When using 5” Channels

1. 5” Channels are made from 20 GA. (.035) Galvanized Steel. When sizing your doors for the opening you must take the thickness of the channel into consideration. The channel thickness at the stile edge is approximately 1/32”.

2. When we machine the channels for the Device and Trim punch outs the backset measurements are computed from the outside edge of the channel to maintain the proper alignment with the strike locations on the frame. (See Attachment A). Therefore when the door is machined for the device the backset calculation must be adjusted approximately 1/32” to achieve alignment with the channel. If you desire the backset be computed from the lock stile edge of the door please note this on the 5” channel templates you submit with your order. We also have sets of templates that reflect the backsets when they are calculated from the door edge. If you machine your doors this way please request this special packet of templates.
3. The devices listed below have a 1-1/4" X 8" Adjustment Port in the lock stile edge of the door. We can provide Tabs welded to the channels for attachment of the Cover Plate upon installation. For the Tabs to seat properly against the door it must be machined differently then specified on the Manufacturer’s Device Template (See below). If you have sufficient stile material to allow attachment of the Cover Plate directly to your door you can mark the appropriate template for NO Tabs. If you selected to have Tabs included you must alter your machining procedure as stated below. **Before you modify your machining procedure check with your UL/WHI Procedure to make sure the adjustments will not nullify your fire rating.**

- DORMA (F)4100, or (F)6100 & DORMA (F)5100
- Von Duprin 9847WDC(F)/9947WDC(F)
- Von Duprin 9849CVCS/9949CVCS
- Von Duprin 5547WDC(F)
- Precision 1700/FL-1700
- Sargent PP8600 & PR8600 (Lock & Strike Openings)
- Precision FL2700/2700

► The machining for the Cover Plate is 1-1/4" X 8" X 1/8" deep. To allow for the Tabs the machining must be changed to 1-3/4" X 11" X 3/16" deep. **(See Attachment B)** The VD 5547WDC(F) has an option which uses a 12” Plate, if using this option with Tabs you need to machine for Tabs as follows: 1-3/4” X 15” X 3/16” deep.

4. Top (and Bottom) Bracket(s) can be welded in the channels listed below to allow for attachment of the CVR’s. Many Door Manufacturers have sufficient top (and bottom) rail to allow attachment without the bracket(s). **Remember**, if you select to have the bracket(s) sufficient material must be removed from the door to allow room for the bracket(s). **(See Attachment C)** The 5” Channels affected are:

- #251 Von Duprin 9847/9947 Device
- #251A Von Duprin 9849/9949 Device
- #251B Von Duprin 9850/9950 Device
- #252 Von Duprin 5547 Device
- #253 Von Duprin 3347/3547 Device
- #254 DORMA/American 4100/6100 Device
- #255 Sargent Device 8600 Device
- #257 Yale 2160/7160 Devices
- #258 Monarch (F)17/24/18/25/XX-C Devices
- #261 Corbin Russwin 5860 Device
- #262 Precision 1700/FL-1700 Device
- #263 Sargent PP8600 & PR8600 Device
- #264 DORMA 9100 Device
- #264A DORMA 9600 Device
- #265 Precision FL 2700/2700 Device
- #266 DORMA 5100 Device
- #267 Von Duprin 3347A/3547A Device
- #267A Von Duprin 3350A/3550A Device
- #268 Assa Abloy WD7000/MP9800 Device
- #270 Stanley QED 100 Device
- #271 Hager 4500 Device
- #272 Detex 7000 Series Devices
- #273 Cal-Royal W77/W98CVR Device
- #274 Lawrence LH8850/8650 Device
- #275 Schlage LM9200 Device
- #276 PDQ 6200CV(F) Device

Please find a complete set of templates included. Please destroy all older versions and use these new templates ONLY. Keep this set as your originals and make copies as necessary. When you have determined whether your Company needs the TABS and BRACKETS mark your original templates before they are distributed to the Order Writers. This will ensure your channels will be manufactured to meet your preferences.

If we can be of any assistance please contact us at your convenience.

Thanks,
Thomas E. Waggoner
Controller

Template Modification Date: 2/11/20
Document Modified 1/15/20
All Metal Stamping, Inc.
Abbotsford, WI  54405

Chronology of Changes

June 8, 2016
●  We have added Template #277.5 for the Corbin Russwin FE6800 Multi-Point Lock.

May 12, 2016
●  We have added Template #276 for the PDQ 6200CV(F) Concealed Vertical Rod Device.

April 26, 2016
●  We have added Template #275 for the Schlage LM9200 Vertical Locking Device.

January 21, 2015
●  We have added Template #251B for the Von Duprin 9850/9950 Device and we added Template #267A for the Von Duprin 3350A/3550A Device. We have also included Template #264A for the DORMA 9600 Device.

February 18, 2014
●  We have added Templates #269 for the Monarch/Falcon Centerslide Device. Template #270 for the Stanley QED100 (formally Black & Decker). Template #271 for the Hager 4500 Series. Template #273 for the Cal-Royal W77CVR, and lastly #274 for the Lawrence L8850/8650.

November 3, 2008
●  The first channels produced were made as 2 “L” shaped pieces which were then welded together using a 16 GA. Strip to make a one piece channel. A tool was developed in 1991 to form the channels in one piece. Since applying the strip was wasteful in both material and manpower and added almost nothing but weight to the channels a decision was made to drop the strip effective for all orders received on or after 11/3/2008.

December 18, 2007- updated 5/12/16
●  Model #268 for the Sargent Series WD 7000 Concealed Vertical Lock Devices has been added to the template packet. There are 2 templates, one for LHR/RHR and the other for LH/RH devices. The template includes options for the 3 approved Trims and includes options for Top and /or Bottom Latch Brackets.

June 9, 2004
●  Model #266 for the DORMA Series 5100 Concealed Vertical Rod Devices has been added to the template packet. The template includes options for Top and/or Bottom Latch Brackets and Cover Plate Tabs in the stile adjustment port.

●  Model #267 for the Von Duprin Series 3347A/3547A Concealed Vertical Rod Devices has been added to the template packet as well. The template includes an option for a single Top Latch Bracket.
August 15, 2003

- Model #258 for the Monarch Series (F) 17/18-C Concealed Vertical Rod Devices. Our channels are made for compatibility to the Monarch devices shown on Monarch Template No.’s W-1300 & W-1302 ONLY. There is a ¼” difference in the location of the CenterLine of Device between the W-1300 Template and the W-1302 Template therefore if is imperative that we know which device template you are using. We have revised our templates to include a selection box for the device template you are using. We have added Model #265 for the Precision FL2700/2700 Series CVR’s. This is a new series introduced by Precision. The template includes an option for Top Latch Brackets and Cover Plate Tabs in the stile adjustment port.

February 19, 2003

- We have modified the templates for the Monarch Series (F) 17/18-C Concealed Vertical Rod Devices, our Model # 258 to include an option to select Top and Bottom Latch Brackets. We have developed internal brackets, similar to those available on many other channels styles. This feature allows the installer to attach the rod brackets directly to our channel brackets. There are 2 top brackets and 1 bottom bracket installed if selected. Please be advised that if you select the bracket option that sufficient material must be removed from the top and bottom of the door to allow the channel to slide on over the door and allow room for the brackets. We recommend that the top and bottom of the door be machined 7/16” deep to allow room for the brackets. If this option is selected we will not install the Bracket Holes which had been standard to this time. If no selection is made we will assume NONE was selected.

October 1, 2002

- The outside trim on the Von Duprin templates (#251, #252, & #253) have been modified to differentiate the 376L (Lever Trim) from the 376T (Thumbturn Trim). We have changed the options to allow the Customer to request we machine the channels for a 4” X 1-1/4” Plate rather then the former Access Hole for which Von Duprin does not provide a cover plate. The Customer can obtain the needed Cover Plate directly from Von Duprin. Their Part No. is #94-387-finish. The new template allows the Customer to choose Cover Plate Tabs for attachment of the Plate. When the Von Duprin Device #5547 (#252) is selected with the 376L (Lever Trim) Von Duprin provides a 12” X 1-1/4” Plate to cover both the Access Hole and the Adjustment Port. We can machine the channels for this plate and provide Cover Plate Tabs if requested.

- The templates for the #255 (Sargent 8600), #257 (Yale 7160), #261 (Corbin Russwin 5860), and the #264 (DORMA 9100) have been modified to allow the Customer to select NO Latch Brackets, Top Brackets ONLY, or Top & Bottom Brackets. The templates for the #263 (Sargent PP & PR 8600) have been modified to allow the Customer to select Top Latch Brackets and Cover Plate Tabs. These channels now receive 2 Brackets (See Attachment C in the main Packet).
Installation Instructions

5" Channels for Concealed Vertical Rod Devices (CVR)
(See package label for Model No. and CVR Series)

1. Install the Concealed Vertical Rod Device into the door per the Manufacturer’s Installation Instructions. If the channels have top and/or bottom brackets the top and/or bottom rods will have to be installed after the channel is installed.

2. Match each channel to a door making sure door bevel and channel bevel are the same. Also visually check alignment of the machined cutouts in the channel against the machining detail on the door. They should be similar.

3. Slide a channel over the edge of the matching door. The channels are designed to fit snugly. Be careful NOT to mar or damage the finish of the channel.

THINGS TO WATCH FOR:

- Does the channel have top and/or bottom brackets welded inside the channel? These brackets are designed to allow attachment of the rod brackets on the CVR. The door must be machined to allow room for these brackets in the top and/or bottom of the door. If there is interference it will be necessary to router out clearance in the top and/or bottom of the door.

- Does the channel have a 1-1/4" X 8" cutout in the Lock Edge that has screw tabs welded into the cutout? Make sure the channel slides all the way back on the door. If the screw tab bracket is hitting the door and NOT allowing the channel to seat snugly against the edge of the door, it will be necessary to router out clearance where the screw tabs are hitting the door.

- Check alignment of the cutouts in the channel against the machine openings in the door. Make sure the device will function properly.

4. Some CVR Instructions require installation holes which are to be drilled upon installation. Install these holes in both the channel and door as required.

5. Mark the location for the 4 Binder Posts & Screws. Slide channel clear and drill a minimum of 3/8" holes where marked. A 3/8" hole is necessary to allow the coin of the hole in the channel to seat itself in the door. Failure to do this will cause the channel surface to appear wavy. Slide channel back in place and secure the Binder Posts & Screws.

6. Complete installation of the Concealed Vertical Rod Device per the Manufacturer’s Installation Instructions.
**Top Coating Instructions**

**STANDARD FINISH:** Beige polyester powder coating or Gray polyester powder coating. These coatings are tough, corrosion resistant and provide a very durable surface. Special colors are lacquer, industrial enamel, or powder coatings dependent on color.

**TOP COATING FIRE DOOR HARDWARE:** Many top coats have good compatibility with powder coatings. Exceptions are some enamels, many latex, and water based paints. It is necessary that the surface be thoroughly sanded prior to the application of any top coat. Make sure the surface is clean and dry. To ensure compatibility always test paint a small area on a non-visible portion of the product and check for proper adhesion before proceeding.

Final finish of the product is the responsibility of the purchaser. We do not warrant the suitability of the product for any particular application.

**LIMITED WARRANTY:** ALL METAL STAMPING, INC. WARRANTS ALL DOOR HARDWARE TO BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP. Purchaser assumes responsibility to verify and determine that color, finish, and quality of materials will meet required specifications. No claim shall be allowed unless Purchaser gives notice to manufacturer within 30 days from date materials are received. If color match, finish quality, or glass and cutout fit are not satisfactory, DO NOT INSTALL. UPON INSTALLATION THIS WARRANTY ENDS. Manufacturer’s only obligation shall be replacement, refinishing, or refund of the original purchase price, at our option. THESE ARE THE EXCLUSIVE REMEDIES PROVIDED, AND ALL METAL STAMPING, INC. SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING, ANY OTHER DIRECT, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty does not apply to door hardware which has been abused, altered, improperly installed, used with incompatible or inappropriate components (EX. Oversized Glass), exposed to corrosive environments, or environments for which the product is not intended. No material shall be returned without prior authorization. This warranty extends only to the original purchaser who is buying the hardware from All Metal Stamping, Inc. for purposes of resale or use in the ordinary course of their business.
ATTACHMENT B

(A) to allow room for the top bracket the top of the door must be machined 3/8" deep rather than 1/4" as specified on the template.

(B) to allow room for the cover plate tabs the door must be machined to the dimensions shown rather than those specified on the template.
Note: Bracket extends beyond head (top) of door.

Location of brackets for Monarch (f)1/7/24/18/25/25/XX-C

Door

Monarch 1/7/18/24/25/25

Door

2 1/4" 2 1/4"

Door

Monarch 1/7/18/24/25/25

Door

2 1/4" 2 1/4"

Door

1 3/2" 1 3/2"

Door

2 7/32" 2 7/32"

Door

1 3/2" 1 3/2"

Von Duprin 9849/9949/3347/3547/3344/3544

Von Duprin 1057

Von Duprin 1058

Below are views of how the top/bottom brackets are mounted into the 5" Channels.

5" CHANNEL BRACKETS

ATTACHMENT C
Bottom Bracket different location to match are mounted in a slightly
Note: Bottom brackets cet-royal 57wcr/w98cr
Sargent pp & pr8600
Sargent 8600
Top and bottom of door. Brackets available for both.
Dorma 4100/5100/6100/9100/9600
Corbin Russian 5860
Yale 2160/7160

are mounted into the 5" Channels.
Below areviews of how the Top Brackets
5" CHANNEL BRACKETS
ATTACHMENT C
5" CHANNEL BRACKETS

Below are views of how the Top Brackets are mounted into the 5" Channels.

Bottom Brackets Only.

Top Brackets Only.

Top and Bottom of Door.

Brackets available for both.

Stanley 06D100

Leverage LH8850/8850

Hager 4500

Peco 52000C(F)

Door

19/64

13/32

of Device

Vanes

Vanes
**CONCEALED VERTICAL ROD 5" METAL CHANNELS for WOOD DOORS**

**MATERIAL:** 20 GA. GALVANIZED STEEL POWDER PAINTED BEIGE

**SPECIALS:** 20 GA. SS w/#4 BRUSHED FINISH - VENEER WRAPPED

<table>
<thead>
<tr>
<th>AMS Part No.</th>
<th>Device Manufacturer</th>
<th>Series</th>
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<tbody>
<tr>
<td>251</td>
<td>Von Duprin Series</td>
<td>9847/9947</td>
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<tr>
<td>251A</td>
<td>Von Duprin CVC Series</td>
<td>9849/9949</td>
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<tr>
<td>251B</td>
<td>Von Duprin CVC Series</td>
<td>9850/9950</td>
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<td>252</td>
<td>Von Duprin Series</td>
<td>5547</td>
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<td>253</td>
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<td>254</td>
<td>DORMA Device</td>
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<td>255</td>
<td>Sargent Device</td>
<td>8600</td>
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<td>Adams Rite Device</td>
<td>3900/8900</td>
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<td>Yale Device</td>
<td>7100</td>
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<td>258</td>
<td>Monarch/Falcon Devices</td>
<td>(F) 17-24-18-25-XX-C</td>
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<td>Arrow Device</td>
<td>F3600</td>
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<td>Corbin Russwin Device</td>
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<td>Precision Device</td>
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<td>Von Duprin Series</td>
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<td>Von Duprin CVC Series</td>
<td>3350A/3550A</td>
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<td>268</td>
<td>Assa Abloy Device</td>
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<td>Monarch/Falcon Centerslide Devices</td>
<td>(F) 17-24-18-25-XX-C</td>
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<td>270</td>
<td>Stanley Series (Black &amp; Decker)</td>
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<td>Hager CVR Series</td>
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<td>Cal-Royal Series</td>
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<td>Lawrence Series</td>
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<td>Schlage Series</td>
<td>LM9200</td>
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<td>276</td>
<td>PDQ Series</td>
<td>6200CV(F)</td>
</tr>
<tr>
<td>277.5</td>
<td>Corbin Russwin Device</td>
<td>FE6800 MPL</td>
</tr>
</tbody>
</table>

20 GA. Galvanized Channel (.035)
Adds an additional 1/32" to the Edge of your door.

A completed AMS Template must accompany your order. Templates are available on our website (www.AllMetalStamping.com)

**ALL METAL STAMPING, INC.**

**411 W. SPRUCE STREET**

**P.O. BOX 485, ABBOTSFORD, WI. 54405-0485**

Phone 715-223-6324  FAX 715-223-3352
CUSTOMER: ___________________________ DOOR #: _______________________

P.O.: ___________________ DATE: ________________________________

M.O.: ________________________________

ACCESSORY ITEM #: _________________________

DOOR ITEM: _________________________ DRAWN BY: _______ DATE: __________

NO. of SETS REQ.: ___________ DATE REQ.: ________________________

☐ Std. Beige ☐ Special Color: ___________________________ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: ___________________________

☐ Other _______________ ☐ 20 GA. Galv. (Std.) ☐ Other _______________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ RHR ☐ Square

☐ MARK OUTSIDE TRIM ABOVE

☐ DOUBLE EGRESS ☐ LHR

TOP LATCH BRACKETS ☐ YES ☐ NO

☐ 1-3/4" Door ONLY

☐ MODEL #252 SERIES 5547

AS SHOWN

B/S 2-3/8"

☐ Cover Plate Tabs ☐ YES ☐ NO

☐ COVER PLATE TABS

OUTSIDE TRIM

556NL

☐ Temp. W40021

☐ Temp. W20041

☐ 371-L

Control

☐ 376L

Lever

Use VD 12" Plate

Cover Plate Tabs

☐ YES ☐ NO

☐ 376T

Thumbturn

Access Hole

Use VD Scalp Plate

Cover Plate Tabs

☐ YES ☐ NO

Complete dimension above for both 376L or 376T

☐ NON-LISTED TRIM

Template must accompany Order
CUSTOMER: ____________________________ DOOR #: ____________________________
P.O.: ____________________________ DATE: ____________________________
M.O.: ____________________________
ACCESSORY ITEM #: ____________________________ DRAWN BY: ________ DATE: ______________
DOOR ITEM: ____________________________ DRAWN BY: ________ DATE: ______________
NO. of SETS REQ.: ______________ DATE REQ.: ____________________________

☐ Std. Beige ☐ Special Color: ____________________________ ☐ No Paint
☐ 1-3/4” Door ☐ 1-13/16” Door ☐ 2-1/4” Door
☐ Veneer: ____________________________ ☐ 20 GA. Galv. (Std.) ☐ Other ____________________________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

RHR ☐ Square LHR □ Square

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

☐ YES ☐ NO
TOP LATCH BRACKETS
☐ 1-3/4” Door ONLY

☐ MODEL #253
SERIES 3347/3547
AS SHOWN
B/S 1-5/16”

☐ 337NL

☐ 372T/372L

☐ 376T
Thumbturn
Access Hole:
☐ YES
Use VD Scalp Plate
☐ COVER PLATE TABS
☐ NO

☐ NON-LISTED TRIM
Template must accompany Order
CUSTOMER: __________________________ DOOR #: __________________________
P.O.: __________________________ DATE: __________________________
M.O.: __________________________
ACCESSORY ITEM #: __________________________
DOOR ITEM: __________________________ DRAWN BY: _______ DATE: _______
NO. of SETS REQ.: _______ DATE REQ.: __________________________

☐ Std. Beige ☐ Special Color: __________________________ ☐ No Paint
☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door
☐ Other __________________________ ☐ 20 GA. Galv. (Std.) ☐ Other __________________________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS
☐ NONE
☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ MODEL #254
SERIES 4100/6100
AS SHOWN

□ Cover Plate Tabs
☐ YES ☐ NO

BACKSETS 4100/6100
☐ 2-1/8" ☐ 2-3/8" ☐ 2-3/4"
☐ OTHER __________________________

OUTSIDE TRIM

☐ T-1507WD
☐ T-1509WD
☐ T-1506WD
☐ T-1505WD, T-1508WD
☐ T-1511WD, T-1512WD

☐ NON-LISTED TRIM
Template must accompany Order
OUTSIDE TRIM

☐ L-Control
  W-2133-a
  W-2356-a
  W-2456-a

☐ Delta Trim
  W-2144-a
  W-2355-a
  W-2455-a

☐ 25 Series Trim
  W-2201-a
  W-2202-a
  W-2203-a

Please Check One
☐ Series CVR
  (F)17/24-C
  Template W-1151-a
  or W-1352-a

☐ Series CVR
  (F)18/25/XX-C
  Template W-1150-a
  or W-1250-a
  or W-1450-a

MODEL #258
SERIES
(F)17/24/18/25/XX-C
AS SHOWN
B/S 2-13/16"

□ YES □ NO OUTSIDE TRIM □ YES □ NO

☐ RHR DOUBLE EGRESS □ LHR
Mark Outside Trim Above

If NO Bracket Selection is made, We will assume NONE is selected.

Top/Bottom Brackets or Bracket Holes
☐ NONE

☐ TOP ONLY

☐ TOP & BOTTOM
1-3/4" Door ONLY

BRACKET HOLES
☐ 5/16 from Top
☐ 3/4 from Top

□ NON-LISTED TRIM
Template must accompany Order
5" CHANNEL - ARROW CVR's

CUSTOMER: ___________________________ DOOR #:____________________
P.O.: ___________________ DATE: ____________________________
M.O.: ____________________________
ACCESSORY ITEM #: ____________________________
DOOR ITEM: ________________________ DRAWN BY: _______ DATE: ________
NO. of SETS REQ.: ___________ DATE REQ.: _______________________

☐ Std. Beige ☐ Special Color: ____________________________ ☐ No Paint
☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: ____________________________
☐ Other ______________ ☐ 20 GA. Galv. (Std.) ☐ Other ______________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ Square ☐ RHR DOUBLE EGRESS ☐ LHR

☐ RHR

Mark Outside Trim Above

☐ NON-LISTED TRIM

Template must accompany Order

MODEL #260
SERIES F-3600
AS SHOWN
B/S 2-3/4"
CUSTOMER: ___________________________ DOOR #:____________________

P.O.: __________________ DATE: ________________________________

M.O.: __________________________________________________________

ACCESSORY ITEM #: __________________________ DRAWN BY: _______ DATE: __________

DOOR ITEM: __________________________ NO. of SETS REQ.: __________ DATE REQ.: ________________________

☐ Std. Beige ☐ Special Color: __________________________ ☐ No Paint

☐ 1-3/4” Door ☐ 1-13/16” Door ☐ 2-1/4” Door ☐ 20 GA. Galv. (Std.) ☐ Other __________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ RHR ☐ Square ☐ Square ☐ LHR

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

☐ YES ☐ NO
1-3/4” Door ONLY

☐ MODEL #262
SERIES FL-1700/1700
AS SHOWN
B/S 2-1/2”

☐ COVER PLATE TABS
☐ YES ☐ NO

☐ NON-LISTED TRIM
Template must accompany Order
CUSTOMER: ___________________________ DOOR #:_____________________

P.O.: ___________________ DATE: ____________________________

M.O.: ____________________________

ACCESSORY ITEM #: ______________________ DRAWN BY: _______ DATE: ________

DOOR ITEM: _____________________ NO. of SETS REQ.: __________ DATE REQ.: ______________

□ Std. Beige  □ Special Color: ___________________________  □ No Paint

□ 1-3/4" Door  □ 1-13/16" Door  □ 2-1/4" Door  □ Veneer: ____________________________

□ Other ___________________  □ 20 GA. Galv. (Std.)  □ Other ____________________

□ YES □ NO OUTSIDE TRIM □ YES □ NO

RHR  □ Square  LHR  □ Square

□ RHR DOUBLE EGRESS  □ LHR

Mark Outside Trim Above

LATCH BRACKETS

□ NONE

□ TOP ONLY

□ TOP & BOTTOM

1-3/4" Door ONLY

□ MODEL #264

 SERIES 9100

AS SHOWN

B/S 2-3/4"

□ NON-LISTED TRIM

Template must accompany Order
ALL METAL STAMPING, INC., ABBOTSFORD, WI. 54405
715-223-6324   FAX: 715-223-3352

5" CHANNEL - ASSA ABLOY CRL LHR/RHR
Concealed Rod Lock

CUSTOMER: ___________________________  DOOR #: _______________________

P.O.: ___________________  DATE: ________________________________

M.O.: __________________________________________________________

ACCESSORY ITEM #: __________________________  DATE: __________________

DOOR ITEM: ___________________________  DRAWN BY: _______  DATE: ______

NO. of SETS REQ.: _______________  DATE REQ.: _________________________

☐ Std. Beige  ☐ Special Color: __________________________  ☐ No Paint

☐ 1-3/4" Door  ☐ 1-13/16" Door  ☐ 2-1/4" Door  ☐ Veneer: __________________________

☐ Other _______________  ☐ 20 GA. Galv. (Std.)  ☐ Other _______________

☐ YES ☐ NO  OUTSIDE TRIM  ☐ YES ☐ NO

☐ Square  ☐ Square

DOUBLE EGRESS
Mark Double Egress Handing Here.

LATCH BRACKETS
☐ NONE

☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

MODEL #268
SERIES WD7000 - MP9800
AS SHOWN
B/S 2-1/4"

OUTSIDE TRIM

☐ ET Control
w/ Electric Latch Retraction
Sargent Template No. 4624F

☐ ET Control

☐ AUX Control

☐ NON-LISTED TRIM
Template must accompany Order
CUSTOMER: ______________________________ DOOR #: ______________________________
P.O.: ______________________________ DATE: ______________________________
M.O.: ______________________________
ACCESSORY ITEM #: ______________________________

DOOR ITEM: ______________________________ DRAWN BY: _______ DATE: _______

NO. of SETS REQ.: ______________________________ DATE REQ.: ______________________________

☐ Std. Beige ☐ Special Color: ______________________________ ☐ No Paint
☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: ______________________________
☐ Other _______ ☐ 20 GA. Galv. (Std.) ☐ Other _______

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

☐ MODEL #269
SERIES (F)
17/24/18/25/XX-C
AS SHOWN
B/S 2-3/4"

Please Check One
☐ Series F-17-24
Centerslide CVR
Template W-1153-a
or W-1380-a
☐ Series F-18-25-XX
Centerslide CVR
Template W-1154-a
or W-1281-a
or W-1481-a

☐ NON-LISTED TRIM
Template must accompany Order
<table>
<thead>
<tr>
<th>Customer:</th>
<th></th>
</tr>
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<tbody>
<tr>
<td>P.O.:</td>
<td>Date:</td>
</tr>
<tr>
<td>M.O.:</td>
<td></td>
</tr>
<tr>
<td>Accessory Item #:</td>
<td></td>
</tr>
<tr>
<td>Door Item #:</td>
<td>Drawn By: Date:</td>
</tr>
<tr>
<td>No. of Sets Req.:</td>
<td>Date Req.:</td>
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<table>
<thead>
<tr>
<th>Std. Beige</th>
<th>Special Color:</th>
<th>No Paint</th>
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</thead>
<tbody>
<tr>
<td>1-3/4&quot; Door</td>
<td>1-13/16&quot; Door</td>
<td>2-1/4&quot; Door</td>
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<tr>
<td>Other:</td>
<td>Veneer:</td>
<td>20 GA. Galv. (Std.)</td>
</tr>
<tr>
<td>Other:</td>
<td></td>
<td>Other:</td>
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</tbody>
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<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
<th>Outside Trim</th>
</tr>
</thead>
<tbody>
<tr>
<td>RHR</td>
<td>Square</td>
<td>LHR</td>
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<table>
<thead>
<tr>
<th>Latch Brackets</th>
<th>None</th>
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<tbody>
<tr>
<td>□ Top Only</td>
<td></td>
</tr>
<tr>
<td>□ Top &amp; Bottom</td>
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<table>
<thead>
<tr>
<th>Outside Trim</th>
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<tbody>
<tr>
<td>Escutcheon Lever Trim CVRESC7700</td>
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<tr>
<td>Escutcheon Lever Trim CVRESC9800</td>
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<thead>
<tr>
<th>Model #273 Series</th>
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<tbody>
<tr>
<td>□ W77CVR</td>
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<tr>
<td>□ W98CVR</td>
</tr>
<tr>
<td>As shown: B/S 2-3/4&quot;</td>
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</table>

<table>
<thead>
<tr>
<th>Non-listed Trim</th>
</tr>
</thead>
<tbody>
<tr>
<td>Template must accompany Order</td>
</tr>
</tbody>
</table>
CUSTOMER: ___________________________ DOOR #: ___________________________
P.O.: ___________________________ DATE: ___________________________
M.O.: ___________________________ ___________________________
ACCESSORY ITEM #: ___________________________ ___________________________
DOOR ITEM: ___________________________ DRAWN BY: ________ DATE: __________
NO. of SETS REQ.: ______________ DATE REQ.: ___________________________

☐ Std. Beige ☐ Special Color: ___________________________ ☐ No Paint
☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: ___________________________
☐ Other ______________ ☐ 20 GA. Galv. (Std.) ☐ Other ______________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO OUTSIDE TRIM

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

☐ RHR
☐ L928/L938 Trim
☐ Square
☐ LHR
☐ L927/L937 Trim
☐ YES ☐ NO
☐ 1-3/4" Door ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ L931/L933
☐ L935/L941
☐ L939

☐ L932
☐ L934/L940
☐ L936/L942

☐ MODEL #275 SERIES
LM9200
AS SHOWN
B/S 2-3/4"

☐ NON-LISTED TRIM
Template must accompany Order
CUSTOMER: ____________________________ DOOR #:

P.O.: ____________________ DATE: ________________

M.O.: __________________________

ACCESSORY ITEM #: ________________________

DOOR ITEM: ________________________ DRAWN BY: ________ DATE: ____________

NO. of SETS REQ.: ______________ DATE REQ.: __________________

☐ Std. Beige ☐ Special Color: ____________________________ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: __________________________

☐ Other ______________ ☐ 20 GA. Galv. (Std.) ☐ Other ______________

☐ YES ☐ NO OUTSIDE TRIM ☐ YES ☐ NO

☐ LH ☐ DOUBLE EGRESS ☐ RH

Mark Outside Trim Above

LATCH BRACKETS

☐ NONE

☐ TOP ONLY

☐ TOP & BOTTOM 1-3/4" Door ONLY

☐ MODEL #275 SERIES
LM9200

AS SHOWN B/S 2-3/4"

☐ NON-LISTED TRIM
Template must accompany Order

☐ L928/L938 Trim

☐ L927/L937 Trim

☐ L931/L933

☐ L935/L941

☐ L939

☐ L932

☐ L934/L940

☐ L936/L942
CUSTOMER: ______________________   DOOR #:________________________
P.O.: ______________________   DATE: ____________________________
M.O.: ______________________

ACCESSORY ITEM #: ______________________   DRAWN BY: ___________   DATE: ___________

DOOR ITEM: ______________________   NO. of SETS REQ.: ___________   DATE REQ.: ___________

☐ Std. Beige ☐ Special Color: ______________________   ☐ No Paint
☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door   ☐ Veneer: ______________________
☐ Other ______________________   ☐ 20 GA. Galv. (Std.) ☐ Other ______________________

☐ YES ☐ NO     OUTSIDE TRIM     ☐ YES ☐ NO
☐ RHR ☐ Square   ☐ LHR

☐ RHR DOUBLE EGRESS ☐ LHR
Mark Outside Trim Above

LATCH BRACKETS
☐ NONE
☐ TOP ONLY
☐ TOP & BOTTOM
1-3/4" Door ONLY

☐ MODEL #276 SERIES 6200CV(F)
AS SHOWN
B/S 2-3/4"

☐ NON-LISTED TRIM
Template must accompany Order

☐ 629LPEKFH/ 6EN Esc. Trim
☐ 629LPEKXEH Esc. Trim
☐ 6EW Esc. Trim
☐ 629/6S Sectional Trim
☐ 629GPK/ 6GW05 Grip Trim
☐ 629GPG/ 6GW02 Grip Trim
☐ 629PUK/ 6P01 Plate & Pull Trim
5" CHANNEL - Corbin Russwin Multi Point Lock
For Single Swing Doors

CUSTOMER: ____________________________ DOOR #: __________________
P.O.: ___________________ DATE: ____________________
M.O.: ________________________________
ACCESSORY ITEM #: ____________________

DOOR ITEM: ________________________ DRAWN BY: _______ DATE: __________

DATE REQ.: _________________________

☐ Std. Beige ☐ Special Color: ____________________ ☐ No Paint

☐ 1-3/4" Door ☐ 1-13/16" Door ☐ 2-1/4" Door ☐ Veneer: ____________________
☐ Other ____________________ ☐ 20 GA. Galv. (Std.) ☐ Other _________

RH ☐ Square

Square ☐ LH

OPTIONS

Secured Side
FE6855 Classroom

Unsecured Side
FE6810 Passage or Closet

Wide Side. Non-keyed Side of Door.

☐ MODEL #277.5
SERIES FE6800
AS SHOWN
B/S 2-3/4"

☐ NON-LISTED OPTION
Template must accompany Order