

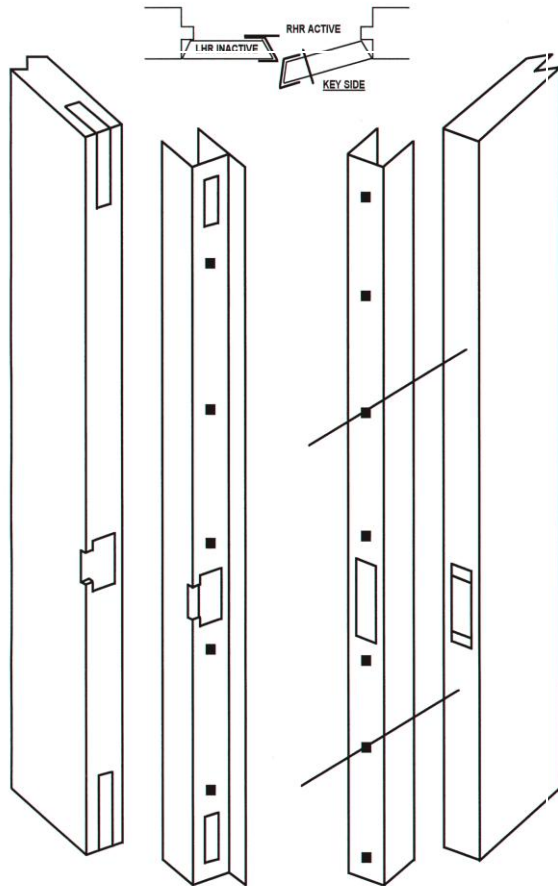


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Installation Instructions for Metal Door Edge & Astragals



1. Match each set of channels to the proper door. If door numbers were provided with the order they will appear on the package label. Do not discard the packaging until all channels are matched to the proper doors.
2. Be sure the door bevel and the channel bevel are the same. Visually check the alignment of the machined cutouts in the channels against the machining detail on the door.
3. Slide a channel over the edge of the matching door. The channels are designed to fit snugly. Be careful NOT to mar or damage the finish on the channel.
4. If your door is not pre-drilled for screw holes, mark the location of each hole. Remove the channel and drill a 1/8" pilot hole. Then countersink the holes to 3/8" to allow the channel to draw up tight to the door edge.
5. Slide channel back in place and secure with #8 x 3/4" SMS provided.

Top Coating Guidelines

STANDARD FINISH: Our Beige, Gray, or Dark Bronze polyester powder coatings are tough, corrosion resistant, & provide a very durable surface. Special colors are lacquer, industrial enamel, or powder coatings dependent on color.

TOP COATING FIRE DOOR HARDWARE: Many topcoats have good compatibility with powder coating. Exceptions are some enamels & many latex- or water-based paints.

1. It is **IMPERATIVE** that the surface be thoroughly sanded prior to the application of any topcoat.
2. Be sure the surface is clean & dry.
3. To ensure compatibility, test-paint a small area on a non-visible portion of the product & check for proper adhesion **BEFORE** proceeding.

Final finish of the product is the responsibility of the purchaser. We do not warrant the suitability of the product for any particular application.

LIMITED WARRANTY: ALL METAL STAMPING, INC. WARRANTS ALL DOOR HARDWARE TO BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP. Purchaser assumes responsibility to verify and determine that color, finish, and quality of materials will meet required specifications. No claim shall be allowed unless Purchaser gives notice to manufacturer within 30 days from date materials are received. If color match, finish quality, or glass and cutout fit are not satisfactory, **DO NOT INSTALL. UPON INSTALLATION THIS WARRANTY ENDS.** Manufacturers only obligation shall be replacement, refinishing, or refund of the original purchase price, at our option. **THESE ARE THE EXCLUSIVE REMEDIES PROVIDED, AND ALL METAL STAMPING, INC. SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING ANY OTHER DIRECT, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** This warranty does not apply to door hardware which has been abused, altered, improperly installed, used with incompatible or inappropriate components (EX. Oversized Glass), exposed to corrosive environments, or environments for which the products is not intended. No material shall be returned without prior authorization. This warranty extends only to the original purchaser who is buying the hardware from All Metal Stamping, Inc. for purposes of resale or use in the ordinary course of their business.