



# Safety Data Sheet

## Section 1: Identification

**1.1 Product Identifier:** Legasolv LX311

**1.2 Substance Name:** Hydrocarbons, Terpene processing, by-product

**1.3 Use of the Substance:** Solvents and Cleaners

**1.4 Suppliers Details:**

**Legacy Chemical Corporation**

5626 Commerce Street  
Saint Francisville, LA 70775  
USA

Phone: 225-635-1700

**1.5 Emergency Telephone Numbers**

24 hrs Chemtrec Tel.800-424-9300 [within continental US]

## Section 2: Hazards Identification

### 2.1 Emergency Overview

#### 2.1 GHS Classification:

##### Physical Hazards

Flammable Liquids (3)

##### Health Hazards

Eye Irritation (2A)

Skin Irritation (2)

Skin Sensitizer (1A)

Aspiration Toxicity (1)

##### Environmental Hazards

Acute Aquatic Toxicity (1)

Chronic Aquatic Toxicity (2)

#### 2.2 GHS Labeling:



#### 2.2.1 Label Elements:

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**Signal Word:** Danger

**Hazard Statements:**

H226: Flammable liquid and vapour

H304: May be fatal if swallowed and enters airways

H315: Causes skin irritation

H317: May cause an allergic skin reaction

H411: Toxic to aquatic life with long lasting effects

**Precautionary Statements:**

P501: Dispose of contents/ container in accordance with all local, regional, national and international regulations.

P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do continue rinsing

P280: Wear protective gloves/ protective clothing/ eye protection/face protection

P337+313: If eye irritation persists get medical advice/ attention

P301+310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician

P302+352: IF ON SKIN: Wash with soap and water

P331: Do NOT induce vomiting

P333+313: If skin irritation or a rash occurs: Get medical advice/ attention

**2.3 Other hazards which do not result in classification:** None determined.

**Section 3: Composition / Information on Ingredients**

Common Name	Chemical Name	CAS Number	EINECS No.	Weight %
Dipentene	Hydrocarbons, Terpene processing, by-product	68956-56-9	273-309-3	98 - 100
Fragrance Package				0 - 2
BHT	4-methyl-2,6-di-tert-butylphenol	128-37-0	204-881-4	< 500 ppm

**Section 4: First Aid Measures**

Inhalation Remove person to fresh air and keep at rest in a comfortable position for breathing. See a physician if breathing difficulty persists.

Eye contact EYE CONTACT: Flush eyes with clean water for 15 minutes. If irritation persists, seek medical attention.

Skin contact In case of skin contact, wash thoroughly with soap and water.

Ingestion Keep respiratory tract clear. Do Not induce vomiting. Never give anything by mouth to an unconscious person. Rinse

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mouth with water. Get medical attention or contact a poison control center for advice

## Section 5: Fire-Fighting Measures

Flash point	48°C (118°F) (TCC)
Auto-ignition temperature	Not determined.
<b>5.1 Suitable extinguishing media</b>	Water fog or spray, Foam, Dry Powder, Carbon Dioxide (CO <sub>2</sub> ).
Extinguishing media which must not be used	If water must be used, use as a spray only to lower temperature.
<b>5.2 Hazardous decomposition products</b>	FROM FIRE: Smoke, carbon dioxide and carbon monoxide.
Special protective equipment for fire fighters	Self-contained positive pressure breathing apparatus and protective clothing should be worn when fighting fires involving chemicals.
<b>5.3 Precautions for fire fighters</b>	DANGER - FLAMMABLE LIQUID! Vapors may cause flash fires. May cause eye or skin irritation. Harmful or fatal if swallowed. Vapors and spray mist are harmful if inhaled. May produce a floating fire hazard.
Unusual Fire and Explosions Hazards	Containers may explode from internal pressure if confined to fire. Cool with water. Keep unnecessary people away. Exercise care when disposing of rags contaminated with the product. Use normal precautions appropriate for oily rags.

## Section 6: Accidental Release Measures

<b>6.1 Protective measures</b>	ELIMINATE ALL SOURCES OF IGNITION. Eliminate all sources of ignition in the vicinity of the spill or released vapor. If this material is released into the work area, evacuate the area immediately. Monitor area with combustible gas indicator. Wear appropriate personal protective equipment when cleaning up spills. Eliminate potential sources of ignition. Handling equipment must be bonded and grounded to prevent sparking.
<b>6.2 Environmental Precautions</b>	This product is a marine pollutant and is very toxic to aquatic organisms. Do not discharge into lakes, streams, ponds or public waters.
<b>6.3 Spill Management</b>	Exercise caution. Eliminate potential sources of ignition. Use spark-proof tools and explosion-proof equipment. Dike and contain spill. Small spills may be absorbed by sand or oil-absorbing materials. Large spills should be collected by pumping into closed containers for recovery or disposal. Spills over water will float and may be collected by oil absorbents and/or by skimming.

## Section 7: Handling and Storage

<b>7.1 Precautions for safe handling</b>	Wear chemical safety glasses or goggles and chemically resistant gloves. A chemically resistant apron may be used to protect clothing. A respirator may be worn to prevent breathing spray mists or heated fumes. Take precautionary measures against static discharges.
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## 7.2 Conditions for safe storage

No smoking. Store in original container, preferably in a cool, ventilated, fire-resistant building. Avoid heat, sparks, and open flames. Empty containers may retain product residues (vapor, liquid, or solid) all label precautions must be observed.

## Section 8: Exposure Controls / Personal Protection

### 8.1 Exposure limits

AIHA WEEL 8-hr TWA (limonene) 30 ppm

### 8.2 Appropriate engineering controls

Use in a well-ventilated area.

#### Ventilation

Mechanical ventilation may be necessary at elevated temperatures to control odors.

### 8.3 PPE

Consistent with good occupational hygiene practices, personal protective equipment (PPE) should be used in conjunction with other control measures, including engineering controls, ventilation and isolation. See also section 5 (Fire-fighting measure) of the SDS for specific fire/chemical PPE advice.

#### Respiratory protection

A respirator is not normally required. If vapor concentration is high, use a NIOSH approved organic vapor respirator or a properly fitted, air-purifying or air-fed respirator complying with an approved standard.

#### Eye protection

Wear chemical safety glasses, goggles or face shield. Provide eye bath near work site.

#### Skin protection

Wear chemically resistant rubber gloves and apron to minimize exposure.

Personal hygiene measures When using do not eat or drink. Wash hands and other exposed areas of skin with soap and water after handling the material.

## Section 9: Physical and Chemical Properties

Appearance	Colorless to pale yellow liquid
Odor	Pine type
Odor threshold	Not determined.
pH	Not applicable.
Melting point/freezing point	Not determined.
Boiling point (initial)	170°C (338°F)
Flash point	48°C (118°F) (TCC)
Evaporation rate (BUAC =1)	Approximately 4
Flammability (Solid, gas)	Not determined.
Flammable limits (% by volume in air)	Not determined.
Vapor pressure	approximately 2 mmHg @ 20°C
Relative vapor density (Air=1)	> 1
Relative density	0.87 @ 25°C
Solubility in water	< 0.1
Partition coefficient: n octanol/water	Not determined.
Auto-ignition temperature	Not determined.
Decomposition temperature	Not determined.
Viscosity	Not determined.

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## Section 10: Stability and Reactivity

10.1 Reactivity	Not determined.
10.2 Chemical stability	Product is stable and not reactive under conditions of normal use.
10.3 Hazardous polymerization	Hazardous polymerization will not occur.
10.4 Conditions to avoid	Prolonged or excessive heat and/or exposure to air may cause non-hazardous decomposition and/or oxidation.
10.5 Incompatible materials	May react with strong acids, bases, and oxidizing agents.
10.6 Hazardous decomposition products	Incomplete decomposition may produce carbon monoxide. Ultimate decomposition products are carbon dioxide and water.

## Section 11: Toxicological Information

Target organs	Eyes. Skin.
Likely routes of exposure	Eye/skin contact.
Medical conditions aggravated by overexposure	No known conditions.
Symptoms related to overexposure	Prolonged exposure may cause skin irritation and/or sensitization.

### 11.1 Relevant Hazards

11.1 (a) Acute toxicity	<p>Limonene: LD<sub>50</sub> (rat): &gt; 5000 mg/kg.</p> <p>Dipentene: LD<sub>50</sub> (rat): &gt; 3500 mg/kg</p>
11.1 (b) Dermal contact	<p>Limonene: LD<sub>50</sub> (rabbit): &gt; 5000 mg/kg</p> <p>Dipentene: LD<sub>50</sub> (rabbit) &gt; 5000 mg/kg</p>
11.1 (c) Eye contact	Contact with the undiluted material may cause eye irritation.
11.1 (d) Respiratory or Skin sensitization	Product may contain trace amounts of oxidized material which are allergenic to sensitive individuals. Avoid repeated or prolonged contact with skin.
11.1 (e) Germ cell mutagenicity	<p>Not determined for dipentene. Refer to WHO Concise International Chemical Assessment Document 5 for Limonene.</p> <p>Limonene: mouse lymphoma L5178Y test system, did not induce gene mutations</p> <p>Limonene; AMES Test; Negative</p>
11.1 (f) Carcinogenicity	No component of the product is listed by IARC, ACGIH, and NTP
11.1 (g) Reproductive toxicity	Not determined.
11.1 (h) STOT single exposure	Not determined.
11.1 (i) STOT repeated exposure	Not determined.
11.1 (j) Aspiration Hazard	Component categorized as a Cat 1 Aspiration Hazard.

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## Section 12: Ecological Information

<b>Toxicity</b>	Product is a marine pollutant and is very toxic to aquatic organisms.
<b>Persistence and degradability</b>	92.7% in 21 days per method CEC L33T82.
<b>Bio accumulative potential</b>	Not determined.
<b>Mobility in Soil</b>	Not determined.
<b>Other adverse effects</b>	Not determined.

## Section 13: Disposal Considerations

Disposal methods	This material, if discarded, would be considered a hazardous waste by EPA regulations 40 CFR 261 due to flammability. Dispose of this material at a local, state or federally approved landfill, incinerator or recovery facility. User must determine proper disposal method and classification when material is declared a waste.
Safe handling of wastes	Refer to Section 8 for information pertaining to personal protective equipment and exposure controls when handling this material for disposal.

## Section 14: Transport Information

US DOT	UN2319, Terpene Hydrocarbons, N.O.S. (Limonene), 3, PGIII, Marine Pollutant
ICAO/IATA	UN2319, Terpene Hydrocarbons, N.O.S. (Limonene), 3, PGIII, Marine Pollutant
IMO/IMDG	UN2319, Terpene Hydrocarbons, N.O.S. (Limonene), 3, PGIII, Marine Pollutant
Shipping Label	Flammable Liquid (Cat 3), Marine Pollutant (Environmental Cat 1)

<b>EXCEPTIONS</b>	<b>Refer to 49 CFR §173.150 &amp; §171.4</b>
USDOT Non-Bulk Packaging	Legasolv LX311 (Except from HMR as per §173.150 & §171.4)

## Section 15: Regulatory Information

### Chemical Inventories Status

USA	Compliant
Canada	Compliant.
European Community	Not determined
Australia	Not determined
Japan	Not determined
Korea	Not determined
Philippines	Not determined
China	Not determined

### USA Federal and States Information

OSHA - Hazardous by definition of 29 CFR 1910.1200 (Flammability)

## Section 16: Other Information

### Risk phrases

R10 - Flammable  
R36/38 - Irritating to eyes and skin  
R51/53 - Dangerous for the environment; Toxic to aquatic organisms, may cause long-term adverse effects on the aquatic environment.  
R65 - Harmful: may cause lung damage if swallowed.  
R43 - May cause sensitization by skin contact

### Safety phrases

S25 - avoid contact with eyes  
S26 - in case of contact with eyes, rinse immediately with plenty of water and seek medical advice  
S61 - avoid release to the environment. Refer to special instructions/ safety data sheets  
S24 - avoid contact with skin  
S37 - wear suitable gloves  
S62 - if swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

Abbreviations & Acronyms: STOT Specific Target Organ Toxicity

Revision Date: 16 June 2016

Supersedes Date: 16 June 2016

Reason for this revision: 16 June 2016 product creation.

### References and Sources for data

US EPA ACToR: Aggregated Computational Toxicology Resource  
(<http://actor.epa.gov/actor/>)  
EPA High Production Volume Information System (HPVIS)  
([www.epa.gov/hpv/](http://www.epa.gov/hpv/))  
NIH TOXNET (<http://toxnet.nlm.nih.gov>)  
WHO Concise International Chemical Assessment Document  
(CICAD05.pdf) for Limonene.  
CDC NIOSH - National Institute for Occupational Safety and  
Health ([www.cdc.gov/niosh](http://www.cdc.gov/niosh))  
RTECS - Register of Toxic Effects of Chemical Substances