

## BARREL WORK

All my barrel machining (threading, chambering, crowning) is held to extremely accurate tolerances, with the bore (not to the outside of the barrel). The end of the bore being worked on is dial-indicated to run both straight and true within .0001"-.0002", as compared to frequently seen off-center and crooked tolerances of .002"-.008" (.002" is the thickness of a human hair) or worse. I have specially made and modified my lathe fixtures to allow this extremely accurate way of doing barrel work. All new custom barrels blanks are inspected, measured by slugging or air gauge to ensure they are as true inside as they are supposed to be. I return them to the manufacturer for correction or replacement before fitting them to your firearm. You can specify almost any standard or wildcat chamber, twist rate, length, and contour. I can help you determine all of these details.