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## **CORE MACHINE SELECTION INFORMATION**

If you fill in the information regarding your production needs, we will produce the most suitable solution for you.

CORE MACHINE SELECTION	HV/V/H
Cold Box Type	
CO2 Cured Type	
Horizontal and Vertical Box	
Vertical Box	
Horizontal Box	
Max. Gassing Area	mm x mm
Max. Shooting Area	mm x mm
Distance Between Table and Gassing Plate	mm
Shooting Volume	L
Clamp Stroke (Horizontal Movement)	mm
Main Table Clamping Stroke (Vertical Movement)	mm
Ejector Stroke	mm
Distance Between Clamp Plates	mm
Clamp Plate Height	mm
Clamp Plate Width	mm
Maximum Box Width (Vertical/Horizontal)	/ mm
Maximum Box Height	mm
Maximum Box Depth	mm
Minimum Box Width (Vertical)	mm
Sand Silo Capacity	L
Hydraulic/Pneumatic Clamp Force	kgf
Hydraulic/Pneumatic Main Table Clamping Force	kgf
Gas Generator Power	kW
Magnetic Side Clamps For Mounting Core Boxes	
Vacuum Side Clamps For Mounting Core Boxes	
Internal Modem For Remote Diagnostics Of Core Shooter	

<sup>\*</sup>Does the customer want us to design and manufacture the core box?

SAND PREPARATION SYSTEM SPECIFICATIONS	KS
Sand Preparation Capacity	Tons per hour
Sand Heating System	
Resin Heating System	
Are additives used in the sand mixture? What are the details?	
Is dust collection equipment required in the sand preparation system?	
Sand Can Be Taken From The Bunker	
Sand Is Placed In A Big Bag	
Resins Can Be Placed In IBC Tanks	
Resins Can Be Placed In Barrels	