUTSIDE TRIM

☐ QET Lever Trim

LATCH BRACKETS
☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

₵ OF DEVICE

☐ **MODEL #270**
SERIES QED 100
AS SHOWN
B/S 2-1/2"
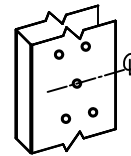
☐ NON-LISTED TRIM
Template must accompany Order

BOTTOM

AMS USE ONLY

5" CHANNEL - HAGER CVR's

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____
          ☐ Other _____   ☐ 20 GA. Galv. (Std.) ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

RHR   ☐ Square   Square ☐   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS

☐ NONE

☐ TOP ONLY

☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

Ç OF DEVICE

☐ **MODEL #271**
SERIES 4500
AS SHOWN
B/S 2-7/16"

BOTTOM

OUTSIDE TRIM

☐ 45 CE & BE

☐ 45 DT

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

5" CHANNEL - DETEX CVR's

CUSTOMER: _____   DOOR #: _____

P.O.: _____ DATE: _____   _____

M.O.: _____   _____

ACCESSORY ITEM #: _____   _____

DOOR ITEM: _____   DRAWN BY: _____ DATE: _____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____   ☐ No Paint

☐ 1-3/4" Door   ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer: _____
          ☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

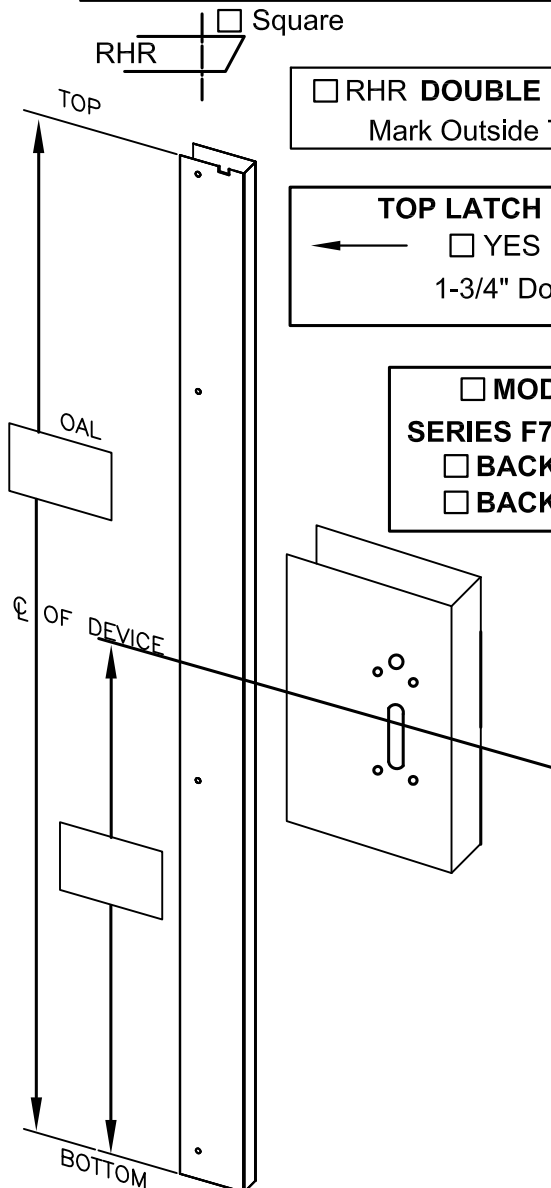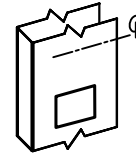RHR ☐ Square   Square ☐   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

TOP LATCH BRACKETS
← ☐ YES ☐ NO →
1-3/4" Door ONLY

OAL

☐ **MODEL #272**
SERIES F70/70-F71/71
☐ **BACKSET 2-1/4"**
☐ **BACKSET 2-3/4"**

₵ OF DEVICE

BOTTOM

OUTSIDE TRIM
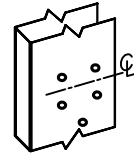
☐ T1112
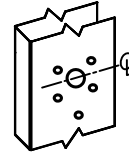
☐ T1113
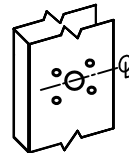
☐ T2336
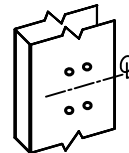
☐ T1152
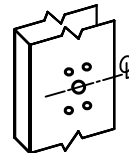
☐ T1039

☐ T1167

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - CAL-ROYAL CVR's

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
    ☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

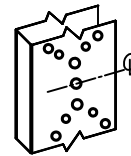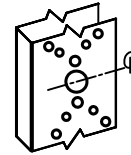☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

TOP

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS
☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

OAL

℄ OF DEVICE

OUTSIDE TRIM

☐ Escutcheon
Lever Trim
CVRESC7700
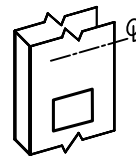
☐ Escutcheon
Lever Trim
CVRESC9800
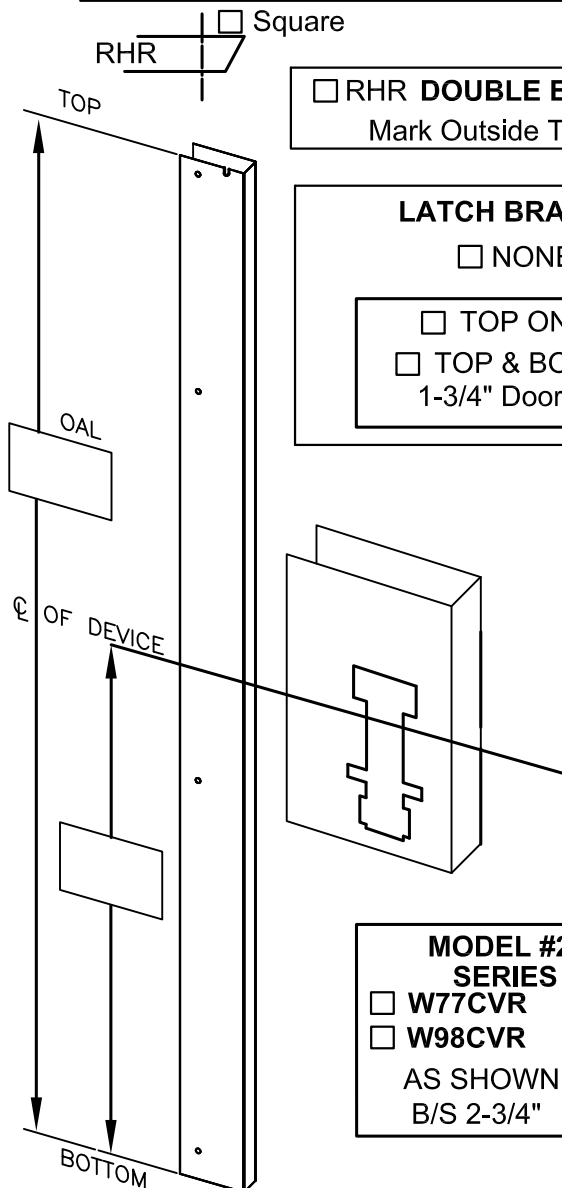
**MODEL #273
SERIES**
☐ W77CVR
☐ W98CVR
AS SHOWN
B/S 2-3/4"

BOTTOM

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   FAX: 715-223-3352

5" CHANNEL - LAWRENCE CVR'S

AMS USE ONLY

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____
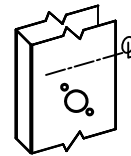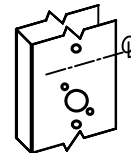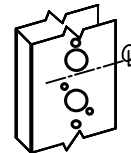
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door │ ☐ Veneer: _____
☐ Other _____ │ ☐ 20 GA. Galv. (Std.) ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

RHR   LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

OUTSIDE TRIM

☐ 88/89L01 CE/BE/DE Trim

☐ 88/89L01 NL Trim

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

₵ OF DEVICE

BOTTOM

☐ **MODEL #274**
SERIES
LH8850/LH8650
AS SHOWN
B/S 2-7/16"

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324 FAX: 715-223-3352

5" CHANNEL - SCHLAGE CRL LHR/RHR

AMS USE ONLY

CUSTOMER: _____ DOOR #: _____

P.O.: _____ DATE: _____ _____

M.O.: _____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM: _____ DRAWN BY: _____ DATE: _____
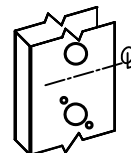
NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color: _____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: _____

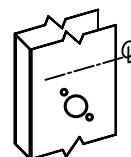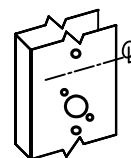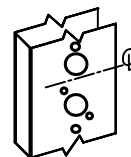☐ Other _____ ☐ 20 GA. Galv. (Std.) ☐ Other _____
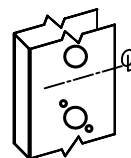
☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

RHR ☐ Square Square ☐ LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

℄ OF DEVICE

DEVICE SIDE

BOTTOM

☐ **MODEL #275**
SERIES
LM9200
AS SHOWN
B/S 2-3/4"

OUTSIDE TRIM

☐ L928/L938
Trim

☐ **L927/L937 Trim**

☐ **L931/L933**
☐ **L935/L941**
☐ **L939**

☐ **L932**
☐ **L934/L940**
☐ **L936/L942**

☐ NON-LISTED TRIM
Template must accompany Order

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____   ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____
　　　　　☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

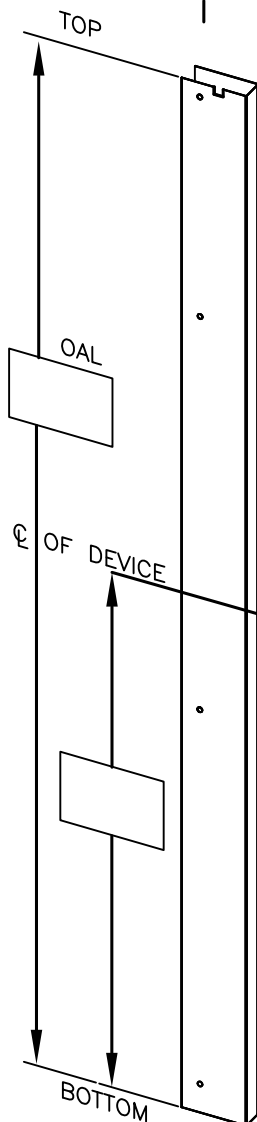☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO

☐ Square   Square ☐

LH   RH

☐ LH **DOUBLE EGRESS** ☐ RH
Mark Outside Trim Above

LATCH BRACKETS

☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

₵ OF DEVICE

TRIM SIDE

☐ **MODEL #275**
SERIES
LM9200
AS SHOWN
B/S 2-3/4"

BOTTOM

OUTSIDE TRIM

☐ L928/L938
Trim

☐ **L927/L937**
Trim

☐ **L931/L933**
☐ **L935/L941**
☐ **L939**

☐ **L932**
☐ **L934/L940**
☐ **L936/L942**

☐ NON-LISTED TRIM
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352
5" CHANNEL - PDQ CVR'S

AMS USE ONLY

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

NO. of SETS REQ.: _____ DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer:_____

      ☐ Other _____   ☐ 20 GA. Galv. (Std.)   ☐ Other _____

☐ YES ☐ NO   OUTSIDE TRIM   ☐ YES ☐ NO
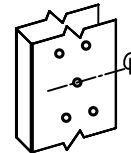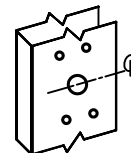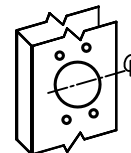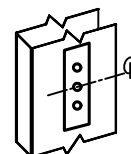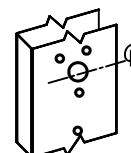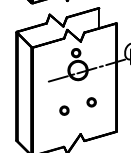
RHR ☐ Square   Square ☐ LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS
☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

TOP

OAL

₵ OF DEVICE

☐ **MODEL #276**
SERIES 6200CV(F)
AS SHOWN
B/S 2-3/4"

BOTTOM

OUTSIDE TRIM
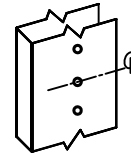
☐ 629LPEKFH/
6EN Esc. Trim

☐ 629LPEKXEH
Esc. Trim

☐ 6EW Esc.
Esc. Trim

☐ 629/6S
Sectional
Trim

☐ 629GPK/
6GW05
GripTrim

☐ 629GPG/
6GW02
Grip Trim

☐ 629PUK/
6P01 Plate &
Pull Trim

☐ NON-LISTED TRIM
Template must accompany Order

8/3/16   **ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405**

715-223-6324   FAX: 715-223-3352

5" CHANNEL - Corbin Russwin Multi Point Lock
For Single Swing Doors

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

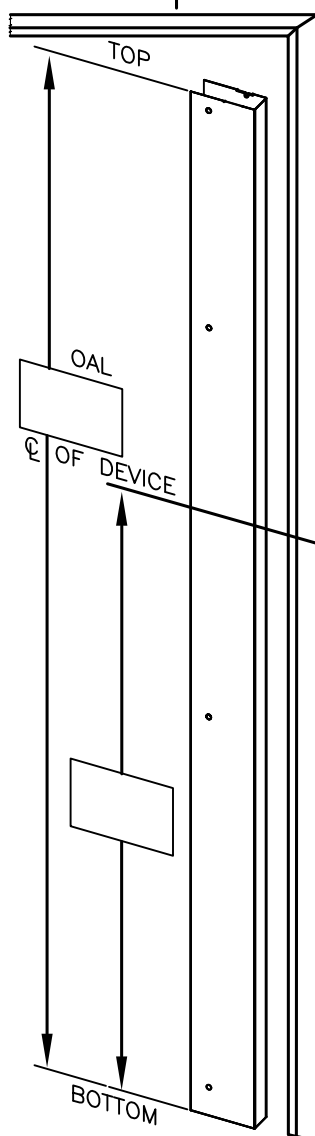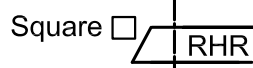DOOR ITEM:_____ DRAWN BY: _____ DATE:_____

DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____

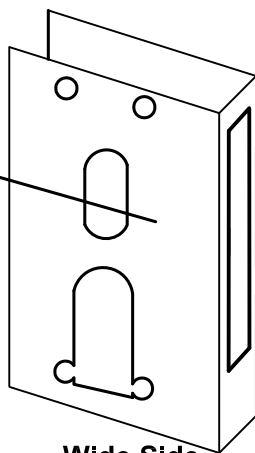☐ Other _____ | ☐ 20 GA. Galv. (Std.) ☐ Other _____

LHR ☐ Square   Square ☐ RHR

OPTIONS

TOP

No. of Pcs.   No. of Pcs.

LHR _____   RHR _____

Secured Side

**Secured Side
of Door**

Unsecured Side

OAL

℄ OF DEVICE

**Wide Side.
Key Side of
Door.**

☐ **MODEL #277.5**
SERIES FE6800
AS SHOWN
B/S 2-3/4"

BOTTOM

☐ **FE6855
Classroom**

☐ **FE6810
Passage
or Closet**

☐ **FE6880
Lever with
Blank Plate**

☐ NON-LISTED OPTION
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405

715-223-6324   **FAX: 715-223-3352**

AMS USE ONLY

5" CHANNEL - Corbin Russwin Multi Point Lock
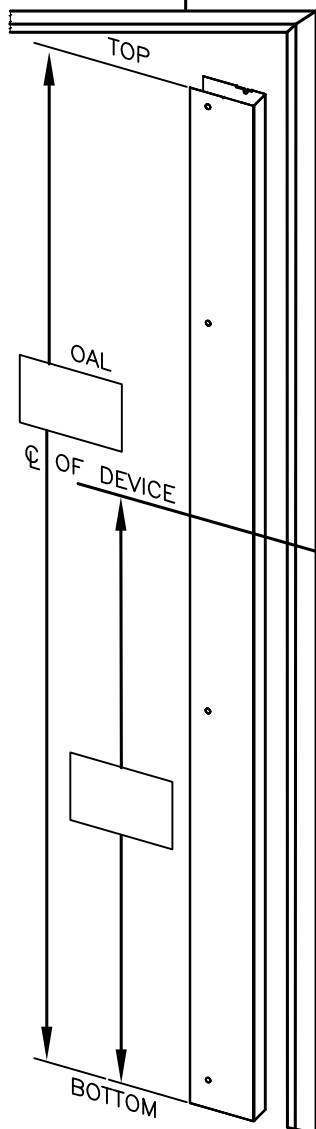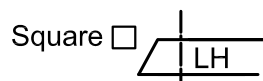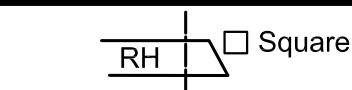## For Single Swing Doors

CUSTOMER: _____ DOOR #:_____

P.O.: _____ DATE: _____ _____

M.O.:_____ _____

ACCESSORY ITEM #: _____ _____

DOOR ITEM:_____ DRAWN BY: _____ DATE:_____
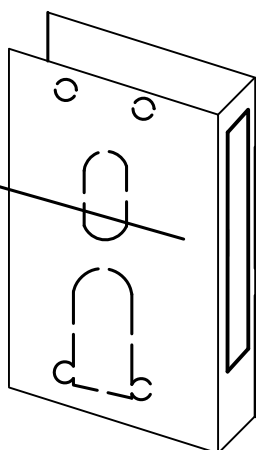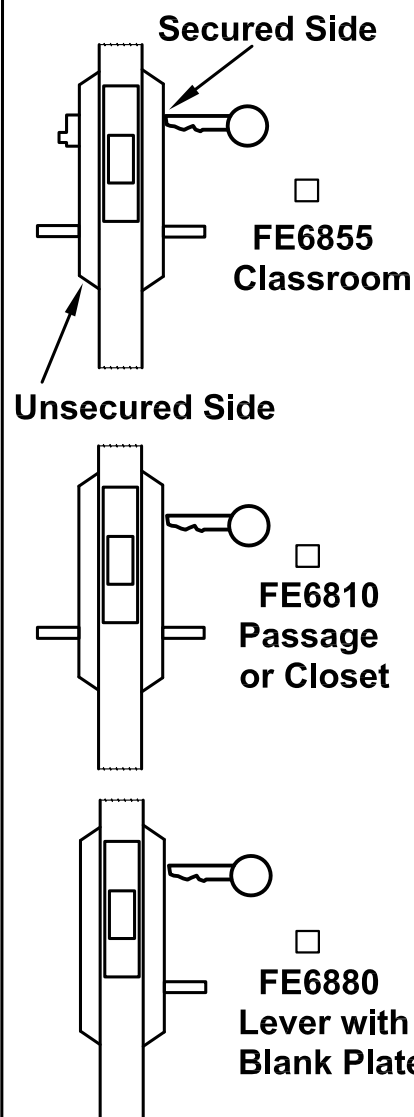
DATE REQ.: _____

☐ Std. Beige ☐ Special Color:_____ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door | ☐ Veneer:_____

☐ Other _____ | ☐ 20 GA. Galv. (Std.)   ☐ Other _____

RH ☐ Square   Square ☐ LH

OPTIONS

TOP

No. of Pcs.   No. of Pcs.

RH _____   LH _____

Unsecured Side of Door

OAL

℄ OF DEVICE

**Wide Side.
Non-keyed Side
of Door.**

☐ **MODEL #277.5**
SERIES FE6800
AS SHOWN
B/S 2-3/4"

BOTTOM

Secured Side

☐
**FE6855
Classroom**

Unsecured Side

☐
**FE6810
Passage
or Closet**

☐
**FE6880
Lever with
Blank Plate**

☐ NON-LISTED OPTION
Template must accompany Order

ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
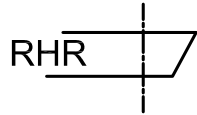
715-223-6324   FAX: 715-223-3352

5" CHANNEL - FIRE PINS for CVR's

AMS USE ONLY

CUSTOMER: _____

P.O.: _____DATE: _____

DRAWN BY: _____ DATE:_____

RHR

LHR

☐ RHR **DOUBLE EGRESS** ☐ LHR

DIA.

DIA.

C/L OF 2ND SET OF
FIRE PINS

DIA.

DIA.

C/L OF 1ST SET OF FIRE PINS

BOTTOM OF DOOR