Carb Rebuild Process and Turnaround Time

Carburetor Refurb Turnaround time and My Process for Refurbishing Carbs

For carbs, I have clients ship their carbs to me. I refurbish them, then balance and tune them on my test engine. I ship them back ready to install and ride.

Turnaround time is 1 week from the start date. I start on Monday, and ship on the following Monday.

> Please contact me for the next available start date.

The following information is from my web site in the product description for "Your Carbs Rebuilt."

PACKAGE INCLUDES:

- Rebuilt Carb Set
- They are balanced and tuned on the test engine.

The set will be refurbished and in excellent condition.

CARB REBUILD:

Carbs are completely disassembled, ultrasonically cleaned, dried and reassembled after verifying all passages are clear.

New parts – 167 total:

Included in the All Balls Carb Rebuild Kit -118 parts

- ACV nose O-rings 6
- Air Cut Valve jets O-rings ___12
- Air Horn Gaskets 6
- Air Rail Tee O-rings 4
- Air Rail Tube O-rings 4
- Bowl Drain Screw O-rings 6
- Bowl gaskets 6
- Bowl screws 18
- Fuel rail tee O-rings 4
- Fuel rail tube O-rings __4
- Main Needle Holder O-rings 6
- Main needles 6
- Pilot screws, springs, washers, orings 24
- Slow and main jets. 35/100 (stock) or jet for your exhaust if not stock.
 12

K&L Bowl Float Needle Valves__6 The All Balls float needle valves set the floats at the wrong level. They are replaced with superior K&L.

Additional New Parts not from Carb Rebuild Kit – 43 parts

Carb Rebuild Process and Turnaround Time

- Air Cut Valve Screws 6
- Air Cut Valve Tubing 6
- Crossover arm bearings 2
- Crossover arm cotter pins 2
- CV Cap Screws 18
- Fuel line clamps 6
- Fuel Lines__3

Balance adjusting springs replaced if needed.

Testing Done:

- All passages verified open
- Air Cut Valves tested and verified working.
- Vacuum test Bowl gaskets and drain screw O-rings seal.
- Balance (sync) carbs on the test engine with Digi Sync.
- Tune on the test engine.

Carbs shipped back to the customer via UPS.

Communication

During the process I will keep you updated on the progress. I will use email, and I will create a Google Drive location and send you the access. There I can upload larger files such as pictures and videos.

Typical uploads include:

- 1. As Found pictures of your carb bank
- 2. Initial inspection report.
- 3. Carbs disassembled and ready for ultrasonic cleaning.
- 4. Carbs after cleaning laid out to dry.
- 5. Carbs ready for assembly.
- 6. Assembled carb bank ready for test engine for balancing and tuning.
- 7. Video of tuned and balanced carbs running on test engine.
- 8. A video explaining the use of the Digi Sync carb balance tool on the test engine.
- 9. Final carb inspection report.
- 10. Any other pictures or information needed.

Information I need for tuning your carbs.

- Bike model (Standard, Tourer, Interstate)
- o Type of Air Filter (Stock, or K&N or other high flow filter) Stock is recommended.
- Type of exhaust (Stock or aftermarket)
- o If exhaust is stock, has it been modified. If yes, how was it modified? (Piggies cut, Baffles drilled, Baffles cut out.)
- o If aftermarket, what brand?
- o Are baffles in or out?

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Exhaust mods that lower the back pressure significantly will require different jetting than stock. The additional jets will cost about \$85 including Shipping, depending on the market at the time.

If I find broken or missing parts that require replacing, I can source new parts for you or sell you used parts for ½ price IF I have them.

If you need further assistance, please let me know.

Dave

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